

STYLE: 170631 (ERP 5#)

DYE EFFECT HOODIE

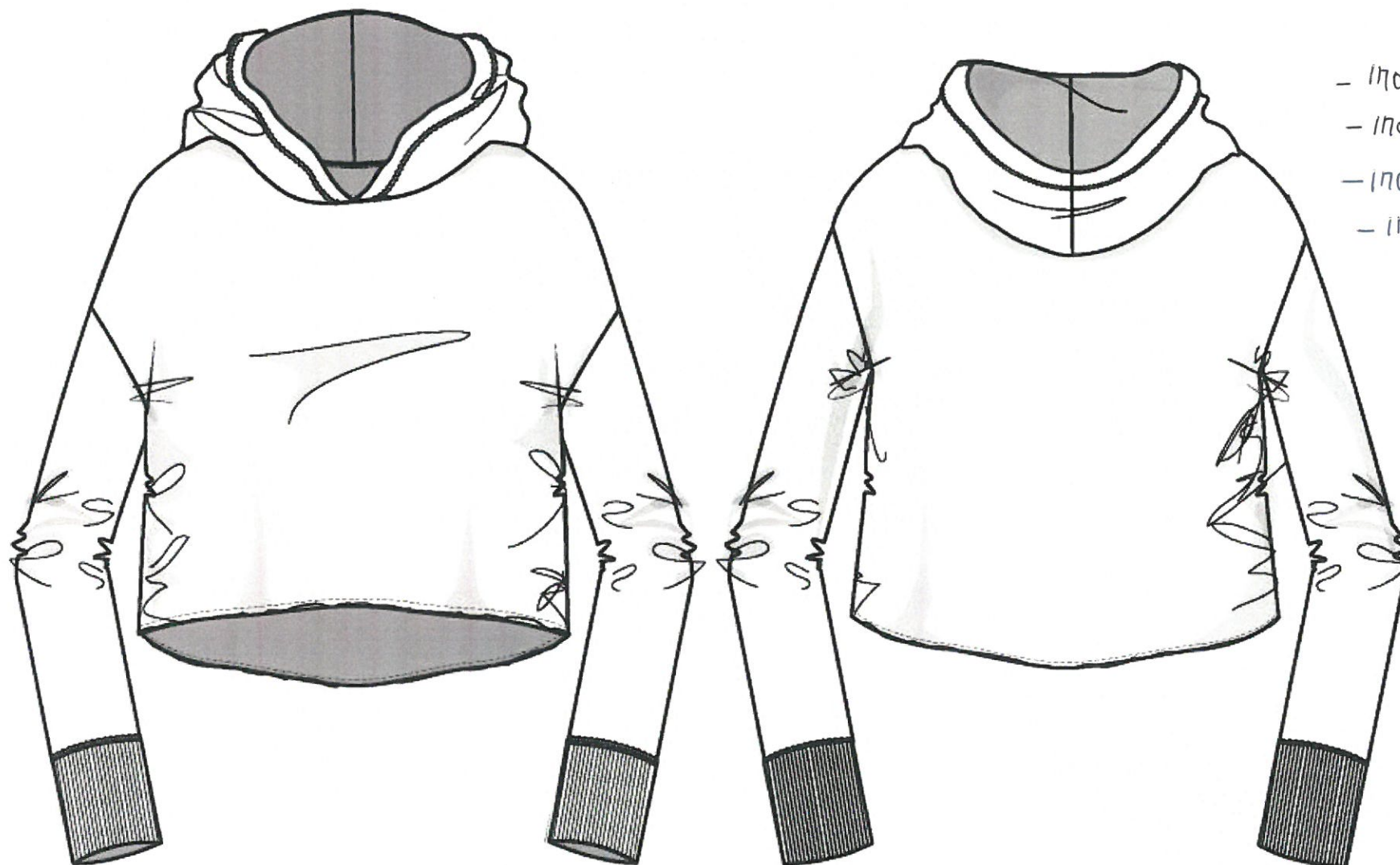
HOL 2019



Brand: JUSTICE
 Department: 30 KNITS
 Class: 1509 SWEATSHIRTS
 Create Date: 2018-12-03 13:43:39

Buyer: ALISON WARNER
 Designer: HANNAH SCHMALTZ
 Tech Designer: SARAH SUNGA
 Modified Date: 2019-03-07 12:47:33

PRODUCT SUMMARY



- 170631
 - 170592
 - 170141
 - 170349

'19 SEASONS/BTS 2019/FASHIONTOPS/SWEATSHIRTS/050



STYLE: 170631 (ERP 5#)

DYE EFFECT HOODIE

HOL 2019



Brand: JUSTICE
 Department: 30 KNITS
 Class: 1509 SWEATSHIRTS
 Create Date: 2018-12-03 13:43:39

Buyer: ALISON WARNER
 Designer: HANNAH SCHMALTZ
 Tech Designer: SARAH SUNGA
 Modified Date: 2019-03-07 12:47:33

BILL OF MATERIALS

FABRIC

Material No	Material Name	Comments	Hot Coral		Berry odyssey		Bright Turq		Flash pink	
#B375	65/35 polyester cotton fleece	BODY AND HOOD	Hot Coral	PSD	Berry odyssey	PSD	Bright Turq	PSD	Flash pink	PSD
#H135	62/33/5 Polyester/Cotton Elastane 2x2 RB	CUFFS	Hot Coral		Berry odyssey		Bright Turq		Flash pink	

TRIM

Material No	Material Name	Comments	Hot Coral		Berry odyssey		Bright Turq		Flash pink	
2457	THREAD	ALL STITCHING	BODY DTM		BODY DTM		Body DTM		Body DTM	

EMB / PRINT / GRAPHIC

Material No	Material Name	Comments	Hot Coral		Berry odyssey		Bright Turq		Flash pink	
	GRAPHIC		AC004		AC004		AC004		AC004	

LABELS / HANGTAGS

Material No	Material Name	Comments	Hot Coral		Berry odyssey		Bright Turq		Flash pink	
10847	MAIN LABEL	WOVEN								

STYLE: 170631 (ERP SH)

DYE EFFECT HOODIE

HoL 2019



Brand: JUSTICE
 Department: 30 KNITS
 Class: 1509 SWEATSHIRTS
 Create Date: 2018-12-03 13:43:39

Buyer: ALISON WARNER
 Designer: HANNAH SCHMALTZ
 Tech Designer: SARAH SUNGA
 Modified Date: 2019-03-07 12:47:33

GRADED MEASUREMENTS

Tolerance Model : TOPS SPLIT -TOL

Size Range : SPLIT SIZE 2019

POM Descr :

Base Size : 10

Grading Method/UM :

Product Category : JUSTICE

POM	Description	Tol-	Tol+	6	7	8	10	12
LTH100LG	CF LENGTH FROM HPS - LONG (19- 23 1/2" FROM HPS)	-1/2	1/2	14 3/4	16	17	18	18 3/4
LTH100LG	CB LENGTH FROM HPS - LONG (19- 23 1/2" FROM HPS)	-1/2	1/2	16 3/4	18	19	20	20 3/4
ACR300DS	ACROSS SHOULDER SEAM TO SEAM-DROP SHOULDER	-1/2	1/2	14 1/2	15	15 1/2	16 1/4	17
ACR100DS	ACROSS FRONT @ MID AH - SEAM TO SEAM-DROP SHOULDER	-1/2	1/2	12 3/4	13 1/4	13 3/4	14 1/2	15 1/4
ACR200DS	ACROSS BACK @ MID AH - SEAM TO SEAM-DROP SHOULDER	-1/2	1/2	13	13 1/2	14	14 3/4	15 1/2
BST101	BUST/CHEST 1" BELOW ARMHOLE (1/2)	-1/2	1/2	15	15 1/2	16 1/4	17	17 3/4
SWP101KT	SWEEP STRAIGHT AT BOTTOM EDGE (1/2)-KNIT	-1/2	1/2	16 1/4	16 3/4	17 1/2	18 1/4	19 1/4
SWP000	BACK SWEEP CURVE DEPTH - CB BOTTOM EDGE TO BOTTOM EDGE AT SIDE SEAM	0	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
NCK101ME	NECK OPENING WIDTH @ HPS - SM TO SM /-MEDIUM (6-7 3/4" EDGE TO EDG	-1/4	1/4	7 7/8	8 1/4	8 5/8	9	9 1/4
NCK106	MINIMUM NECK OPENING (1/2)	0	1/2	11	11	11 1/4	11 1/2	11 3/4
NCK202	FRONT NECK DEPTH HPS TO CF NECK SM - HIGH NECK (LESS THAN 4" TO EDGE)	-1/8	1/8	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8
NCK302	BACK NECK DEPTH HPS TO CB NECK SM - HIGH NECK	-1/8	1/8	1 1/8	1 1/8	1 1/8	1 1/4	1 1/4
HOD100	HOOD OPENING RELAXED - STRAIGHT	-1/4	1/4	13 1/2	13 3/4	14	14 1/4	14 1/2
HOD200	HOOD HEIGHT @ HPS	-1/4	1/4	13 3/4	13 3/4	13 3/4	14	14 1/4
HOD203	HOOD WIDEST POINT POSITION FROM HOOD TOP EDGE	0	0	5	5	5	5 1/4	5 1/2
HOD201	HOOD WIDTH @ WIDEST POINT	-1/4	1/4	9 3/4	9 3/4	9 3/4	10	10
SHR100	SHOULDER SLOPE	-1/4	1/4	1 5/8	1 5/8	1 5/8	1 3/4	1 3/4
SHR101	SHOULDER FORWARD	-1/8	1/8	3/8	3/8	3/8	3/8	3/8
SLV101DS	SLEEVE LENGTH L/S SLEEVE - FROM SHLDR-DROPPED SHLDR -	-3/8	3/8	17 3/4	19	20	20 3/4	21 3/8
SLV400DS	ARMHOLE STRAIGHT AT SEAM - DROP SHOULDER	-1/4	1/4	5 1/2	5 3/4	6	6 1/4	6 1/2
SLV400	SLEEVE WIDTH @ UPPERARM - 1" BELOW ARMHOLE (1/2)	-1/4	1/4	4 3/4	5	5 1/4	5 1/2	5 3/4
SLV407	SLEEVE WIDTH @ ELBOW - HALF OF UNDERARM SEAM	-1/8	1/8	4 1/4	4 3/8	4 5/8	4 3/4	4 7/8
SLV402	SLEEVE WIDTH OPENING @ SEAM - L/S (1/2)	-1/8	1/8	3 1/2	3 3/4	3 7/8	4	4 1/8

STYLE: 170631 (ERP S#)

DYE EFFECT HOODIE

HOL 2019



Brand: JUSTICE
 Department: 30 KNITS
 Class: 1509 SWEATSHIRTS
 Create Date: 2018-12-03 13:43:39

Buyer: ALISON WARNER
 Designer: HANNAH SCHMALTZ
 Tech Designer: SARAH SUNGA
 Modified Date: 2019-03-07 12:47:33

GRADED MEASUREMENTS

Tolerance Model : TOPS SPLIT -TOL

Size Range : SPLIT SIZE 2019

POM Descr :

Base Size : 10

Grading Method/UM :

Product Category : JUSTICE

POM	Description	Tol-	Tol+	6	7	8	10	12
SLV402	SLEEVE WIDTH OPENING @ EDGE - L/S (1/2)	-1/8	1/8	3 1/4	3 1/2	3 5/8	3 3/4	3 7/8
SLV500	SLEEVE BAND HEIGHT	-1/8	1/8	2	2	2 1/4	2 1/4	2 1/4

STYLE: 170631 (ERP S#)

DYE EFFECT HOODIE

HOL 2019



Company: ASCENA
 Brand: JUSTICE
 Department: 30 KNITS
 Season: BTS 2019
 Style Desc: DYE EFFECT HOODIE

CONSTRUCTIONS

General construction details:

1. 2N 4TH overedge all seams: 1/4" G 12-14SPI
2. Apply all heat set embellishments using correct time, temperature, and pressure to achieve the proper bond that is required to pass small parts testing.
3. Interior loopers: Texturized Thread
4. Must use cotton wrap poly thread for this style to pick up the dye stuff during tie dye process.
5. True garment dye process. Must accommodate for shrinkage on all fit, styling, and construction points. All points must meet specifications after dying. Use PFD thread

Hood: 2PC hood with CB seam.

Set to nk w/ 1/4" G 2N 4TH overedge

Turn Back opening 3/4" and 1/8" 2N 3TH.

Hood opening edge overlap 1 1/2" total at CF neckline seam.

Press neck seam allowance down
and 1/4" SN chainstitch along body.Sweep: Raw edge; 1/4" SN
chainstitch, 12-14 SPISleeve: rib doubled; circle set in band; clean finish,
press seam allowance open & match to underarm seam
1/4" G 3N 5TH 605 coverstitch centered on seam.

STYLE: 170631 (ERP S#)

DYE EFFECT HOODIE

HOL 2019



Company: ASCENA
 Brand: JUSTICE
 Department: 30 KNITS
 Season: BTS 2019
 Style Desc: DYE EFFECT HOODIE

INSTRUCTIONS

ARG-129 + WCH

TURN INSIDE OUT
 MACHINE WASH COLD SEPARATELY
 REMOVE PROMPTLY
 ONLY NON-CHLORINE BLEACH WHEN NEEDED
 TUMBLE DRY LOW
 WARM IRON ON REVERSE SIDE
 DO NOT IRON ON DECORATION

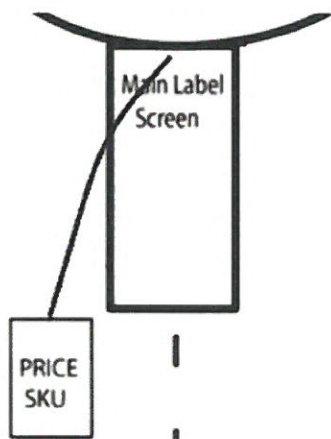
Fiber Content

65% polyester 35% cotton

LABELS - MAIN

MAIN LABEL SCREEN AT CB NECK

- * Place main label at CB neck seam.
- * Price ticket to be attached using a 4" long clear swift tack.



우경주/KI20170662/20190621181220

STYLE: 170631 (ERP SH)

DYE EFFECT HOODIE

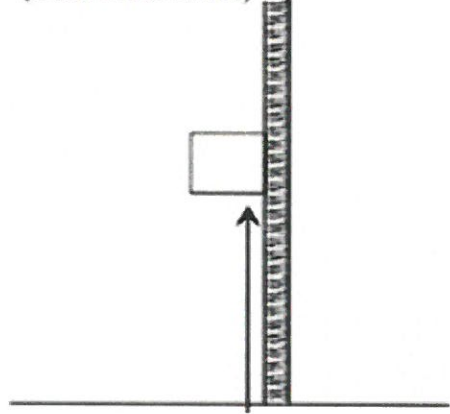
HOL 2019



Company: ASCENA
Brand: JUSTICE
Department: 30 KNITS
Season: BTS 2019
Style Desc: DYE EFFECT HOODIE

INSTRUCTIONS

(Left Side Seam)



LABELS - ALL
CARE/TRACK/ INTERNATIONAL AND CANADA
STUFF LAW LABEL AT WEARER'S LEFT SIDE
SEAM

instruction details:
* Cropped garments: Label is placed 1 1/2" above bottom edge.

