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239-240 and write their answers on a separate sheet of paper. Workbook Assignment Assign Chapter 13 of the Machining Fundamentals Workbook. Research and Development Discuss the following topics in class or have students complete projects on their own. 1. Make large scale wooden models of the basic cutting tool shapes. They should be

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Determine the machining that must be done Ascertain tolerance requirements. Plan the machining sequence. Determine how the setup will be made. Select the machine tool, cutters and other tools and equipment that will be needed.

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Fundamentals of Machining 21.1 Introduction Parts manufactured by casting, forming, and shaping processes often require further operations before the product is ready to use. Features such as smooth shiny surfaces, small-diameter deep holes in a part, threaded section, and threaded holes

all require further manufacturing operations.

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