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Darren, thanks for the reply. Again bear with me, I am somewhat familiar with this set up. See the attachment for the nc. Yes I did actually try cutting the parts and the cut path does look very much like the jog path.

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I recently bought a Lockformer Vulcan 2000 Plasma table. I sent it out for blasting and powder coating. I am in the process of reassembling it now. I am missing some parts for the gantry but Lockformer no longer supports this product. I have already had a few parts made for it and can get the rest made but I need a service manual and parts list

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