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Do not use any type of spray silicone. Completely coat the black filler band with clean engine oil and install in the upper band groove At this time the liner must be installed in the cylinder block as the black filler band is designed to swell upon contact. Caterpillar 3406E Cylinder Head Torque Procedure

### **Caterpillar 3406E Inframe-Overhaul Engine Rebuild Kit**

Caterpillar 3406E. Caterpillar first began producing the 3406E in 1993. It was the last the 3406 model engine, with its predecessor being the 3406C. Rumor has it that Caterpillar skipped the "D" in the series, because their Marketing department pointed out that there were too many negatives that could be associated with the letter "D."

### **Caterpillar 3406E Engine Spotlight - Highway and Heavy Parts**

c aterpillar aterpillar 3406 TRP400EN 7 Caterpillar 3406 Engine Parts caterpillar chart C Model Chart

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### **Engine Parts CATERPILLAR 3406**

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