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H S is the possible heat evolved from oxidation of hexadecane.. Example 4. Citric Acid Production in Solid State Fermentation. Citric acid is manufactured by submerged cultures of Aspergillus niger in a batch reactor operated at 30 C. For an incubation period of 2 days, 2500 kg glucose and 860 kg oxygen were consumed to produced 1500 kg citric acid, 500 kg biomass and other by-products.

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Laboratory experiments have shown that for each gram of glucose utilised by the bacteria, 0.23 g oxygen and 0.01 g ammonia are consumed while 0.75 g gum, 0.09 g cells, 0.27 g gaseous CO 2 and 0.13 g H 2 O are formed. Other components such as phosphate can be neglected.

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