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>1) Lower the quill. > >2) Look for a hole in the back of the quill. > >3) rotate the spindle so an Allen socket lines up > with the hole. > >4) Reach in through the hole, loosen the Allen socket a partial > turn, and reach through that socket to another behind it. > >5) Unscrew both fully, and draw out (trying to not lose them > inside the quill. > >6) Replace the front one (a dog point Allen

...

### **Bridgeport - Chudov**

The first Bridgeport milling machine (serial number 1) is on display at the Museum. The company's manual milling machines have been so successful that the term "Bridgeport" is often used to refer to any vertical milling machine of the same configuration, regardless of make. Many other companies have cloned the form.

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