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affect belt life. Improper sheave alignment produces uneven wear on one side of the belt, causes the belt to roll over in the sheaves or throws all the load on one side of the belt, stretching or breaking the cords on that side. Installation and Take-up Allowances After calculating a center distance from a standard pitch length,

V-Belt Drive Installation and Maintenance Manual

ser alignment system is recommended, see appendix IV Installation and Maintenance, for reference to alignment and methods. 6 Drive tension procedure – the tension procedure is attached – see appendix V Tensioning methods for V-belts. For manual calcu-lation of accurate tensions for each drive, please see appendix VI Calculating belt tension.

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Fenner Wedge and Vee-Belt Tensioning Instructions SECTION: 3 FRICTION BELT DRIVES centre distance Belt ... DRIVE DESIGN & MAINTENANCE MANUAL 77 INSTALLATION AND TAKE-UP ALLOWANCE Belt Pitch Length (mm) Installation Allowances Take-up SPZ (mm) Z SPA A SPB B SPC C 8V D ... without correct tension and alignment. 1 Angular misalignment 2 Composite ...

SECTION: 3 FRICTION BELT DRIVES

Vee-Rib Belt (J) Increased ... step-by-step replacement procedure and helping you SOLVE V-belt drive problems by offering troubleshooting techniques. ... -7, in this manual. Check Sheave Alignment (Final) -3 One of the advantages of V-belt drives is the fact that perfect alignment of sheaves is not

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implementation of good pulley alignment for standard belt-driven systems. Laser alignment is an essential component of a viable maintenance strategy for machines. In isolation each strategy can help to reduce unexpected machine failure but taken together ... Pulley Alignment ® Pulley Alignment . the ...

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misalignment of the vee-belt sheaves. A new alignment procedure and tool MT331-4 is now available. COMPLIANCE PROCEDURE: Complete the following alignment check within the next 50 flight hours and at every 1 00 hour inspection thereafter. 1. Check Lateral Clutch Centering as follows: a) Fully engage clutch actuator.

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