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Engine block The engine block is cast in one piece, from specially alloyed cast iron. The camshaft is located in the engine block. The D1-13 has two cylinder bores, the D1-20 and D1-30 have three and the D2-40 has four. The D1-13 and D1-20 have the same dimension per cylinder. The D1-30 and D2-40 have a larger, common dimension per cylinder.

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