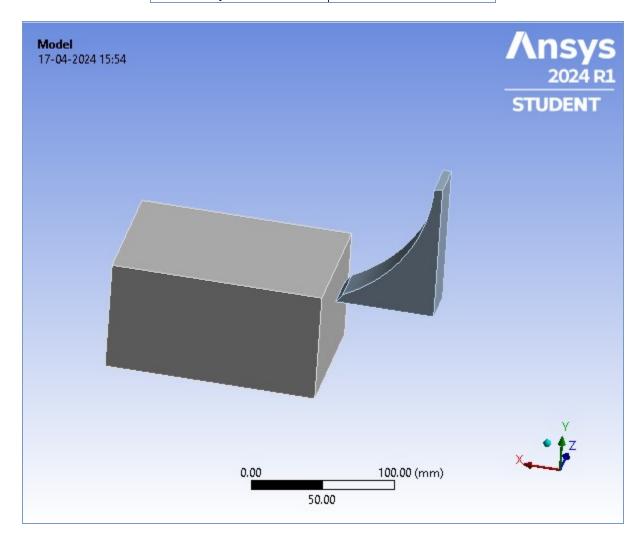
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Project*

First Saved	Friday, April 12, 2024
Last Saved	Wednesday, April 17, 2024
Product Version	2024 R1
Save Project Before Solution	No
Save Project After Solution	No



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Contents

- Units
- Model (A4)
 - o Geometry Imports
 - Geometry Import (A3)
 - o **Geometry**
 - Parts
 - o Materials
 - o Coordinate Systems
 - o Connections
 - Contacts 2
 - Frictional planer1-FreeParts To planer1-FreeParts[2]
 - Body Interactions
 - Body Interaction
 - o Mesh
 - Body Sizing
 - o Explicit Dynamics (A5)
 - Initial Conditions
 - Initial Condition
 - Analysis Settings
 - Loads
 - Solution (A6)
 - Solution Information
 - Results
- Material Data
 - o AL 6061-T6
 - o Titanium Alloy

Units

TABLE 1

.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
Unit System	Metric (mm, kg, N, s, mV, mA) Degrees rad/s Celsius	
Angle	Degrees	
Rotational Velocity	rad/s	
Temperature	Celsius	

Model (A4)

TABLE 2 Model (A4) > Geometry Imports

Object Name	Geometry Imports
State	Solved

TABLE 3

Model (A4) > Geometry Imports > Geometry Import (A3)

model (A+) > Geometry imports > Geometry import (A5)		
Object Name	Geometry Import (A3)	
State	Solved	

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Definition		
Source	C:\Users\digvi\OneDrive\Desktop\planer1.igs	
Type Iges		
Basic Geometry Options		
Solid Bodies Yes		
Surface Bodies	Yes	
Line Bodies	No	
Parameters	Independent	
Parameter Key	ANS;DS	
Attributes	No	
Named Selections	No	
Material Properties	No	
Advanced Geometry Options		
Use Associativity	Yes	
Coordinate Systems	No	
Reader Mode Saves Updated File	No	
Use Instances	Yes	
Smart CAD Update Yes		
Compare Parts On Update	No	
Analysis Type	3-D	
Mixed Import Resolution	None	
Import Facet Quality	Source	
Clean Bodies On Import	No	
Stitch Surfaces On Import	Program Tolerance	
Stitch Tolerance	0.000001	
Decompose Disjoint Geometry	Yes	
Enclosure and Symmetry Processing	Yes	

Geometry

TABLE 4
Model (A4) > Geometry

widder (A4) > Geometry		
Geometry		
Fully Defined		
Definition		
C:\Users\digvi\OneDrive\Desktop\planer1.igs		
lges		
Millimeters		
Body Color		
Bounding Box		
230.02 mm		
179.02 mm		
100.02 mm		
Properties		
1.2791e+006 mm³		
3.6088 kg		
1.		
Statistics		
2		
s 2		
88903		
81984		

Mesh Metric	None	
Update Options		
Assign Default Material	No	
Basic Ge	eometry Options	
Solid Bodies	Yes	
Surface Bodies	Yes	
Line Bodies	No	
Parameters	Independent	
Parameter Key	ANS;DS	
Attributes	No	
Named Selections	No	
Material Properties	No	
Advanced	Geometry Options	
Use Associativity	Yes	
Coordinate Systems	No	
Reader Mode Saves Updated File	No	
Use Instances	Yes	
Smart CAD Update	Yes	
Compare Parts On Update	No	
Analysis Type	3-D	
Mixed Import Resolution	None	
Import Facet Quality	Source	
Clean Bodies On Import	No	
Stitch Surfaces On Import	Program Tolerance	
Decompose Disjoint Geometry	Yes	
Enclosure and Symmetry Processing	Yes	

TABLE 5
Model (A4) > Geometry > Parts

Model (A4) > Geometry > Parts			
Object Name	planer1-FreeParts	planer1-FreeParts[2]	
State	Meshed		
G	raphics Properties		
Visible	`	res es	
Transparency		1	
	Definition		
Suppressed		No	
Stiffness Behavior	Fle	exible	
Coordinate System	Default Coo	rdinate System	
Reference Temperature	By Environment		
Reference Frame	Lagr	angian	
	Material		
Assignment	AL 6061-T6 Titanium Alloy		
	Bounding Box		
Length X	150.02 mm	70.02 mm	
Length Y	80.02 mm	100.02 mm	
Length Z	100.02 mm	30.02 mm	
	Properties		
Volume	1.2e+006 mm ³	79056 mm³	
Mass	3.2436 kg	0.36524 kg	
Centroid X	155. mm	20.226 mm	
Centroid Y	-39. mm	29.933 mm	
Centroid Z	50. mm	15. mm	

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Moment of Inertia Ip1	4432.9 kg·mm²	290.21 kg·mm²	
Moment of Inertia Ip2 8784.7 kg·mm² 81.287 kg·mr			
Moment of Inertia lp3	7811.7 kg·mm²	316.72 kg·mm²	
Statistics			
Nodes	82533	6370	
Elements	76800	5184	
Mesh Metric	None		

TABLE 6
Model (A4) > Materials

Object Name Materials		
State	Fully Defined	
Statistics		
Materials 4		
Material Assignments	0	

Coordinate Systems

TABLE 7
Model (A4) > Coordinate Systems > Coordinate System

Model	I (A4) > Coordinate Systems > Coordinate System			
Object Name	Global Coordinate System	Coordinate System	Coordinate System 2	
State	Fully Defined			
Definition				
Туре	Cartesian			
Suppressed		•	No	
	Origin			
Origin X	0. mm	20.226 mm	155. mm	
Origin Y	0. mm	29.933 mm	-39. mm	
Origin Z	0. mm	15. mm	50. mm	
Define By		Geometr	y Selection	
Geometry		De	fined	
	Directional Ved	ctors		
X Axis Data	[1. 0. 0	.]	[-1. 0. 0.]	
Y Axis Data		[0. 1. 0.]		
Z Axis Data	[0.0.1.] [0.0		[0. 01.]	
Transfer Properties				
Source	·			
Read Only		No		
	Principal Ax	is		
Axis		X		
Define By	Global X Axis		I X Axis	
Orientation About Principal Axis				
Axis	Υ		Υ	
Define By	Default		fault	
Transformations				
Base Configuration	Absolute			
Transformed Configuration		[20.226 29.933 15.]	[15539. 50.]	

Connections

TABLE 8 Model (A4) > Connections

Object Name	Connections
State	Fully Defined
Auto Detection	
Generate Automatic Connection On Refresh	Yes
Transparency	
Enabled	Yes
Statistics	
Contacts	1
Active Contacts	1
Joints	0
Active Joints	0
Beams	0
Active Beams	0
Bearings	0
Active Bearings	0
Springs	0
Active Springs	0
Body Interactions	1
Active Body Interactions	1

TABLE 9
Model (A4) > Connections > Contacts 2

- · · · · / / · · · · · · · · · · · · ·	
Object Name	Contacts 2
State	Fully Defined
Definitio	n
Connection Type	Contact
Scope	
Scoping Method	Geometry Selection
Geometry	All Bodies
Auto Detec	tion
Tolerance Type	Slider
Tolerance Slider	0.
Tolerance Value	0.7704 mm
Use Range	No
Face/Face	Yes
Face-Face Angle Tolerance	75. °
Face Overlap Tolerance	Off
Cylindrical Faces	Include
Face/Edge	No
Edge/Edge	No
Priority	Include All
Group By	Bodies
Search Across	Bodies
Statistics	
Connections	1
Active Connections	1

TABLE 10
Model (A4) > Connections > Contacts 2 > Contact Regions

model (AT)	Connections - Contacts L - Contact Regions	
Object Name	Frictional - planer1-FreeParts To planer1-FreeParts[2]	
State	Fully Defined	
Scope		
Scoping Method	Geometry Selection	

Contact	3 Faces
Target	5 Faces
Contact Bodies	planer1-FreeParts
Target Bodies	planer1-FreeParts[2]
Protected	No
Definition	
Туре	Frictional
Friction Coefficient	0.3
Dynamic Coefficient	0.
Decay Constant	0.
Scope Mode	Manual
Behavior	Program Controlled
Trim Contact	Program Controlled
Suppressed	No

TABLE 11
Model (A4) > Connections > Body Interactions

	ns - Dody interaction	
Object Name	Body Interactions	
State	Fully Defined	
Advanced		
Contact Detection	Trajectory	
Formulation	Penalty	
Sliding Contact	Discrete Surface	
Body Self Contact	Program Controlled	
Element Self Contact	Program Controlled	
Tolerance	0.2	

TABLE 12
Model (A4) > Connections > Body Interaction

Object Name	Body Interaction	
State	Fully Defined	
Scope		
Scoping Method	Geometry Selection	
Geometry	All Bodies	
Definition		
Туре	Frictional	
Friction Coefficient	0.3	
Dynamic Coefficient	0.	
Decay Constant	0.	
Suppressed	No	

Mesh

TABLE 13 Model (A4) > Mesh

model (A4) > mesh		
Object Name	Mesh	
State	Solved	
Display		
Display Style	Use Geometry Setting	
Defaults		
Physics Preference	Explicit	
Element Order	Linear	
	_	

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Element Size	2.5 mm
Sizing	
Use Adaptive Sizing	No
Growth Rate	Default (1.5)
Max Size	Default (2.5 mm)
Mesh Defeaturing	Yes
Defeature Size	Default (0.25 mm)
Capture Curvature	Yes
Curvature Min Size	Default (1.25 mm)
Curvature Normal Angle	Default (72.0°)
Capture Proximity	No
Bounding Box Diagonal	308.16 mm
Average Surface Area	6482.6 mm²
Minimum Edge Length	6.0 mm
Quality	
Check Mesh Quality	Mesh Quality Worksheet
Target Element Quality	Default (0.2)
Target Characteristic Length (LS-DYNA)	Default (0.25 mm)
Target Aspect Ratio (Explicit)	Default (5.0)
Smoothing	High
Mesh Metric	None
Inflation	
Use Automatic Inflation	None
Inflation Option	Smooth Transition
Transition Ratio	0.272
Maximum Layers	1
Growth Rate	1.2
Inflation Algorithm	Pre
Inflation Element Type	Wedges
View Advanced Options	No
Advanced	
Number of CPUs for Parallel Part Meshing	Program Controlled
Straight Sided Elements	
Rigid Body Behavior	Full Mesh
Triangle Surface Mesher	Program Controlled
Topology Checking	Yes
Pinch Tolerance	Default (1.125 mm)
Generate Pinch on Refresh	No
Statistics	
Nodes	88903
Elements	81984
Show Detailed Statistics	No

TABLE 14 Model (A4) > Mesh > Mesh Controls

1110001 (7 t+) - 1110011 -		
Object Name	Body Sizing	
State	Suppressed	
Scope		
Scoping Method	Geometry Selection	
Geometry	1 Body	
Definition		
Suppressed	Yes	

Active	No, Suppressed
Туре	Element Size
Element Size	2.0 mm
Advanced	
Defeature Size	Default (0.25 mm)
Growth Rate	Default (1.5)
Capture Curvature	Yes
Curvature Normal Angle	Default (72.0°)
Local Min Size	Default (1.25 mm)
Capture Proximity	No

Explicit Dynamics (A5)

TABLE 15 Model (A4) > Analysis

Widdel (A4)		
Object Name	Explicit Dynamics (A5)	
State	Solved	
Definition		
Physics Type	Structural	
Analysis Type	Explicit Dynamics	
Solver Target	AUTODYN	
Options		
Environment Temperature	22. °C	
Generate Input Only	No	

TABLE 16
Model (A4) > Explicit Dynamics (A5) > Initial Conditions

Object Name	Initial Conditions
State	Fully Defined

TABLE 17
Model (A4) > Explicit Dynamics (A5) > Initial Conditions > Initial Condition

minua oon		
ocity		
ocity		
onents		
te System		
mm/s		
nm/s		
nm/s		
lo		
Scope		
Selection		
ody		
te nr lc		

TABLE 18
Model (A4) > Explicit Dynamics (A5) > Analysis Settings

	industry = xpinote = y naminos (x to) = x manyote o o tamigo		
Object Name	Analysis Settings		
State	Fully Defined		
Analysis Settings Preference			

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Туре	Program Controlled
N. J. Of O.	Step Controls
Number Of Steps	1
Current Step Number	1
Load Step Type	Explicit Time Integration
End Time	1.e-003
Resume From Cycle	0
Maximum Number of Cycles	1e+07
Maximum Energy Error	0.1
Reference Energy Cycle	0
Initial Time Step	Program Controlled
Minimum Time Step	Program Controlled
Maximum Time Step	Program Controlled
Time Step Safety Factor	0.9
Characteristic Dimension	Diagonals
Automatic Mass Scaling	No
31	Solver Controls
Solve Units	mm, mg, ms
Beam Solution Type	Bending
Beam Time Step Safety Factor	0.5
Hex Integration Type	Exact
Shell Sublayers	3
Shell Shear Correction	<u> </u>
Factor	0.8333
Shell BWC Warp Correction	Yes
Shell Thickness Update	Nodal
Tet Integration	Average Nodal Pressure
Shell Inertia Update	Recompute
Density Update	Program Controlled
Minimum Timestep for SPH	1.e-010 s
Minimum Density Factor for SPH	0.2
Maximum Density Factor for SPH	3.
Density Cutoff Option For SPH	Limit Density
Minimum Velocity	1.e-003 mm s^-1
Maximum Velocity	1.e+013 mm s^-1
Radius Cutoff	1.e-003
Minimum Strain Rate	1.e-010
Cutoff	
Detonation Point Burn Type	Program Controlled
	Euler Domain Controls
Domain Size Definition	Program Controlled
Display Euler Domain	Yes
Scope	All Bodies
X Scale factor	1.2
Y Scale factor	1.2
Z Scale factor	1.2
 	

Domain Resolution	Total Calla
Definition	Total Cells
Total Cells	2.5e+05
Lower X Face	Flow Out
Lower Y Face	Flow Out
Lower Z Face	Flow Out
Upper X Face	Flow Out
Upper Y Face	Flow Out
Upper Z Face	Flow Out
Euler Tracking	By Body
11 11 11 11 11	Damping Controls
Linear Artificial Viscosity	0.2
Quadratic Artificial Viscosity	1.
Linear Viscosity in Expansion	No
Artificial Viscosity For Shells	Yes
Linear Artificial Viscosity for SPH	1.
Quadratic Artificial Viscosity for SPH	1.
Hourglass Damping	AUTODYN Standard
Viscous Coefficient	0.1
Static Damping	0.
	Erosion Controls
On Geometric Strain Limit	Yes
Geometric Strain Limit	1.5
On Material Failure	No
On Minimum Element Time Step	No
Retain Inertia of Eroded Material	Yes
	Output Controls
Step-aware Output Controls	No
Save Results on	Equally Spaced Points
Result Number Of Points	20
Save Restart Files on	Equally Spaced Points
Restart Number Of Points	5
Save Result Tracker Data	Cycles
Tracker Cycles	
Output Contact Forces	Off
5 3p 3.1 5 5 1143 6 1 6 1 6 1 6 1 6 1	Analysis Data Management
Solver Files Directory	C:\Users\digvi\OneDrive\Desktop\PROJECT\Velocity\changevelocity_files\dp0 \SYS\MECH\
Scratch Solver Files Directory	

TABLE 19 Model (A4) > Explicit Dynamics (A5) > Loads

model (A4) > Explicit Dynamics (A0) > Loads					
Object Name	Displacement	Displacement 2	Velocity	Fixed Support	
State	Suppressed	Fully Defined	Suppressed	Fully Defined	

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Scope				
Scoping Method	Scoping Method Geometry Selection			
Geometry	6 Faces	7 Faces	1 Body	3 Faces
		Definition		
Туре	Displacer	Displacement Velocity		
Define By		Components	6	
Coordinate System	Coordinate System 2	Coordinate System 2 Coordinate System		
X Component	0. mm (ramped)	0. mm (ramped) Free		
Y Component	0. mm (ran	0. mm (ramped) Free		
Z Component	0. mm (ramped) Free Yes No Yes		Free	
Suppressed			No	

FIGURE 1
Model (A4) > Explicit Dynamics (A5) > Displacement

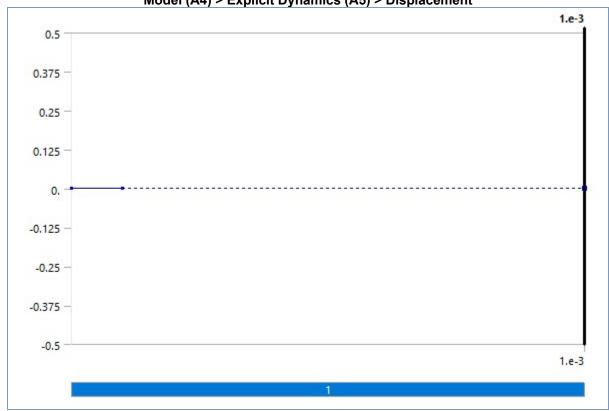
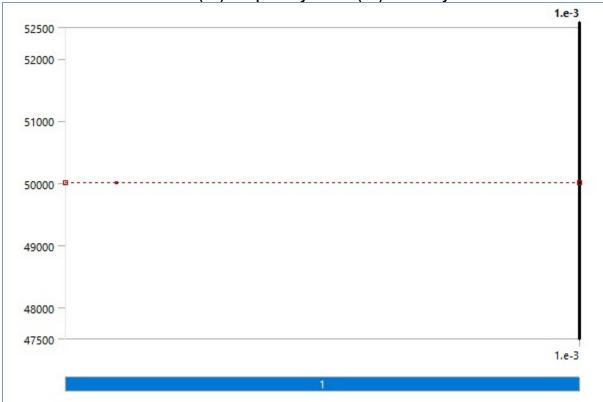


FIGURE 2
Model (A4) > Explicit Dynamics (A5) > Displacement 2

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FIGURE 3
Model (A4) > Explicit Dynamics (A5) > Velocity



Solution (A6)

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TABLE 20 Model (A4) > Explicit Dynamics (A5) > Solution

Object Name	Solution (A6)	
State	Solved	
Information		
Status	Done	

TABLE 21
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Solution Information

Object Name	Solution Information				
State	Solved				
Solution Info	rmation				
Solution Output	Solver Output				
Update Interval	2.5 s				
Display Points	All				
Display Filter During Solve	Yes				

TABLE 22
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Results

model (A4) > Explicit Dynamics (A5) > Solution (A6) > Results					
Object Name	Total Deformation	Equivalent Stress	Total Deformation 2	Equivalent Stress 2	Equivalent Stress 3
State	ate Solved				•
	Scope				
Scoping Method		Ge	ometry Selection		
Geometry	Al	l Bodies		1 Body	
		Definition	on		
Туре	Total Deformation				
Ву			Time		
Display Time			Last		
Separate Data by Entity			No		
Calculate Time History	ne Ves				
Identifier					
Suppressed			No		
		Result	S		
Minimum	0. mm	7.0784e-002 MPa	0. mm	7.0784e-002 MPa	1.9806 MPa
Maximum	104.28 mm	403.6 MPa	104.28 mm	403.6 MPa	204.14 MPa
Average	1.5666 mm	16.784 MPa	3.8362e-002 mm	12.8 MPa	68.362 MPa
Minimum Occurs On		planer1-Fre	eeParts		planer1- FreeParts[2]
Maximum Occurs On		planer1-Fre	eeParts		planer1- FreeParts[2]
		Minimum Value	Over Time		
Minimum	0. mm 0. MPa 0. mm 0. M				ИРа
Maximum	0. mm	0.51656 MPa	0. mm	0.51656 MPa	8.7911 MPa
	Maximum Value Over Time				
Minimum				MРа	
Maximum	104.28 mm	8430.7 MPa	104.28 mm	433.39 MPa	8430.7 MPa
		Informat			
Time			1.e-003 s		
I					

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Set	Set 21			
Cycle Number	Cycle Number 20288			
	Integration Point Results			
Display Option	Averaged	Averaged		
Average Across Bodies	No	No		

FIGURE 4
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Total Deformation

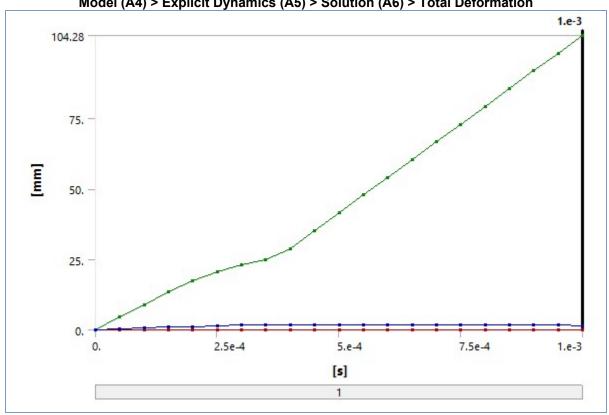


TABLE 23
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Total Deformation

(A4) > Explici	t Dynamics (A5) > Solution (A6) > Total Defor
Time [s]	Minimum [mm]	Maximum [mm]	Average [mm]
1.1755e-038		0.	0.
5.0106e-005		4.5095	0.32311
1.0013e-004		9.0113	0.64567
1.5009e-004		13.527	0.97099
2.0003e-004		17.506	1.2321
2.5e-004		20.729	1.4554
3.0002e-004		23.131	1.6335
3.5e-004		24.921	1.7584
4.0003e-004	0.	28.89	1.8383
4.5002e-004		35.171	1.8824
5.0004e-004		41.456	1.8762
5.5002e-004		47.737	1.8474
6.0001e-004		54.018	1.8142
6.5003e-004		60.303	1.7857
7.0002e-004		66.585	1.7541
7.5004e-004		72.87	1.7215

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8.0002e-004	79.151	1.693
8.5e-004	85.431	1.6602
9.0003e-004	91.718	1.63
9.5002e-004	97.999	1.6004
1.e-003	104.28	1.5666

FIGURE 5
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress

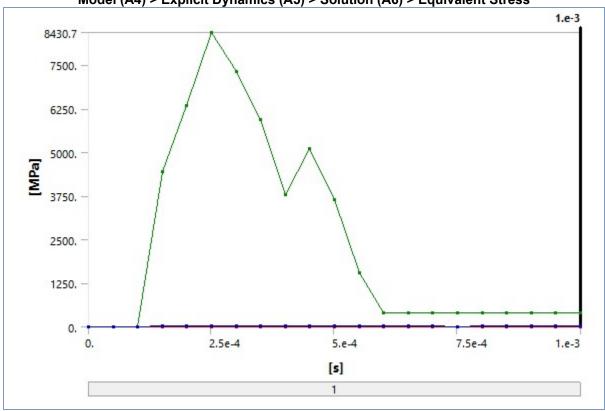


TABLE 24
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress

'I (AT) - EXPII	cit by namics (A	o) - ociation (Ac	/ - Equivalent c
Time [s]	Minimum [MPa]	Maximum [MPa]	Average [MPa]
1.1755e-038			
5.0106e-005	0.	0.	0.
1.0013e-004			
1.5009e-004	0.39347	4435.9	31.311
2.0003e-004	5.1696e-002	6326.9	17.742
2.5e-004	0.15635	8430.7	28.691
3.0002e-004	0.20851	7303.7	32.11
3.5e-004	0.1631	5937.1	27.198
4.0003e-004	0.51656	3793.1	25.275
4.5002e-004	0.10422	5102.9	29.494
5.0004e-004	0.36978	3650.6	25.869
5.5002e-004	0.41553	1555.9	19.3
6.0001e-004	8.0499e-002	406.55	17.526
6.5003e-004	0.48603	403.28	17.433
7.0002e-004	7.7107e-002	411.91	19.762
7.5004e-004	5.5514e-002	407.04	14.272
8.0002e-004	0.24036	398.26	19.07

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8.5e-004	0.22146	406.91	14.886
9.0003e-004	0.16576	407.46	18.66
9.5002e-004	9.1418e-002	397.75	16.705
1.e-003	7.0784e-002	403.6	16.784

FIGURE 6
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Total Deformation 2

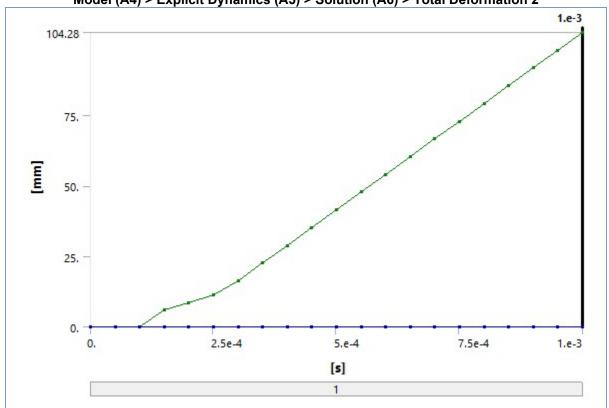


TABLE 25
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Total Deformation 2

(* t .) · = /(po.t	by namico (7 to)	- Colution (Ac)	· I Otal Bolon
Time [s]	Minimum [mm]	Maximum [mm]	Average [mm]
1.1755e-038			
5.0106e-005		0.	0.
1.0013e-004			
1.5009e-004		6.0575	1.4248e-002
2.0003e-004		8.5644	1.1549e-002
2.5e-004		11.336	1.729e-002
3.0002e-004		16.324	2.3105e-002
3.5e-004		22.604	2.1644e-002
4.0003e-004		28.89	2.0907e-002
4.5002e-004	0.	35.171	2.8494e-002
5.0004e-004		41.456	2.8019e-002
5.5002e-004		47.737	2.738e-002
6.0001e-004		54.018	2.647e-002
6.5003e-004		60.303	3.0518e-002
7.0002e-004		66.585	3.1048e-002
7.5004e-004		72.87	3.0827e-002
8.0002e-004		79.151	3.5161e-002
8.5e-004		85.431	3.4588e-002

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9.0003e-004	91.718	3.6615e-002
9.5002e-004	97.999	3.9803e-002
1.e-003	104.28	3.8362e-002

FIGURE 7
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress 2

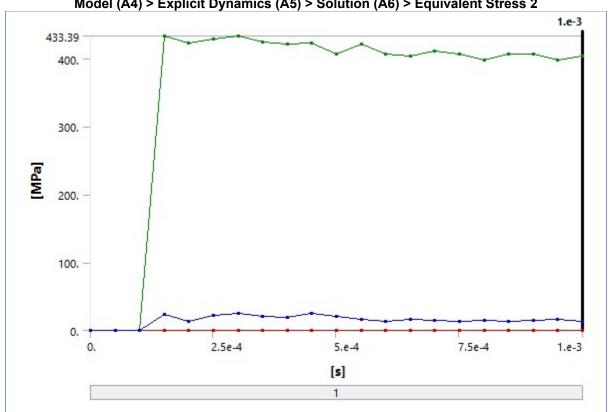


TABLE 26
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress 2

Time [s]	Minimum [MPa]	Maximum [MPa]	Average [MPa]	
1.1755e-038			0.	
5.0106e-005	0.	0.		
1.0013e-004				
1.5009e-004	0.39347	433.25	23.732	
2.0003e-004	5.1696e-002	423.09	13.272	
2.5e-004	0.15635	429.5	22.376	
3.0002e-004	0.20851	433.39	25.003	
3.5e-004	0.1631	424.59	20.311	
4.0003e-004	0.51656	422.18	19.077	
4.5002e-004	0.10422	423.74	24.862	
5.0004e-004	0.36978	407.01	20.29	
5.5002e-004	0.41553	421.79	16.576	
6.0001e-004	8.0499e-002	406.55	13.455	
6.5003e-004	0.48603	403.28	16.209	
7.0002e-004	7.7107e-002	411.91	15.171	
7.5004e-004	5.5514e-002	407.04	12.647	
8.0002e-004	0.24036	398.26	15.361	
8.5e-004	0.22146	406.91	13.633	
9.0003e-004	0.16576	407.46	14.898	

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9.5002e-004	9.1418e-002	397.75	15.488
1.e-003	7.0784e-002	403.6	12.8

FIGURE 8
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress 3

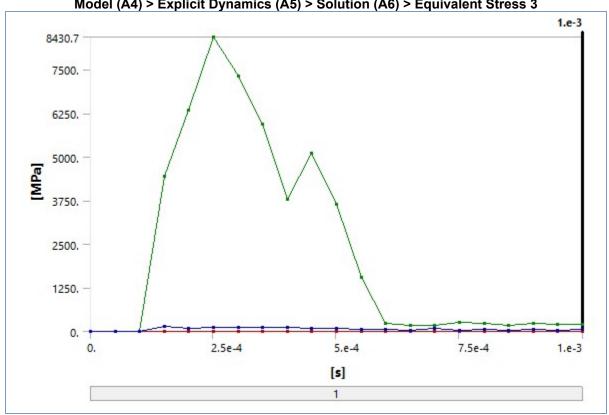


TABLE 27
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress 3

Time [s]	Minimum [MPa]	Maximum [MPa]	Average [MPa]	
1.1755e-038			0.	
5.0106e-005	0.	0.		
1.0013e-004				
1.5009e-004	8.0065	4435.9	129.5	
2.0003e-004	0.38913	6326.9	75.641	
2.5e-004	5.2855	8430.7	110.47	
3.0002e-004	7.7382	7303.7	124.13	
3.5e-004	7.6647	5937.1	116.36	
4.0003e-004	3.9024	3793.1	105.51	
4.5002e-004	1.9228	5102.9	89.453	
5.0004e-004	3.561	3650.6	98.092	
5.5002e-004	1.746	1555.9	54.566	
6.0001e-004	2.6543	222.32	70.229	
6.5003e-004	2.6296	178.3	33.284	
7.0002e-004	8.7911	167.69	79.197	
7.5004e-004	1.8542	247.97	35.302	
8.0002e-004	1.6279	232.01	67.075	
8.5e-004	2.3578	182.13	31.109	
9.0003e-004	2.399	234.76	67.359	
9.5002e-004	0.8014	190.56	32.45	

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1.e-003	1.9806	204.14	68.362
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Material Data

AL 6061-T6

TABLE 28 AL 6061-T6 > Constants

Density	2.703e-006 kg mm^-3
Specific Heat	8.85e+005 mJ kg^-1 C^-1

TABLE 29 AL 6061-T6 > Shock EOS Linear

Gruneisen Coefficient	Parameter C1 mm s^-1	Parameter S1	Parameter Quadratic S2 s mm^-1
1.97	5.24e+006	1.4	0

TABLE 30
AL 6061-T6 > Steinberg Guinan Strength

Initial Yield Stress Y MPa	Maximum Yield Stress Ymax MPa	Hardening	Hardening Exponent n		Derivative dG/dT G'T MPa C^-1	Derivative dY/dP Y'P	Melting Temperature Tmelt C
290	680	125	0.1	1.8	-17	1.8908e- 002	946.85

TABLE 31 AL 6061-T6 > Shear Modulus

Shear Modulus MPa
27600

TABLE 32 AL 6061-T6 > Color

Red	Green	Blue
170	170	170

Titanium Alloy

TABLE 33 Titanium Alloy > Constants

Density	4.62e-006 kg mm^-3	
Coefficient of Thermal Expansion	9.4e-006 C^-1	
Specific Heat	5.22e+005 mJ kg^-1 C^-1	
Thermal Conductivity	2.19e-002 W mm^-1 C^-1	
Resistivity	1.7e-003 ohm mm	

TABLE 34 Titanium Alloy > Color

	Red	Green	Blue
I	88	72	117

TABLE 35 Titanium Alloy > Compressive Ultimate Strength

Compressive Ultimate Strength MPa

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0

TABLE 36

Titanium Alloy > Compressive Yield Strength

Compressive Yield Strength MPa 930

TABLE 37 Titanium Alloy > Tensile Yield Strength

Tensile Yield Strength MPa 930

TABLE 38

Titanium Alloy > Tensile Ultimate Strength

Tensile Ultimate Strength MPa 1070

TABLE 39

Titanium Alloy > Isotropic Secant Coefficient of Thermal Expansion

Zero-Thermal-Strain Reference Temperature C 22

TABLE 40

Titanium Alloy > Isotropic Elasticity

Young's Modulus MPa	Poisson's Ratio	Bulk Modulus MPa	Shear Modulus MPa	Temperature C
96000	0.36	1.1429e+005	35294	

TABLE 41 Titanium Alloy > Isotropic Relative Permeability

Relative Permeability
1