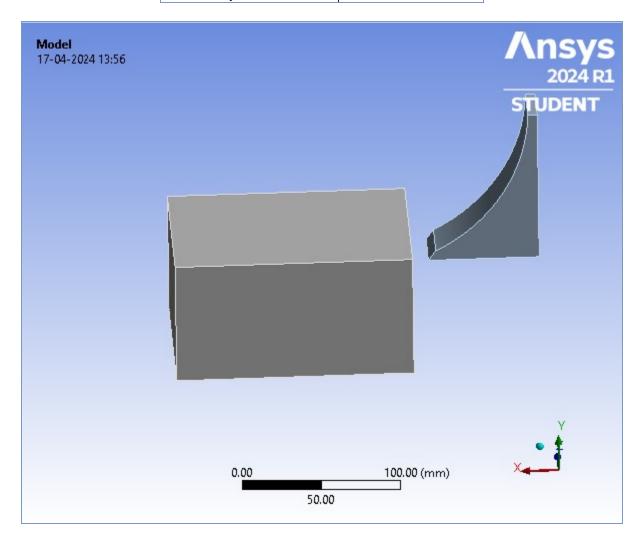
Project* Page 1 of 21



Project*

First Saved	Friday, April 12, 2024
Last Saved	Monday, April 15, 2024
Product Version	2024 R1
Save Project Before Solution	No
Save Project After Solution	No



Project* Page 2 of 21

Contents

- Units
- Model (A4)
 - o Geometry Imports
 - Geometry Import (A3)
 - o **Geometry**
 - Parts
 - o Materials
 - o Coordinate Systems
 - o Connections
 - Contacts 2
 - Frictional planer1-FreeParts To planer1-FreeParts[2]
 - Body Interactions
 - Body Interaction
 - o Mesh
 - Body Sizing
 - o Explicit Dynamics (A5)
 - Initial Conditions
 - Initial Condition
 - Analysis Settings
 - Loads
 - Solution (A6)
 - Solution Information
 - Results
- Material Data
 - o AL 6061-T6
 - o Titanium Alloy

Units

TABLE 1

.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
Unit System	Metric (mm, kg, N, s, mV, mA) Degrees rad/s Celsius	
Angle	Degrees	
Rotational Velocity	rad/s	
Temperature	Celsius	

Model (A4)

TABLE 2 Model (A4) > Geometry Imports

Object Name	Geometry Imports
State	Solved

TABLE 3

Model (A4) > Geometry Imports > Geometry Import (A3)

model (A+) > Geometry imports > Geometry import (A5)		
Object Name	Geometry Import (A3)	
State	Solved	

Project* Page 3 of 21

Definition		
Source C:\Users\digvi\OneDrive\Desktop\plane		
Type Iges		
Basic Geometry Options		
Solid Bodies Yes		
Surface Bodies	Yes	
Line Bodies	No	
Parameters	Independent	
Parameter Key	ANS;DS	
Attributes	No	
Named Selections	No	
Material Properties	No	
Advanced Geometry Options		
Use Associativity	Yes	
Coordinate Systems	No	
Reader Mode Saves Updated File	No	
Use Instances	Yes	
Smart CAD Update Yes		
Compare Parts On Update	No	
Analysis Type	3-D	
Mixed Import Resolution	None	
Import Facet Quality	Source	
Clean Bodies On Import	No	
Stitch Surfaces On Import	Program Tolerance	
Stitch Tolerance	0.000001	
Decompose Disjoint Geometry	Yes	
Enclosure and Symmetry Processing	Yes	

Geometry

TABLE 4
Model (A4) > Geometry

widder (A4) > Geometry			
Geometry			
Fully Defined			
Definition			
C:\Users\digvi\OneDrive\Desktop\planer1.igs			
lges			
Millimeters			
Body Color			
Bounding Box			
230.02 mm			
179.02 mm			
100.02 mm			
Properties			
1.2791e+006 mm³			
3.6088 kg			
1.			
Statistics			
2			
2			
88903			
81984			

Mesh Metric	None	
Update Options		
Assign Default Material	No	
Basic Ge	eometry Options	
Solid Bodies	Yes	
Surface Bodies	Yes	
Line Bodies	No	
Parameters	Independent	
Parameter Key	ANS;DS	
Attributes	No	
Named Selections	No	
Material Properties	No	
Advanced	Geometry Options	
Use Associativity	Yes	
Coordinate Systems	No	
Reader Mode Saves Updated File	No	
Use Instances	Yes	
Smart CAD Update	Yes	
Compare Parts On Update	No	
Analysis Type	3-D	
Mixed Import Resolution	None	
Import Facet Quality	Source	
Clean Bodies On Import	No	
Stitch Surfaces On Import	Program Tolerance	
Decompose Disjoint Geometry	Yes	
Enclosure and Symmetry Processing	Yes	

TABLE 5
Model (A4) > Geometry > Parts

Model (A4) > Geometry > Parts			
Object Name	planer1-FreeParts	planer1-FreeParts[2]	
State			
G	raphics Properties		
Visible	`	res es	
Transparency		1	
	Definition		
Suppressed		No	
Stiffness Behavior	Fle	exible	
Coordinate System	Default Coo	rdinate System	
Reference Temperature	By En	vironment	
Reference Frame	Lagr	angian	
	Material		
Assignment	AL 6061-T6	Titanium Alloy	
	Bounding Box		
Length X	150.02 mm	70.02 mm	
Length Y	80.02 mm	100.02 mm	
Length Z	100.02 mm	30.02 mm	
	Properties		
Volume	1.2e+006 mm ³	79056 mm³	
Mass	3.2436 kg	0.36524 kg	
Centroid X	155. mm	20.226 mm	
Centroid Y	-39. mm	29.933 mm	
Centroid Z	50. mm	15. mm	

Project* Page 5 of 21

Moment of Inertia Ip1	4432.9 kg·mm²	290.21 kg·mm²	
Moment of Inertia Ip2	81.287 kg·mm²		
Moment of Inertia lp3	7811.7 kg·mm²	316.72 kg·mm²	
Statistics			
Nodes	82533	6370	
Elements	76800	5184	
Mesh Metric	None		

TABLE 6
Model (A4) > Materials

Object Name Materials		
State	Fully Defined	
Statistics		
Materials 4		
Material Assignments	0	

Coordinate Systems

TABLE 7
Model (A4) > Coordinate Systems > Coordinate System

Model	el (A4) > Coordinate Systems > Coordinate System		
Object Name	Global Coordinate System	Coordinate System	Coordinate System 2
State	Fully Defined		
Definition			
Туре	Type Cartesian		
Suppressed		•	No
	Origin		
Origin X	0. mm	20.226 mm	155. mm
Origin Y	0. mm	29.933 mm	-39. mm
Origin Z	0. mm	15. mm	50. mm
Define By		Geometr	y Selection
Geometry		De	fined
	Directional Ved	ctors	
X Axis Data	[1. 0. 0	.]	[-1. 0. 0.]
Y Axis Data		[0. 1. 0.]	
Z Axis Data	[0. 0. 1	.]	[0. 01.]
Transfer Properties			
Source			
Read Only		No	
	Principal Ax	is	
Axis		X	
Define By	Global X Axis		I X Axis
Orientation About Principal Axis			
Axis	Y		Υ
Define By	Default		
Transformations			
Base Configuration	Absolute		
Transformed Configuration		[20.226 29.933 15.]	[15539. 50.]

Connections

TABLE 8 Model (A4) > Connections

Object Name	Connections
State	Fully Defined
Auto Detection	
Generate Automatic Connection On Refresh	Yes
Transparency	
Enabled	Yes
Statistics	
Contacts	1
Active Contacts	1
Joints	0
Active Joints	0
Beams	0
Active Beams	0
Bearings	0
Active Bearings	0
Springs	0
Active Springs	0
Body Interactions	1
Active Body Interactions	1

TABLE 9
Model (A4) > Connections > Contacts 2

- · · · · / / · · · · · · · · · · · · ·		
Object Name	Contacts 2	
State		
Definitio	n	
Connection Type	Contact	
Scope		
Scoping Method	Geometry Selection	
Geometry	All Bodies	
Auto Detection		
Tolerance Type	Slider	
Tolerance Slider	0.	
Tolerance Value	0.7704 mm	
Use Range	No	
Face/Face	Yes	
Face-Face Angle Tolerance	75. °	
Face Overlap Tolerance	Off	
Cylindrical Faces	Include	
Face/Edge	No	
Edge/Edge	No	
Priority	Include All	
Group By	Bodies	
Search Across	Bodies	
Statistics		
Connections	1	
Active Connections	1	

TABLE 10
Model (A4) > Connections > Contacts 2 > Contact Regions

model (AT)	model (A4) - Collicotions - Contacts 2 - Contact Regions		
Object Name	Frictional - planer1-FreeParts To planer1-FreeParts[2]		
State	Fully Defined		
Scope			
Scoping Method	Geometry Selection		

Contact	3 Faces	
Target	5 Faces	
Contact Bodies	planer1-FreeParts	
Target Bodies	planer1-FreeParts[2]	
Protected	No	
Definition		
Туре	Frictional	
Friction Coefficient	0.3	
Dynamic Coefficient	0.	
Decay Constant	0.	
Scope Mode	Manual	
Behavior	Program Controlled	
Trim Contact	Program Controlled	
Suppressed	No	

TABLE 11
Model (A4) > Connections > Body Interactions

der (A+) - Connections - Body interacti		
Object Name	Body Interactions	
State	Fully Defined	
Advanced		
Contact Detection	Trajectory	
Formulation	Penalty	
Sliding Contact	Discrete Surface	
Body Self Contact	Program Controlled	
Element Self Contact	Program Controlled	
Tolerance	0.2	

TABLE 12
Model (A4) > Connections > Body Interaction

Object Name	Body Interaction		
State	Fully Defined		
Scope			
Scoping Method	Geometry Selection		
Geometry	All Bodies		
Definition			
Type Frictional			
Friction Coefficient	0.3		
Dynamic Coefficient	0.		
Decay Constant	0.		
Suppressed	No		

Mesh

TABLE 13 Model (A4) > Mesh

Model (A4) - Mesil		
Object Name	Mesh	
State	Solved	
Display		
Display Style	Use Geometry Setting	
Defaults		
Physics Preference	Explicit	
Element Order	Linear	
	_	

Project* Page 8 of 21

Element Size	2.5 mm
Sizing	
Use Adaptive Sizing	No
Growth Rate	Default (1.5)
Max Size	Default (2.5 mm)
Mesh Defeaturing	Yes
Defeature Size	Default (0.25 mm)
Capture Curvature	Yes
Curvature Min Size	Default (1.25 mm)
Curvature Normal Angle	Default (72.0°)
Capture Proximity	No
Bounding Box Diagonal	308.16 mm
Average Surface Area	6482.6 mm²
Minimum Edge Length	6.0 mm
Quality	
Check Mesh Quality	Mesh Quality Worksheet
Target Element Quality	Default (0.2)
Target Characteristic Length (LS-DYNA)	Default (0.25 mm)
Target Aspect Ratio (Explicit)	Default (5.0)
Smoothing	High
Mesh Metric	None
Inflation	
Use Automatic Inflation	None
Inflation Option	Smooth Transition
Transition Ratio	0.272
Maximum Layers	1
Growth Rate	1.2
Inflation Algorithm	Pre
Inflation Element Type	Wedges
View Advanced Options	No
Advanced	
Number of CPUs for Parallel Part Meshing	Program Controlled
Straight Sided Elements	
Rigid Body Behavior	Full Mesh
Triangle Surface Mesher	Program Controlled
Topology Checking	Yes
Pinch Tolerance	Default (1.125 mm)
Generate Pinch on Refresh	No
Statistics	
Nodes	88903
Elements	81984
Show Detailed Statistics	No

TABLE 14 Model (A4) > Mesh > Mesh Controls

1110001 (7 t+) - 1110011 -		
Object Name	Body Sizing	
State	Suppressed	
Scope		
Scoping Method	Geometry Selection	
Geometry	metry 1 Body	
Definition		
Suppressed	Yes	

Project* Page 9 of 21

Active	No, Suppressed	
Туре	Element Size	
Element Size	2.0 mm	
Advanced		
Defeature Size	Default (0.25 mm)	
Growth Rate	Default (1.5)	
Capture Curvature	Yes	
Curvature Normal Angle	Default (72.0°)	
Local Min Size	Default (1.25 mm)	
Capture Proximity	No	

Explicit Dynamics (A5)

TABLE 15 Model (A4) > Analysis

י (דרו) ושטטווו	7 tilaly 010	
Object Name	Explicit Dynamics (A5)	
State	Solved	
Definition		
Physics Type	Structural	
Analysis Type	Explicit Dynamics	
Solver Target	AUTODYN	
Options		
Environment Temperature	22. °C	
Generate Input Only	No	

TABLE 16
Model (A4) > Explicit Dynamics (A5) > Initial Conditions

Object Name	Initial Conditions
State	Fully Defined

TABLE 17
Model (A4) > Explicit Dynamics (A5) > Initial Conditions > Initial Condition

i (At) - Explicit Dyllallin		iaitions - iiiitiai oon
Object Name	Pre-Stress (None)	Velocity
State	Fully Defined	
	Definition	
Pre-Stress Environment	None A	vailable
Input Type		Velocity
Define By		Components
Coordinate System		Coordinate System
X Component		2.9e+005 mm/s
Y Component		0. mm/s
Z Component		0. mm/s
Suppressed		No
Scope		
Scoping Method		Geometry Selection
Geometry		1 Body
Occinculy.		i Dody

TABLE 18
Model (A4) > Explicit Dynamics (A5) > Analysis Settings

moder (714) > Explicit Bynamics (716) > 7 than yello Cottingo			
Object Name	Analysis Settings		
State	Fully Defined		
Analysis Settings Preference			

Project* Page 10 of 21

Туре	Program Controlled
. 71-	Step Controls
Number Of Steps	1
Current Step Number	1
Load Step Type	Explicit Time Integration
End Time	1.e-003
Resume From Cycle	0
Maximum Number of Cycles	1e+07
Maximum Energy Error	0.1
Reference Energy Cycle	0
Initial Time Step	Program Controlled
Minimum Time Step	Program Controlled
Maximum Time Step	Program Controlled
Time Step Safety Factor	0.9
Characteristic Dimension	Diagonals
Automatic Mass Scaling	No
7 taterriatio Made Coairrig	Solver Controls
Solve Units	mm, mg, ms
Beam Solution Type	Bending
Beam Time Step Safety Factor	0.5
Hex Integration Type	Exact
Shell Sublayers	3
Shell Shear Correction Factor	0.8333
Shell BWC Warp Correction	Yes
Shell Thickness Update	Nodal
Tet Integration	Average Nodal Pressure
Shell Inertia Update	Recompute
Density Update	Program Controlled
Minimum Timestep for SPH	1.e-010 s
Minimum Density Factor for SPH	0.2
Maximum Density Factor for SPH	3.
Density Cutoff Option For SPH	
Minimum Velocity	Limit Density 1.e-003 mm s^-1
Maximum Velocity	1.e+013 mm s^-1
Radius Cutoff	1.e-003
Minimum Strain Rate Cutoff	1.e-010
Detonation Point Burn Type	Program Controlled
Danada Cina Dafinitian	Euler Domain Controls
Domain Size Definition	Program Controlled
Display Euler Domain	Yes
Scope	All Bodies
X Scale factor	1.2
Y Scale factor	1.2
Z Scale factor	1.2
Domain Resolution Definition	Total Cells
Total Cells	2.5e+05
Lower X Face	Flow Out
Lower Y Face	Flow Out
Lower Z Face	Flow Out
Upper X Face	Flow Out
Upper Y Face	Flow Out
Upper Z Face	Flow Out
Eular Trocking	

	By Body		
Damping Controls			
Linear Artificial Viscosity	0.2		
Quadratic Artificial Viscosity	1.		
Linear Viscosity in Expansion	No		
Artificial Viscosity For Shells	Yes		
Linear Artificial Viscosity for SPH	1.		
Quadratic Artificial Viscosity for SPH	1.		
Hourglass Damping	AUTODYN Standard		
Viscous Coefficient	0.1		
Static Damping	0.		
	Erosion Controls		
On Geometric Strain Limit	Yes		
Geometric Strain Limit	1.5		
On Material Failure	No		
On Minimum Element Time Step	No		
Retain Inertia of Eroded Material	Yes		
Output Controls			
Step-aware Output Controls	No		
Save Results on	Equally Spaced Points		
Result Number Of Points	20		
Save Restart Files on	Equally Spaced Points		
Restart Number Of Points	5		
Save Result Tracker Data on	Cycles		
Tracker Cycles	1		
Output Contact Forces	Off		
	Analysis Data Management		
Solver Files Directory	C:\Users\digvi\OneDrive\Desktop\planertry1_files\dp0\SYS\MECH\		
Scratch Solver Files Directory			

TABLE 19
Model (A4) > Explicit Dynamics (A5) > Loads

model (A4) > Explicit Dynamics (A5) > Loads				
Object Name	Displacement	Displacement 2	Velocity	Fixed Support
State	Suppressed	Fully Defined	Suppressed	Fully Defined
		Scope		
Scoping Method		Geomet	try Selection	
Geometry	6 Faces	7 Faces	1 Body	3 Faces
		Definition		
Туре	Displacement Velocity		Velocity	Fixed Support
Define By		Components		
Coordinate System	Coordinate System 2	Coo	rdinate System	
X Component	0. mm (ramped)	Free	50000 mm/s (step applied)	
Y Component	0. mm (ramped) Free		Free	
Z Component	0. mm (rar	nped)	Free	
Suppressed	Yes	No	Yes	No

FIGURE 1
Model (A4) > Explicit Dynamics (A5) > Displacement

Project* Page 12 of 21



FIGURE 2
Model (A4) > Explicit Dynamics (A5) > Displacement 2

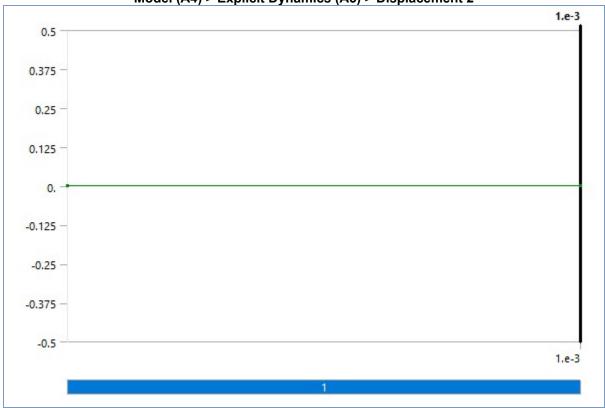
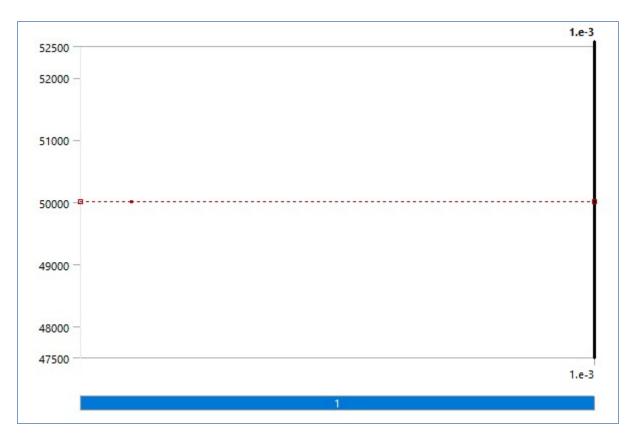


FIGURE 3
Model (A4) > Explicit Dynamics (A5) > Velocity

Project* Page 13 of 21



Solution (A6)

TABLE 20
Model (A4) > Explicit Dynamics (A5) > Solution

- :	,,,	,
	Object Name	Solution (A6)
	State	Solved
	Inforn	nation
	Status	Done

TABLE 21
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Solution Information

.xpiicit byliailiics (AJ) > 3	
Object Name	Solution Information
State	Solved
Solution Info	rmation
Solution Output	Solver Output
Update Interval	2.5 s
Display Points	All
Display Filter During Solve	Yes

TABLE 22
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Results

wiodei (A4) > Explicit Dynamics (A5) > Solution (A6) > Results					
Object Name	Total	Equivalent Stress	Total	Equivalent	Equivalent
Object Name	Deformation	Equivalent Siless	Deformation 2	Stress 2	Stress 3
State			Solved		
	Scope				
Scoping Method	Scoping Method Geometry Selection				
Geometry	etry All Bodies 1 Body				
Definition					

Project* Page 14 of 21

Туре	Total Deformation	Equivalent (von- Mises) Stress	Total Deformation	Equivalent (vor	n-Mises) Stress
Ву		Time			
Display Time			Last		
Separate Data by Entity			No		
Calculate Time History			Yes		
Identifier					
Suppressed			No		
		Result	S		
Minimum	0. mm	0.2352 MPa	0. mm	0.2352 MPa	6.1947 MPa
Maximum	460.14 mm	2397.6 MPa	460.14 mm	356.25 MPa	2397.6 MPa
Average	10.166 mm	30.597 MPa	1.0492 mm	25.981 MPa	89.947 MPa
Minimum Occurs On	planer1-FreeParts planer1- FreeParts[2				planer1- FreeParts[2]
Maximum Occurs On	planer1- FreeParts	planer1-FreeParts[2]	planer1-F	reeParts	planer1- FreeParts[2]
		Minimum Value	Over Time		
Minimum	0. mm	0. MPa	0. mm	0. N	/IPa
Maximum	0. mm	0.9333 MPa	0. mm	0.9333 MPa	20.169 MPa
		Maximum Value	Over Time		
Minimum	0. mm	0. MPa	0. mm	0. N	/IPa
Maximum	460.14 mm	8849.3 MPa	460.14 mm	444.39 MPa	8849.3 MPa
		Informat	ion		
Time			1.e-003 s		
Set	Set 21				
Cycle Number	Cycle Number 29212				
		Integration Poir	nt Results		
Display Option		Averaged		Aver	aged
Average Across Bodies		No		N	lo

FIGURE 4
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Total Deformation

Project* Page 15 of 21

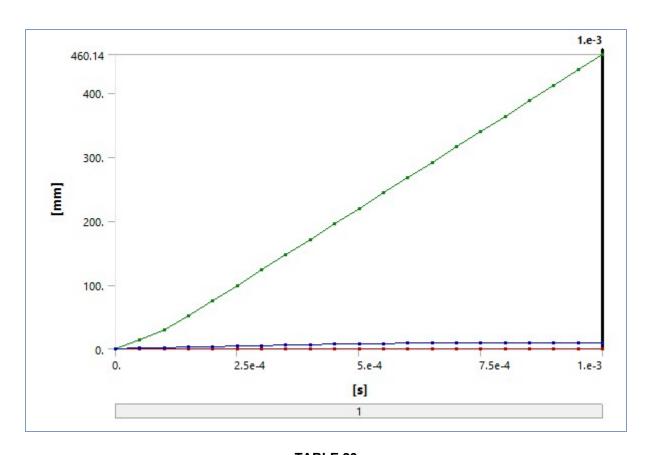


TABLE 23
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Total Deformation

Time [s]	Minimum [mm]	Maximum [mm]	Average [mm]
1.1755e-038		0.	0.
5.002e-005		14.577	1.0438
1.0002e-004		29.101	2.057
1.5001e-004		51.234	2.9835
2.0001e-004		75.1	3.8512
2.5003e-004		99.175	4.6673
3.e-004		123.22	5.4189
3.5002e-004		147.3	6.1089
4.0002e-004		171.36	6.7456
4.5001e-004		195.42	7.3292
5.0001e-004	0.	219.49	7.8473
5.5001e-004		243.55	8.3141
6.0002e-004		267.62	8.7241
6.5003e-004		291.69	9.0684
7.0001e-004		315.75	9.3638
7.5001e-004		339.82	9.6084
8.0001e-004		363.88	9.798
8.5002e-004		387.95	9.9472
9.e-004		412.01	10.056
9.5002e-004		436.08	10.12
1.e-003		460.14	10.166

FIGURE 5
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress

Project* Page 16 of 21

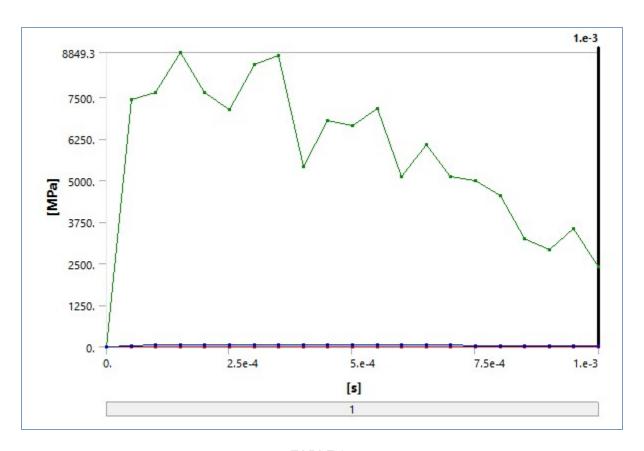


TABLE 24
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress

E	i (A4) / Expiii	CIL Dynamics (A	o) - Solution (Ab	/ Equivalent 3
	Time [s]	Minimum [MPa]	Maximum [MPa]	Average [MPa]
	1.1755e-038	0.	0.	0.
	5.002e-005	0.	7426.9	26.067
	1.0002e-004	0.13435	7637.3	68.952
	1.5001e-004	0.6758	8849.3	68.539
	2.0001e-004	0.91266	7656.	64.069
	2.5003e-004	0.32446	7120.6	64.608
	3.e-004	0.29876	8502.9	65.103
	3.5002e-004	0.9333	8761.8	64.182
	4.0002e-004	0.35521	5426.8	56.151
	4.5001e-004	0.16433	6794.2	58.229
	5.0001e-004	0.4874	6656.7	53.663
	5.5001e-004	6.2869e-002	7157.8	54.364
	6.0002e-004	0.53935	5104.3	52.074
	6.5003e-004	0.21579	6085.2	45.622
	7.0001e-004	0.5354	5122.5	46.011
	7.5001e-004	0.22855	4993.7	44.933
	8.0001e-004	0.62542	4537.4	39.771
	8.5002e-004	0.73535	3265.7	38.33
	9.e-004	0.19129	2916.8	37.325
	9.5002e-004	0.41186	3565.4	32.122
	1.e-003	0.2352	2397.6	30.597

FIGURE 6
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Total Deformation 2

Project* Page 17 of 21

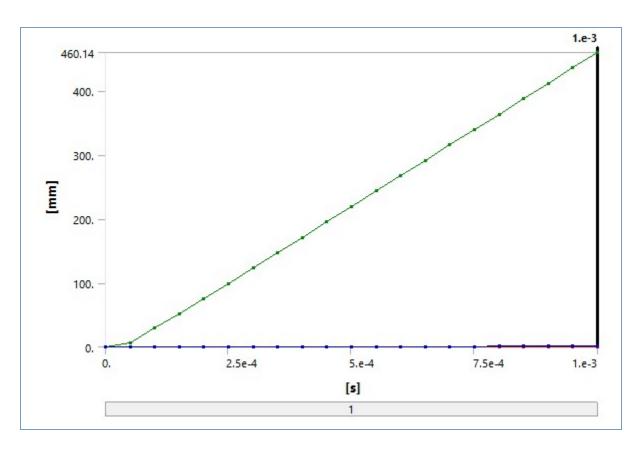


TABLE 25
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Total Deformation 2

Time [s]	Minimum [mm]	Maximum [mm]	Average [mm]
1.1755e-038		0.	0.
5.002e-005		6.7505	7.8327e-003
1.0002e-004		29.101	4.3958e-002
1.5001e-004		51.234	6.5365e-002
2.0001e-004		75.1	9.7048e-002
2.5003e-004		99.175	0.14602
3.e-004		123.22	0.19541
3.5002e-004		147.3	0.24604
4.0002e-004		171.36	0.30626
4.5001e-004		195.42	0.3719
5.0001e-004	0.	219.49	0.42868
5.5001e-004		243.55	0.4935
6.0002e-004		267.62	0.56275
6.5003e-004		291.69	0.62188
7.0001e-004		315.75	0.68607
7.5001e-004		339.82	0.75179
8.0001e-004		363.88	0.8111
8.5002e-004		387.95	0.87229
9.e-004		412.01	0.93342
9.5002e-004		436.08	0.98916
1.e-003		460.14	1.0492

FIGURE 7
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress 2

Project* Page 18 of 21

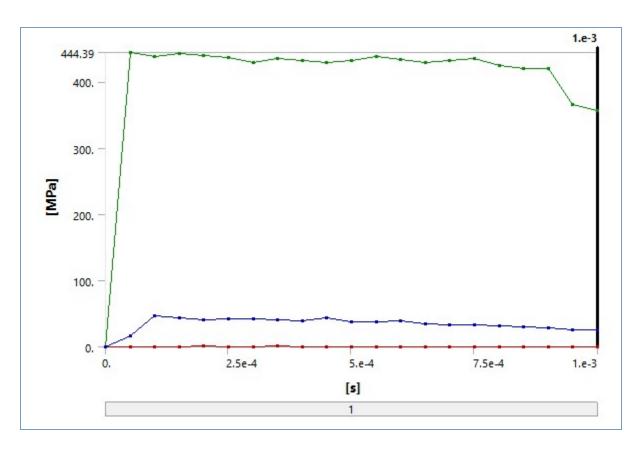


TABLE 26
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress 2

Time [s]	Minimum [MPa]	Maximum [MPa]	Average [MPa]
1.1755e-038	0.	0.	0.
5.002e-005	0.	444.39	15.907
1.0002e-004	0.13435	437.65	47.601
1.5001e-004	0.6758	443.42	44.135
2.0001e-004	0.91266	439.48	41.079
2.5003e-004	0.32446	436.4	42.961
3.e-004	0.29876	429.62	42.42
3.5002e-004	0.9333	435.66	40.855
4.0002e-004	0.35521	433.04	38.676
4.5001e-004	0.16433	429.86	44.373
5.0001e-004	0.4874	432.12	37.531
5.5001e-004	6.2869e-002	438.21	37.28
6.0002e-004	0.53935	434.52	38.877
6.5003e-004	0.21579	429.92	34.323
7.0001e-004	0.5354	432.48	33.54
7.5001e-004	0.22855	434.76	32.996
8.0001e-004	0.62542	425.15	31.362
8.5002e-004	0.73535	420.35	29.673
9.e-004	0.19129	420.55	29.242
9.5002e-004	0.41186	366.5	24.966
1.e-003	0.2352	356.25	25.981

FIGURE 8
Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress 3

Project* Page 19 of 21

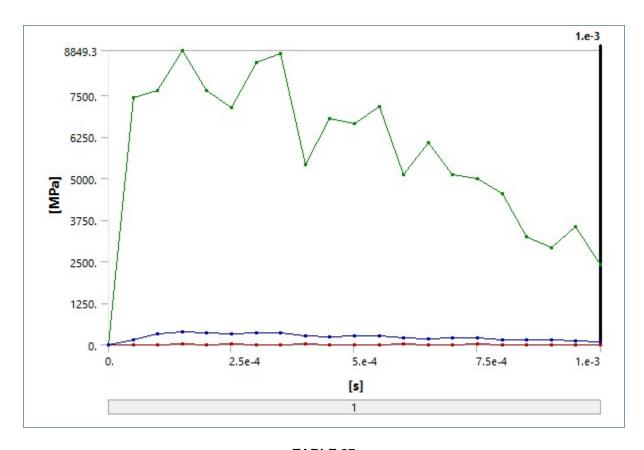


TABLE 27

Model (A4) > Explicit Dynamics (A5) > Solution (A6) > Equivalent Stress 3

Time [s]	Minimum [MPa]	Maximum [MPa]	Average [MPa]
1.1755e-038	0.	0.	0.
5.002e-005	0.	7426.9	157.7
1.0002e-004	12.287	7637.3	345.43
1.5001e-004	15.729	8849.3	384.2
2.0001e-004	7.3684	7656.	361.13
2.5003e-004	20.169	7120.6	344.1
3.e-004	7.5627	8502.9	357.74
3.5002e-004	6.6517	8761.8	364.93
4.0002e-004	20.16	5426.8	281.3
4.5001e-004	10.961	6794.2	236.67
5.0001e-004	13.321	6656.7	261.3
5.5001e-004	11.188	7157.8	274.2
6.0002e-004	17.513	5104.3	221.88
6.5003e-004	9.3435	6085.2	190.97
7.0001e-004	14.123	5122.5	206.4
7.5001e-004	16.928	4993.7	198.43
8.0001e-004	8.1479	4537.4	147.89
8.5002e-004	11.797	3265.7	149.62
9.e-004	4.2371	2916.8	141.25
9.5002e-004	10.599	3565.4	124.12
1.e-003	6.1947	2397.6	89.947

Material Data

Project* Page 20 of 21

AL 6061-T6

TABLE 28 AL 6061-T6 > Constants

Density	2.703e-006 kg mm^-3		
Specific Heat	8.85e+005 mJ kg^-1 C^-1		

TABLE 29 AL 6061-T6 > Shock EOS Linear

Gruneisen Coefficient	Parameter C1 mm s^-1	Parameter S1	Parameter Quadratic S2 s mm^-1
1.97	5.24e+006	1.4	0

TABLE 30
AL 6061-T6 > Steinberg Guinan Strength

Initial Yield Stress Y MPa	Maximum Yield Stress Ymax MPa	Hardening	0		Derivative dG/dT G'T MPa C^-1	Derivative dY/dP Y'P	Melting Temperature Tmelt C
290	680	125	0.1	1.8	-17	1.8908e- 002	946.85

TABLE 31 AL 6061-T6 > Shear Modulus

Shear Modulus MPa
27600

TABLE 32 AL 6061-T6 > Color

Red	Green	Blue	
170	170	170	

Titanium Alloy

TABLE 33
Titanium Alloy > Constants

Density	4.62e-006 kg mm^-3
Coefficient of Thermal Expansion	9.4e-006 C^-1
Specific Heat	5.22e+005 mJ kg^-1 C^-1
Thermal Conductivity	2.19e-002 W mm^-1 C^-1
Resistivity	1.7e-003 ohm mm

TABLE 34 Titanium Alloy > Color

	J			
Red	Green	Blue		
88	72	117		

TABLE 35 Titanium Alloy > Compressive Ultimate Strength

Compressive Ultimate Strength MPa
0

TABLE 36 Titanium Alloy > Compressive Yield Strength

Compressive Yield Strength MPa

Project* Page 21 of 21

930

TABLE 37 Titanium Alloy > Tensile Yield Strength

Tensile Yield Strength MPa 930

TABLE 38 Titanium Alloy > Tensile Ultimate Strength

Tensile Ultimate Strength MPa 1070

TABLE 39

Titanium Alloy > Isotropic Secant Coefficient of Thermal Expansion

Zero-Thermal-Strain Reference Temperature C 22

TABLE 40 Titanium Alloy > Isotropic Elasticity

Young's Modulus MPa	Poisson's Ratio	Bulk Modulus MPa	Shear Modulus MPa	Temperature C
96000	0.36	1.1429e+005	35294	

TABLE 41 Titanium Alloy > Isotropic Relative Permeability

Relative Permeability
1