

Steel Authority of India Limited Raw Materials Division Kolkata

Inter Office Correspondence

FROM	ТО
DGM(ED I/c Sectt.)	All Head of Mines
Kolkata	All DROs at Kolkata
	All GMs at Kolkata & Rourkela
REF NO: RMD/K/Sectt./ 8791	11/04/2018

Sub :Linkage of Iron Ore & Flux for the year 2018-19

Kindly find enclosed herewith month-wise Production, Dispatch, Departmental waste and ROM Plan of RMD mines for the year 2018-19 along with Quality Plan. These figures have been finalized in consultation with the mines and are to be considered for APP purpose.

Monthwise dispatch figures are fixed but dispatch distributions to different Steel Plants are indicative & dispatches to be made as per requirement. Besides, dispatches to Steel Plants are also dependent upon availability of rakes and getting Forwarding Notes/Form-e from Statutory Authorities for the destination Steel Plants. Therefore in case of any aberration/changes in requirement of iron ore by Steel Plants or non-availability of Forwarding Notes for a particular Steel Plants, there might be changes in monthly linkage to different destinations however total dispatch target for that month will remain same. Monthly dispatches to Steel Plants are to be planned in consultation with PPC-Department, Kolkata.

For Contractual Mines (Kalta, Chiria, Taldih, Kuteshwar and Tulsidamar), Production & Dispatches from these mines is to be regulated as per requirement of Steel Plants and accordingly target is to be given to contractor as per terms & condition of the Contract.

With kind regards

Copy for kind information of

- 1. Sri M. K. Sharma, DGM (Operation), SAIL, New Delhi
- 2. Office of Director(Tech) & Addl. Charge Dir(RM&L), SAIL: Sri A. K. Gupta

Encl: (13 Pages)

- Annexure-1 to Annexure 6 (9 pages)
- Copy of letter RMD/K/ED I/c(RMD)/8779 (4 pages)

FINES

L+F

PRODUCTION PLANNING FOR 2018-19

IRON ORE MINES

	Apr-18	May-18	Jun-18	QTR I	Jul-18	Aug-18	Sep-18	QTR2	Oct-18	Nov-18	Dec-18	QTR 3	Jan-19	Feb-19	Mar-19	QTR 4	18-19
								KIRII	BURU								
LUMP	115	120	110	345	105	105	100	310	120	110	95	325	120	80	120	320	1300
FINES	260	270	260	790	215	215	210	640	260	250	250	760	270	260	280	810	3000
L+F	375	390	370	1135	320	320	310	950	380	360	345	1085	390	340	400	1130	4300
											*C1	Can 17 dans		3 MO 0 1	. C.1.110		

*Shutdown for 7 days each in Dec'18 & in Feb'19

MEGHAHATUBURU

LUMP	110	110	100	320	100	100	100	300	100	60	90	250	95	90	95	280	1150
FINES	250	250	250	750	180	180	180	5 4 0	2 60	150	270	680	265	250	265	780	2750
L+F	360	360	350	1070	280	280	280	840	360	210	360	930	360	340	360	1060	3900

* Shutdown 15 Days in Nov'18 for Downhill Conveyor, Tertiary crusher, Downhill Conveyor new line Linking, Column at SSP

BOLANI

LUMP	140	200	200	540	180	180	180	540	210	200	210	620	150	190	210	550	2250
FINES	230	360	360	950	320	320	320	960	350	350	350	1050	280	340	370	990	3950
L+F	370	560	560	1490	500	500	500	1500	560	550	560	1670	430	530	580	1540	6200

* Shutdown 13 Days in Apr'18 for Primary Crusher, Sec. Crusher & PLC integration *Shutdown for 15Days in Jan'19 for BO/DO Project PLC integration & Sec. Screen Integration

BARSUA

LUMP				0	80	80	80	240	80	80	80	240	70	60	70	200	680
FINES				0	120	120	120	360	160	160	160	480	180	170	180	530	1370
L+F	0	0	0	0	200	200	200	600	240	240	240	720	250	230	250	730	2050

* Expected to Resume Operation in Sec. Qtr of 2018-19

TALDIH

LUMP	55	55	45	155	30	40	30	100	30	25	30	85	30	20	30	80	420
FINES	15	15	25	55	40	40	35	115	50	45	55	150	55	50	55	160	4 80
L+F	70	70	70	210	70	80	65	215	80	70	85	235	85	70	85	240	900
								KA	LTA								
LUMP	100	90	90	280	80	80	80	240	85	80	85	250	80	70	80	230	1000
FINES	80	90	90	260	60	60	60	180	130	120	130	380	130	120	130	380	1200
L+F	180	180	180	540	140	140	140	420	215	200	215	630	210	190	210	610	2200
								Gi	UA								
LUMP	90	100	90	280	80	90	80	250	80	80	90	250	80	60	80	220	1000

*4 Days each in]	une'18 & July'18	for New Vibrato	ry Screen re	placement	(Screen no-	3 & 4)

MANOHARPUR

LUMP	30	30	30	90	30	30	30	90	30	25	30	85	30	25	30	85	350
FINES	25	40	45	110	25	25	25	75	30	30	40	100	40	35	40	115	400
L+F	55	70	75	200	55	55	55	165	60	55	70	185	70	60	70	200	750

RMD TOTAL IRON ORE

	Apr-18	May-18	Jun-18	QTR I	Jul-18	Aug-18	Sep-18	QTR2	Oct-18	Nov-18	Dec-18	QTR 3	Jan-19	Feb-19	Mar-19	QTR 4	18-19
LUMP	640	705	665	2010	685	705	680	2070	735	660	710	2105	655	595	715	1965	8150
FINES	1120	1295	1290	3705	1220	1230	1210	3660	1520	1375	1525	4420	1500	1465	1600	4565	16350
L+F	1760	2000	1955	5715	1905	1935	1890	5730	2255	2035	2235	6525	2155	2060	2315	6530	24500



*8 Days in Feb'19 for New Vibratory Screen replacement (Screen no-1 & 2) alonwith brakes & Idlers of D/H

DESPATCH PLANNING FOR 2018-19

							110	ON OK	E MILINE	.5								
	Apr-18	May-18	Jun-18	QTR I	Jul-18	Aug-18	Sep-18	QTR2	Oct-18	Nov-18	Dec-18	QTR 3	Jan-19	Feb-19	Mar-19	QTR 4	18-19	
				T	105	105	100	KIRIE		110	95	325	120	80	120	320	1300	
LUMP	115	120	110	345	105	105	100	310 690	120 260	110 250	250	760	230	200	240	670	3000	
FINES	300	290	290	880	230	235	225	1000		360	345	1085	350	280	360	990	4300	
L+F	415	410	400	1225	335	340	325	EGHAH	380		343	1085	330	260	300	990	4500	
		110	400	050	100	100				60	90	250	90	75	85	250	1150	ı
LUMP	140	110	100	350	100	100	100	300	100	175	250	635	205	160	190	555	2750	ĺ
FINES	300	260	250	810	260	260	230	750	210	235	340	885	295	235	275	805	3900	
L+F	440	370	350	1160	360	360	330	1050	310									
	* 15 days :	shutdown	in Jun-Jul'1	.8 for Belt I	Feeder Rep	lacement o	t one line o			snutdown	in Lep.19	for Belt Fee	uer Kepiac	ement or or	ne mie or L	baumig che	ш	
		200	200	FCF	100	100	100	BOL		200	210	620	150	190	185	525	2250	l
LUMP	165	200	200	565	180	180	180 320	540 990	210 340	360	340	1040	305	290	315	910	3950	İ
FINES	290	360	360	1010	340	330		1530	550	560	550	1660	455	480	500	1435	6200	
L+F	455	560	560	1575	520	510	500		SUA	360	330	1000	455	200	300	1400	0200	I
TIDAD	0	0	0	0	80	<i>7</i> 5	80	235	80 80	70	70	220	<i>7</i> 5	85	65	225	680	l
LUMP	0	0	0	0	120	120	120	360	160	160	160	480	180	170	180	530	1370	
FINES L+F	0	0	0	0	200	195	200	595	240	230	230	700	255	255	245	755	2050	ĺ
LTF	<u> </u>	0	U	0	200	173	200		DIH			700			1	1,55		' (
LUMP	55	55	45	155	30	40	30	100	30	25	30	85	30	20	30	80	420	1
FINES	15	15	25	55	40	40	35	115	50	45	55	150	55	50	55	160	480	: ا
L+F	70	70	70	210	70	80	65	215	80	70	85	235	85	70	85	240	900	-
	1	,,,		210					LTA	<u> </u>	<u> </u>							1
LUMP	100	90	90	280	80	80	80	240	85	80	85	250	80	70	80	230	1000	1
FINES	80	90	90	260	60	60	60	180	130	120	130	380	130	120	130	380	1200	(
L+F	180	180	180	540	140	140	140	420	215	200	215	630	210	190	210	610	2200	
	L	<u> </u>						Gì	UA	<u> </u>				•				
LUMP	90	100	90	280	80	90	80	250	80	80	90	250	80	60	80	220	1000	
FINES	260	270	260	790	260	270	260	790	280	270	270	820	280	240	280	800	3200	
L+F	350	370	350	1070	340	360	340	1040	360	350	360	1070	360	300	360	1020	4200	
				<u> </u>		<u> </u>		MANOI	HARPUR									_
LUMP	30	30	30	90	30	30	30	90	30	25	30	85	30	25	30	85	350	
FINES	25	40	45	110	25	25	25	75	30	30	40	100	40	35	40	115	400	
L+F	55	70	<i>7</i> 5	200	55	55	55	165	60	55	70	185	70	60	70	200	<i>7</i> 50]
	•						RM	D TOTA	L IRON	ORE							-	7
	Apr-18	May-18	Jun-18	QTR I	Jul-18	Aug-18	Sep-18	QTR2	Oct-18	Nov-18	Dec-18	QTR 3	Jan-19	Feb-19	Mar-19	QTR 4	18-19	
LUMP	695	705	665	2065	685	700	680	2065	735	650	700	2085	655	605	675	1935	8150	
FINES	1270	1325	1320	3915	1335	1340	1275	3950	1460	1410	1495	4365	1425	1265	1430	4120	16350	1
L+F	1965	2030	1985	5980	2020	2040	1955	6015	2195	2060	2195	6450	2080	1870	2105	6055	24500	

Lump+Fines

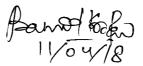
All Units in 000 tonnes

HOT METAL & CONSUMPTION PLANNING FOR 2018-19

STEEL PLANTS Mar-19 OTR 4 18-19 Jun-18 OTR I Jul-18 OTR2 | Oct-18 | Nov-18 | Dec-18 | OTR 3 | Jan-19 Feb-19 May-18 Aug-18 Sep-18 Apr-18 HOT METAL BSL DSP RSP ISP BSP TOTAL SINTER BSL DSP RSP ISP BSP TOTAL LUMP REOMT BSL DSP RSP ISP Ω BSP Lump Pellet/BSL Lump+ Pellet FINES REOMT BSL DSP RSP ISP BSP Fines F/Pellet TOTAL **LUMP+FINES REOMT** BSL DSP RSP ISP BSP Lump+Fines F/Pellet

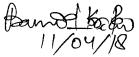
DESPATCH PLANNING IRON ORE FOR 2018-19

	Apr-18	May-18	Jun-18	QTR I	Jul-18	Aug-18	Sep-18	QTR2	Oct-18	Nov-18	Dec-18	QTR 3	Jan-19	Feb-19	Mar-19	QTR 4	18-19
									RU- LUM				·		T		
DSP DSP	50	65	50	165 0	70	70	65	205	60	70	60	190 0	65	60	65	190 0	750 0
RSP	45	55	50	150	25	25	25	75	20	20	20	60	25	15	25	65	350
ISP	20		10	30	10	10	10	30	40	20	15	75	30	5	30	65	200
BSP				Ö				0				0				0	0
F/Pellet				0				0				0				0	0
TOTAL	115	120	110	345	105	105	100	310 HAHAT	120	110	95	325	120	80	120	320	1300
BSL.	110	65	<i>7</i> 5	250	50	50	60	160	80	40	70	190	70	60	70	200	800
DSP				0				0				0				0	0
RSP	30	45	25	100	50	50	40	140	20	20	20	60	20	15	15	50	350
ISP				0				0				0			ļ	0	0
BSP F/Pellet				0				0				0	 		-	0	0
TOTAL	140	110	100	350	100	100	100	300	100	60	90	250	90	75	85	250	1150
101112	110	110	200	000	100	100	100		II- LUMP								
BSL	40	30	35	105	35	40	35	110	35	35	35	105	30	25	25	80	400
DSP	85	100	100	285	95	95	90	280	130	115	110	355	70	105	105	280	1200
RSP ISP	40	70	65	0 175	50	45	- 55	0 150	45	50	65	0 160	50	60	55	0 165	0 650
BSP	-20	,,,	5.5	0	- 50	70		0	-2.5	30		0	- ~	30	 	0	0
F/Pellet				0				0				0				0	0
TOTAL	165	200	200	565	180	180	180	540	210	200	210	620	150	190	185	525	2250
									A- LUMI						T ==		
BSL				0	25	20	25	70 0	25	20	25	70 0	20	20	20	60 0	200 0
DSP RSP				0	55	55	55	165	55	50	45	150	55	65	45	165	480
ISP				0				0				0				0	0
BSP				0				0				0				0	0
F/Pellet				0				0				0				0	0
TOTAL	0	0	0	0	80	75	80	235	80	70	70	220	75	85	65	225	680
BS1.				0				1ALDI	H- LUMP			0				0	0
DSP				0				0				0				0	0
RSP	55	55	45	155	30	40	30	100	30	25	30	85	30	20	30	80	420
ISP				0				0				0				0	0
BSP				0				0				0				0	0
F/Pellet TOTAL	55	55	45	0 155	30	40	30	0 100	30	25	30	0 85	30	20	30	0 80	420
IOIAL	33	33	40	133	30	-20	30		A- LUMP		30	0.5	30	20	30	- 00	720
BSL.	15	10	10	35			10	10	15	20		35	10	10		20	100
DSP				0				0				0				0	0
RSP	75	80	80	235	65	40	60	165	70	55	70	195	65	60	80	205	800
ISP BSP	10			10 0	15	40	10	65 0	0	5	15	20 0	5		-	<u>5</u>	100
F/Pellet				0				0				0				0	
TOTAL	100	90	90	280	80	80	80	240	85	80	85	250	80	70	80	230	1000
								GUA-	LUMP								
BSL	10	15	15	40	10	10	20	40	5	15	F0	20	E0.	AE .	EO	0	100
DSP RSP	50	45	45	140 0	45	60	30	135 0	40	40	50	130 0	50	45	50	145 0	550 0
ISP	30	40	30	100	25	20	30	75	35	25	40	100	30	15	30	75	350
BSP				0				0				0				0	0
F/Pellet				0				0				0				0	0
TOTAL	90	100	90	280	80	90	80	250	80	80 DATE	90	250	80	60	80	220	1000
BSL	30	30	30	90	30	30	30	ANOHAI 90	RPUR- LU	JMP 25	30	85	30	25	30	85	350
DSP	30	30	30	0	30	30	50	0		2.0	- 55	0				0	0
RSP				0				0				0				0	0
ISP				0				0				0				0	0
BSP E/Pollet				0				0			-	0				0	0
F/Pellet TOTAL	30	30	30	90	30	30	30	90	30	25	30	85	30	25	30	85	350
TOTAL	30	30 }	JU	90	30	30	JU		L- LUMP	<i>د</i> ب	30	U.J		سے	30		
BSL	255	215	215	685	220	220	245	685	250	225	220	695	225	200	210	635	2700
DSP	135	145	145	425	140	155	120	415	170	155	160	485	120	150	155	425	1750
RSP	205	235	200	640	225	210	210	645	195	170	185	550	195	175	195	565	2400
ISP	100	110	105	315	100	115 0	105 0	320	120 0	100	135 0	355 0	115 0	80 0	115 0	310 0	1300 0
BSP F/Pellet	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TOTAL	695	705	665	2065	685	700	680	2065	735	650	700	2085	655	605	675	1935	8150
LOIAL	9,5	, ,,,	000	2000	555	, 50	000	2000						700			V-20



DESPATCH PLANNING IRON ORE FINES FOR 2018-19

Bell 100 70		Apr-18	May-18	Jun-18	QTR I	Jul-18	Aug-18	Sep-18	ON ORE	Oct-18	Nov-18	Dec-18	QTR 3	Jan-19	Feb-19	Mar-19	QTR 4	18-19
Inches	RSI	an	50	50	100	60	RE	75				90	290	90	70	90	250	950
Sep		90	30	30		60	- 63	/3		110	90	70		90	/	90		
SF		100	130	130		130	110	110		110	100	100		100	100	110		
	ISP	1			0				0				0				0	0
STATE	BSP	100	100	100	300	30	30	30	90	30	30	40	100	40	30	40	110	600
Sile 100 70	F/Pellet	10	10	10	30	10	10	10	30	10	30	20	60		ļ			
SEC. 199	TOTAL	300	290	290	880	230						250	760	230	200	240	670	3000
DEF	<u></u>					,										r		
Sep		100	70	85		90	90	70		70	55	70		90	60	70		-
Separate -	110	120	80		80	70	70		30	30	45		20	20	25			
Fig.		+																
		┼-૿		10		10	- 10	10										
Bill 100 170 170 440 130 130 130 130 130 130 140 150 159 440 140 130 130 130 140 150 159 440 140 130 130 130 140 150 159 440 140 130 130 130 140 150 159 140 150 130 140 130		30	30	45		50	60	50		70	50	95		55	40	55		630
Series 100 170 170 460 130 1	TOTAL	300	260	250	810	260	260	230	750	210	175	250	635	205	160	190	555	2750
Impr				•)	BOLANI-	FINES	•							
SEP	BSL	100	170	170	440	130	130	120	380	130	140	105	375	90	90	125	305	1500
Sep	DSP	120	120	120	360	140	130	130	400	140	150	150	440	140	130	130		
Fig.	<u> </u>	ļ								ļ								
First Firs		70	70	70		70	70	70		70	70	85		75	70	60		
TOTAL 290 360 360 1010 340 330 320 990 340 360 340 1040 305 290 315 910 3950		 								 		-			<u> </u>			
Signature Sign		 			_		222				200	040		20=	202	245		
SEL	TOTAL	290	360	360	1010	340	330				360	340	1040	<i>3</i> 05	290	315	310	3750
Dept	The state of the s	_		r		45	10				15	15	45	15		1	15	100
Separate		-		-		15	10	15		15	15	15		13				
Sep		 				35	40	35		75	75	85		105	100	120		
SEP		1				- 50												
F/Fellet		 			_	70	70	70		70	70	60		60	70	60		600
RSL		1											0				0	0
RSL	TOTAL	0	0	0	0	120	120	120	360	160	160	160	480	180	170	180	530	1370
DSP	-	-			l			7	ALDIH-	FINES								
RSP	BSL	1		5	5	20	20	25	65	50	45	55	150	55	50	55	160	380
EP	DSP	1			0				0				0				0	0
SFP	RSP	15	15	20	50	20	20	10	50				0					
F/Pellet 1	ISP				0										L		_	
TOTAL 15 15 25 55 40 40 35 115 50 45 55 150 55 50 55 160 480	BSP	ļ												_	ļ <u> </u>			
SKALTA-FINES		ļ											-		<u> </u>			
BSI	TOTAL	15	15	25	55	40	40				45	55	150	55	50	55	160	480
DSP	F-12-	· ·		т			-			INES							Δ.	
RSP		-		ļ											ļ			
Figs			00	00		60	40	60		130	120	130		130	120	130		
BSP		80	90	90		60	- 00	00			120	150		130	120	150		
F/Pellet 8 0 0 0 60 180 130 120 130 380 130 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 380 120 130 130 130 120 130 380 120 130 130 130 120 130 380 120 130 130 130 120 130 380 120 130 130 130 130 120 130 130 130 120 130 130 120 130 130 120 130 130 120 130 130 120 130 130 120 130 130 120 130 130 120 130 130 120 130 130 120 130 130 130 130 130 130 130 130 130 13		1		-								-						
TOTAL 80 90 90 260 60 60 60 180 130 120 130 380 130 120 130 380 120 SUA-FINES			-															0
SIL 9		80	90	90	-	60	60	60		130	120	130		130	120	130		1200
BSL 95 90 80 265 70 60 70 200 80 75 80 235 75 65 80 220 920 RSP		1														·		
DSP	BSL				0					L			0					0
ISP 135	DSP	95	90	80	265	70	60	70		80	75	80		75	65	80		
BSP	ļ			ļ					 									
F/Pellet 30 40 30 100 40 35 30 105 40 30 40 110 55 55 55 165 480 TOTAL 260 270 260 790 260 270 260 790 280 270 270 820 280 240 280 800 3200		135	140	150		150	175	160		160	165	150		150	120	145		
TOTAL 260 270 260 790 260 270 260 790 280 270 270 820 280 240 280 800 3200 MANOHARPUR-FINES		1									20	40				EE		
MANOHARPUR-FINES SSL 15 30 30 75 10 25 25 60 30 30 40 100 40 35 40 115 350 350 350 350 40 100 40 35 40 115 350 350 350 350 350 350 350 350 360 365 325 360 330 300 100 100 100 300 100 100 300 1200 155 385 100 105 300 1230 110 155 385 110 95 110 315 1230 1230 105 405		+		_		_		_										
BSL 15 30 30 75 10 25 25 60 30 30 40 100 40 35 40 115 350 DSP 10 10 15 35 15 15 15 0 0 0 0 0 50 ISP 0	TOTAL	260	2/0	260	/90	260	2/0					270	620	200	Z 4 U	40U	000	3200
DSP	RCI	15	20	20	75	10	25				_	4 0	100	40	35	40	115	350
RSP		13	30	30		10	دند	سک		- 50	- 30	70		70	<u> </u>	-10		
SSP		10	10	15		15												
BSP 0	<u> </u>	1																
TOTAL 25 40 45 110 25 25 25 75 30 30 40 100 40 35 40 115 400 **TOTAL-FINES*** BSL 305 320 340 965 325 360 330 1015 405 375 375 1155 380 305 380 1065 4200 DSP 215 210 200 625 210 190 200 600 220 225 230 675 215 195 210 620 2520 RSP 315 365 335 1015 340 300 285 925 345 325 360 1030 355 340 385 1080 4050 ISP 265 250 260 775 260 285 270 815 270 275 275 820 265 230 245 740 3150 BSP 100 100 100 300 100 100 100 300 100 100				1									0				0	0
TOTAL- FINES BSL 305 320 340 965 325 360 330 1015 405 375 375 1155 380 305 380 1065 4200 DSP 215 210 200 625 210 190 200 600 220 225 230 675 215 195 210 620 2520 RSP 315 365 335 1015 340 300 285 925 345 325 360 1030 355 340 385 1080 4050 ISP 265 250 260 775 260 285 270 815 270 275 275 820 265 230 245 740 3150 BSP 100 100 300 100 100 300 100 100 300 100 100 300 1200 F/Pellet 70 80<	F/Pellet	I			0				0				0				0	0
BSL 305 320 340 965 325 360 330 1015 405 375 375 1155 380 305 380 1065 4200 DSP 215 210 200 625 210 190 200 600 220 225 230 675 215 195 210 620 2520 RSP 315 365 335 1015 340 300 285 925 345 325 360 1030 355 340 385 1080 4050 ISP 265 250 260 775 260 285 270 815 270 275 820 265 230 245 740 3150 BSP 100 100 100 100 100 300 100 100 300 120 F/Pellet 70 80 85 235 100 105 90 295 120 <td>TOTAL</td> <td>25</td> <td>40</td> <td>45</td> <td>110</td> <td>25</td> <td>25</td> <td></td> <td></td> <td></td> <td>30</td> <td>40</td> <td>100</td> <td>40</td> <td>35</td> <td>40</td> <td>115</td> <td>400</td>	TOTAL	25	40	45	110	25	25				30	40	100	40	35	40	115	400
DSP 215 210 200 625 210 190 200 600 220 225 230 675 215 195 210 620 2520 RSP 315 365 335 1015 340 300 285 925 345 325 360 1030 355 340 385 1080 4050 ISP 265 250 260 775 260 285 270 815 270 275 275 820 265 230 245 740 3150 BSP 100 100 300 100 100 300 100 100 300 100 100 300 1200 F/Pellet 70 80 85 235 100 105 90 295 120 110 155 385 110 95 110 315 1230										INES								
RSP 315 365 335 1015 340 300 285 925 345 325 360 1030 355 340 385 1080 4050 ISP 265 250 260 775 260 285 270 815 270 275 275 820 265 230 245 740 3150 BSP 100 100 100 300 100 100 100 300 100 100	BSL	305	320	340			360	330										
ISP 265 250 260 775 260 285 270 815 270 275 275 820 265 230 245 740 3150 BSP 100 100 100 300 100 100 100 100 100 100 100 100 100 100 100 100 100 300 1200 F/Pellet 70 80 85 235 100 105 90 295 120 110 155 385 110 95 110 315 1230	.	215							 				-					
BSP 100 100 100 300 100 100 100 100 100 100		+													_			
F/Pellet 70 80 85 235 100 105 90 295 120 110 155 385 110 95 110 315 1230															_			
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	·	+													_			
TOTALY - 4000 4000 4000 4040 4000 4000 4400 4440 4440 4600 4600 4600 4600 4600 4600	F/Pellet	+				\vdash												
TOTAL 1270 1325 1320 3915 1335 1340 1275 3950 1460 1410 1495 4365 1425 1265 1430 4120 16350	mo= : =		- 19ME		201E	1 7 7 7 5	7340	1275	i 3950	1460	1410	1495	4365	1425	1205	1430	4120	16350



All Units in 000 tonnes

DESPATCH PLANNING FOR 2018-19

	Apr-18	May-18	Jun-18	QTR I	Jul-18	Aug-18	Sep-18	QTR2	Oct-18	Nov-18	Dec-18	QTR 3	Jan-19	Feb-19	Mar-19	QTR 4	18-19
Thou		1						BURU- I			454		-	100	1 455	440 1	4500
DSP	140 0	115 0	100	355 0	130	155 0	140 0	425 0	170 0	160 0	150 0	480 0	155 0	130	155 0	440 0	1700 0
RSP	145	185	180	510	155	135	135	425	130	120	120	370	125	115	135	375	1680
ISP	20	0	10	30	10	10	10	30	40	20	15	75	30	5	30	65	200
BSP	100	100	100	300	30	30	30	90	30	30	40	100	40	30	40	110	600
F/Pellet	10	10	10	30	10	10	10	30	10	30	20	60	0	0	0	0	120
TOTAL	415	410	400	1225	335	340	325	1000	380	360	345	1085	350	280	360	990	4300
The state of the s	r	·····								MP+ FINI					T 440	100	4500
DSP	210 0	135 0	160 0	505 0	140 0	140 0	130 0	410 0	150 0	95 0	140	385 0	160	120 0	140	420 0	1720 0
RSP	140	165	105	410	130	120	110	360	50	50	65	165	40	35	40	115	1050
ISP	60	40	40	140	40	40	40	120	40	40	40	120	40	40	40	120	500
BSP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
F/Pellet	30	30	45	105	50	60	50	160	70	50	95	215	55	40	55	150	630
TOTAL	440	370	350	1160	360	360	330	1050	310	235	340	885	295	235	275	805	3900
				•				LANI- L									
BSL	140	200	205	545	165	170	155	490	165	175	140	480	120	115	150	385	1900
DSP RSP	205	220	220 0	645	235 0	225 0	220	680 0	270	265 0	260 0	795 0	210 0	235	235	680 0	2800 0
ISP	110	140	135	385	120	115	125	360	115	120	150	385	125	130	115	370	1500
BSP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
F/Pellet	0	0	0	0	0	0	٥	0	0	0	0	0	0	0	0	0	0
TOTAL	455	560	560	1575	520	510	500	1530	550	560	550	1660	455	480	500	1435	6200
							BA	RSUA-L	UMP+ FI	NES							
BSL	0	0	0	0	40	30	40	110	40	35	40	115	35	20	20	75	300
DSP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RSP ISP	0	0	0	0	90	95 0	90	275	130	125 0	130	385 0	160	165 0	165 0	490 0	1150 0
BSP	0	0	0	0	70	70	70	0 210	70	70	60	200	60	70	60	190	600
F/Pellet	0	0	0	0	0	70	0	0	0	0	0	0	0	70	0	0	0
TOTAL	0	0	0	0	200	195	200	595	240	230	230	700	255	255	245	755	2050
l					200	250		LDIH- L									
BSL	0	0	5	5	20	20	25	65	50	45	55	150	55	50	55	160	380
DSP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RSP	70	70	65	205	50	60	40	150	30	25	30	85	30	20	30	80	520
ISP	0	0	0	0	0	0	0	0	0	0	0	0	0	0_	0	0	0
BSP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
F/Pellet TOTAL	70	0	0	0	0	0	0	0 215	80	0 70	0 85	0 235	85	70	85	0 240	900
TOTAL	70	70	70	210	70	80	65 K	ALTA- LI			65	235	- 03	70	65	240	900
BSL	15	10	10	35	0	0	10	10	15	20	0	35	10	10	0	20	100
DSP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	ō	0	0
RSP	155	170	170	495	125	100	120	345	200	175	200	575	195	180	210	585	2000
ISP	10	0	0	10	15	40	10	65	0	5	15	20	5	0	0	5	100
BSP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
F/Pellet	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TOTAL	180	180	180	540	140	140	140	420 SUA- LU	215 MP+RIN	200	215	630	210	190	210	610	2200
BSL	10	15	15	40	10	10	20	40	5 5	15	0	20	0	0	0	0	100
DSP	145	135	125	405	115	120	100	335	120	115	130	365	125	110	130	365	1470
RSP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ISP	165	180	180	525	175	195	190	560	195	190	190	575	180	135	175	490	2150
BSP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
F/Pellet	30	40	30	100	40	35	30	105	40	30	40	110	55	55	55	165	480
TOTAL	350	370	350	1070	340	360	340	1040 HARPU	360	350	360	1070	360	300	360	1020	4200
BSL	1 45	40	40	144	40	EE 1	,				70	185	70	60	70	200	700
DSP	45 0	60 0	60	165 0	40 0	55 0	55 0	150 0	60 0	55 0	0	185	0	0	0	0	0
RSP	10	10	15	35	15	0	0	15	0	0	0	0	0	0	0	0	50
ISP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BSP	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
F/Pellet	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TOTAL	55	70	75	200	55	55	55	165	60	55	70	185	70	60	70	200	750
		,						TAL- L			·	1 1				4	4057
BSL	560	535	555	1650	545	580	575	1700	655	600	595	1850	605	505	590	1700	6900
DSP	350	355	345	1050	350	345	320	1015	390	380	390	1160	335 550	345 515	365 580	1045 1645	4270 6450
RSP ISP	520 365	600 360	535 365	1655 1090	565 360	510 400	495 375	1570 1135	540 390	495 375	545 410	1580 1175	380	310	360	1050	4450
BSP	100	100	100	300	100	100	100	300	100	100	100	300	100	100	100	300	1200
F/Pellet	70	80	85	235	100	105	90	295	120	110	155	385	110	95	110	315	1230
TOTAL	1965	2030	1985	5980	2020	2040	1955	6015	2195	2060	2195	6450	2080	1870	2105	6055	24500
L																	



Annexure - 4

All Units in 000 tonnes

						FLUX	MINES	PRODU	CHON	PLAN 2	.018-19						
ļ	Apr-18	May-18	Jun-18	QTR I	Jul-18	Aug-18	Sep-18	QTR2	Oct-18	Nov-18	Dec-18	QTR 3	Jan-19	Feb-19	Mar-19	QTR 4	18-19
,								KUTES	HWAR								
LST	125	125	110	360	100	100	100	300	120	120	120	360	120	100	125	345	1365
·		_					В	HAWAN	IATHPU	R							
LST				0				0				0				0	0
		-						TULSII	DAMAR			_					-
DOLO	20	20	20	60	20	20	20	60	15	15	15	45	15	15	15	45	210
			<u> </u>					RMD T	TOTAL								
FLUXES	145	145	130	420	120	120	120	360	135	135	135	405	135	115	140	390	1575

Bano 1 Kooks

Annexure-5

Apr-18 May-18 Jun-18

DEPARTMENTAL MONTHLY PLAN OF OB FOR FY 2018-19

UNIT-000 T

			II	RON OR	E MINI	ES							
QTR I	Jul-18	Aug-18	Sep-18	QTR2	Oct-18	Nov-18	Dec-18	QTR 3	Jan-19	Feb-19	Mar-19	QTR 4	18-19
				KIRII	BURU								
540	145	145	172	462	164	164	180	508	172	182	182	536	2055

1	1	,	1 '	· ~													
•								KIRII	BURU								
OB(DEPT)	173	203	173	549	145	145	172	462	164	164	180	508	172	182	182	536	2055
		<u> </u>		<u> </u>				IEGHAH.	ATUBUR	lU							
OB(DEPT)	230	230	230	690	160	160	160	480	170	400	300	870	280	200	280	760	2800
				1	<u>. </u>	<u> </u>		BOL	ANI								
OB(DEPT)	210	110	100	420	120	225	-120	465	100	85	85	270	90	75	80	245	1400
		· · · · · · · ·		· · · · · · · ·			<u> </u>	BAR	SUA	•							
OB(DEPT)	110	110	110	330	80	80	80	240	80	80	90	250	110	100	110	320	1140
		<u> </u>		<u> </u>			•	TAL	DIH								
OB(DEPT)				0				0				0				0	0
				<u> </u>				KA	LTA								
OB(DEPT)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	-		······································		•	<u> </u>		GI	U A								
OB(DEPT)	170	170	160	500	100	100	100	300	200	200	200	600	200	200	200	600	2000
			<u> </u>					CH	RIA					•			
OB(DEPT)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<u> </u>				•		•		RN	MD								
OB(DEPT)	893	823	773	2489	605	710	632	1947	714	929	855	2498	852	7 57	852	2461	9395

Bancol Bollson 11/04/18

Annexure-6

MONTHLY PLAN OF ROM FOR FY 2018-19

UNIT- 000 T

	Apr-18	May-18	Jun-18	QTR I	Jul-18	Aug-18	Sep-18	QTR2	Oct-18	Nov-18	Dec-18	QTR 3	Jan-19	Feb-19	Mar-19	QTR 4	18-19
		*						KIRIE	BURU								
ROM	375	390	370	1135	350	355	345	1050	380	360	345	1085	390	340	400	1130	44 00
								MEGHAH	ATUBURU								
ROM	360	360	350	1070	370	370	370	1110	370	210	360	940	360	340	360	1060	4180
								BOL	ANI								
ROM	370	560	560	1490	500	500	500	1500	590	580	595	1765	465	565	615	1645	6400
								BAR	SUA								
ROM	0	0	0	0	240	240	240	720	260	260	260	780	265	245	270	780	2280
								TAL	DIH								
ROM	70	70	70	210	70	80	65	215	80	70	85	235	85	70	85	240	900
								KA	LTA								
ROM	180	180	180	540	140	140	140	420	215	200	215	630	210	190	210	610	2200
								Gĭ	JA								
ROM	350	370	350	1070	340	360	340	1040	360	350	360	1070	360	300	360	1020	4200
								CHI	RIA								
ROM	55	70	<i>7</i> 5	200	55	55	55	165	60	55	70	185	70	60	70	200	750
								RN	ИD								
ROM(TOT)	1760	2000	1955	5715	2065	2100	2055	6220	2315	2085	2290	6690	2205	2110	2370	6685	25310





Steel Authority of India Limited Raw Materials Division Kolkata

Message

Ref: RMD/K/ED I/c(RMD)/8779

Dated 13th March'18

To: Sri S. Das, ED(Works), Rourkela Steel Plant Rpt: Sri S. K. Singh, ED(Works), Bokaro Steel Plant Rpt: Sri R. P. Mandal, ED(Works), ISP, Burnpur Rpt: Sri T. B. Singh, ED(Works), Bhilai Steel Plant Rpt: Sri H. N. Rai, ED(Works) Durgapur Steel Plant

From: P. Saidev, Executive Director I/c (RMD), Kolkata

Sub: Linkage of Iron Ore & Flux for the year 2018-19

Kindly find enclosed herewith the Linkage Plan & Quality Plan from RMD mines for the year 2018-19.

Requirement of Iron ore and Flux has been made on the basis of Hot Metal figure finalized during meeting at MTI, Ranchi on 5th and 6th March'18 and discussion held thereon. The current year Iron Ore linkages have been made primarily to meet the quantity & quality requirement of respective steel plants. Due to enhanced requirement of lump ore because of lesser sinter availability and considering the inadequate availability of lump ore in RMD mines, BSL will need to arrange 8.5 Lakh Te of pellets. The required quantity of Fines/ Tailings for pellets will be supplied by RMD to the conversion agent finalised by BSL.

It is observed that during 2017-18 DSP has consumed 0.62 Te Lump / Te of Hot metal as against plan of 0.57 Te Lump / Te and similarly RSP has consumed 0.65 Te Lump / Te as against Plan of 0.52 Te Lump / Te. This has created no space problem in the fines stockyard of the mines and production had to be throttled. All the plants are requested to maximize the usage of sinter since RMD will not be able to cater to any additional lump requirement during 2018-19.

It is requested that concern officials may be asked to send month wise HM Plan, requirement of Lump & Fines.

Regards

(P Šaidev)

Copy for information of

- 1. Sri P.K.Dash, ED(Operation), SAIL, New Delhi
- 2. Sri Sanjay Kumar, GM (BP), SAIL, New Delhi
- 3. Sri Ajay Gupta, Sectt. of Director(Tech), SAIL, New Delhi

INDICATIVE PRODUCTION & LINKAGES PLAN IRON ORE 2018-19

		r -	1	T	T	1	Υ		٦ .	
	Units in 000 TE	BSL	DSP	RSP	ISP	BSP	FINES FOR PELLET @ 1.45 Te	Total		Mines Production 18-19
	HM PLANT	4700	2640	4000	2700	6450		20490	1	
		<u> </u>	LU	MP DISP	ATCH	<u> </u>			4	<u> </u>
	RFQMT	3090	1750	2400	1300			8540	1	PROD - LUMP
	KIRIBURU	750		.350	200			1300	1	1300
	MEGHAHATUBURU	800		350				1150	1	1150
	BOLANI	400	1200		650			2250	1	2250
	BARSUA	200		480				680	1	680
	TALDIH			420				420	1	420
	KALTA	100		800	100			1000	1	1000
	GUA	100	550		350			1000	1	1000
	CHIRIA	350						350]	350
	TOTAL	2700	1750	2400	1300			8150		8150
0	a :a a	5.66	0.66	0.60	0.40		·····		 I	
	Specific Consm	0.66	0.66	0.60	0.48					
		1000		ES DISPA				4.455	ŀ,	
	REOMT	4200	2520	4050	3150	1200 600	1230	16350	1 1	PROD - FINES 3000
	KIRIBURU MEGHAHATUBURU	950 920		1330 700	500	000	120 630	3000 2750		2750
	BOLANI	1500	1600	700	850		030	3950	!	3950
	BARSUA	100	1000	670	830	600		1370	}	1370
	TALDIH	380		100		000		480		480
	KALTA	300		1200				1200		1200
	GUA		920	12.00	1800	· ·	480	3200		3200
	CHIRIA	350	720	50	1000		700	400	ŀ	400
		4200	2520	4050	3150	1200	1230	16350	 	16350
	TOTAL	4200	2320	4030	3130	1200	1230	10330	L	16350
	Specific Consm	0.89	0.95	1.01	1.17					
	Specific Consin	0.09		AL IRON						
	REOMT	7290	4270	6450	4450	1200	1230	24890	r	PROD - L+F
	KIRIBURU	1700	72/0	1680	200	600	120	4300	ŀ	4300
	MEGHAHATUBURU	1720		1050	500		630	3900	_	3900
	BOLANI	1900	2800		1500			6200	r	6200
- 1	BARSUA	300		1150		600		2050	F	2050
	TALDIH	380		520				900		900
Ī	KALTA	100		2000	100			2200		2200
Ī	GUA	100	1470	i	2150		480	4200	Γ	4200
1	CHIRIA	700		50				<i>7</i> 50		750
ſ	TOTAL	6900	4270	6450	4450	1200	1230	24500	Γ	24500
	Specific Consm-C	1.55	1.62	1.61	1.65					

NOTE- (1)BSL to arrange 8.5 Lakh te of pellets. Required quantity of Fines / Tailing will be supplied by RMD.

(2) In case of delay in starting of Barsua, further pellets shall be required.

Fluxes Linkages 18-19

Unit in '000 T

				· · · · ·	
BSL	DSP	RSP	ISP	BSP	TOT
465	50	200	0	650	1365
465	50	200	0	650	1365
100	0	50	0	60	210
100	0	50	0	60	210
	465 465 100	465 50 465 50 100 0	465 50 200 465 50 200 100 0 50	465 50 200 0 465 50 200 0 100 0 50 0	BSL DSP RSP ISP BSP 465 50 200 0 650 465 50 200 0 650 100 0 50 0 60



Quality Plan Of Iron Ore Mines: 2018-19

	1	LUMP												
MINE	Quantity (in '000Te)	Fe%	SiO ₂ %	Al ₂ O ₃ %	Gangue	(+50mm)%	(-10mm) %							
KBR	1300	62.70	2.80	2.50	5.30	0.00	10.00							
MBR	1150	62.50	3.00	2.50	5.50	5.00	10.00							
BOL	2250	62.70	2.70	2.40	5.10	5.00	10.00							
BAR	680	62.50	2.70	2.60	5.30	5.00	10.00							
TAL	420	63.00	2.40	2.40	4.80	0.00	10.00							
KAL	1000	63.00	2.10	2.30	4.40	0.00	10.00							
GUA	1000	62.50	3.00	2.20	5.20	5.00	10.00							
CHIRIA	350	63.00	2.00	2.20	4.20	0.00	10.00							
TOT	8150	62.70	2.68	2.40	5.08	3.12	10.00							



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Quality Plan Of Iron Ore Mines: 2018-19

	ĺ	Fines												
MINE	Quantity (in '000Te)	Fe%	SiO ₂ %	Al ₂ O ₃ %	Gangue%	(+10mm)%	us%							
KBR	3000	62.50	3.20	2.60	5.80	5.00	30.00							
MBR	2750	62.00	3.90	2.60	6.50	5.00	35.00							
BOL	3950	62.50	2.90	2.80	5.70	5.00	35.00							
BAR	1370	62.00	2.80	3.20	6.00	5.00	30.00							
TAL	480	62.00	3.00	3.00	6.00	10.00	40.00							
KAL	1200	63.00	2.40	2.50	4.90	5.00	40.00							
GUA	3200	62.50	2.90	2.80	5.70	5.00	45.00							
CHIRIA	400	63.00	2.40	2.60	5.00	5.00	40.00							
TOT	16350	62.43	3.03	2.75	5.78	5.06	33.12							