

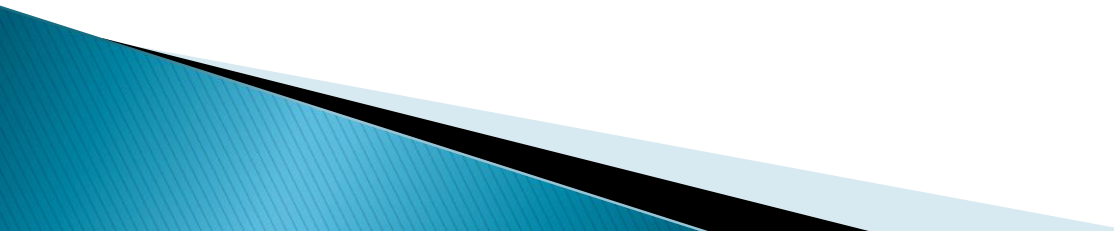
Performance enhancement of an accelerometer using intelligent technique

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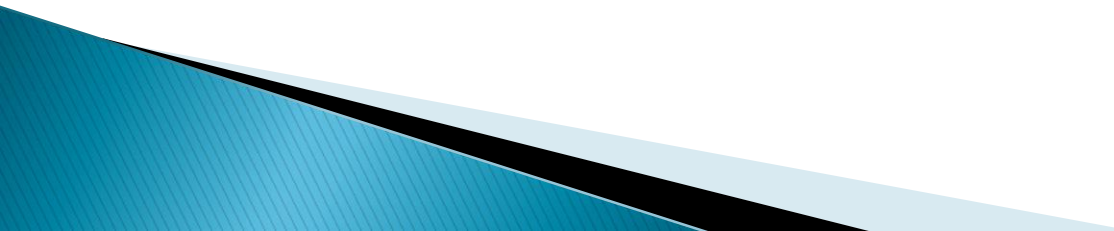
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Objective of this project

▶ Objective

- To improve the linear range and sensitivity of a capacitive accelerometer

▶ Previous Work done

- Modelling and simulation of accelerometer in open loop and closed loop with PID tuned using Ziegler–Nichols

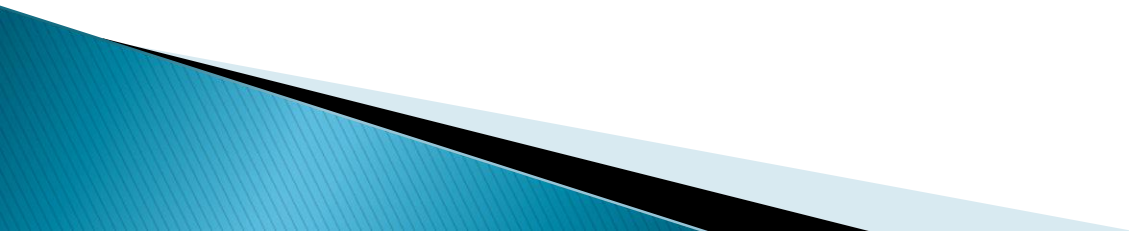
▶ Work Done in this project

- Accelerometer in closed loop with PID tuned using GA and Fuzzy PI+PD tuned using GA

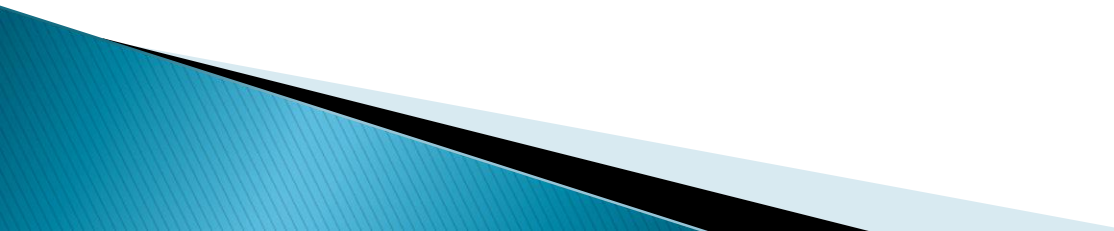
▶ Improvement

- Improvement in linear range(from 20 g to 50 g) and ITAE value (by 10 times)

Accelerometer – INTRODUCTION

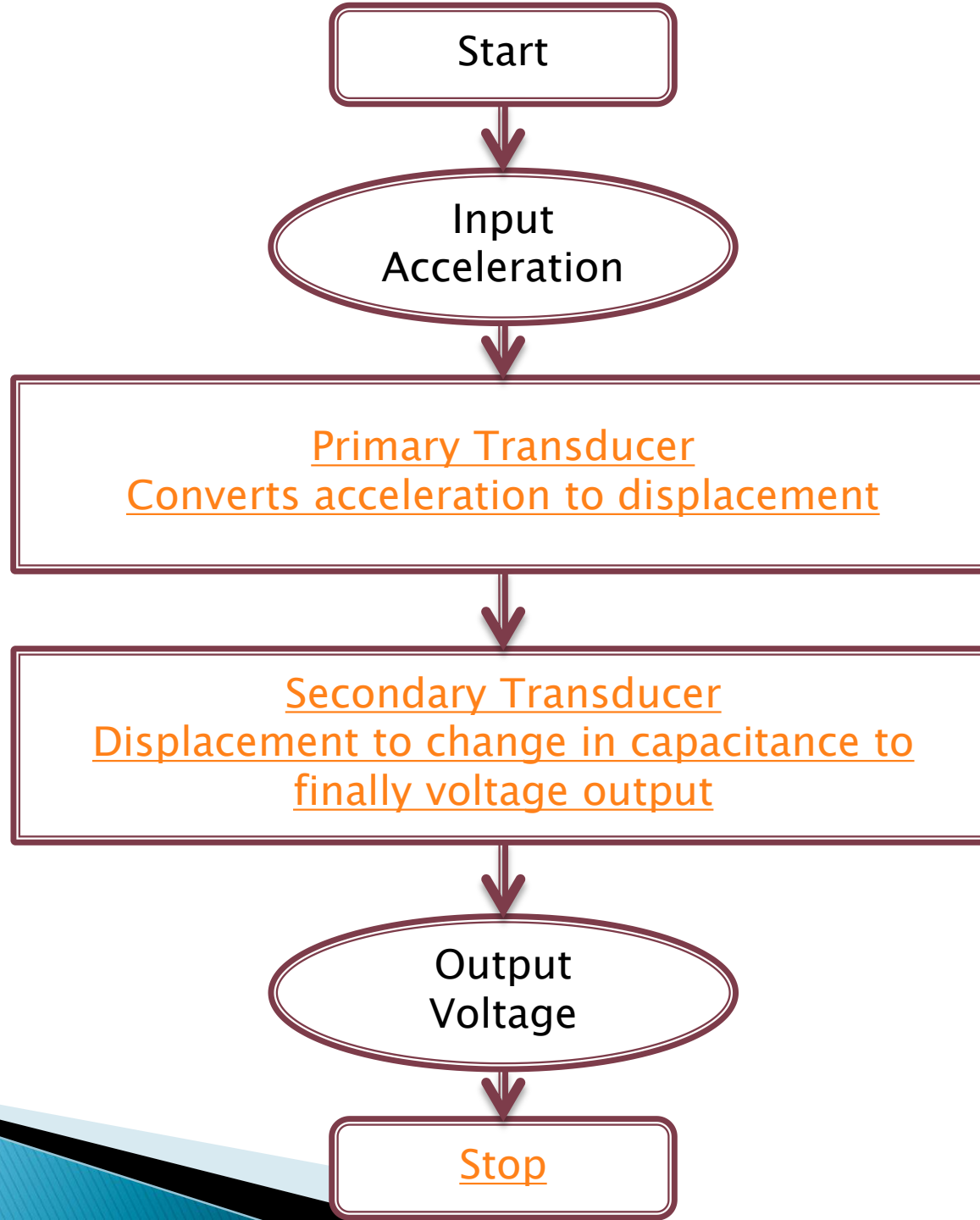


Accelerometer

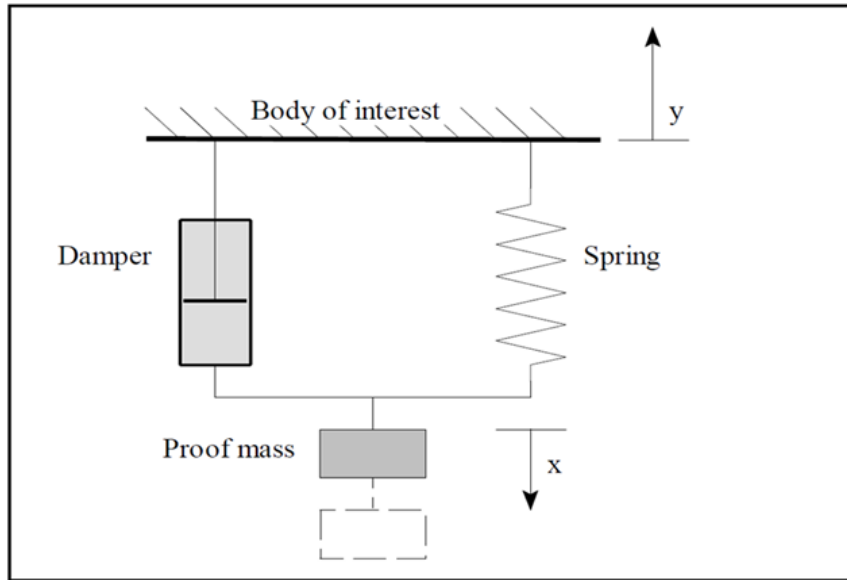
- ▶ Accelerometer is a device used for measuring:
 - Static Acceleration
 - Dynamic Acceleration
 - Velocity and Position
 - ▶ Types
 - Capacitive
 - Tunneling
 - Piezoresistive
 - Piezoelectric
- 

Capacitive Accelerometer– Open Loop





Primary Transducer



- ▶ The primary transducer consists of a
 1. proof mass which is suspended by a
 2. spring
- ▶ The acceleration causes a force to act on the mass which is consequently deflected by a distance 'x'.

- The motion equation of the proof mass is given by:

$$m \frac{d^2 y}{dt^2} = m \frac{d^2 x}{dt^2} + b \frac{dx}{dt} + kx$$

where:

m: mass of the proof mass y: movement of the body of interest

x: movement of the proof mass b:damping factor

k:spring constant.

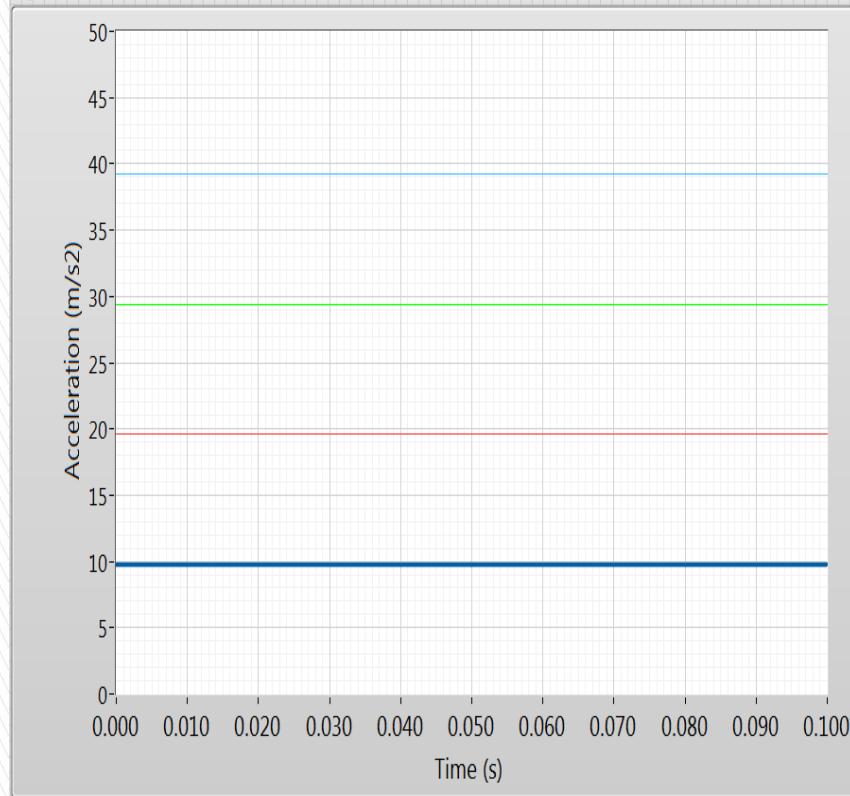
Here b is the reason for non linearity given as

$$b(x) = \frac{1}{2} \mu A^2 \left[\frac{1}{(d_0 - x)^3} + \frac{1}{(d_0 + x)^3} \right]$$

Displacement of proof mass

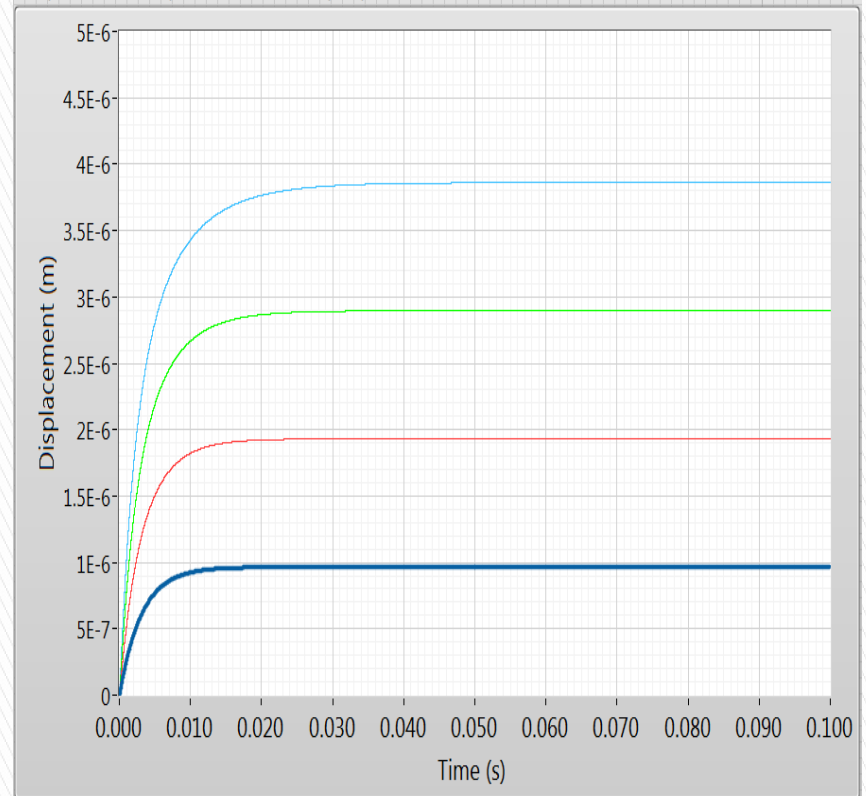
$$g = 9.8 \text{ m/s}^2$$

Input acceleration



Input acceleration of 1g, 2g, 3g and 4g.

Displacement of proof mass for step inputs



Displacement of proof mass for inputs of 1g, 2g, 3g and 4g.

Secondary Transducer– Principle

C_1 is capacitance between fixed plate 1 and proof mass

C_2 is capacitance between proof mass and fixed plate 2

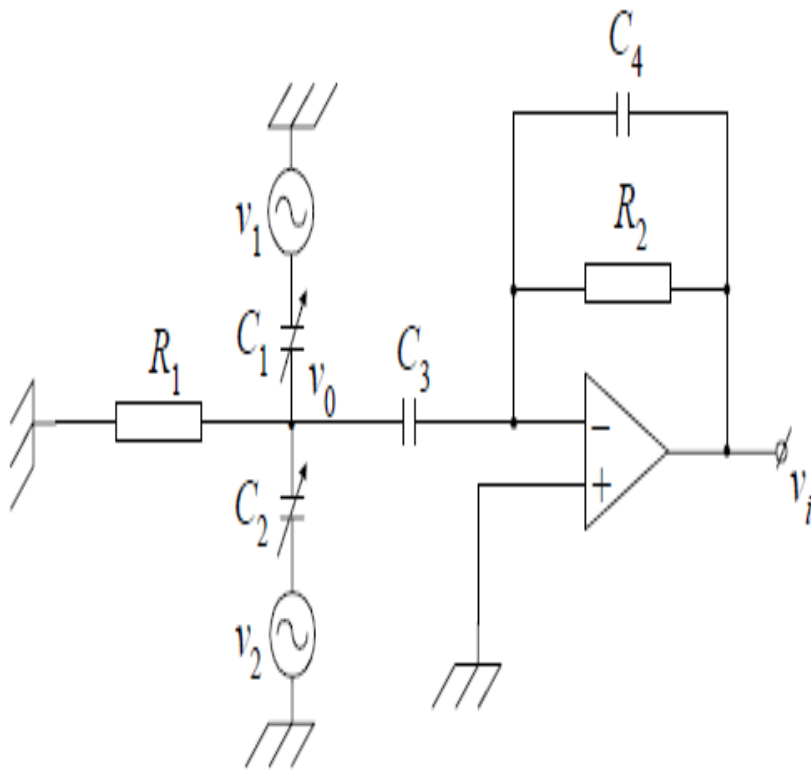
Fixed Plate 1

Proof Mass

Fixed Plate 2

- ▶ Initially $C_1 = C_2$ when input acceleration is zero.
- ▶ When acceleration acts inertial force acts and proof mass moves thereby changing C_1 and C_2 .
- ▶ Now this change in capacitance is measured as a voltage signal using half bridge circuit

Secondary Transducer– Circuit



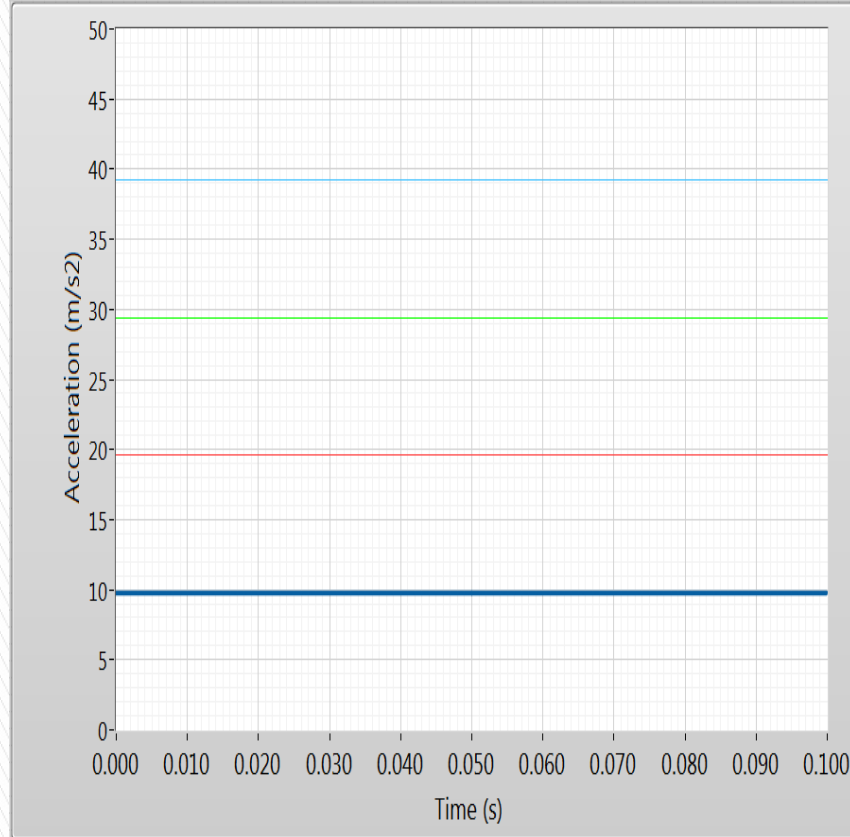
Detection device with charge amplifier

- ▶ v_1 and v_2 are voltage applied on fixed plate 1 and fixed plate 2 respectively,
- ▶ v_o is voltage on proof mass and
- ▶ v_i output voltage of amplifier
- ▶ When $C_1 = C_2$ voltage output is zero
- ▶ When $C_1 \neq C_2$ output voltage is given as

$$v_i = \frac{2s^2 C_3 R_2 \Delta C v_1(s)}{(1 + sC_4 R_2)(s(2C_0 + C_3)1 + \frac{1}{R_1})}$$

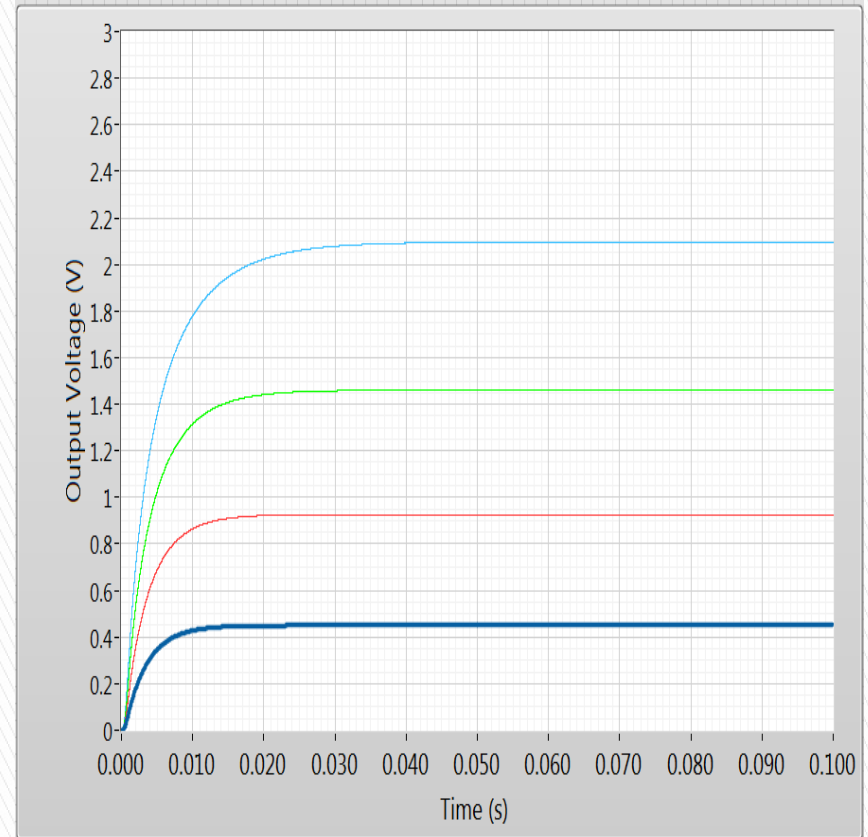
Output Voltage

Input acceleration



Input acceleration of 1g, 2g, 3g and 4g.

Output Voltage for different step inputs

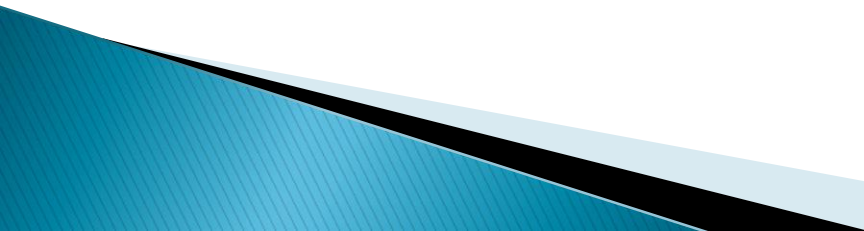


Output voltage for inputs of 1g, 2g, 3g and 4g.

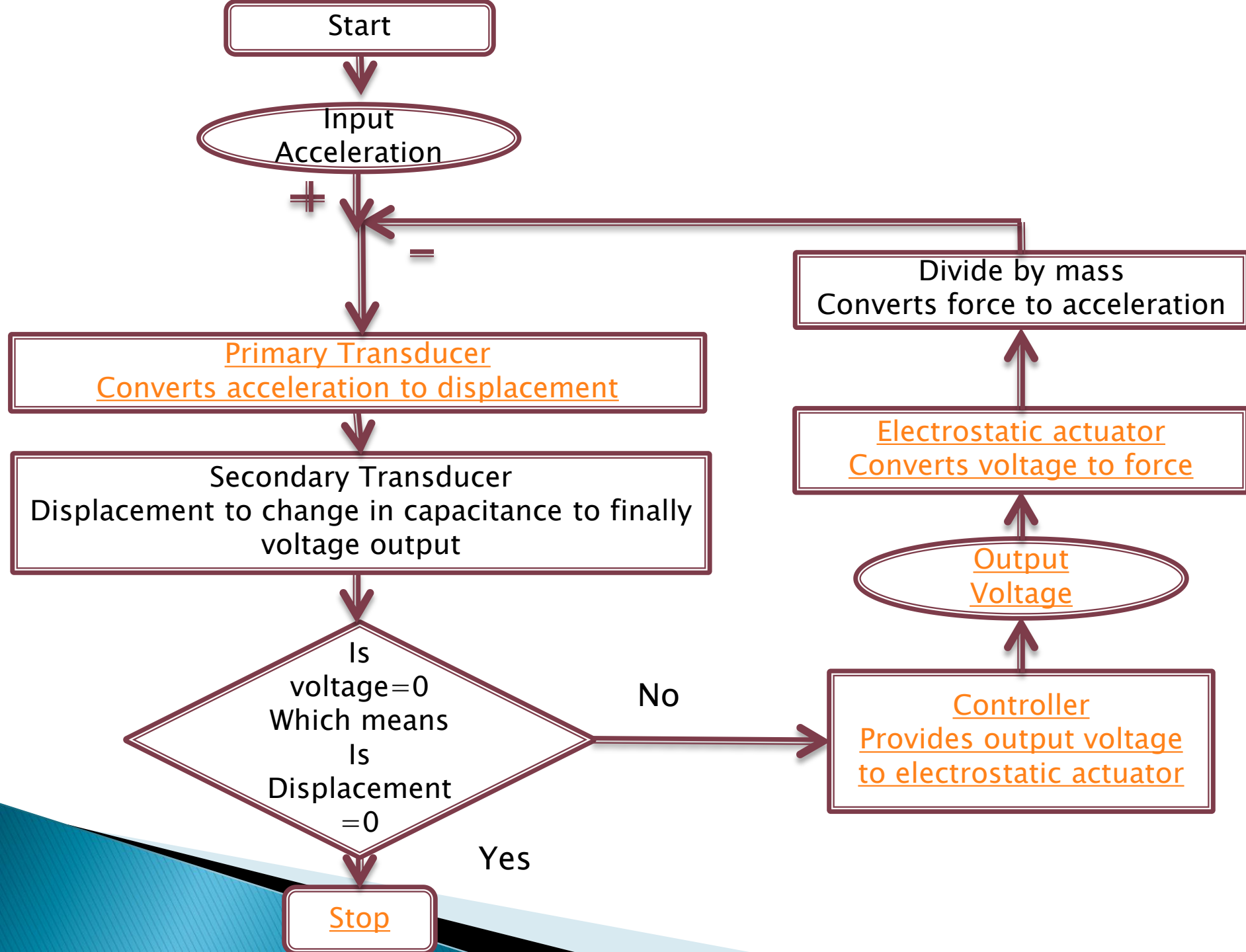
Parameters value

Mass of proof mass(m)	8.2 mg
Distance between fixed plates ($2d_0$)	20 μm
Viscosity of air(μ)	$1.8\text{E-}5 \text{ Ns/m}^2$
Amplitude of sinusoidal voltage applied to fixed electrode(V_1)	0.5 V
Area of plate(A)	12 mm^2
Permittivity of air(ϵ_0)	$8.854\text{E-}12$
R1	250 ohm
C4	22pF
R2	820K ohm
C3	1nF
C0	10.6pF
k_A	1.56
a_2	$72.9\text{E-}9$
a_1	$0.3888\text{E-}3$

Issues with open loop mode

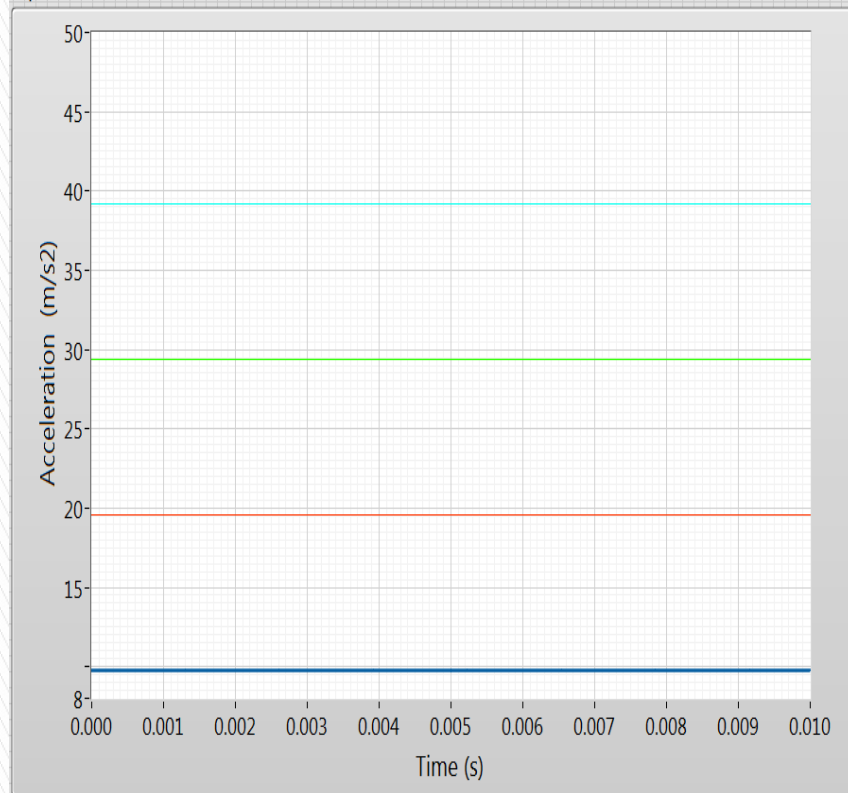
- ▶ Nonlinearity is dependent on displacement of proof mass
 - ▶ For open loop we have large proof mass displacement so linear range is 0 to 4g
 - ▶ Sensitivity depends on the output for a given input
 - ▶ For open loop the output voltage is low
 - ▶ So we go for Closed loop to have better linear range and output voltage
- 

Capacitive Accelerometer– Closed Loop



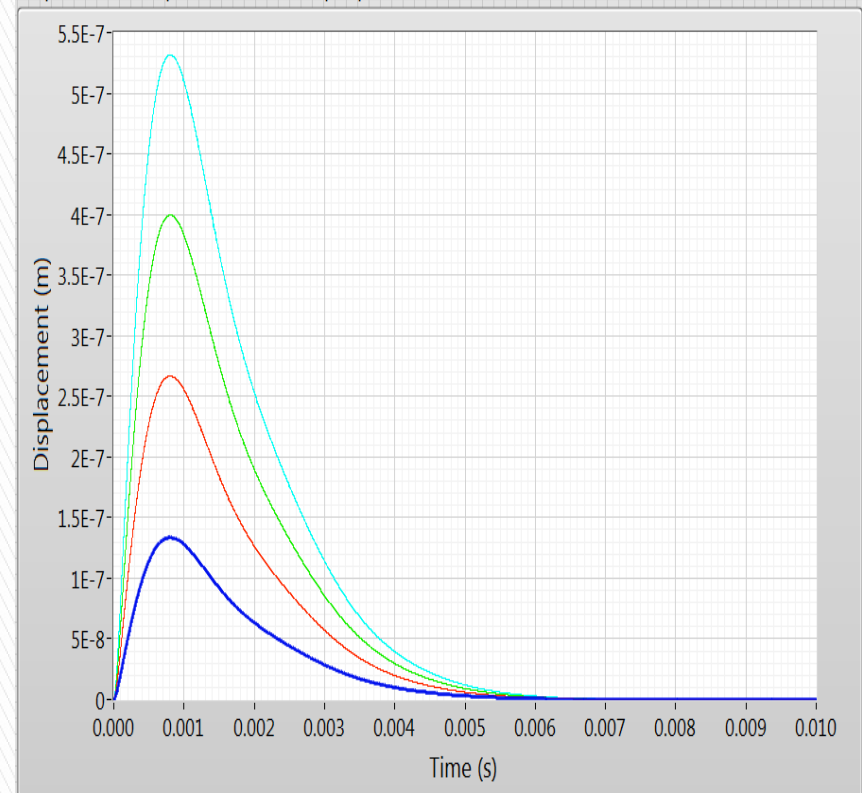
Displacement of proof mass for PID tuned using Ziegler–Nichols

Input Acceleration



Input acceleration of 1g, 2g, 3g and 4g.

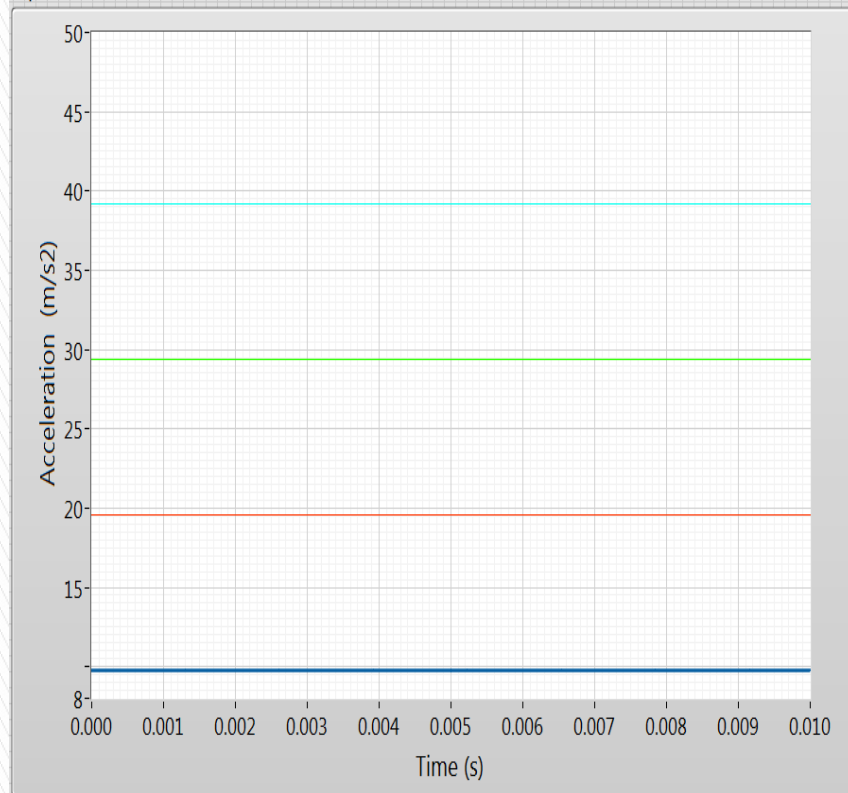
Displacement of proof mass for step inputs



Displacement of proof mass for inputs of 1g, 2g, 3g and 4g.

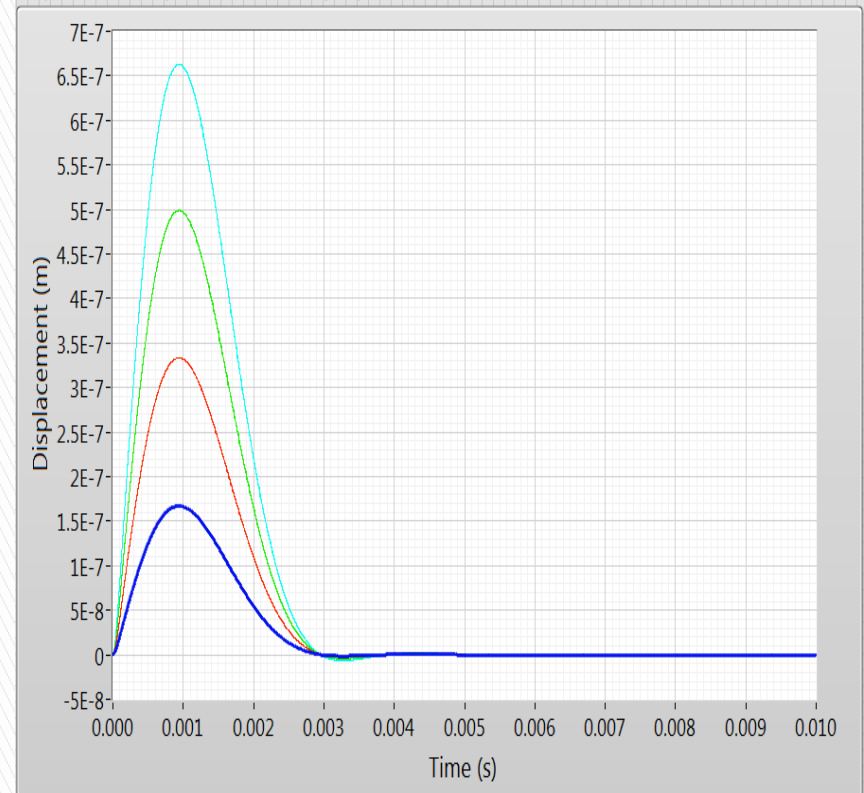
Displacement of proof mass for PID tuned using GA

Input Acceleration



Input acceleration of 1g, 2g, 3g and 4g.

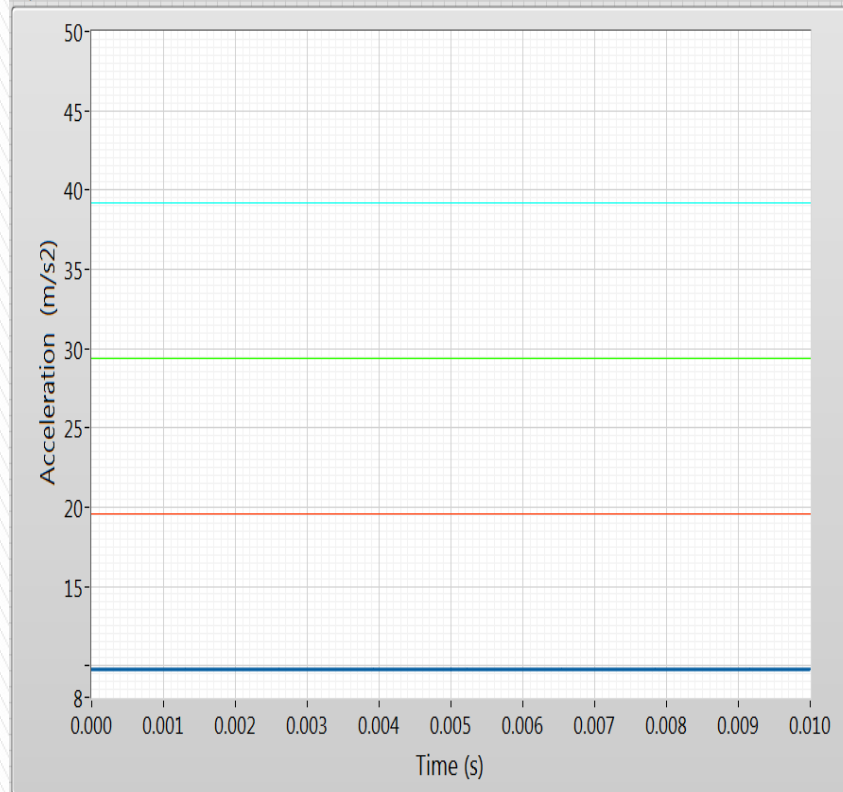
Displacement of proof mass for step inputs



Displacement of proof mass for inputs of 1g, 2g, 3g and 4g.

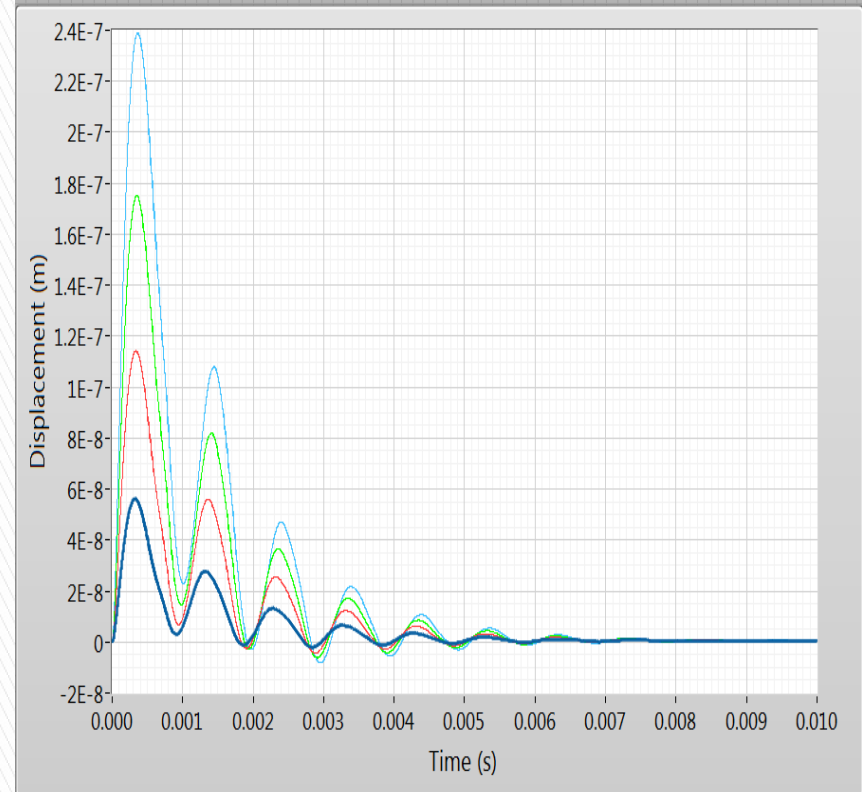
Displacement of proof mass for Fuzzy PI + Fuzzy PD tuned using GA

Input Acceleration



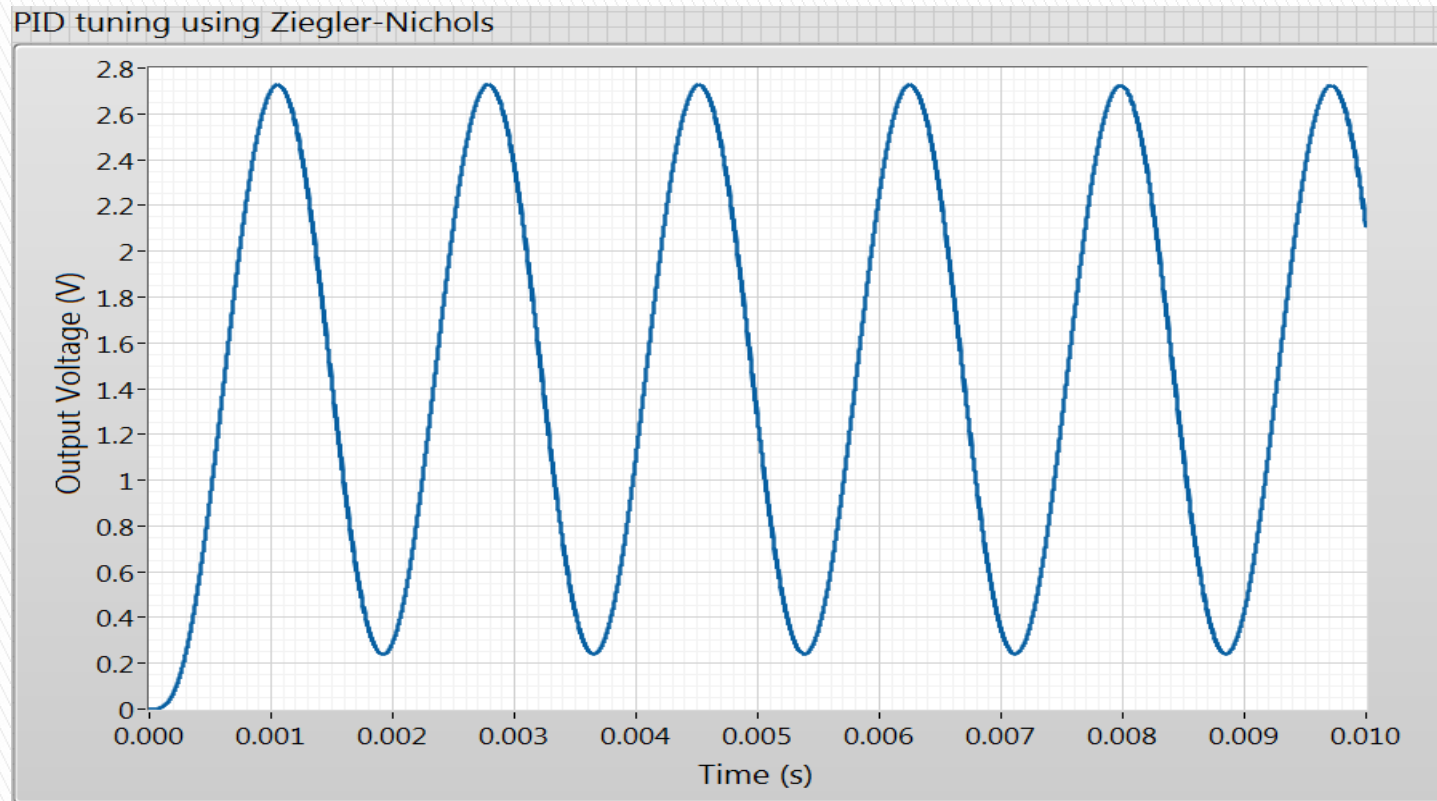
Input acceleration of 1g, 2g, 3g and 4g.

Displacement of proof mass



Displacement of proof mass for inputs of 1g, 2g, 3g and 4g.

PID Tuning



Using Ziegler Nichols the PID parameters are

$$K_{p0} = 50 \text{ and } T_0 = 2 \times 10^{-3} \text{ s}$$

which gives

$$K_p = 22, K_i = 13200 \text{ and } K_D = 5.28 \times 10^{-3}$$

GA Tuning

- ▶ The objective of the GA was to minimize the ITAE (Integral of the Time weighted Absolute error) is given as:

$$ITAE = \int_0^{\infty} t|e(t)| dt$$

- ▶ But the GA finds the maximum value of a fitness function. So we used the following fitness function to minimise ITAE:

$$\text{Fitness Function} = \frac{1}{0.001 + ITAE} = \frac{1}{0.001 + \int_0^{\infty} t|e(t)| dt}$$

Fuzzy Logic Controller

► Fuzzification

- For the experimentation, the inputs and outputs were quantized into 5 fuzzy sets, namely:

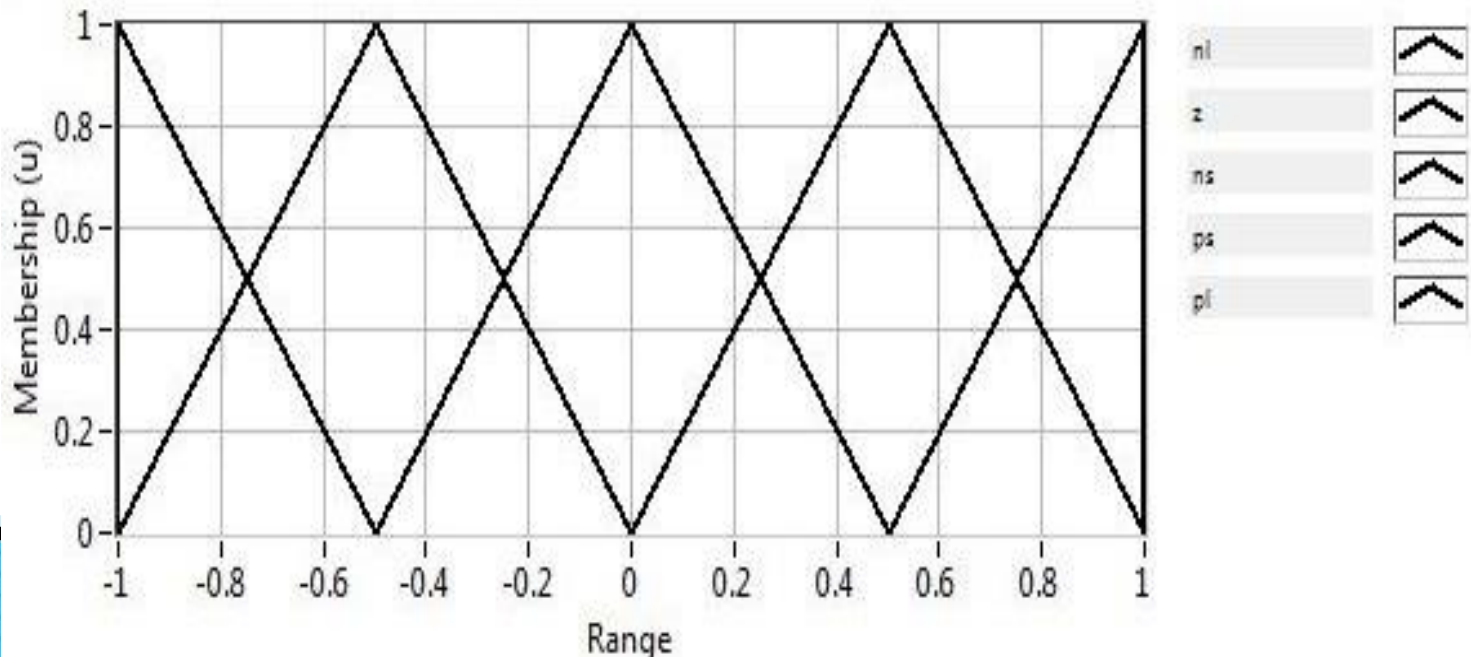
PL – Positive Large

PS – Positive Small

Z – Zero

NS – Negative Small

NL – Negative Large



Fuzzy Rule Base

Error (e)	Change of error (de)					
		NL	NS	ZE	PS	PL
	NL	NL	NL	NL	NS	ZE
	NS	NL	NL	NS	ZE	PS
	ZE	NL	NS	ZE	PS	PL
	PS	NS	ZE	PS	PL	PL
	PL	ZE	PS	PL	PL	PL

► Inference Method

Mamdani's max min inference method was used for the Fuzzy Logic Controller Design.

► Defuzzification

The center of gravity method was used for defuzzification.

► Control Equation of Fuzzy PI + Fuzzy PD controller

$$u_{PID}(k) = u_{PI}(k) + u_{PD}(k)$$

Where $u_{PD}(k) = K_C e(k) + K_D \Delta e(k)$ and

$$u_{PI}(k) = \frac{K_{UPI}}{1 - z^{-1}} \Delta u_{PI}(k)$$

where

$$\Delta u_{PI}(k) = K_C \Delta e(k) + K_I e(k)$$

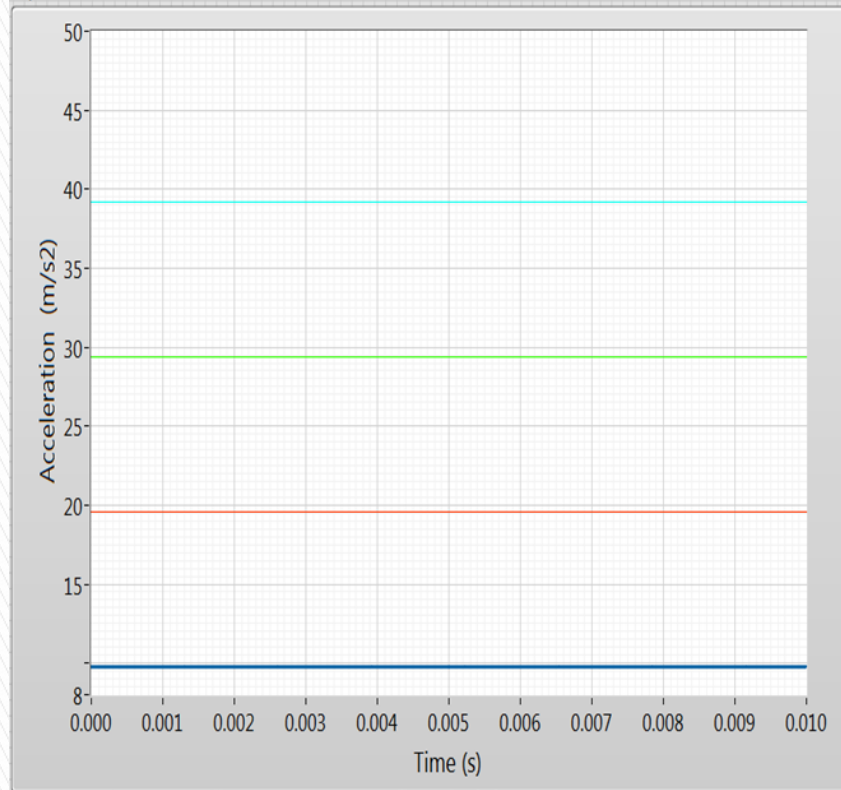
$e(k)$ is error

$\Delta e(k)$ is change in error

K_C , K_D , K_I and K_{UPI} are gains

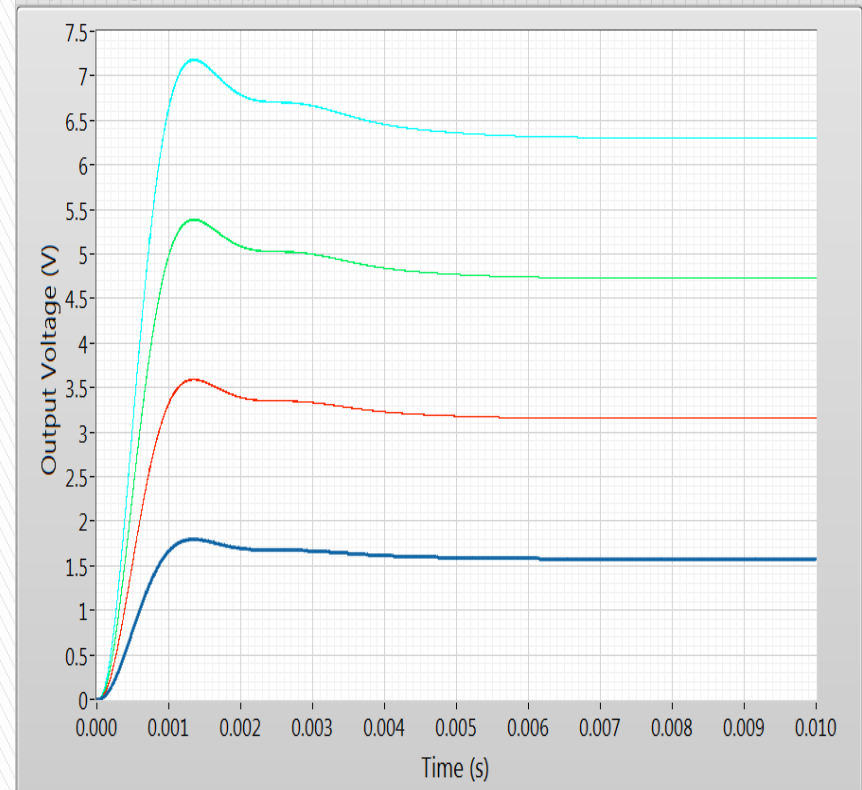
Output Voltage for PID tuned using Ziegler–Nichols

Input Acceleration



Input acceleration of 1g, 2g, 3g and 4g.

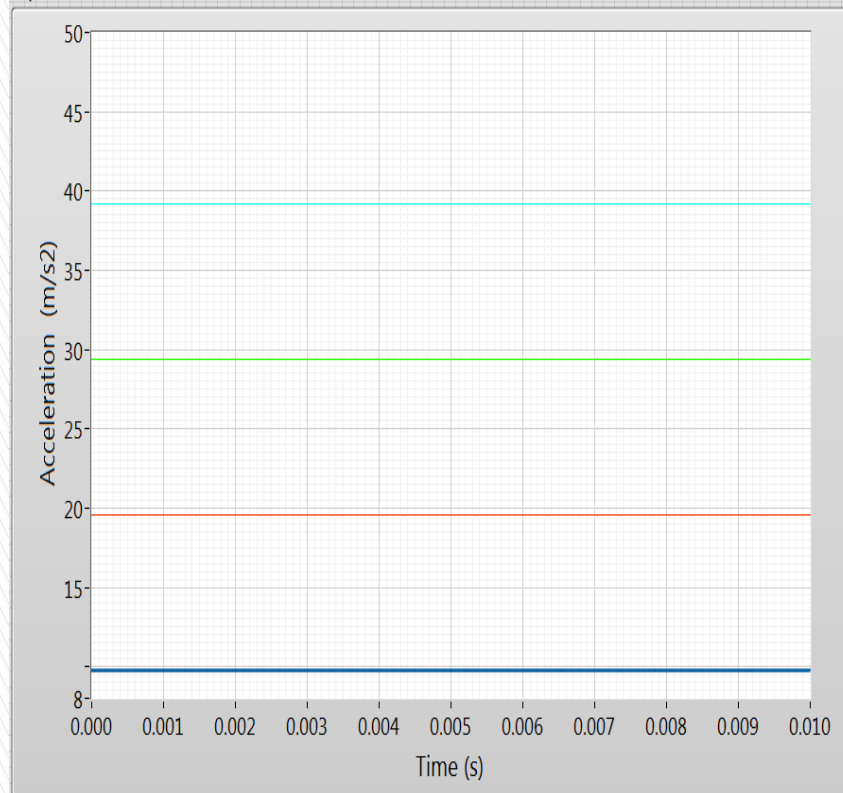
Output Voltage for step inputs



Output voltage for inputs of 1g, 2g, 3g and 4g.

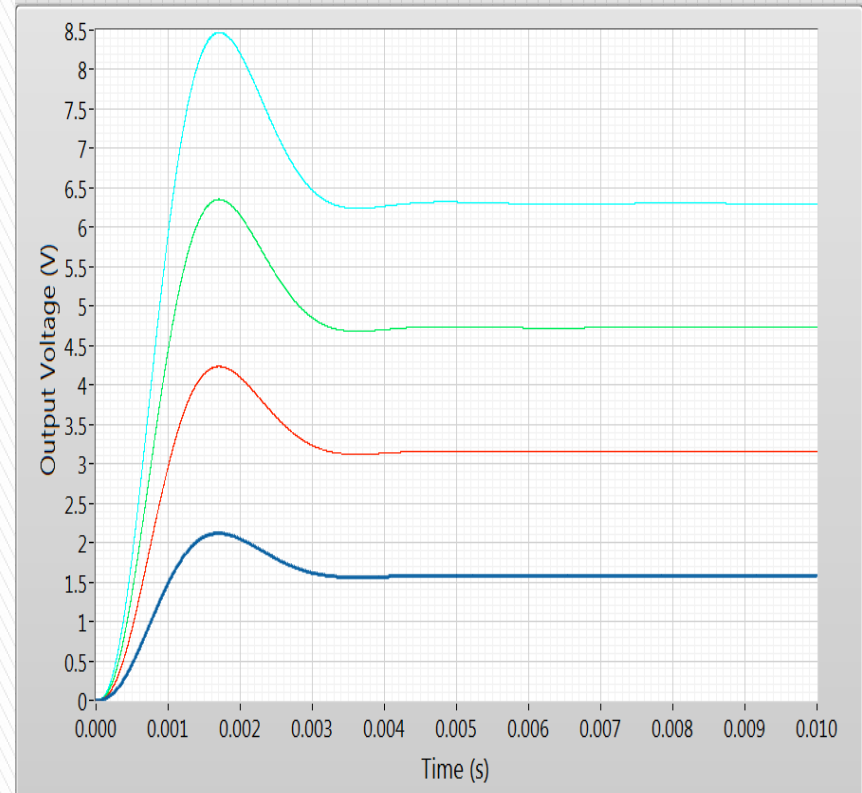
Output Voltage for PID tuned using GA

Input Acceleration



Input acceleration of 1g,2g,3g and 4g.

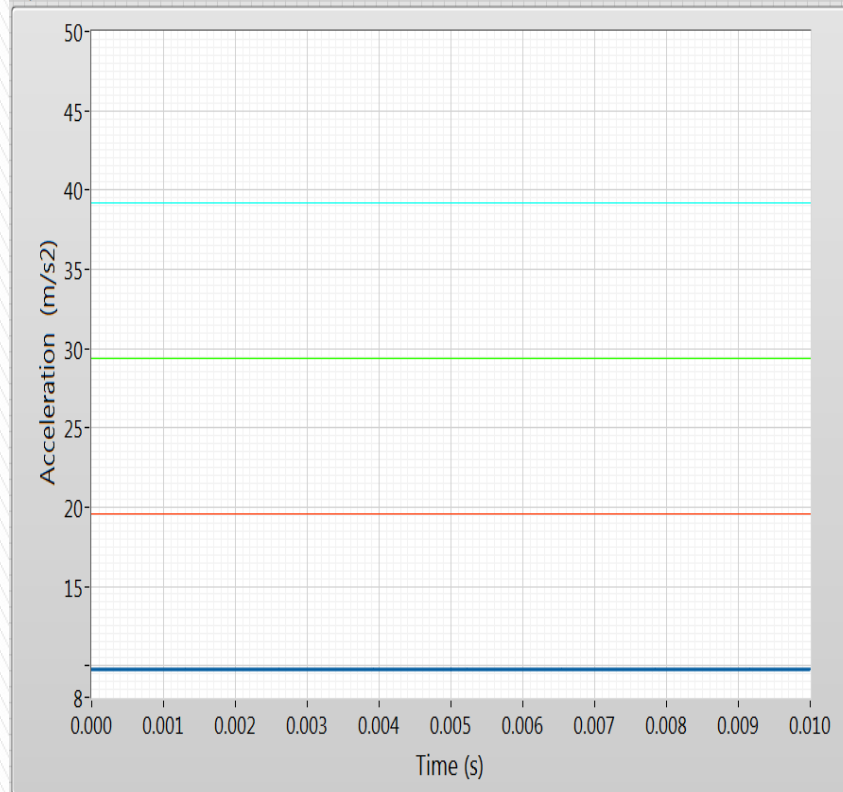
Output Voltage for step inputs



Output voltage for inputs of 1g,2g,3g and 4g.

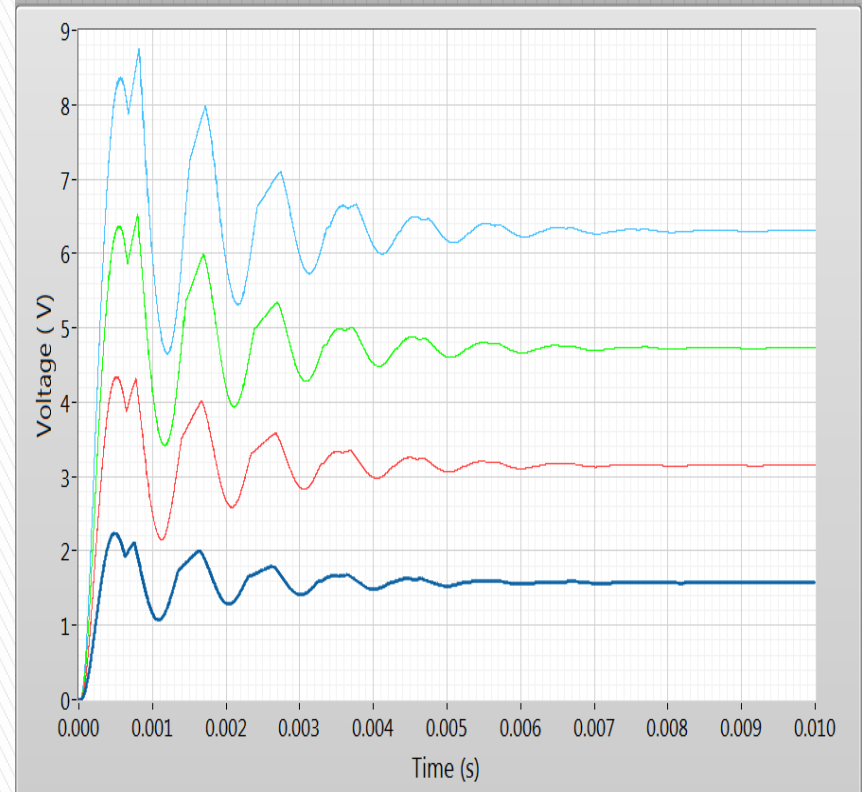
Output Voltage for Fuzzy PI+ Fuzzy PD tuned using GA

Input Acceleration



Input acceleration of 1g,2g,3g and 4g.

Output Voltage



Output voltage for inputs of 1g,2g,3g and 4g.

Electrostatic Actuator Force

- ▶ To generate an electrostatic force apply biasing voltage V_b and feedback voltage on the electrodes.
- ▶ Now resulting voltage on electrodes are

$$v_s = v_1 - V_b + v_r$$

$$v_i = v_2 + V_b + v_r$$

Where v_s and v_i are voltages on upper and lower electrodes

- ▶ The electrostatic forces are given as

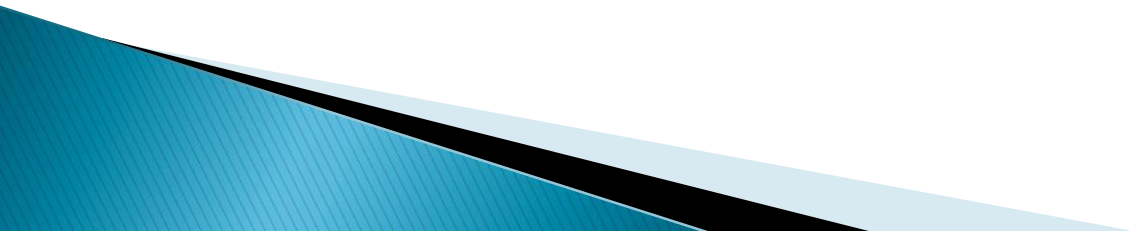
$$F_{el1} = \frac{1}{2} \epsilon_o A \frac{v_s^2}{(d_o - x)^2} = \frac{1}{2} \epsilon_o A \frac{(v_1 - V_b + v_r)^2}{(d_o - x)^2}$$

$$F_{el2} = \frac{1}{2} \epsilon_o A \frac{v_i^2}{(d_o + x)^2} = \frac{1}{2} \epsilon_o A \frac{(v_2 + V_b + v_r)^2}{(d_o + x)^2}$$

- ▶ The resulting electrostatic force is

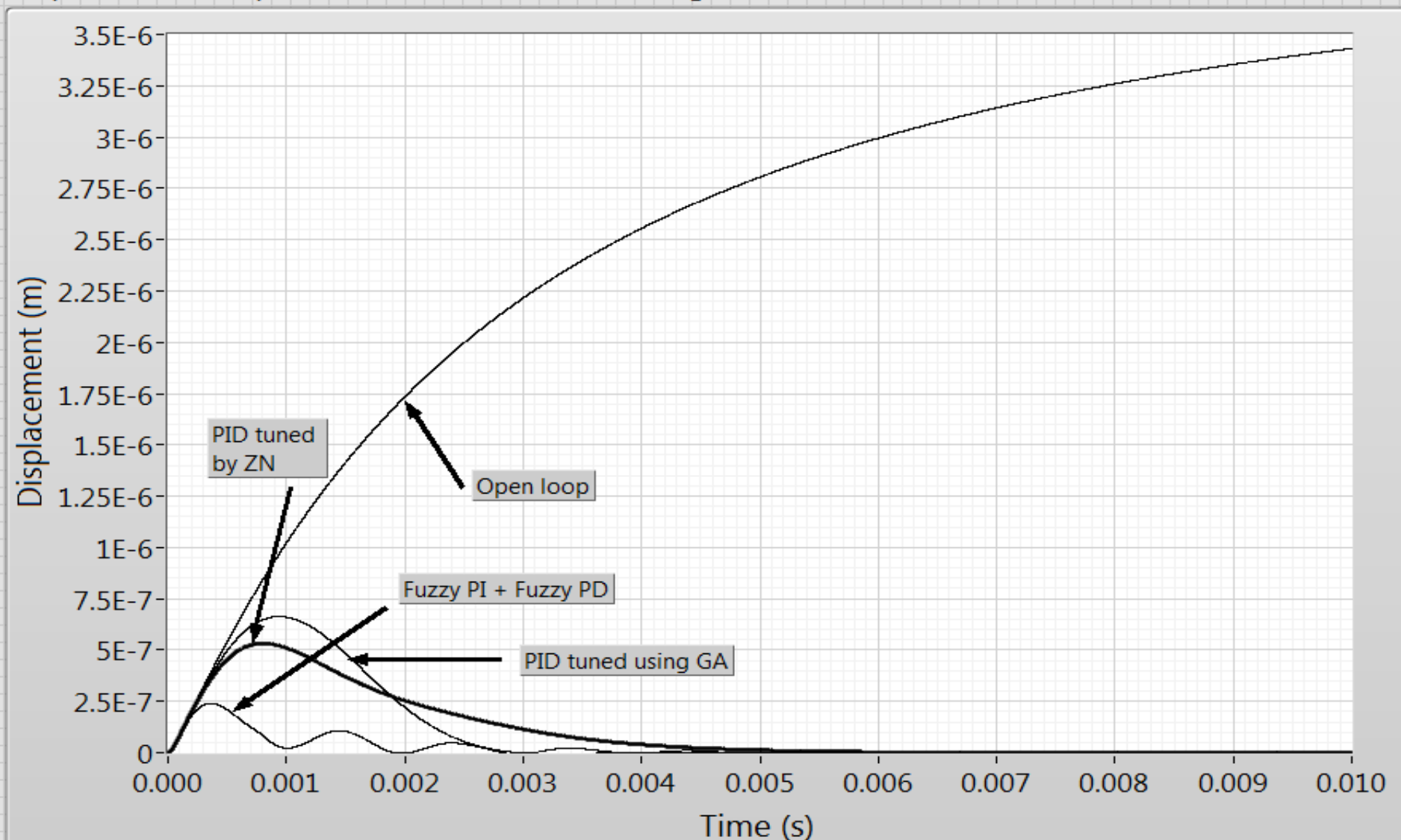
$$F_{el} = -\frac{2\epsilon_o A V_b}{d_o^2} v_r$$

Comparison between Open and Closed loop




Displacement of proof mass for open and closed loop

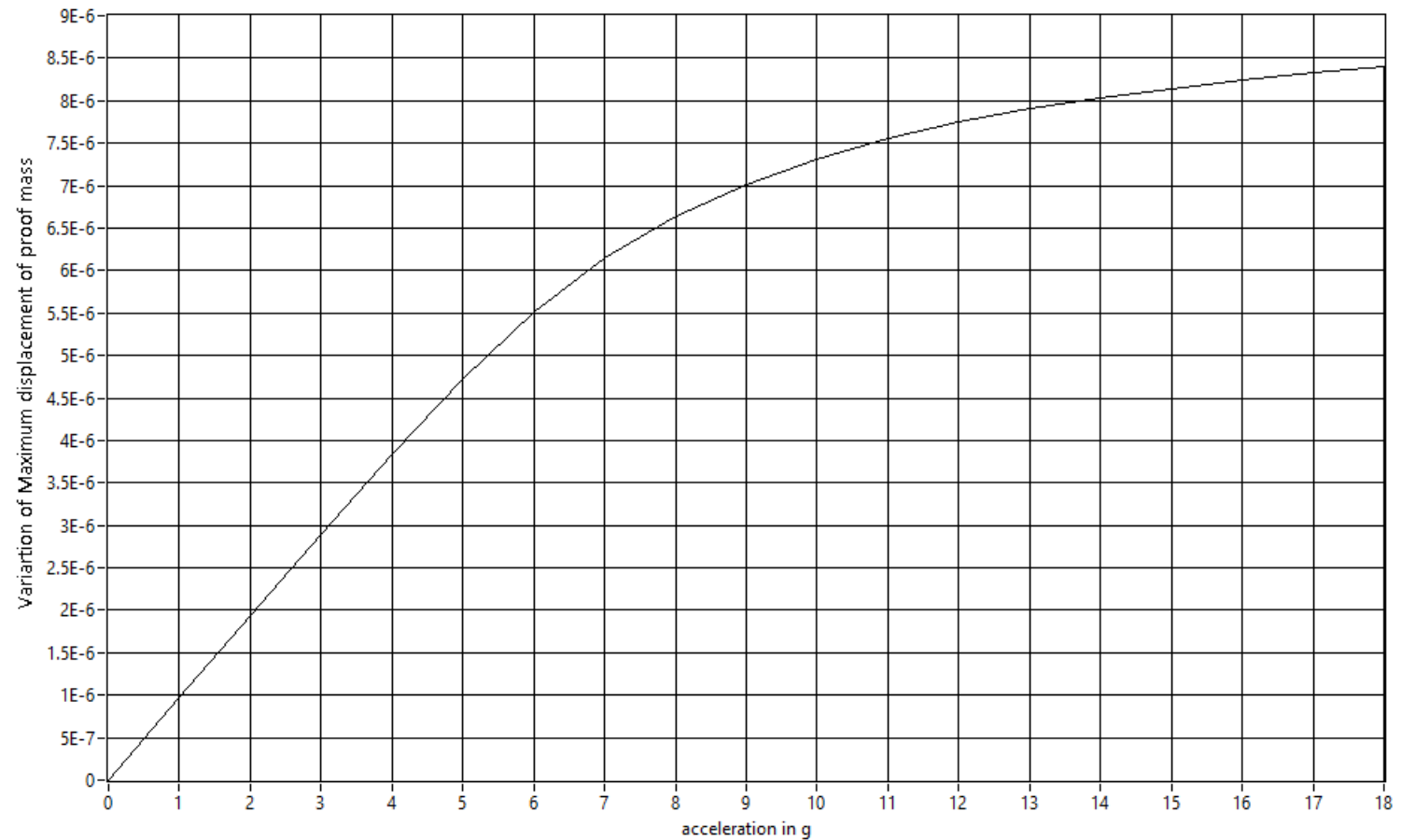
Displacement of proof mass for different configurations



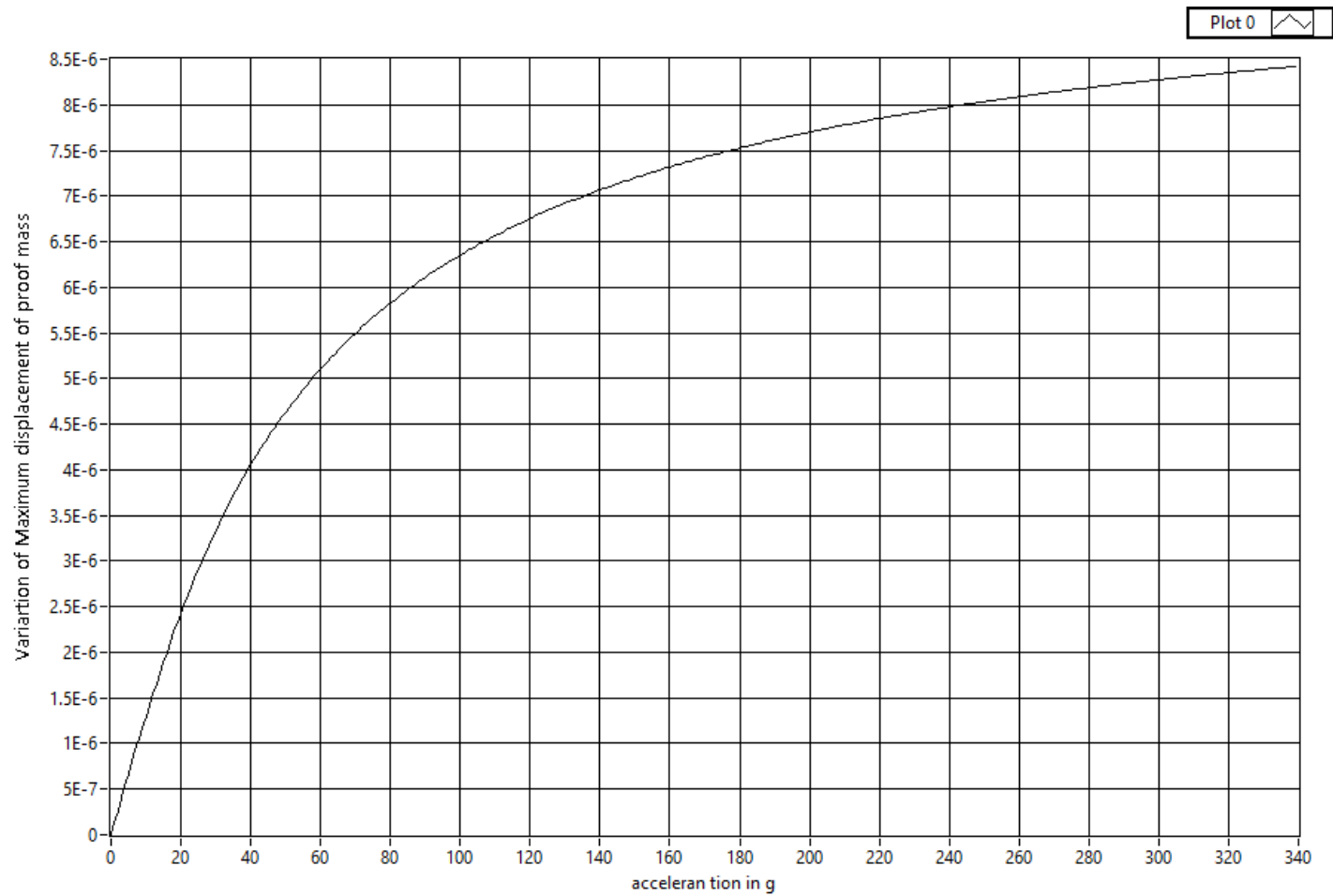
Linear Range for open loop accelerometer

Variation of Maximum displacement of proof mass with input acceleration in g

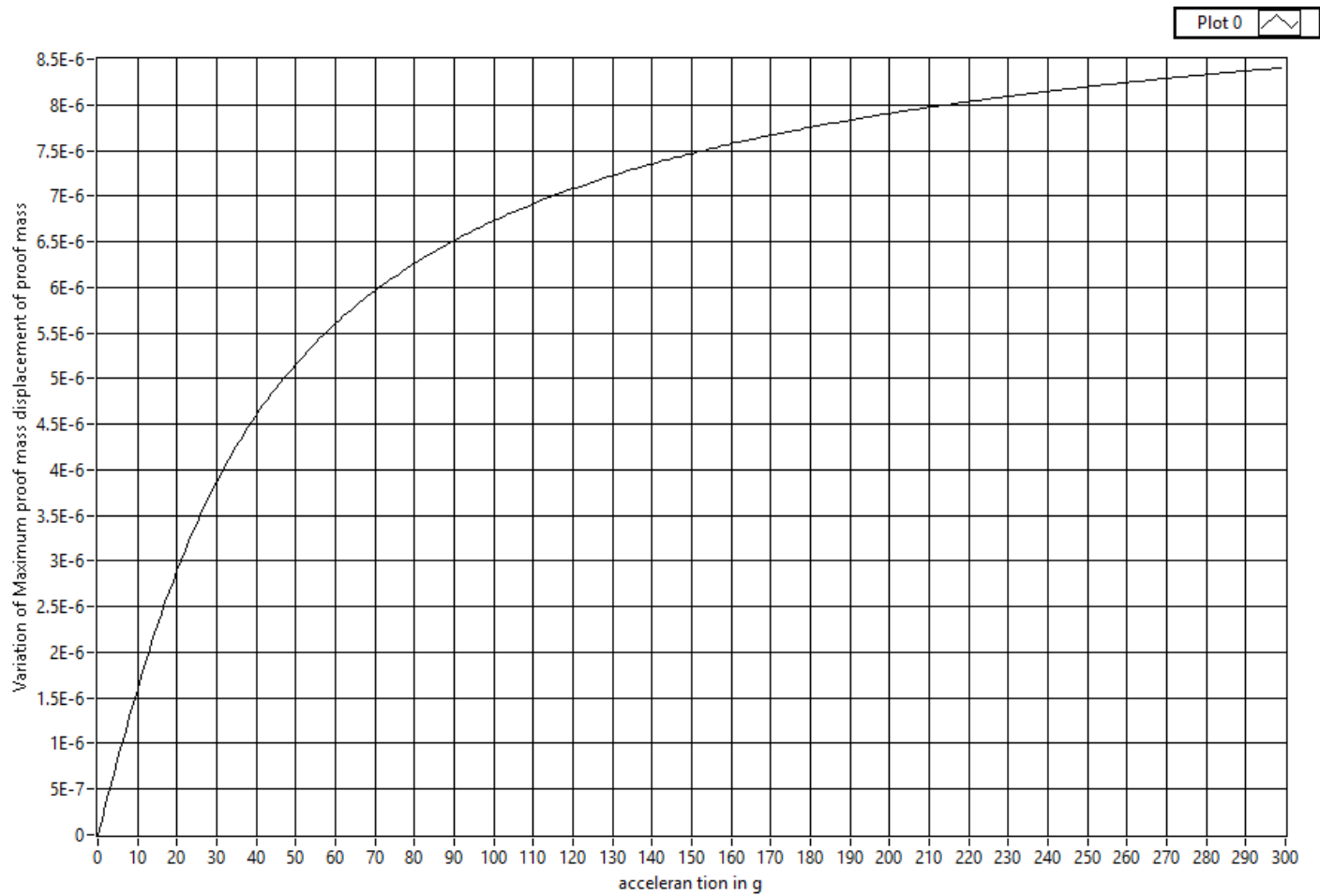
Plot 0 



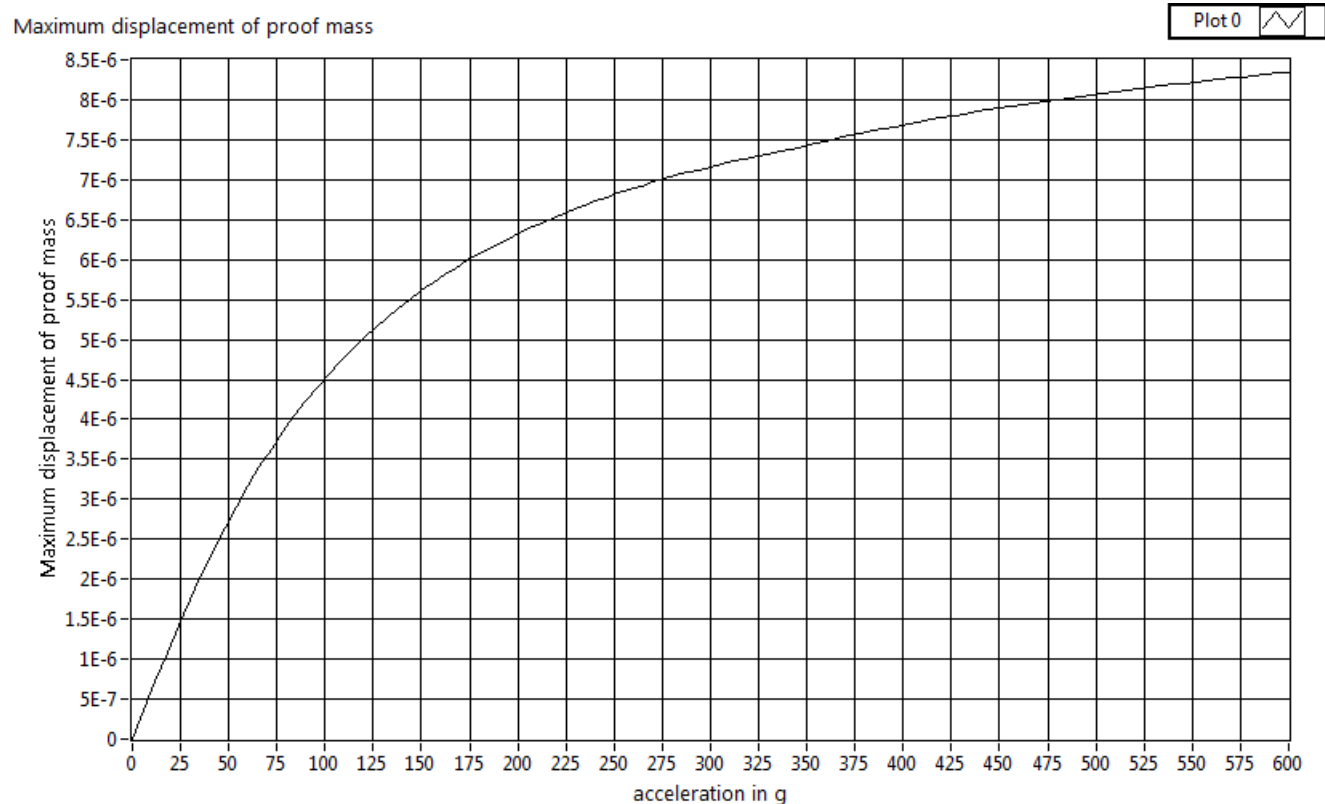
Linear Range for PID tuned using Ziegler–Nichols



Linear Range for PID tuned using GA



Linear Range for Fuzzy PI +Fuzzy PD tuned using GA



Linear Range

Range (Open Loop Accelerometer)	Range (Closed loop Accelerometer with PID controller tuned using Ziegler Nichols)	Range (Closed loop Accelerometer with PID controller tuned using Genetic Algorithms)	Range (Closed loop Accelerometer with Fuzzy PI + Fuzzy PD controller tuned using Genetic Algorithms)
0-4g	0-20g	0-30g	0-50g

Comparison of Maximum displacement of proof Mass

Input acceleration $g = 9.8 \text{ (m/s}^2\text{)}$	Open Loop Accelerometer (m)	Closed loop Accelerometer with PID controller tuned using Ziegler Nichols (m)	Closed loop Acceleromet er with PID controller tuned using Genetic Algorithms (m)	Closed loop Accelerometer with Fuzzy PI + Fuzzy PD controller tuned using Genetic Algorithms (m)
1g	9.65019E-7	1.33E-07	1.67E-07	5.62E-08
2g	1.93008E-6	2.67E-07	3.35E-07	1.142E-7
3g	2.89522E-6	3.99E-07	5E-07	1.751E-7
4g	3.86052E-6	5.32E-07	6.6E-07	2.389E-7

Comparison of ITAE

Input acceleration $g = 9.8(\text{m/s}^2)$	Open Loop Accelerometer	Closed loop Accelerometer with PID controller tuned using Ziegler Nichols	Closed loop Accelerometer with PID controller tuned using Genetic Algorithms	Closed loop Accelerometer with Fuzzy PI + Fuzzy PD controller tuned using Genetic Algorithms
1g	4.02947E-11	4.00249E-13	2.82255E-13	8.2868E-14
2g	7.92285E-11	8.00323E-13	5.6471E-13	1.52258E-13
3g	1.15564E-10	1.20005E-12	8.47588E-13	2.20598E-13
4g	1.48391E-10	1.59925E-12	1.13115E-12	2.92764E-13

Comparison of Output Voltage

Input acceleration Here $g = 9.8(m/s^2)$	Open Loop Accelerometer (V)	Closed loop Accelerometer with PID controller tuned using Ziegler Nichols (V)	Closed loop Accelerometer with PID controller tuned using Genetic Algorithms (V)	Closed loop Accelerometer with Fuzzy PI + Fuzzy PD controller tuned using Genetic Algorithms (V)
1g	0.450	1.576	1.576	1.577
2g	0.926	3.151	3.151	3.153
3g	1.457	4.727	4.727	4.728
4g	2.078	6.303	6.303	6.303

Future Work

- ▶ Modeling and simulation of tunneling accelerometer which has better sensitivity than capacitive accelerometer

References

- ▶ Stephen Beeby, Michael Kraft, Graham Ensell, Neil White, "MEMS Mechanical Sensors," Artech House Inc., London, 2004, Chapter 8.
- ▶ George Stephanopoulos, "Chemical process control: an introduction to theory and practice," PHI Learning Private Limited, New Delhi, 2012, Chapter 18.
- ▶ V. Kumar, K.P.S. Rana, Vandna Gupta, "Real-Time Performance Evaluation of a Fuzzy PI + Fuzzy PD Controller for Liquid-Level Process," International Journal on Intelligent Control and Systems, Vol. 13, No. 2, June 2008, pp. 89–96.
- ▶ T.L. Grigorie, "The Matlab/Simulink Modeling and Numerical Simulation of an Analogue Capacitive Micro- Accelerometer Part 1: Open Loop," Proceedings of the MEMSTECH, Ukraine: Polyana, pp. 105–114, 2008.
- ▶ T.L. Grigorie, "The Matlab/Simulink Modeling and Numerical Simulation of an Analogue Capacitive Micro- Accelerometer Part 2: Closed Loop," Proceedings of the MEMSTECH, Ukraine: Polyana, pp. 115–121, 2008.
- ▶ Mitsua Gen, Runewi Chang, "Genetic Algorithm and Engineering Optimization", John Wiley & Sons Inc., New York, 2000, Chapter 1.