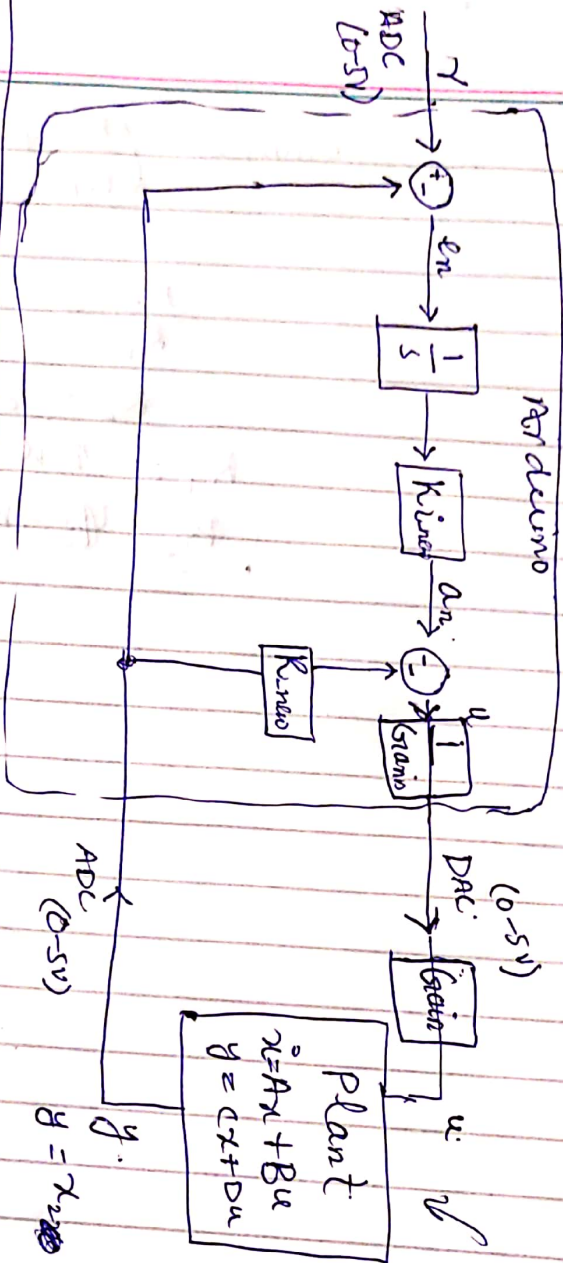


# Process Implementation



Plant through OP Amps

Egns:

$$e_n = r_n - y_n$$

$$a_n = K_i \frac{1}{s} \cdot e_n$$

$$u_n = - (K_m a_n + a_n)$$

As an contains integrals so we use C to Z transforms

Continuous  $\rightarrow$  Z-transform  $\rightarrow$  Discrete Eqns

$$a_n = K_i \frac{e_n}{s} \times \left( \frac{0.005s + 0.005}{1 - z^{-1}} \right) \left( T = \frac{1}{100} \text{ sec} \right)$$

$$a_n = K_i (e_{n-1} + 0.005 e_n) + a_{n-1}$$

$$a_n = K_i (0.005 e_{n-1} + 0.005 e_n) + a_{n-1}$$

code as in Arduino

EL = (0  $\rightarrow$  30V) <sup>(DAC)</sup>  
As Arduino can only give (0-5V)  
so, we reduce it to (0-5V) and then amplify it to (0  $\rightarrow$  30V)

Gain = 6  
 $\Rightarrow 5 \times \text{Gain} = 30$