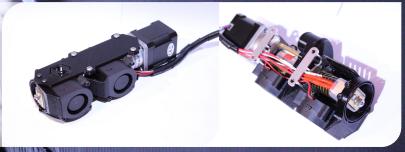
Pellet 3D Extruder





· Lightweight & powerful



 $\cdot \mathsf{Fully}\ \mathsf{compatible}$



 \cdot Upgradeable







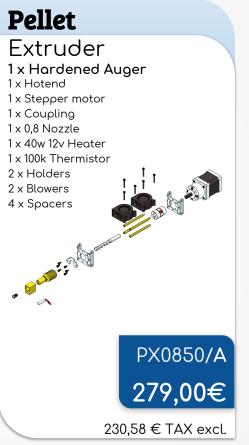
Universal Extruder for direct 3d printing from 100% recycled plastics and multiple formats: crushed, strips and filament

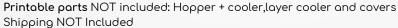
















Features

Unit length: 194 mm Unit weight: 750 gr.

Holder distance: 34 x 62 mm Hopper & hose diameter: 20mm

Stepper power: 1.68A Stepper reducer: 5:1 Heater cartridge: 40w 12v

Termistor: 100k

Nozzle thread: M6x8

Nozzle diameter: 0.4 - 1.2 mm



Settings

Electronic board

Stepper driver: DRV8825

Firmware / EEPROM

Extruder motor: 250-1000 steps per unit.

Slicer / G-code

Filament diameter: 1.75mm

Multiplier: 1-4

Printing speed: 30-60 mm/s Travel speed: 100-120 mm/s

LCD-Tune-Flow / Reperier (expert mode):

Flowrate 25-150% while printing.

