

29.97  
27.94  
25.94  
23.94  
21.99  
19.94  
17.94  
15.98  
13.94  
11.94  
9.97  
7.94

Quality **Strength** Speed Support Other



Fill

Sparse infill density



60%



Sparse infill pattern

Grid



Sparse Infill Anchor  
Length

30 mm



Maximum length of the  
infill anchor

60 mm



## Walls

Wall loops



5



Detect thin walls



## Top/Bottom shells

Top surface pattern

Rectilinear



Top shell layers

4



Top shell thickness

0.8

mm

Bottom Surface Pattern

Rectilinear



File Type	Time	Percentage	Display
Perimeter	40m	28.1%	<input checked="" type="checkbox"/>
External perimeter	13m	9.1%	<input checked="" type="checkbox"/>
Overhang perimeter	12s	0.1%	<input checked="" type="checkbox"/>
Internal infill	1h7m	46.9%	<input checked="" type="checkbox"/>
Solid infill	5m	3.4%	<input checked="" type="checkbox"/>
Top solid infill	55s	0.6%	<input checked="" type="checkbox"/>
Bridge infill	2m	1.1%	<input checked="" type="checkbox"/>
Gap fill	4s	0.0%	<input checked="" type="checkbox"/>
Skirt/Brim	1m	0.8%	<input checked="" type="checkbox"/>
Support material	4m	2.7%	<input checked="" type="checkbox"/>
Travel	10m	7.1%	<input type="checkbox"/>
Retract			<input type="checkbox"/>
Unretract			<input type="checkbox"/>
Wipe			<input type="checkbox"/>
Seams			<input type="checkbox"/>

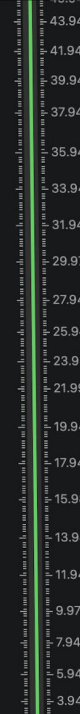
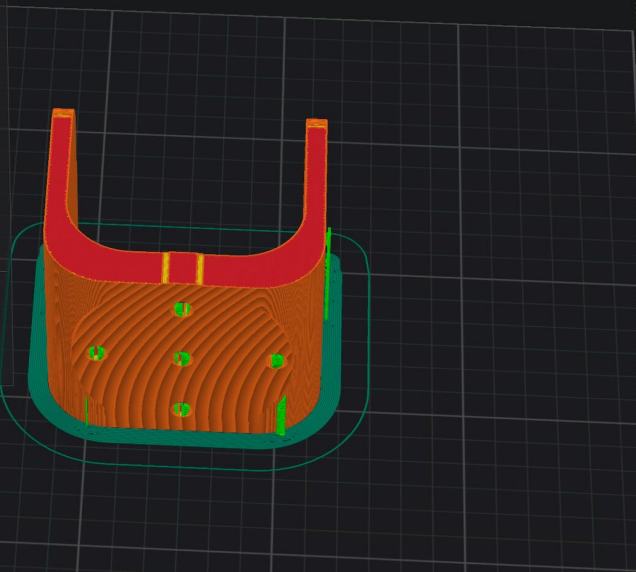
Total estimation

Filament: 18.59 m 56.79 g

Cost: 0.00

Model printing time: 2h22m

Size: 63.75 X 59.74 X 50.20 mm



AnkerMake M3C 0.4 mm Nozzle

Filament

PETG (White)

Process

Global
Objects

Part Studio 1 - Part 1.stl

Quality
Strength
Speed
Support
Other

≡
Layer height

Layer height
0.2
mm

≡
Line width

Default
0.4
mm or %

Outer wall
0.44
mm or %

Inner wall
0.4
mm or %

Top surface
0.4
mm or %

Sparse infill
0.4
mm or %