

Creating a pulse of one program scan cycle as the condition to trigger the indicator or other devices when the switch (X0) is turned on

- When X0 is turned on (Rising-edge triggered), PLS instruction will be executed, and M10 will send a pulse for one program scan cycle.
- When M10=ON, [SET Y0] instruction will be executed and Y0 will be ON. In this case, the indicator will be lighted, and other devices will be activated as well.