

KATHMANDU UNIVERSITY

Dhulikhel , Kavre



Kabeli-A Hydroelectric Project

Presented By:

Shrija Shrestha (027917-20)
Sarita Sapkota(028084-20)
Dharambir Yadav(028097-20)
Rajesh Yadav(028098-20)

Acknowledgement

We are grateful to KEL and BPC for providing us the opportunity to intern at the Kabeli-A Hydropower Project.

Our heartfelt thanks to Mr. Sanjeeb Baral for his constant support throughout the internship.

We sincerely appreciate the guidance of Er. Basant Chaudhary, Mr. Lakpa Sherpa, and Er. Gopal Thapa.

Special thanks to Er. Abhinash Kayastha for his technical assistance.

Lastly, we extend our appreciation to Kathmandu University, the Department of Civil Engineering, and our fellow interns for their collaboration and support.

Objectives

- Gain practical exposure to hydropower construction and operations.
- Understand project management and coordination in hydropower development.
- Enhance problem-solving and technical skills through site experience.
- Familiarize with key hydropower infrastructure components.

History

1. Location: Panchthar & Taplejung, Nepal
2. Capacity: 37.6 MW (Run-of-River)
3. Developer: Kabeli Energy Ltd. (KEL) and Butwal Power Company (BPC)
4. Initial Contractor: Zambala Construction Pvt Ltd, Paramax Constructions, Sherpa Hydro Constructors
5. Consultants: Units Engineering Consultancy
6. Commencement Date: Project development started in the early 2010s
7. Funding: Initially backed by the World Bank
8. Termination: The financial closure failed, leading to project termination



Fig 1 :Transmission Pole

Salient Features

S.N.	Item	Description
1	Project Name	Kabeli-A Hydroelectric Project
2	Location	Hilihang RM (Panchthar) & Pathivara/Yangbarak RM (Taplejung)
2.1	Project Boundaries	East: 87° 45' 50" E, West: 87° 40' 55" E, North: 27° 17' 32" N, South: 27° 13' 41" N
3	Type of Development	Run-of-River (Cascade RoR)
4	Hydrology at Intake	Catchment Area: 713.90 km ² , Mean Monthly Flow: 47.078 m ³ /s, 100-Year Flood: 1020 m ³ /s
5	Pipe from Phawa Khola to Tailwater Taping Canal	Surface, Mild Steel, Length: 200 m, Internal Diameter: 1.2 m, Thickness: 6-8 mm
6	Tailwater Taping Canal	RCC Pressurized Box Canal, Size: 4.2 m × 3.6 m, Length: 366 m
7	Approach Tunnel	Inverted D-shaped, Concrete Lined, Size: 68 m × 6.33 m × 4 m
8	Additional Intake	Side Intake, Size: 3.0 m × 1.5 m, Gate: Vertical Fixed Wheel

Salient Features

9	Additional Intake Approach Canal	RCC Box Culvert, Length: 265 m, Dimensions: 2.7 m × 3.5 m
10	Settling Basin	Simple Rectangular, Number of Chambers: 1, Dimensions: 55.0 m × 13.5 m × 10.4 m
11	Headrace Canal (Convey Chamber to Headpond)	RCC Box Culvert, Size: 4.25 m × 4.25 m, Slope: 1:700, Length: 1161 m
12	Head Pond	Rectangular Concrete Lined, Length: 55 m, Width: 8.0 m, Height: 8.9 m, Max Storage Volume: 3825 m ³
13	Headrace Canal (Head Pond to Inlet Portal)	RCC Pressurized Box Culvert, Size: 4.2 m × 4.2 m, Length: 33.0 m
14	Headrace Tunnel	Inverted D-shaped, Shotcrete & Concrete Lined, Length: 4657 m, Diameter: 5.65 m
15	Surge Shaft	Underground & Exposed to Surface, Internal Diameter: 12.0 - 12.9 m, Height: 55 m

Salient Features

16	Penstock	Material: Mild Steel, Length: 254 m before Trifurcation, Length of Each Leg: 80.75 m, Internal Diameter: 3.8 m
17	Powerhouse	Semi-Surface, Size: 58.80 m × 19.40 m × 28.50 m, Machine Floor Level: 465.00 masl
18	Tailrace	Design Tailwater Level: 458.0 masl, Length: 123 m, Cross-section: 5.5 m × 3.0 m
19	Turbine	Horizontal Axis Francis, Units: 3, Rated Speed: 600 rpm, Output: 12,930 kW each
20	Generator	Salient Pole Rotor Synchronous Generator, Units: 3, Voltage: 11 kV, Rated Capacity: 14,750 kVA
21	Transformer	Three Phase, Oil Immersed, Outdoor Core, Units: 3, Rated Capacity: 16.5 MVA
22	Power and Energy Output	Installed Capacity: 37.60 MW, Gross Head: 120.50 m, Estimated Annual Energy: 218.99 GWh

Salient Features

23	Transmission Line	Voltage: 132 kV, Length: Loop-in Loop-out with Kabeli Corridor Transmission Line
24	Access Road	To Headworks: 7.4 km, To Powerhouse: 15 km from Meki Highway
25	Project Cost	Total Cost: NRs. 7520 million, Per MW Cost: NRs. 200 million
26	Financial Analysis	NPV: NRs. 10,290,000, B/C Ratio: 1.19, ROE: 15.55%, IRR: 12.75%

Location

Province : Province No. 1

Districts : Panchthar & Taplejung

River Basin : Kabeli River

Elevation : 450 m to 2000 m above sea level

Coordinates:

East: $87^{\circ} 45' 50''$ E

West: $87^{\circ} 40' 55''$ E

North: $27^{\circ} 17' 32''$ N

South: $27^{\circ} 13' 41''$ N

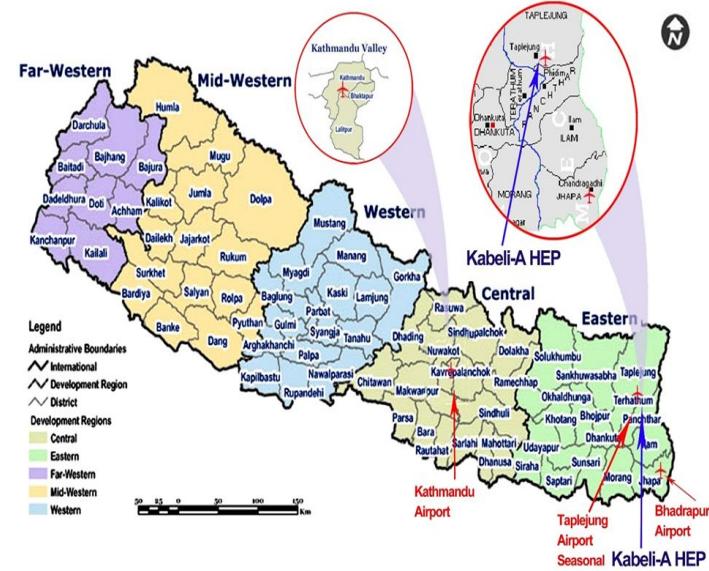


Fig 2 : Location of site

Geology

The project area lies in the Lesser Himalayan zone, mainly composed of granite with smaller amounts of phyllite, quartzite, gneiss, and schist from the Taplejung window. Granite dominates the headworks area, while the surge shaft and powerhouse areas consist of phyllite, schist, and quartzite. Foliation generally trends 30° – 40° northward.

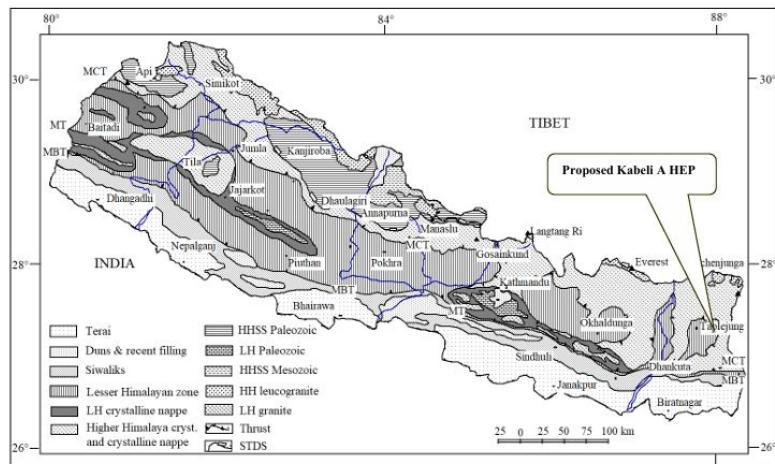
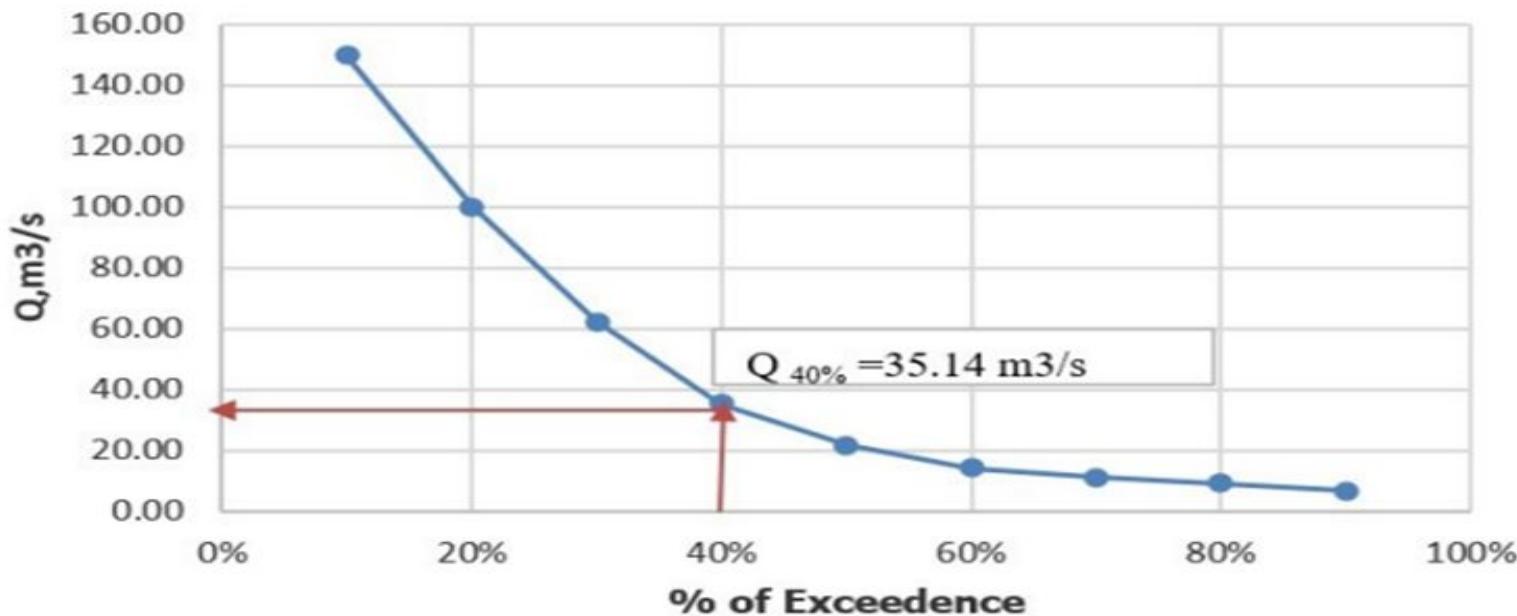


Figure 5-1: Geological map of the Nepal Himalaya (after Upreti and Le Fort, 1999)

Hydrology

Flow Duration Curve of Kabeli B1 Intake



Project Components



Fig:3 Components of Hydropower



Interconnection Chamber

- Transfers water from KB1HEP cascade tailrace to Headpond.
- 366m long RCC pressurized canal (4.2m x 3.6m).
- Design discharge: $37.23 \text{ m}^3/\text{s}$, velocity: 2.4 m/s.



Fig 4 : Interconnection Chamber

Additional Intake Gate

- Side intake with three orifices (3m x 1.5m each).
- Designed for 12 m³/s with 1 m/s velocity.
- Trash racks prevent debris; vertical gates control flow.



Fig 5 : Additional Intake Gate

Additional Intake Approach Canal

- 265m long
- RCC box canal (2.7m x 3.5m)
- Regulated by a vertical lift gate



Fig 6 : Approach Canal

Approach Tunnel

Excavated Dimensions: 7.15 m (W) × 5.25 m (H)

Rock Type: Type-IV and V

Lining Details:

- Concrete lining: 0.4 m thick (Invert, Wall, and Crown)
- Shotcrete: 10–15 cm thick (plain)
- Dividing wall thickness: 0.5 m



Fig 7 : Approach Tunnel

Settling Basin

- Removes sediments ($\geq 0.2\text{mm}$) to protect turbines.
- Single-bay, 55m long, 13.5m wide, 10.4m high.
- Flow velocity: 0.2 m/s, sediment flushing system included.



Fig 8 : Settling Basin

By Pass Gate

- Purpose: Maintenance of Headpond & Siphon
- Protection: Cutoff walls on both sides enhance stability.
- Risk: Long 1080 m headrace canal lacks breaking point, increasing failure risk.
- Benefit: Prevents canal collapse and ensures structural safety.



Fig 9 : By Pass Gate

Siphon

Purpose: Protect headrace canal from Khangrawa drainage (Kartikey Kholsi) during rainy season.

Length: 50 meters.

Function

- Diverts canal flow beneath the drainage.
- Maintains continuous water flow using pressure flow.
- Prevents canal collapse during heavy rainfall.



Fig 10 : Siphon

Head Pond

- Mixes water from KB1HEP and Phawa Khola.
- 55m x 8m x 8.9m, holds 3825 m³ water.
- Fine trash rack (8m x 6.5m) prevents debris entry.



Fig 11: Head Pond

Spillway

- 40m long sharp-crested spillway.
- Discharges excess water back to Kabeli Khola ($55 \text{ m}^3/\text{s}$ capacity).



Fig 12 :Spillway

Headrace Tunnel

- 4657m long, 5.65 m width and 5.65 m height, inverted D-shape.
- Shotcrete-lined for cost-efficiency, velocity: 1.35 m/s.



Fig 13 :Headrace Tunnel

Surge Tank

- Vertical cylindrical tank (55m high, 12.0–12.90m diameter).
- Connected to a 254m-long, 3.80m-diameter steel pressure pipe.

Water levels

Normal (El. 573.30 masl),

Max (El. 591.45 masl),

Min (El. 558.15 masl).



Fig 14 : Surge Tank

Steel Penstock Pipe

- 254m long
- Mild steel pipe
- Optimized at 3.8m diameter.
- Thickness: 12mm to 25mm.



Fig 15 : Bifurcation of Penstock

Powerhouse

Semi-underground powerhouse on the right bank of Piple Khola, Hilihang Rural Municipality-2, Panchthar.

Dimensions: 58.80m (L) × 19.40m (W) × 28.50m (H).

Tailrace canal: 90.1m long, conveying water to Tamor River via RCC canal

5.5m × 3.0m, 123m-long conduit.

Turbine center line: 459.65 masl, Service bay level: 465.0 masl.



Fig 15 : Powerhouse

Tailrace

- Three individual tailrace units of 17.60 meters each.
- These units handle the outflow of water from the turbines and lead it into the combined tailrace.
- The tailrace maintains water pondage between RL 452.18 msl and 446.85 msl to regulate the water level.



Fig 16 : Tailrace

Work Progress

Tunnel Failure at 1+703 m section

Chainage: 1+703 m

Invert/Ground Level: 557 masl / 1257 masl

Overburden: ~700 m

Cause: High overburden stress

Damage:

- 25 m tunnel section failed
- 17 steel ribs damaged
- Backhoe loader in failure zone (equipment risk)

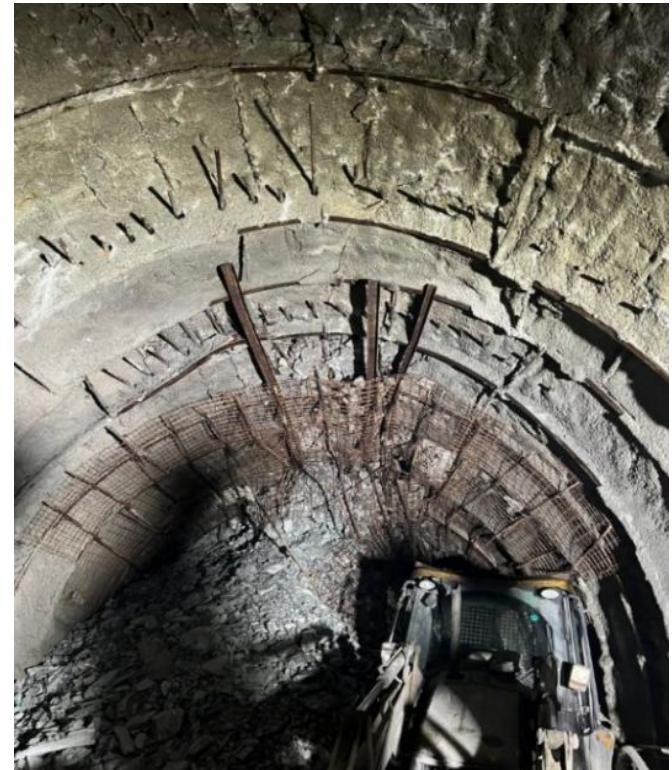


Fig 17: Tunnel Failure

Tunnel Protection Measure

- Installed wire mesh as immediate support
- Ongoing reinforcement in failed section
- Mocking Process (Failure Section): Ongoing for 2 months to ensure proper clearance.



Fig 18 : Tunnel Failure

Concreting

- Headworks: Intake concreting nearly done; settling basin in progress
- Penstock: Plum Concrete placement ongoing
- Powerhouse: Turbine & generator foundation work almost complete
- Tailrace: Tailrace near completion; pondage work pending



Fig 19 :Concreting

Reinforcement Placing

- Correct bar diameter, spacing, and layout as per structural drawings.
- Clean reinforcement (free from rust, oil, mud, etc.).
- Proper cover blocks used to maintain concrete cover.
- Bars securely tied using binding wire to prevent displacement during concreting.
- Overlap maintained properly.
- Hooks, bends, and anchorage as per design for proper stress transfer.



Fig 20 :Reinforcement Placing

Soling and PCC

- M10 grade is used for pcc

Things to be considered:

1. Surface Preparation
2. Compaction
3. Level and Slope
4. Thickness



Fig 21 : Soling

Soling and PCC

- **PCC**
 1. M10 grade.
 2. 10 cm thickness.
 3. Reduces seepage and provides a smooth surface

- **Soiling**

1. 15 cm depth.
2. Provides base stabilization.



Fig 22 : PCC

Excavation for Cutoff Wall

The protection work around this structure is carried out using a cut-off wall to ensure safety against the river meandering process and the water pressure of the river having a width of 3.0 m and height of 6.8 m throughout the interconnected gate portion



Fig 23 : Excavation Work

Drilling and Blasting

The methods of Drilling and Blasting may vary depending on the quality and condition of the rock.

1. Drill pattern design
2. Drilling
3. Loading and Blasting
4. Ventilating
5. Mucking
6. Securing
7. Geological Mapping



Fig 24 : Arrangement for Blasting

Project Activities

Conducting Tests

Cube test

28-day cube test of the concrete block 15*15*15 cm was carried out and the test generated a strength of 26 MPa for M25 concrete

Slump Cone Test

The slump cone test resulted in a 75 mm slump, indicating a true slump with good workability suitable for construction.

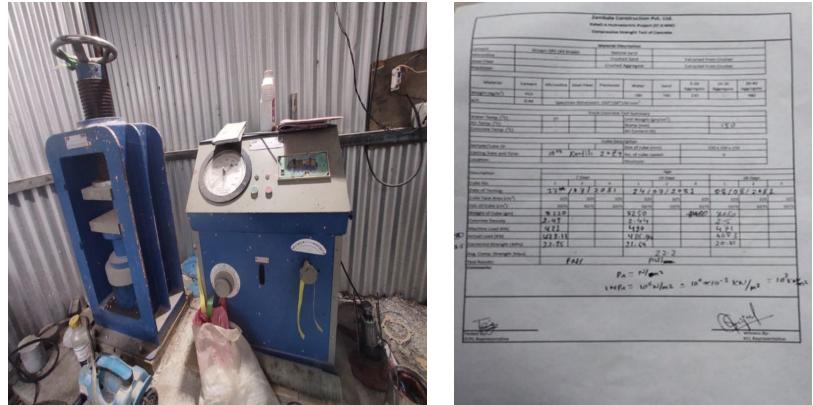


Fig 25 : Cube and Slump Cone Test

Quality Checks

Construction quality control was conducted by inspection to ensure compliance

1. Cover block presence checked.
2. Bar bending schedule reviewed.
3. Adequacy of lap length verified.
4. Formwork placement inspected.
5. Mix design quality ensured.
6. Chipping examined for proper execution.



Fig 26 : Quality Check

Bar Bending Schedule

The bar bending schedule (BBS) was carried out to ensure that sufficient reinforcement was available for structural safety and integrity. It also served as a crucial reference for billing work, helping to verify the quantity of reinforcement used in the construction process.

Bottom main Bar (2nd Y - PART)		
Date: 20.8.1 - 11-23		
1) 20L	324	$120 \times 1 = 359$
2) 20L	358	$120 \times 1 = 393$
3) 20L	392	$120 \times 1 = 427$
4) 20L	427	$120 \times 1 = 462$
5) 20L	461	$120 \times 1 = 496$
6) 20L	495	$120 \times 1 = 530$
7) 20L	516	$120 \times 1 = 551$
8) 20L	531	$120 \times 1 = 566$
9) 2d	557	$114 \times 1 = 576$
10) 2d	562	$\times 1 = 520$
11) 2d	573	$\times 1 = 591$
12) 2d	443	$\times 1 = 461$
13) 2d	413	$\times 1 = 431$
14) 2d	383	$\times 1 = 401$
15) 2d	353	$\times 1 = 371$
16) 2d	324	$\times 1 = 342$
17) 2d	294	$\times 1 = 312$
18) 2d	264	$\times 1 = 282$
19) 2d	235	$\times 1 = 253$
20) 2d	205	$\times 1 = 223$
21) 2d	175	$193 \times 1 = 193$
22) 2d	145	$163 \times 1 = 163$
23) 2d	110	$128 \times 1 = 128$
24) 2d	726	$761 \times 1 = 761$
25) 2d	712	$747 \times 1 = 747$
26) 2d	697	$732 \times 1 = 732$
27) 2d	685	$720 \times 3 = 720$
28) 2d	672	$707 \times 3 = 707$
29) 2d	660	$685 \times 3 = 685$
30) 2d	648	$688 \times 3 = 688$
31) 2d	635	$671 \times 3 = 671$
32) 2d	623	$658 \times 3 = 658$
33) 2d	611	$646 \times 3 = 646$
34) 2d	613	$662 \times 1 = 662$
35) 2d	618	$636 \times 1 = 636$

Fig 27 : Bar Bending Schedule

Drawing Analysis

The observation and review of CAD drawings, including longitudinal (L-section) and cross-sectional (X-section) views, were conducted to ensure accuracy and alignment with the actual site dimensions. This process helped verify design conformity and identify any necessary adjustments during construction.

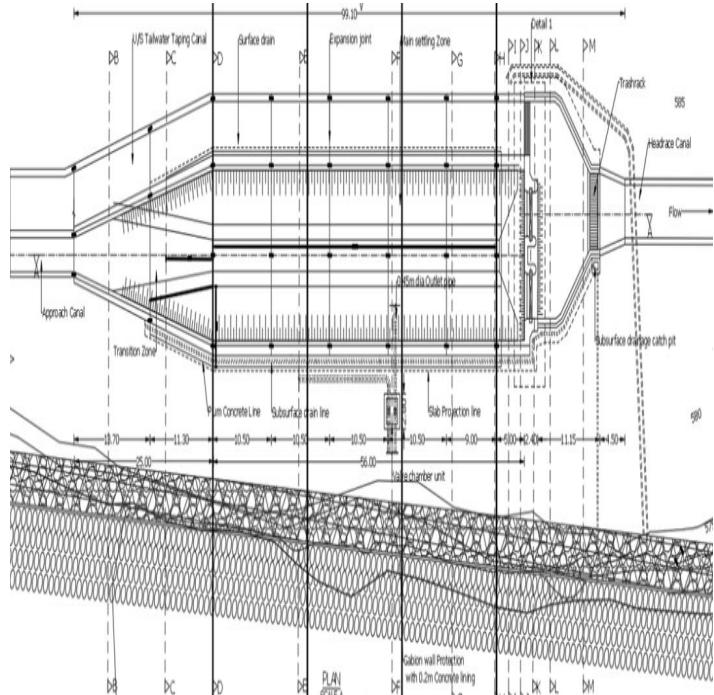


Fig 28 : CAD drawing of Settling Basin

Office Work

- Analyzed survey data (layout)
- Prepared as-built drawings, Drafting & drawing tasks
- Surge tank level calculation , Turbine selection study , Energy output calculation
- Internship report Preparation.
- Project presentation preparation
- Academic poster design

Conclusion

This internship provided hands-on experience in hydroelectric project construction, enhancing our skills in structural work, quality control, and design verification. It bridged theoretical learning with practical application, equipping us with valuable insights for a career in civil engineering.

Cost estimation

S.N.	Description	Amount (NPR)	Contingency (%)	Contingency Amount (NPR)	Tax/VAT (NPR)	Total Amount (NPR)
A	Pre-Operating	400,000,000.00	-	-	-	400,000,000.00
B	Civil Construction Works	3,059,330,618.90	5-7%	189,492,767.80	419,641,804.40	3,647,655,684.70
C	Hydromechanical Works	177,161,524.70	5%	8,858,076.20	16,702,295.50	202,721,896.50
D	Electromechanical Works	1,213,060,000.00	5%	60,653,000.00	19,105,695.00	1,292,818,695.00
E	Transmission Line & Interconnection	100,000,000.00	3%	3,000,000.00	13,390,000.00	116,390,000.00
F	Others	1,664,001,661.00	5%	120,295,782	96,710,250	1,881,007,693
Grand Total Cost with IDC	-	-	-	-	-	7,540,593,969.90
Project Cost per MW	-	-	-	-	-	200,547,712.00

Annex

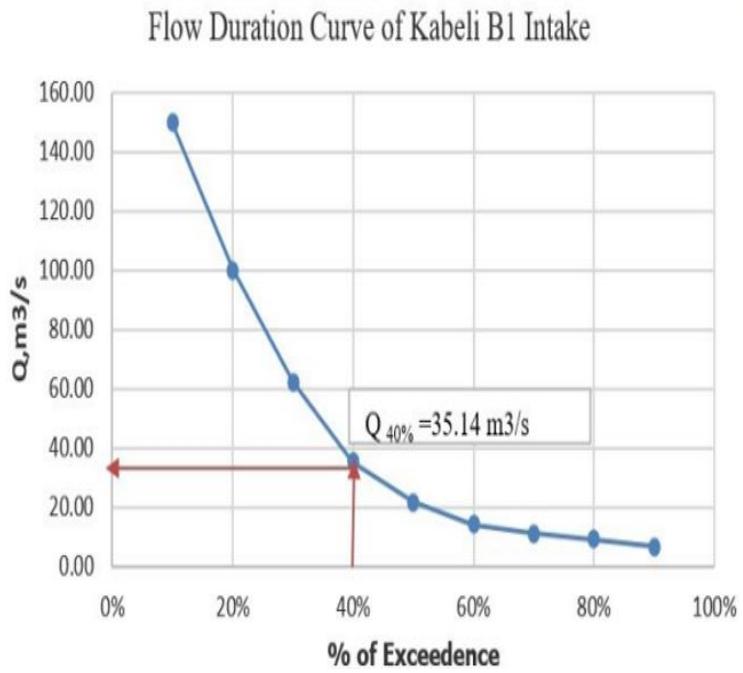


Fig 29 : Flow Duration Curve

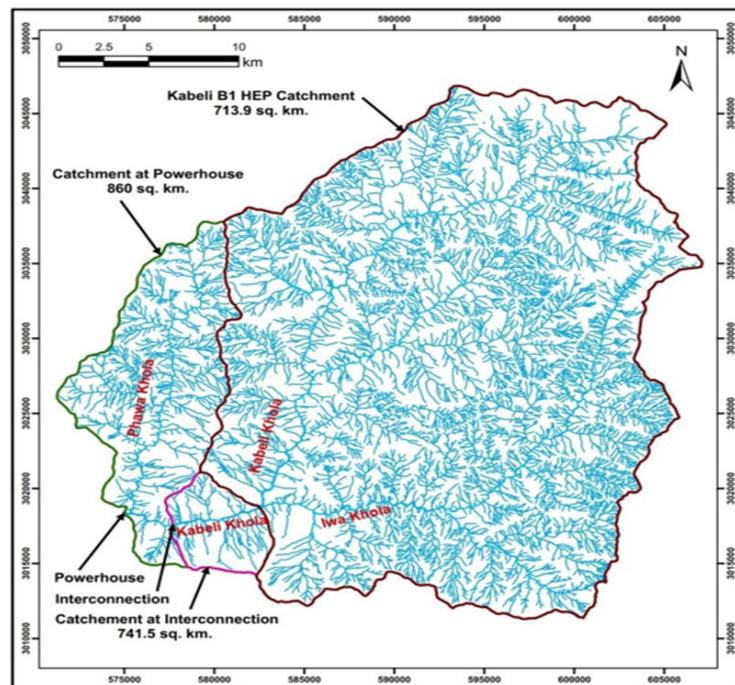


Fig 30 : Catchment Area

Annex



Fig 31 : Location of Project

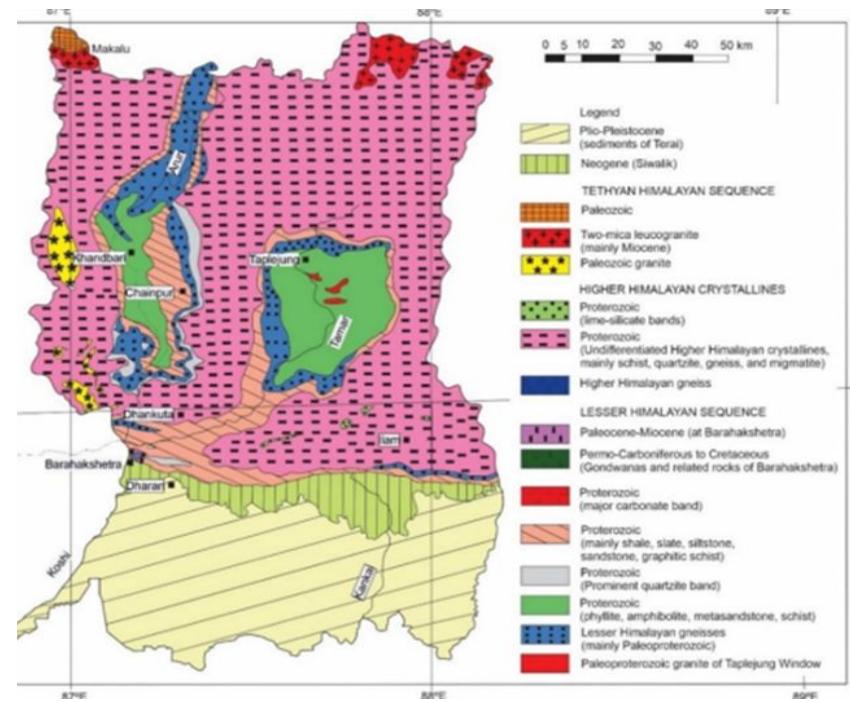


Fig 32 : Geological map

Thankyou