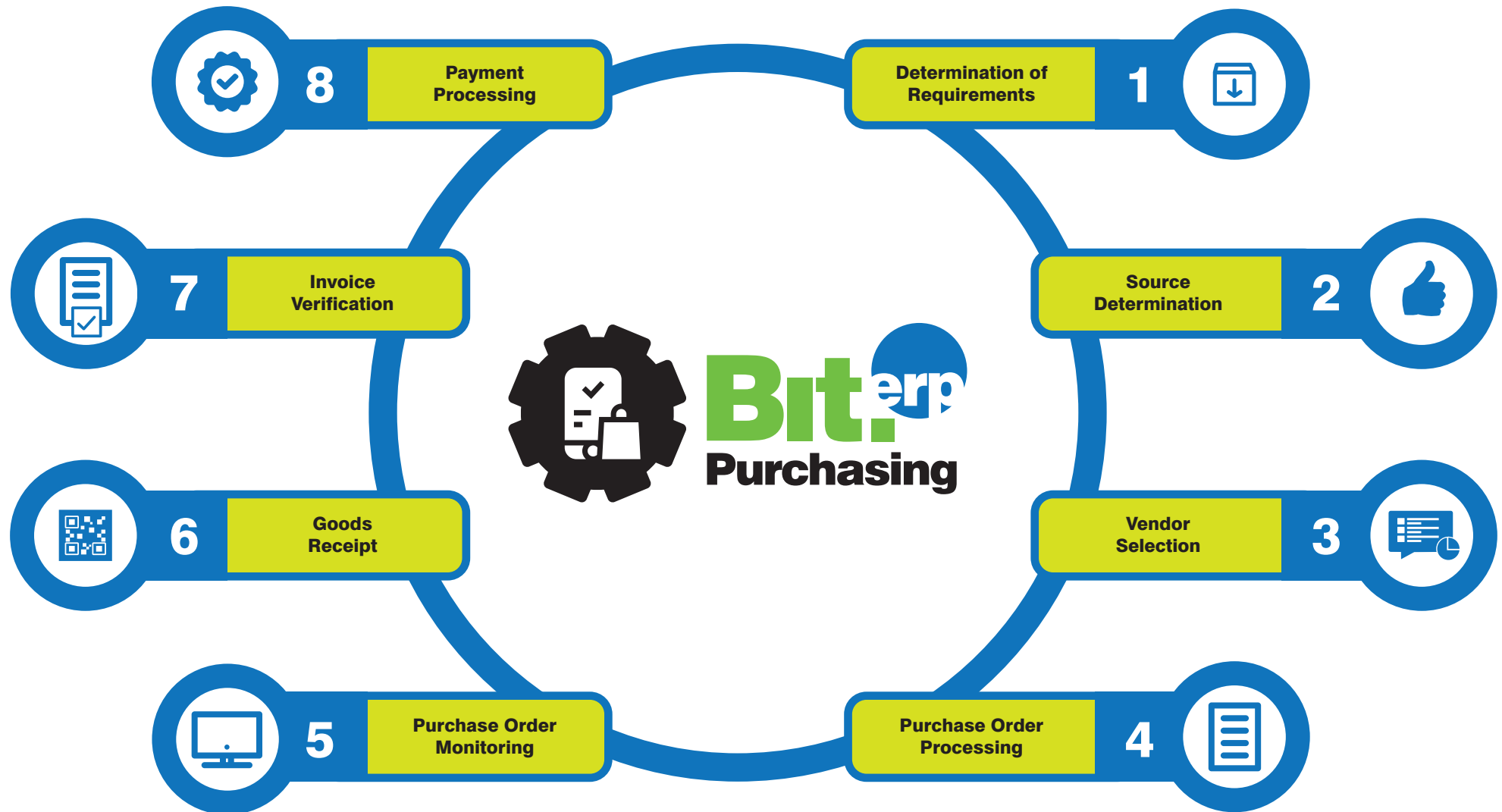
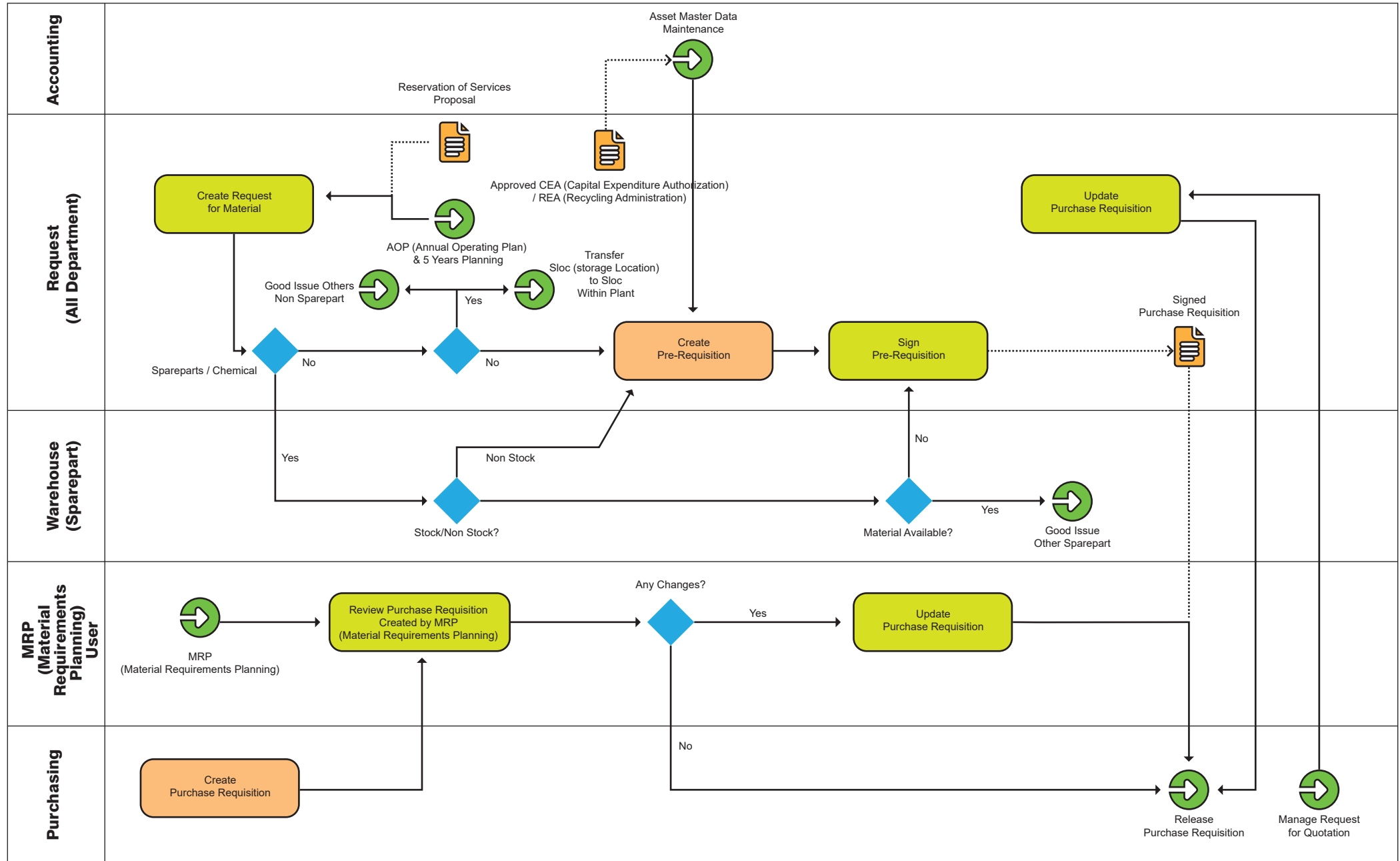




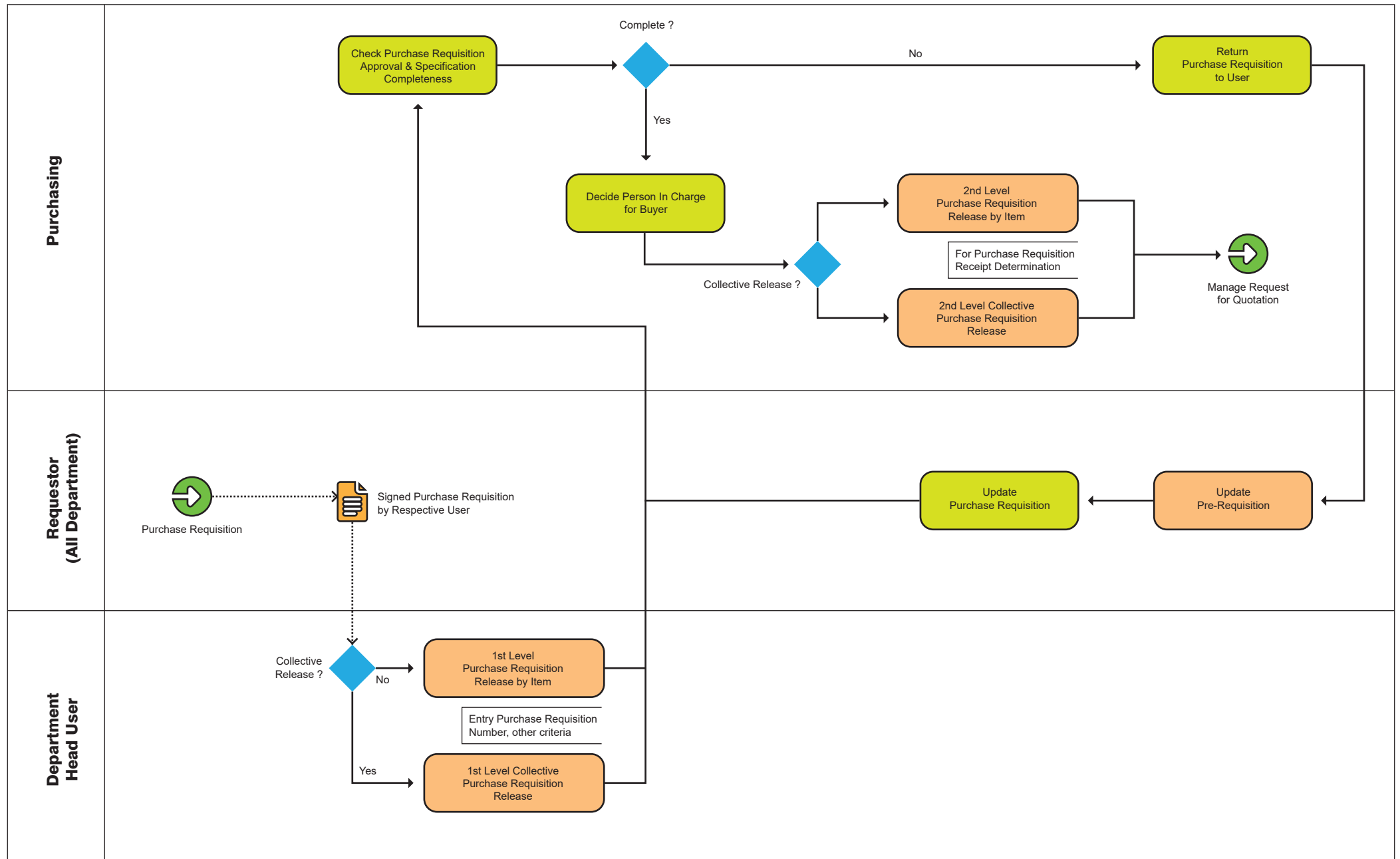
Biterp
Purchasing

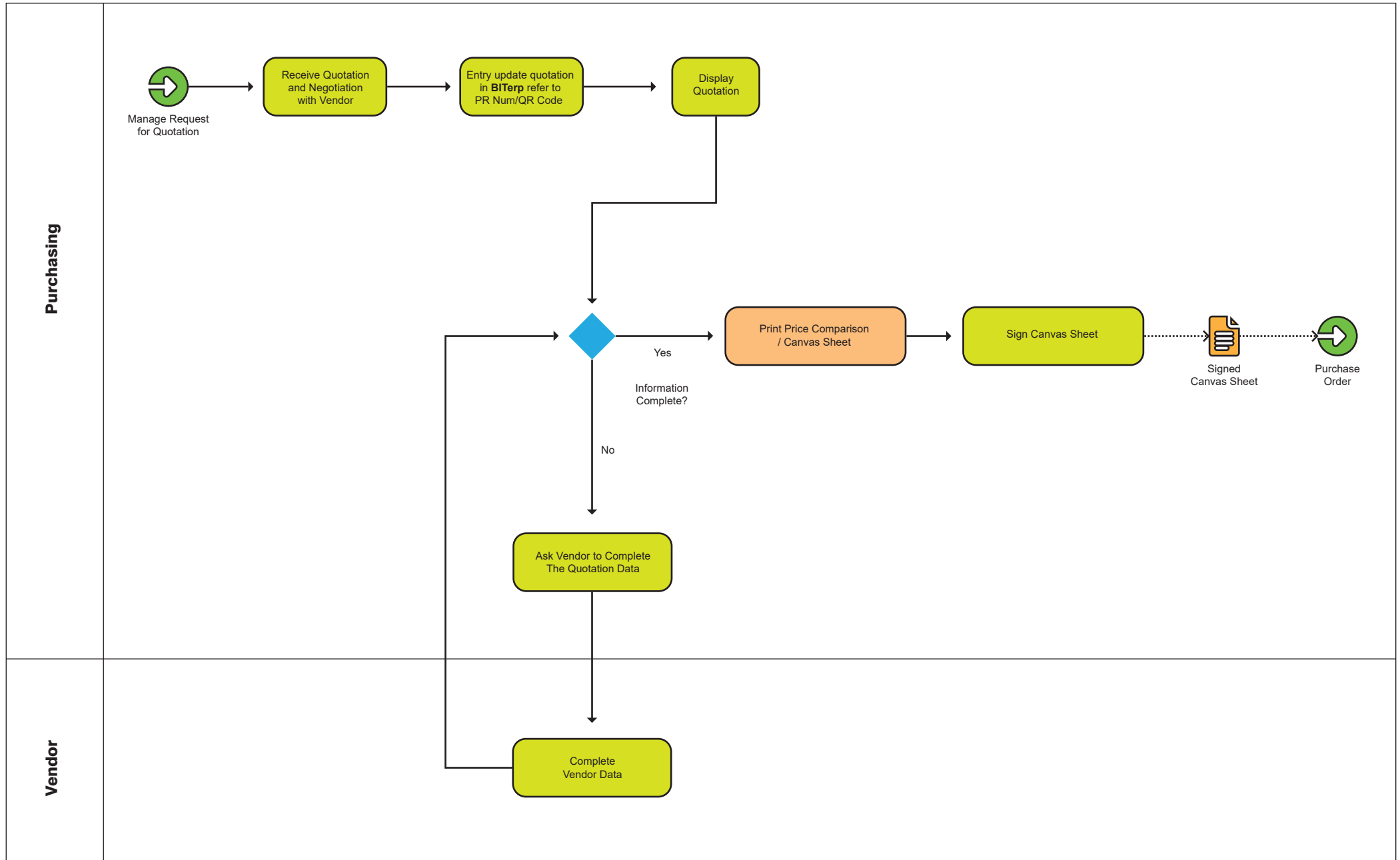
Material Management (MM) Purchasing Cycle for Goods

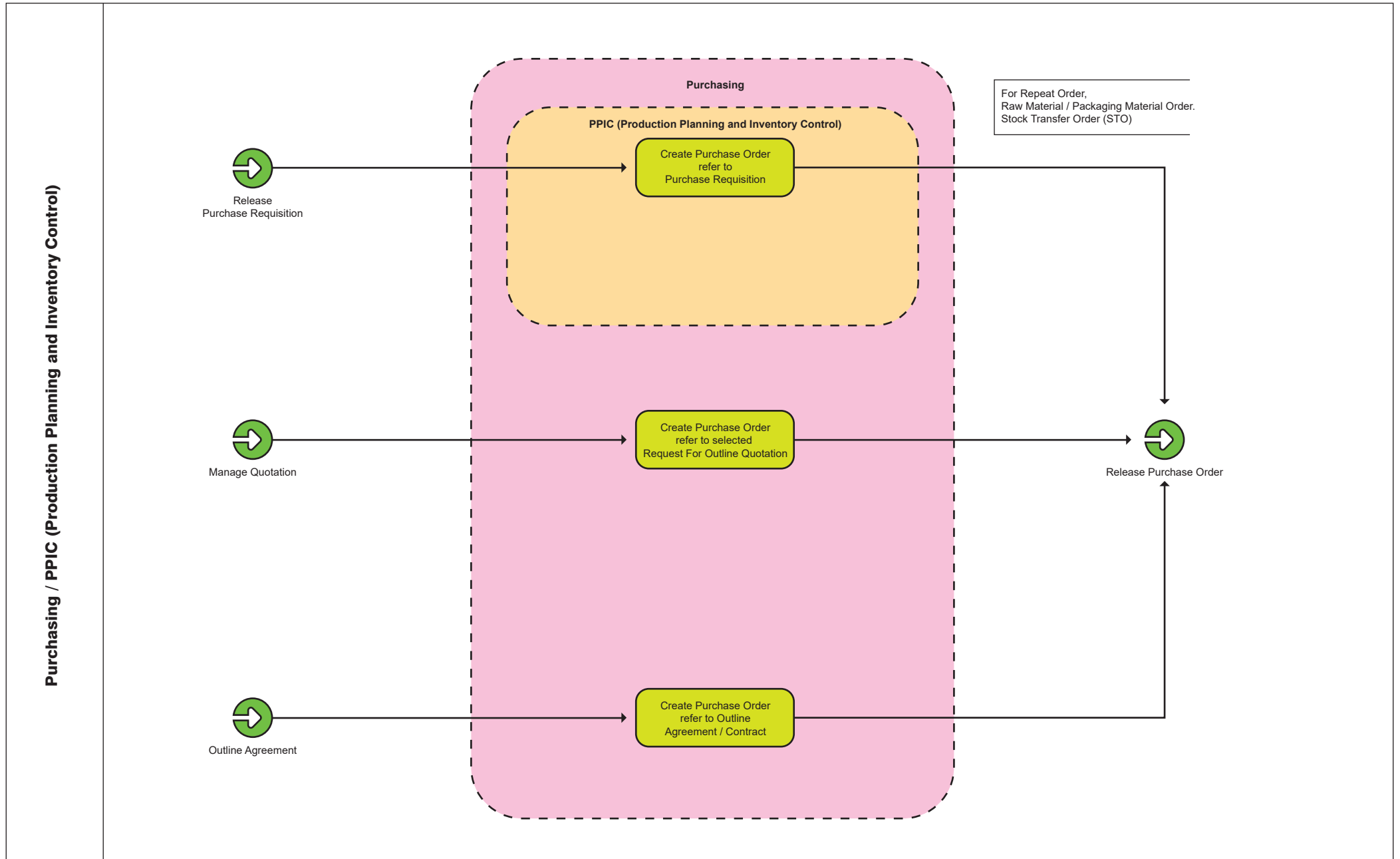


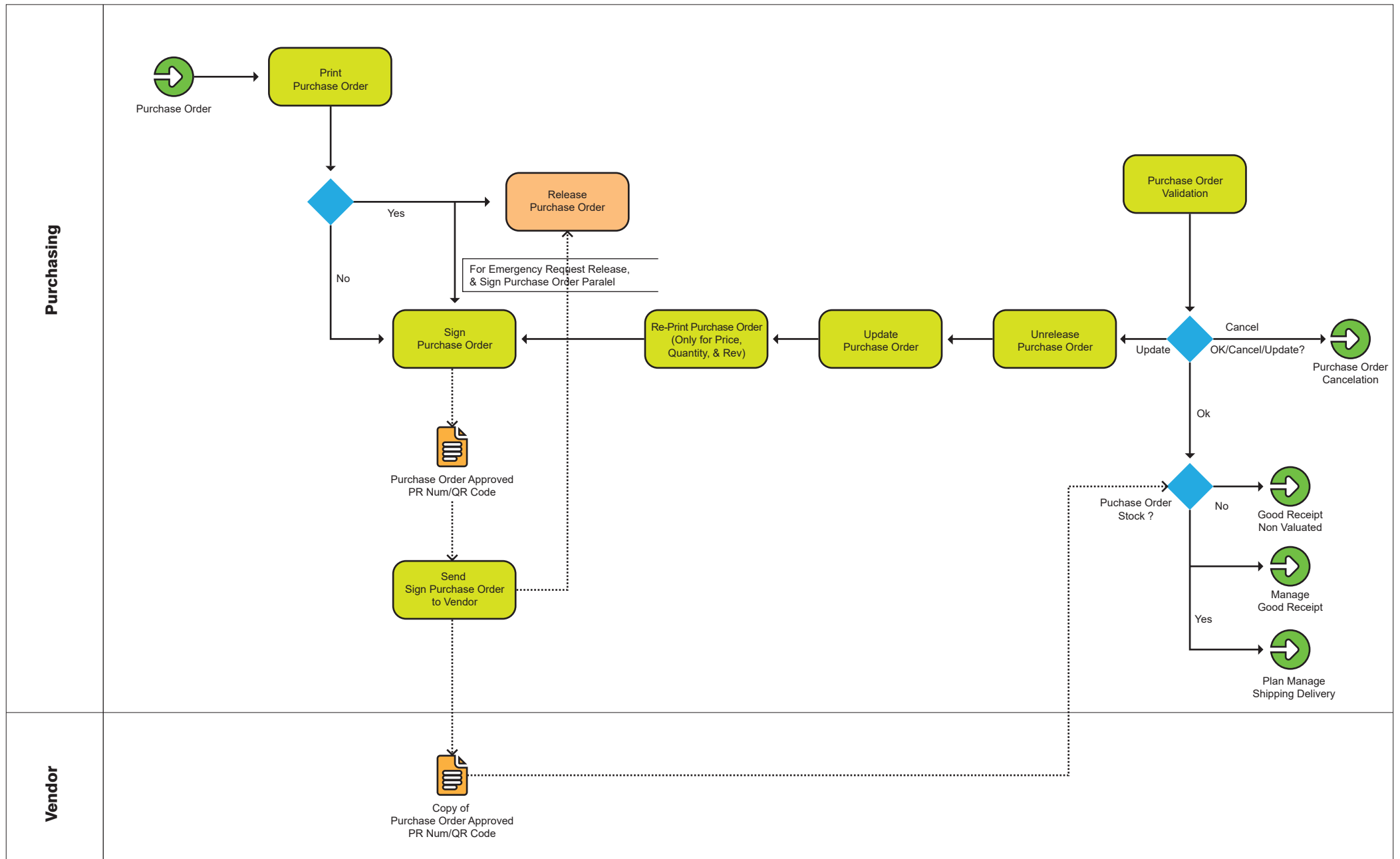


Release Purchase Requisition

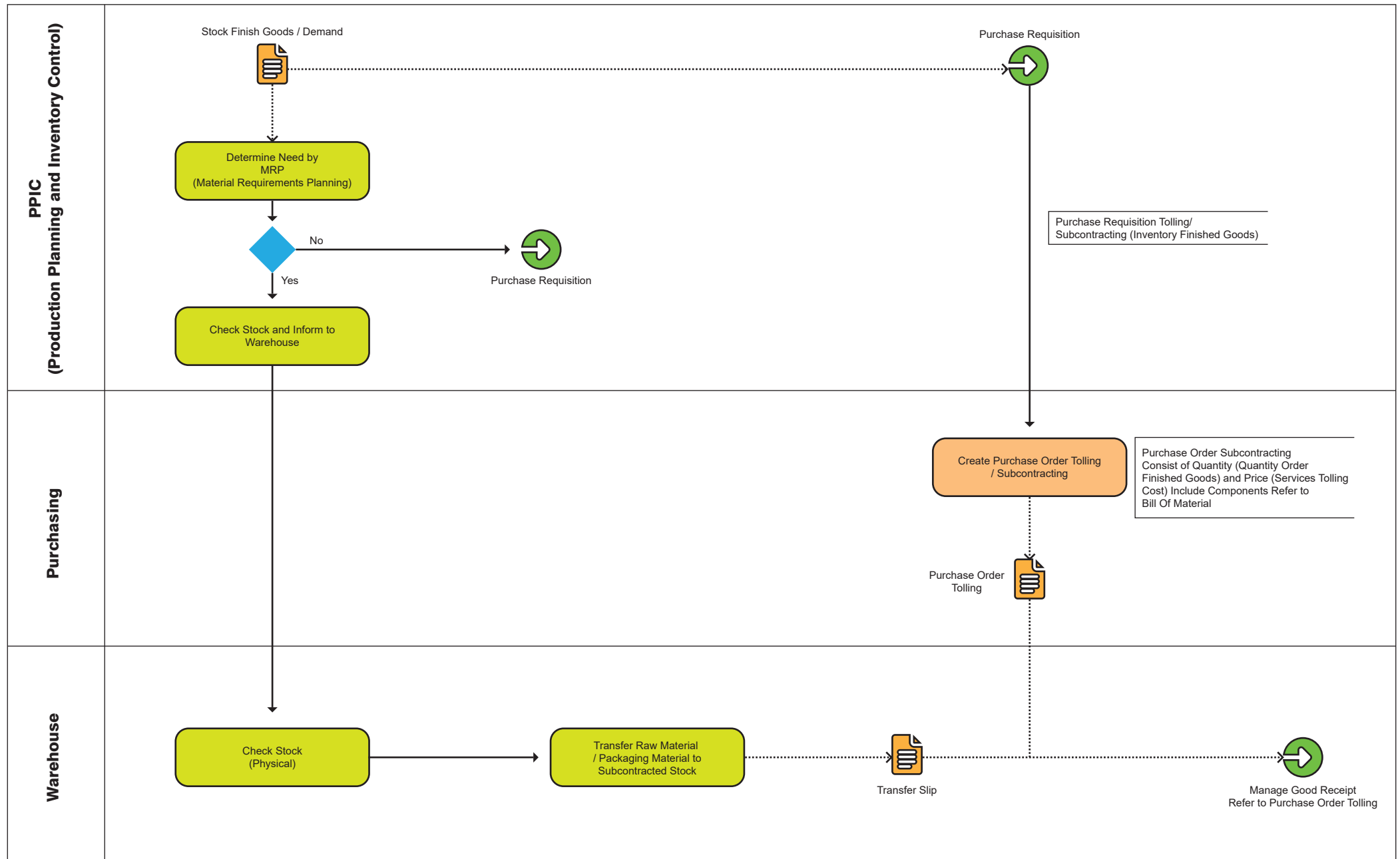


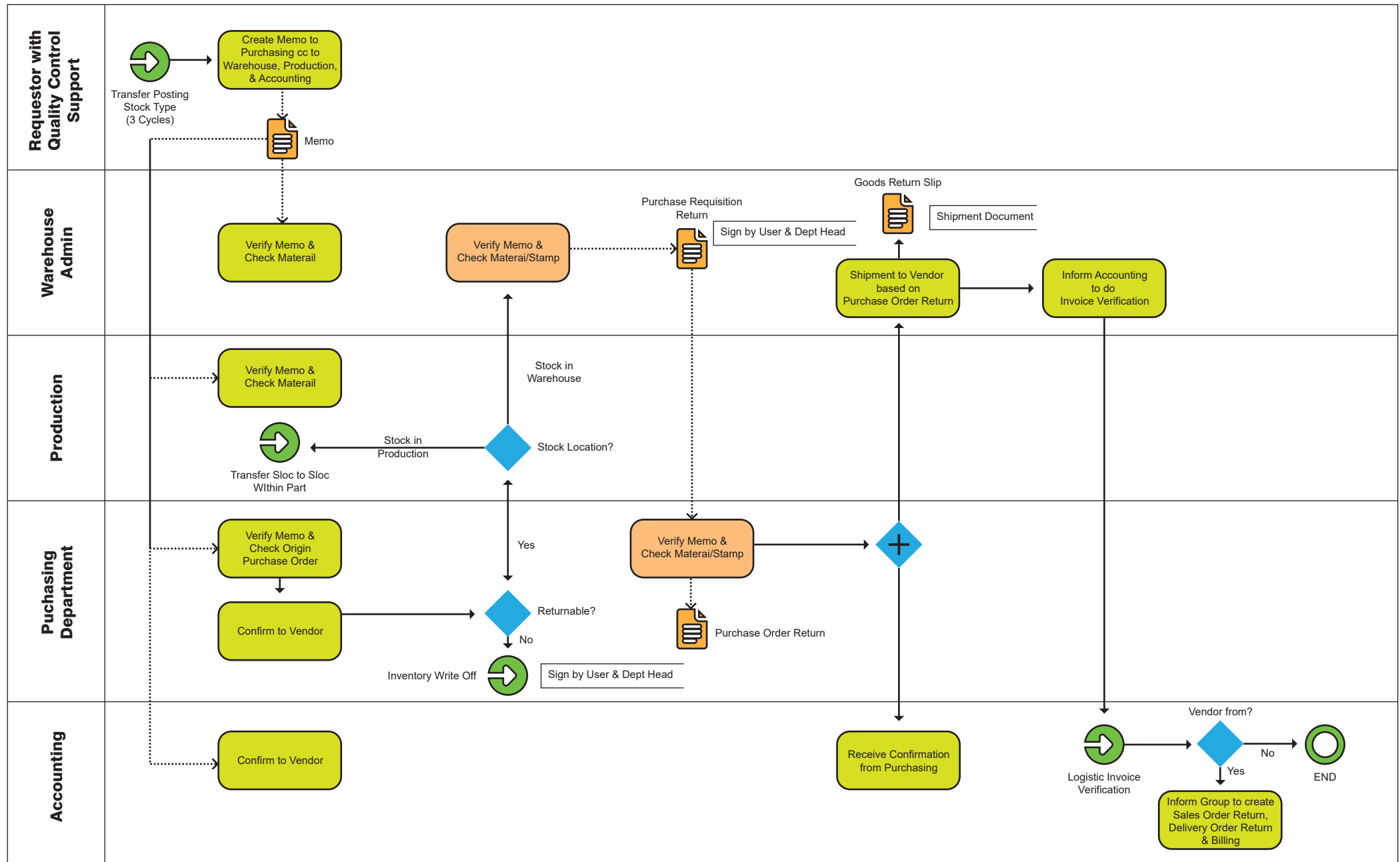


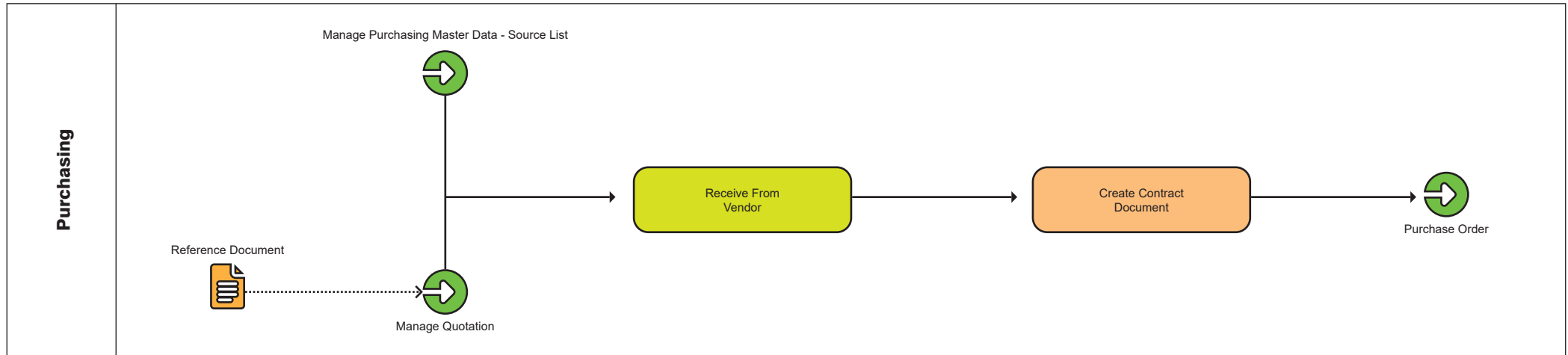




Purchase Order Tolling / Subcontracting







Purchase Requisition to Purchase Order (PO) Stock Transfer Order (STO) Internal

