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|----------------|--|
| MACHINE:       |  |
| SERIAL NUMBER: |  |
| DEPARTMENT:    |  |

| DAY       | DATE | Hydraulic Pressure | Hydraulic Fluid |     |         | Way Lubrication |     |         | Way Wipers |        | Cutting Fluid |     |         |    | Spindle |           |       | X Axis Movement |       | Z Axis Movement |       | Comments | Signature |
|-----------|------|--------------------|-----------------|-----|---------|-----------------|-----|---------|------------|--------|---------------|-----|---------|----|---------|-----------|-------|-----------------|-------|-----------------|-------|----------|-----------|
|           |      | (BAR)              | High            | Low | Qty Add | High            | Low | Qty Add | X axis     | Z axis | High          | Low | Qty Add | Ph | Heat    | Vibration | Noise | Smooth          | Rough | Smooth          | Rough |          |           |
| Monday    |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Tuesday   |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Wednesday |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Thursday  |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Friday    |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Saturday  |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Sunday    |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Monday    |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Tuesday   |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Wednesday |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Thursday  |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Friday    |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Saturday  |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |
| Sunday    |      |                    |                 |     |         |                 |     |         |            |        |               |     |         |    |         |           |       |                 |       |                 |       |          |           |

Note: Fill in worksheet at the start of each shift, machine shop supervisor is to sign off worksheet at the end of a two week period. Any urgent repairs must be escalated to management.

Supervisor: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_