

PLC Tutorials

PLC Programming Tutorials, PLC Theory, PLC Logic, PLC Interview Questions and Answers, [PLC](#) Ladder Logic, PLC Example Programs, Programmable Logic Controllers Study Materials.

PLC Programming Tutorials

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PLC Logic & Functions

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PLC Input/Output Cards

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4. [PLC Analog I/O and Network I/O](#)
5. [PLC Analog Input Card Resolution Effects on Accuracy](#)
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PLC Design Rules

1. [Why Normally Closed Contact For Stop Buttons ?](#)
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PLC Programming

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4. [Mis-conceptions of PLC Ladder Logic](#)
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6. [Free SCADA Software Download](#)
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12. [PLC Math instructions](#)
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PLC Industrial Automation

1. [How a PLC Reads the Data from Field Transmitters](#)
2. [How PLC Controls a ON/OFF Valve ?](#)
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PLC Interview Questions & Answers

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PLC Program Examples

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