

## MIG Series (IGBT) Inverter DC MIG/MAG/MMA Welder

### MIG 250 IF



#### Standard Accessories

- 1 set 2 roll euro wire feeder with 3mtr 25mm<sup>2</sup> interconnecting cable + 6 pin connector.
- 1 pc MB24 torch euro (3m)
- 1 set earth clamp with 25mm<sup>2</sup> cable (2m)
- 1 pc 36V CO<sub>2</sub> regulator with heater
- 2 pc MIG roller 0.8/1.0



MANUFACTURER / IMPORTER IN INDIA

SALES:- SALES@VIRGOPLUS.IN

SERVICES:- SUPPORT@VIRGOPLUS.IN

VIRGO SOLUTIONS INDIA LLP

#### Product description:

- Advanced IGBT inverter technology and voltage-type PWM control.
- Due to the use of electronic reactors, the welding spatter is small and welding forming is good.
- The wire feeder is external, easy to move, greatly improving the working range.
- Close-loop feedback, constant voltage output, super ability of voltage anti-fluctuation.
- Auto-protection against over-voltage, over loading and over-heat, reliable and durable.
- Digital display, welding current & voltage preset function with a sufficient wide adjustment range.
- With 2T/4T working mode, convenient operation.
- One machine with MIG and MMA.
- Perfect MIG welding performance, Quick response for spot welding.
- Separate wire feeder enlarge welding area, easy to operate.
- Applicable for Machining, manufacturing, furniture manufacturing, electric/bicycle industry, fire equipment industry.

#### Main technical parameters:

MIG 250 IF	
Phase	3PH
Voltage(V)	AC415V*3P±5%
Frequency(Hz)	50/60
Input Power(KVA)	11.3
No-load Voltage(V)	61
MIG Current Range(A)	50-250A
MMA Current Range(A)	20-230A
Rated Duty Cycle	60%
Wire Feeder	Separate
Wire Spool Dia.(mm)	270/15Kgs
Wire dia.(mm)	0.8/1.0
Plate thickness(mm)	0.8 above
Power Factor	0.93
Efficiency(%)	85
Insulation Grade	F
Protection Grade	IP21S
Weight(Kg)	30
Dimension (mm)	466X205X390