

TIG - P Series (IGBT) Inverter AC/DC Pulse TIG Welder

TIG 400P AC/DC



Standard Accessories

- 1 pc WC-400 TIG torch (4m)
- 1 set earth clamp with 35mm² cable (2m)



MANUFACTURER / IMPORTER IN INDIA

SALES:- SALES@VIRGOPLUS.IN
SERVICES:- SUPPORT@VIRGOPLUS.IN

VIRGO SOLUTIONS INDIA LLP

AHMEDABAD, AURANGABAD, BHUBANESWAR, DELHI, GUWAHATI, HYDERABAD,
INDORE, JAIPUR, KOLKATA, LUCKNOW, LUDHIANA, MUMBAI, NAGPUR, PUNE, RAIPUR, VARANASI

Product description:

- Latest IGBT module inverter technology along with digital control system which ensures accurate and reliable control.
- Its a multi-purpose machine with can be used for DC pulse chlorine Arc welding, DC chlorine Arc welding, AC Pulse chlorine Arc welding, AC chlorine Arc welding, Manual Arc welding.
- The layout of the front panel is designed is in accordance with the principles of operating process which helps in quicker parameter adjustment or setting to ensure a user friendly experience.
- Independently adjustable of pre-flow and post-flow, upslope and downslope effectively ensuring a controlled welding process.
- It has the functions of slow current rise, slow drop off current, low and high pulse frequency, delayed gas cutoff etc., making it suitable for automatic welding.
- With arc ending adjustment, it reduces the working intensity greatly.
- With good protection of under voltage, over voltage, and over current, it makes the machine safe and reliable.
- Clean welding adjustable under AC aluminium welding to weld aluminum and alloy aluminum. Also can be used to weld stainless steel, cooper and other non ferrous metal.
- Applicable to such industries as construction, logistics, chemical industry, medical science, etc.

Main technical parameters:

	TIG - 400P AC/DC
Phase	3PH
Input power voltage	AC 415V*3P±10%
Input Frequency (HZ)	50/60
Rated Input Current	20A
Power Capacitance	17.5KVA
Rated Output Current	400A
Range of Output Corrent	5~400A
Rated Welding Voltage	22.6V
No-load Voltage	70V
Rated Duty Cycle	60%
Pre-Flow(S)	0-0.5S
Clean Width (%)	10%-50%
Slope-Down Time (S)	0~10
Post Flow Time (S)	0~60
Pulse Frequency (Hz)	0.2~100
Pulse Duty Cycle (%)	10-90
Arc-Leading	HF Vibration
Efficiency (%)	85
Power Factor	0.93
Insulation Class	B
Protection Class	IP23
Weight (Kg)	28
Dimension (mm)	530x280x490