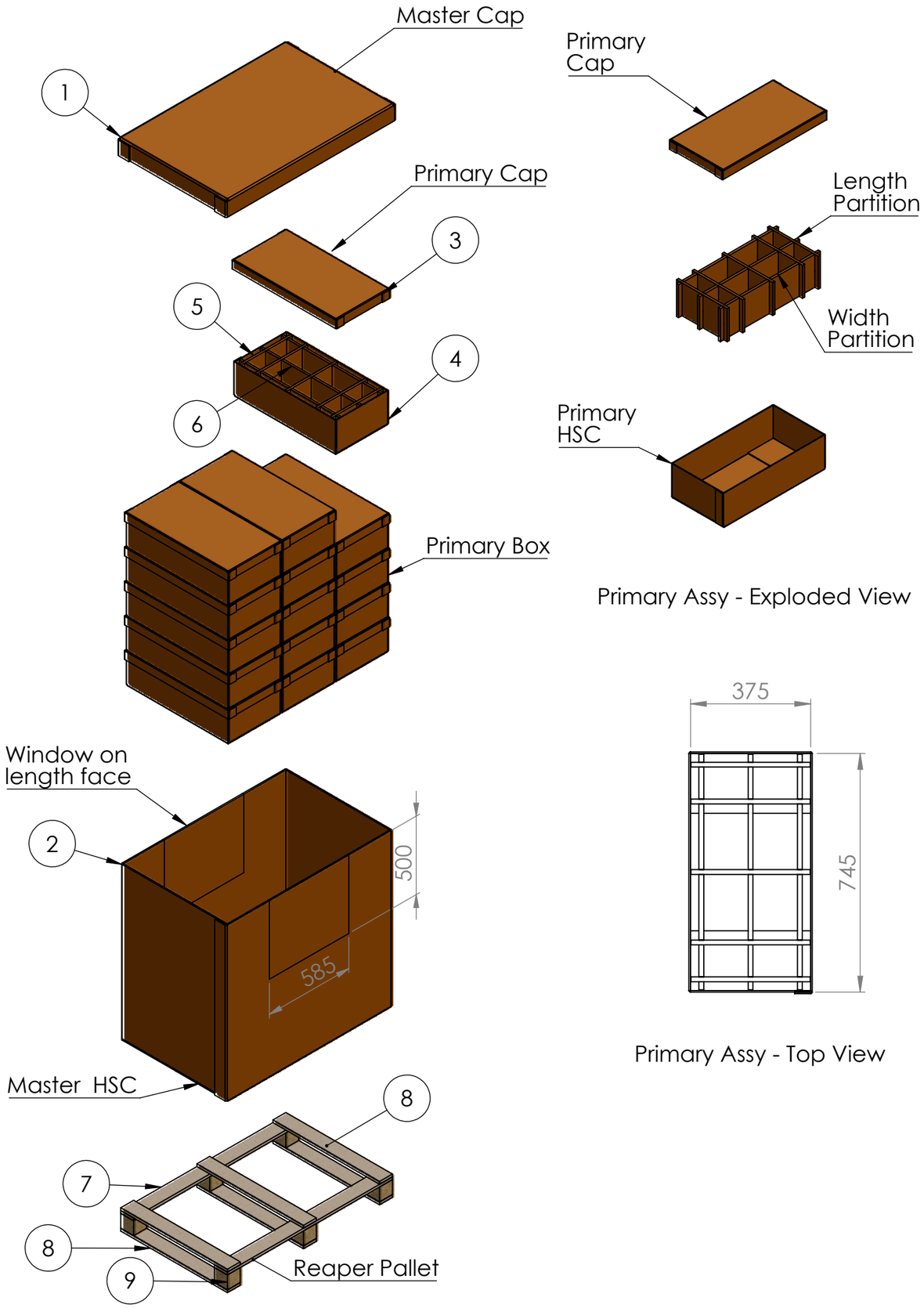

Primary Assy - Exploded View

Primary Assy - Top View

ITEM NO.	MATERIAL	DESCRIPTION	Length	Width	Hieght	Quantity
1	5 Ply AC Std	Master Cap	1213	783	100	1
2	5 Ply AC Std	Master HSC	1195	765	1120	1
3	3 Ply A Flute Lcl	Primary Cap	750	385	55	15
4	3 Ply A Flute Lcl	Primary HSC	740	375	210	15
5	7 Ply AAA Std	Length Partition	372.5	210	15	75
6	7 Ply AAA Std	Width Partition	735	210	15	45
7	Plywood 18mm	Plywood Reaper	1215	95	18	2
8	Plywood 18mm	Plywood Reaper	785	95	18	6
9	Plywood Block	Blocks	95	95	95	6

MASTER BOX ID : 1195 x 765 x 1120 mm - **15 Primary Boxes Per Master Box**

PRIMARY BOX ID : 740 x 375 x 210 mm -**2 Part Per Primary Box**

15 Primary Boxes / Master Box

15 x 2 = 30 Parts Per Master Box

* UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS

BLUE SAPPHIRE PACKAGING

DO NOT SCALE DRAWING | REVISION

CUSTOMER:

	NAME	DATE
DRAWN	ADW	11 MAY 2020
CHK'D		
APPV'D		

REVISION HISTORY

S.NO	DESCRIPTION	DATE

Tollerance Chart

Corrugation Thickness		Plywood Thickness	
3Ply	±0.5mm	8m	±0.5mm
5Ply	±1mm	12mm	±1mm
7Ply	±1mm	18mm	±1mm

Corrugation		Plywood	
0 to 500mm	±3 mm	0 to 500mm	±1 mm
500 to 1000mm	±5 mm	500 to 1000mm	±1.25 mm
1000 to 2000mm	±10 mm	1000 to 2000mm	±1.5 mm

If Any Doubt : **ASK** !
Mr. Nanjundan

WEIGHT:

TITLE:
RG01-Concept1

DWG NO.
ADW-05-20-113

A3

SHEET 1 OF 1

SCALE:1:25