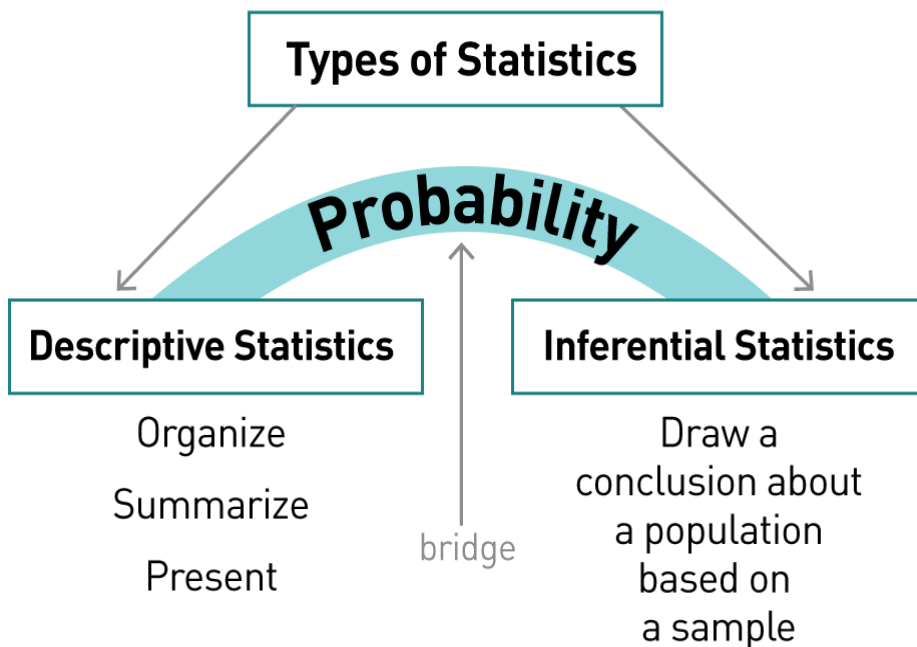


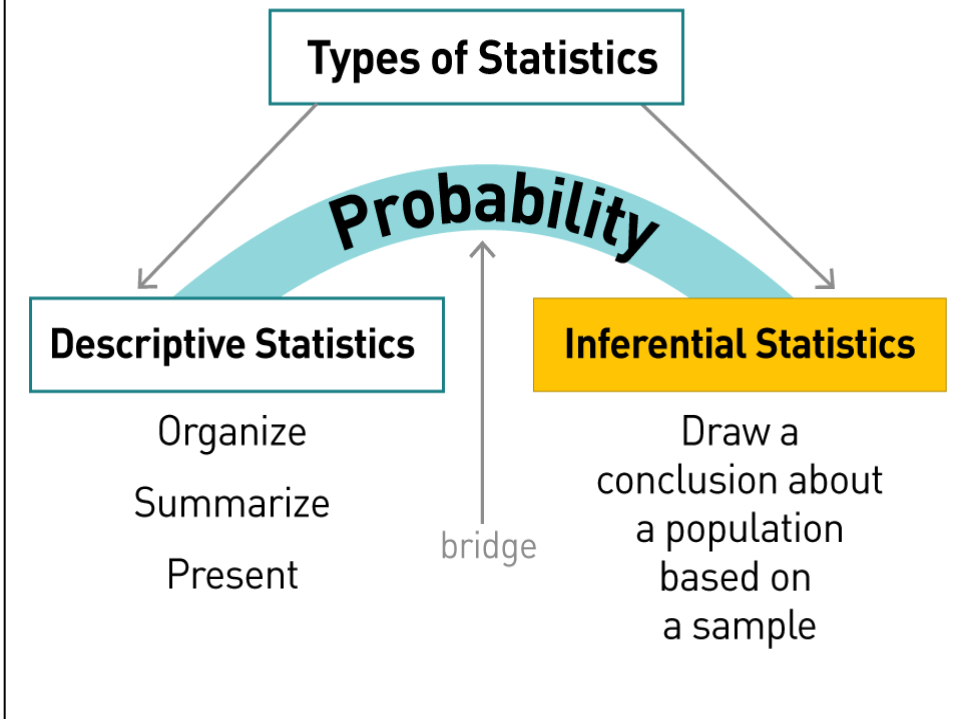
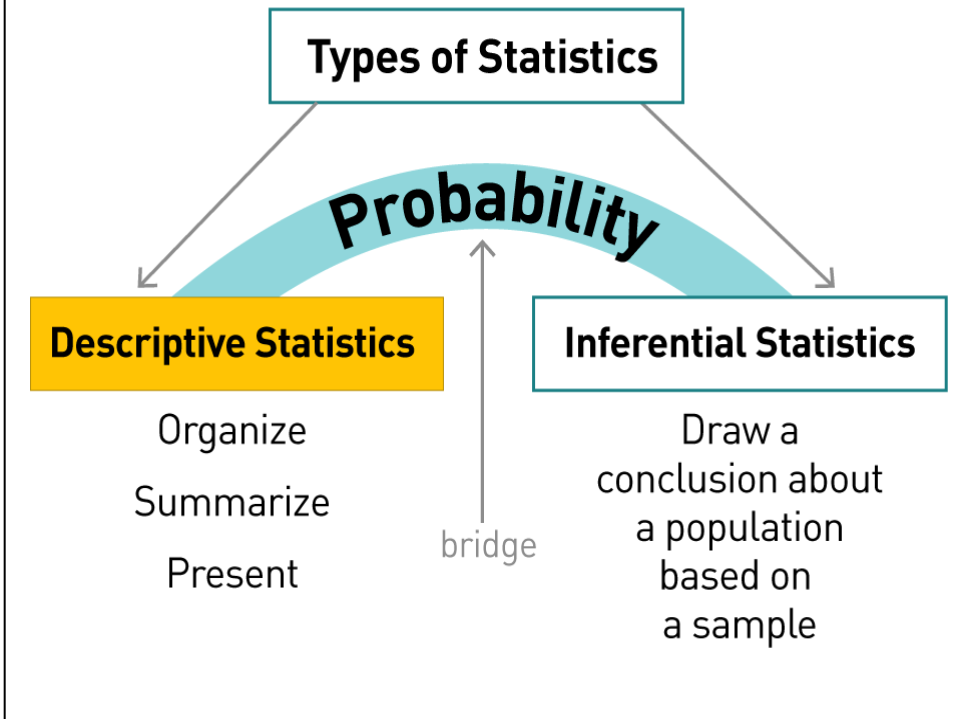
# 1.3 Fundamentals of Statistics and DMAIC

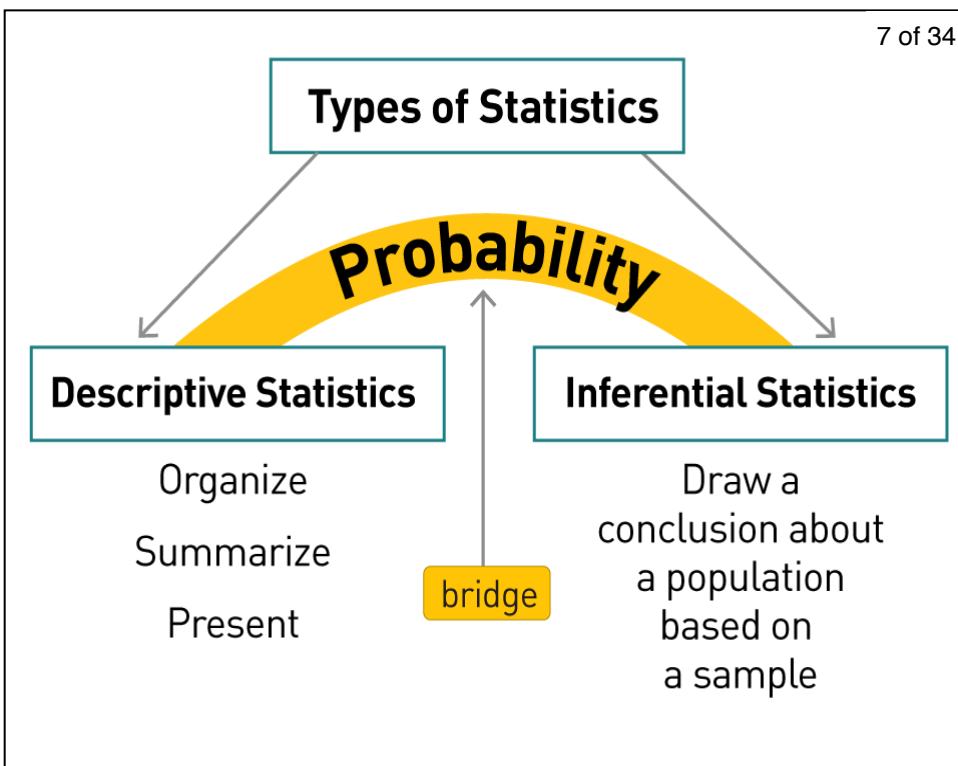
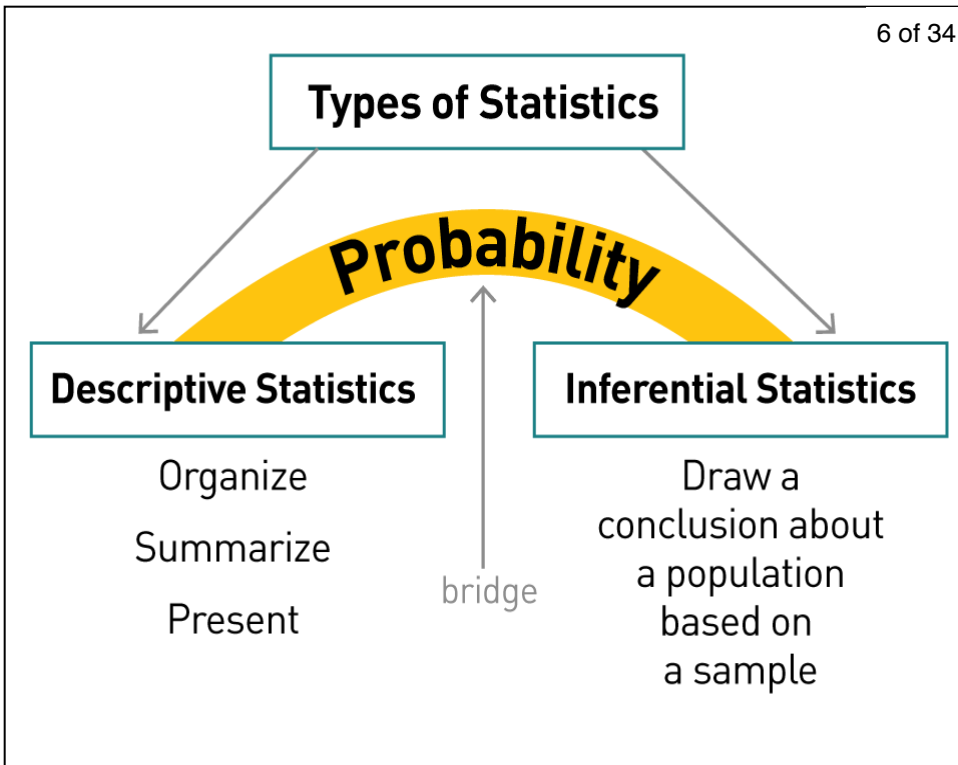
**MBC 638**

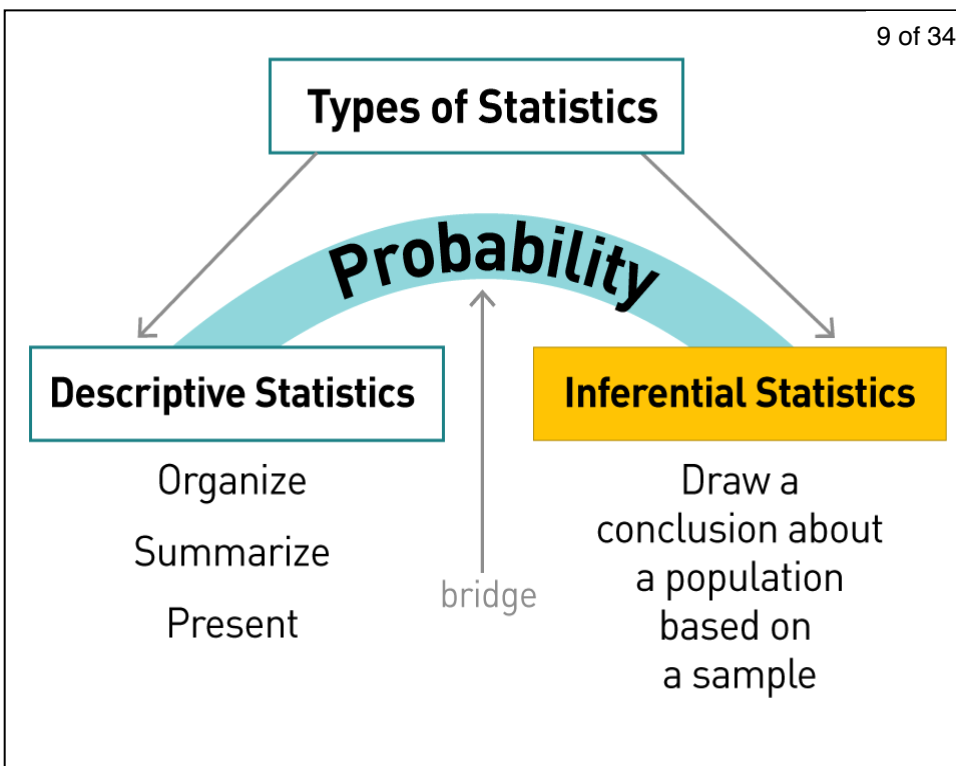
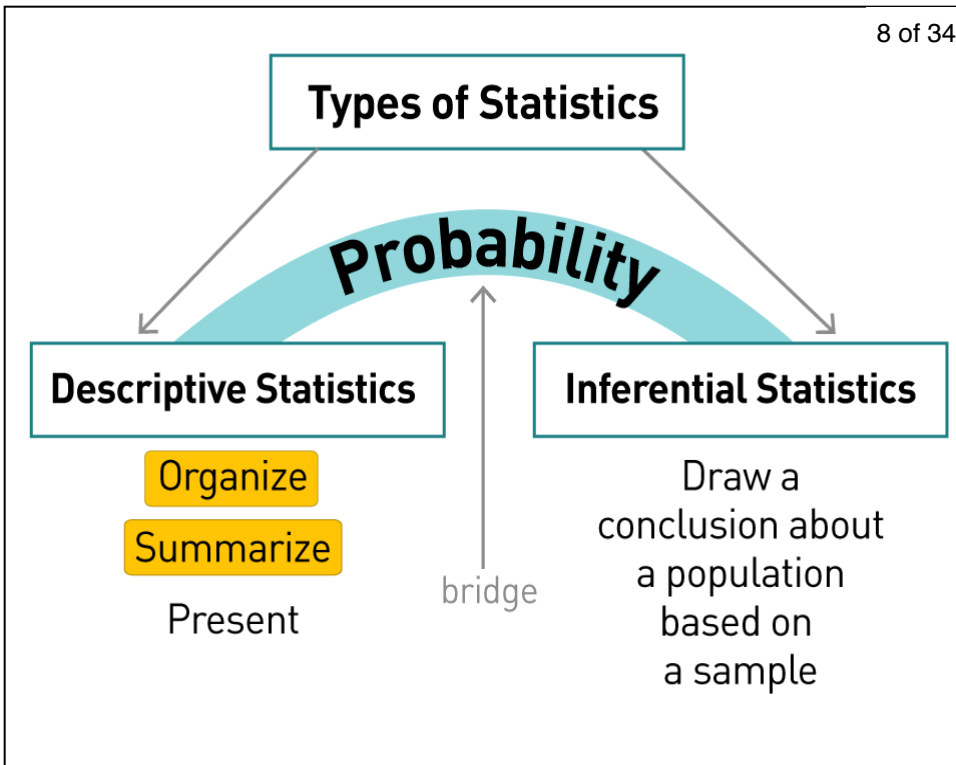
**Data Analysis and Decision Making**

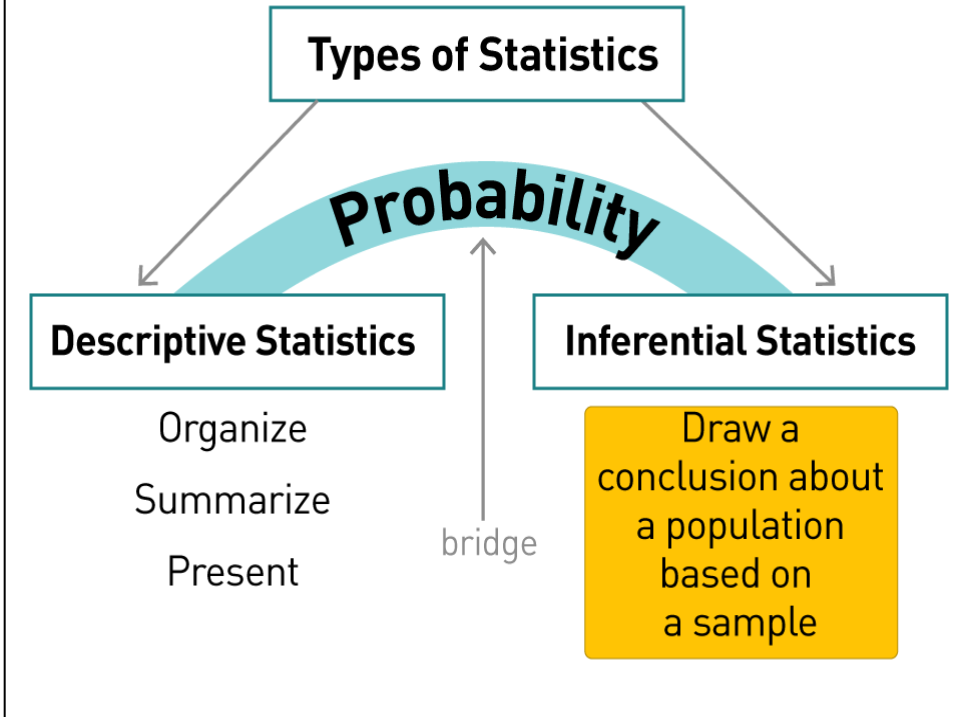
**Statistics provides the means to collect, organize, analyze, present and interpret numerical information in order to make more informed and effective decisions.**











## Overarching Framework

# DMAIC

Define

Measure

Analyze

Improve

Control

# Overarching Framework

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Define

Measure

Analyze

Improve

Control

# Overarching Framework

## DMAIC

Define

Measure

✂ *Statistics*

Analyze

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Control

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## DMAIC

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the inputs of the process  
(Predictors)



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output of a process  
(Results)



is a function of

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- Goal: Select the key inputs and implement a focused solution.