```
Import os
Import glob
Import pandas
Def DetailVol_67(indir="c:\\in\\Extracted",outfile="c:\\out\\DetatilVol_67.csv"):
Os.chidr(indir)
File=glob.glob("*.csv")
ds=[]
Colnames=['Record id','Step Name','Relative TIme(h:min:s.ms)','Realtime','Auxillary Channel TU1
T(c)','Gap of Temperature']
For det in file:
    Print(det)
    Df=pandas.read_csv(det)
    ds.append(df)
Concatdf=pandas.concat(list,asix=0)
Concatdf.column=colnames
Concatdf.to_csv(outfile,index=none)
```