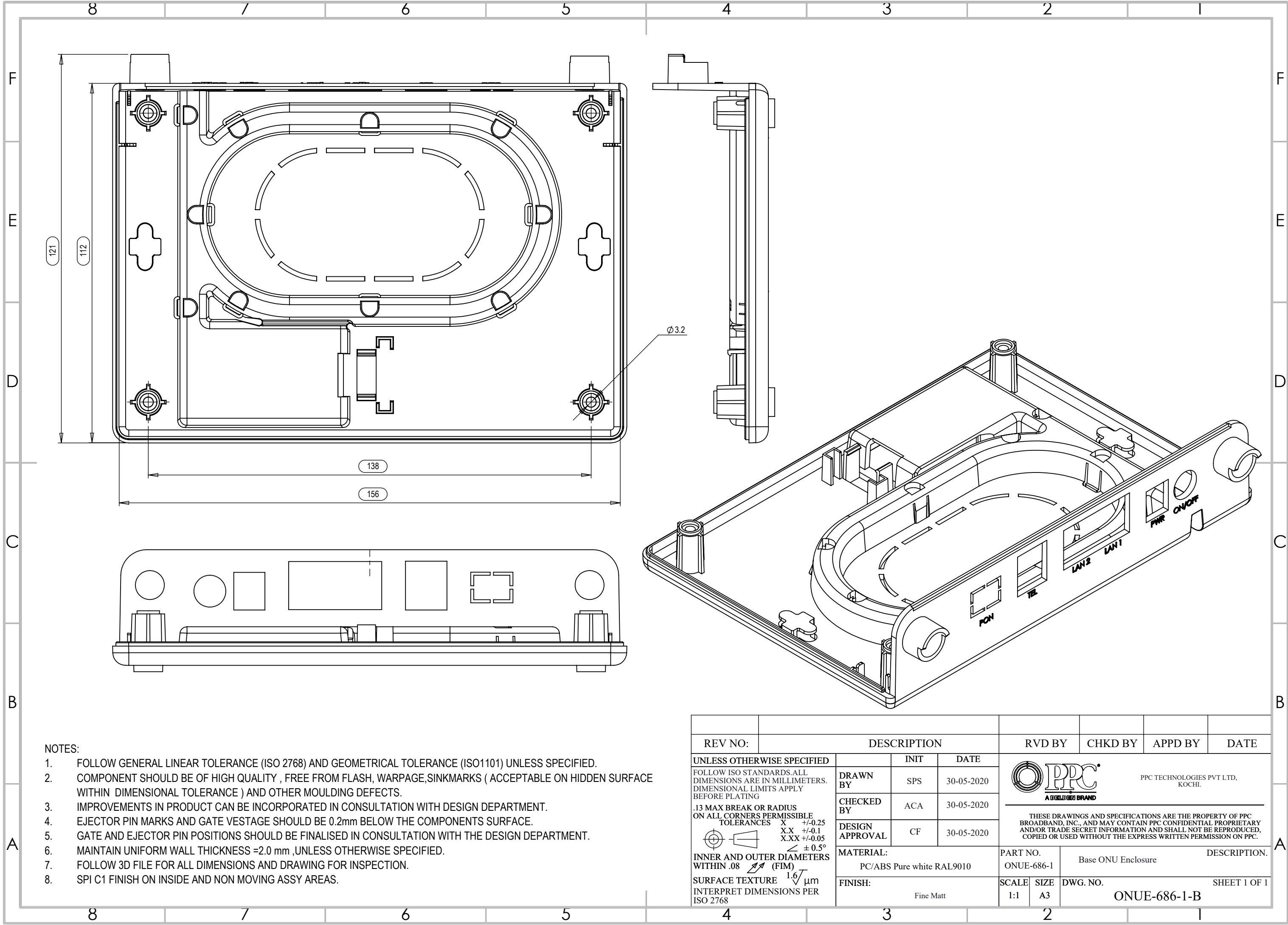
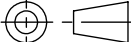



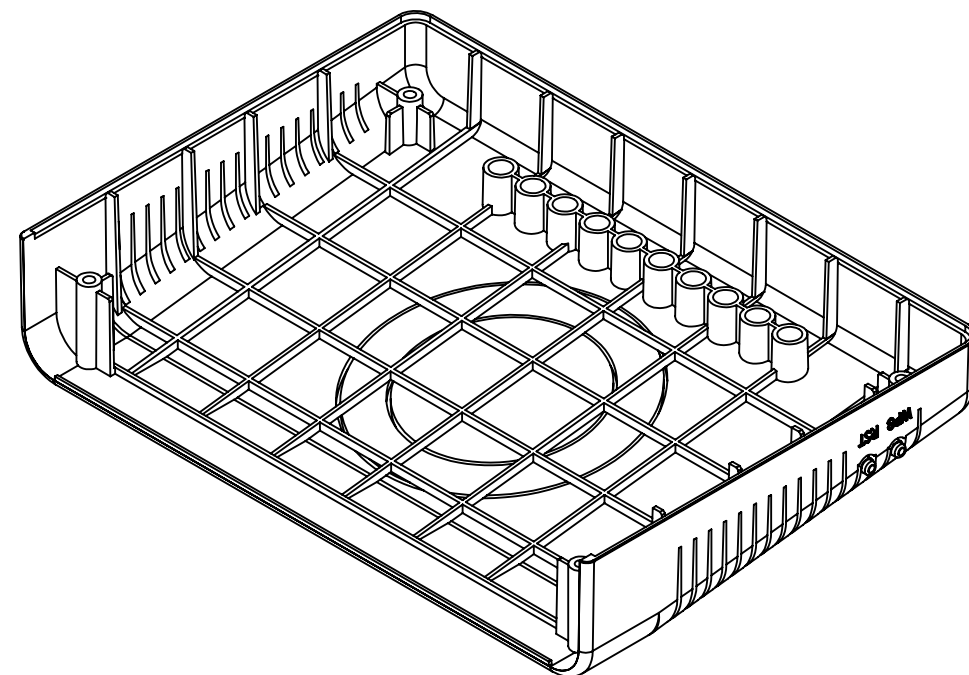
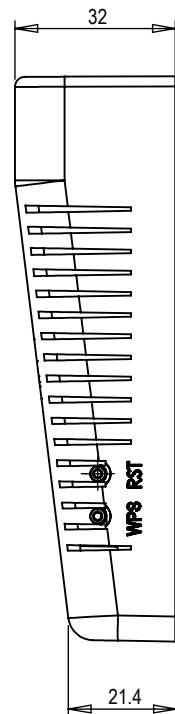
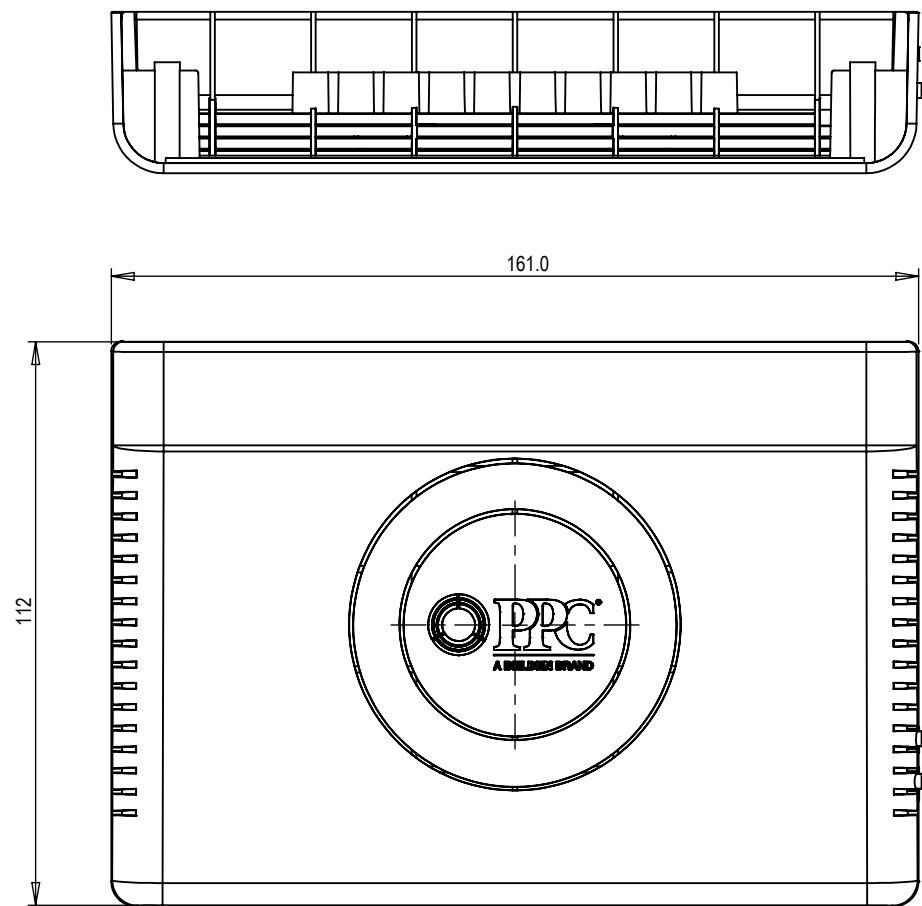
IENG-04-009




- NOTES:
1. FOLLOW GENERAL LINEAR TOLERANCE (ISO 2768) AND GEOMETRICAL TOLERANCE (ISO1101) UNLESS SPECIFIED.
 2. COMPONENT SHOULD BE OF HIGH QUALITY , FREE FROM FLASH, WARPAGE,SINKMARKS (ACCEPTABLE ON HIDDEN SURFACE WITHIN DIMENSIONAL TOLERANCE) AND OTHER MOULDING DEFECTS.
 3. IMPROVEMENTS IN PRODUCT CAN BE INCORPORATED IN CONSULTATION WITH DESIGN DEPARTMENT.
 4. EJECTOR PIN MARKS AND GATE VESTAGE SHOULD BE 0.2mm BELOW THE COMPONENTS SURFACE.
 5. GATE AND EJECTOR PIN POSITIONS SHOULD BE FINALISED IN CONSULTATION WITH THE DESIGN DEPARTMENT.
 6. MAINTAIN UNIFORM WALL THICKNESS =2.0 mm ,UNLESS OTHERWISE SPECIFIED.
 7. FOLLOW 3D FILE FOR ALL DIMENSIONS AND DRAWING FOR INSPECTION.
 8. SPI C1 FINISH ON INSIDE AND NON MOVING ASSY AREAS.

REV NO:	DESCRIPTION			RVD BY	CHKD BY	APPD BY	DATE
<div>UNLESS OTHERWISE SPECIFIED</div> <div>FOLLOW ISO STANDARDS.ALL DIMENSIONS ARE IN MILLIMETERS. DIMENSIONAL LIMITS APPLY BEFORE PLATING</div> <div>.13 MAX BREAK OR RADIUS ON ALL CORNERS PERMISSIBLE</div> <div>TOLERANCES X +/-0.25 X.X +/-0.1 X.XX +/-0.05</div> <div></div> <div>INNER AND OUTER DIAMETERS WITHIN .08 (FIM)</div> <div>SURFACE TEXTURE 1.6 μm</div> <div>INTERPRET DIMENSIONS PER ISO 2768</div>		INIT	DATE	<div><div>PPC TECHNOLOGIES PVT LTD, KOCHI.</div></div> <div>THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF PPC BROADBAND, INC., AND MAY CONTAIN PPC CONFIDENTIAL PROPRIETARY AND/OR TRADE SECRET INFORMATION AND SHALL NOT BE REPRODUCED, COPIED OR USED WITHOUT THE EXPRESS WRITTEN PERMISSION ON PPC.</div>			
	DRAWN BY	SPS	30-05-2020				
	CHECKED BY	ACA	30-05-2020				
	DESIGN APPROVAL	CF	30-05-2020	<div>PART NO. ONUE-686-1</div> <div>Base ONU Enclosure</div> <div>DESCRIPTION. SHEET 1 OF 1</div>			
	MATERIAL:						
PC/ABS Pure white RAL9010							
FINISH:							
Fine Matt							

IENG-04-009



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REV NO:		DESCRIPTION		RVD BY	CHKD BY	APPD BY	DATE
UNLESS OTHERWISE SPECIFIED		INIT	DATE	<div><div>PPC TECHNOLOGIES PVT LTD, KOCHI.</div><div>THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF PPC BROADBAND, INC., AND MAY CONTAIN PPC CONFIDENTIAL PROPRIETARY AND/OR TRADE SECRET INFORMATION AND SHALL NOT BE REPRODUCED, COPIED OR USED WITHOUT THE EXPRESS WRITTEN PERMISSION ON PPC.</div></div>			
FOLLOW ISO STANDARDS.ALL DIMENSIONS ARE IN MILLIMETERS. DIMENSIONAL LIMITS APPLY BEFORE PLATING		DRAWN BY	SPS				
.13 MAX BREAK OR RADIUS ON ALL CORNERS PERMISSIBLE		CHECKED BY	ACA				
TOLERANCES X +/-0.25 X.X +/-0.1 X.XX +/-0.05 ≤ ± 0.5°		DESIGN APPROVAL	CF				
INNER AND OUTER DIAMETERS WITHIN .08 (FIM)		MATERIAL:		PART NO.		DESCRIPTION.	
SURFACE TEXTURE 1.6 μm		See part drawing		ONUE-686-3		Cover ONU Enclosure	
INTERPRET DIMENSIONS PER ISO 2768		FINISH:		SCALE		DWG. NO.	
		See part drawing		1:1.5		ONUE-686-3-B	
				SIZE		SHEET 1 OF 1	