
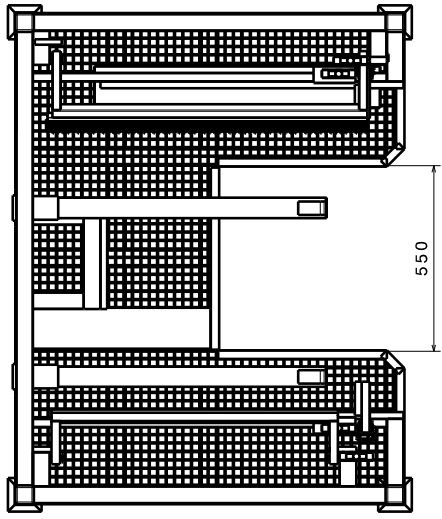
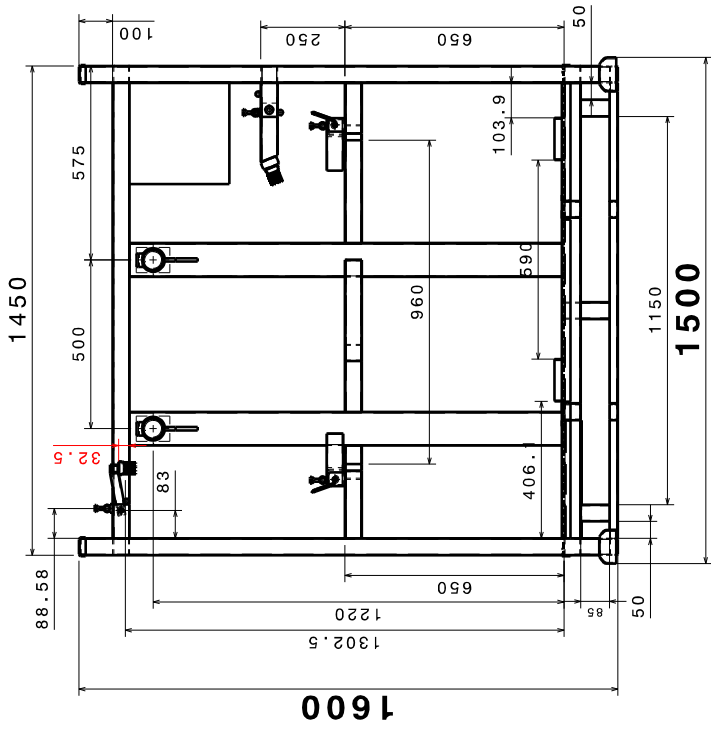
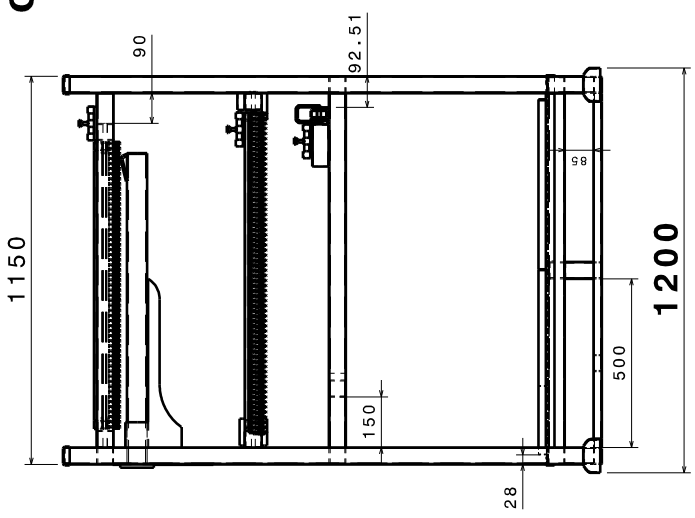



PREPARED BY	SHREERAG ENGINEERING & AUTO PVT LTD.		
DESIGN BY	SHREERAG ENGINEERING & AUTO PVT LTD.		
APPROVED BY	MAHINDRA & MAHINDRA LTD		
NAME OF PERSON	DEAPARTMENT	DATE	SIGN
MR. KIRAN MARADE SIR			
	PALLET DETAILS		
PROJECT NAME			
PART NO.	0103AU303880NM		
PART NAME	PANEL DOOR INNER REAR RH		
MODEL	Bolero Neo		
SEAPL DRG.NO.	SRE/202101238		
NAME OF PALLET	PALLET FOR PANEL DOOR INNER REAR RH		
AREA OF PALLET	1500X1200X1600MM(LWH)		
PARTS PER PALLET	40 PARTS		
PALLET TYPE	ASRS worthy & Transport worthy Pallet		

REVISION BOX			
Rev. No.	Rev . Date	SN	Points Remarks
1	07.06.23	1	seprator rod length reduce current L- 225mm(required 150mm) Not possible due to part stopper req.length 225mm minimum
2	13-06-24	2	part Cantiliver location change Done
		1	each part should be place separately in PP separator instead of hanging on pipe PP Block with slot its not possible because of part loading &unloading condition in slot part should be clash with other parts

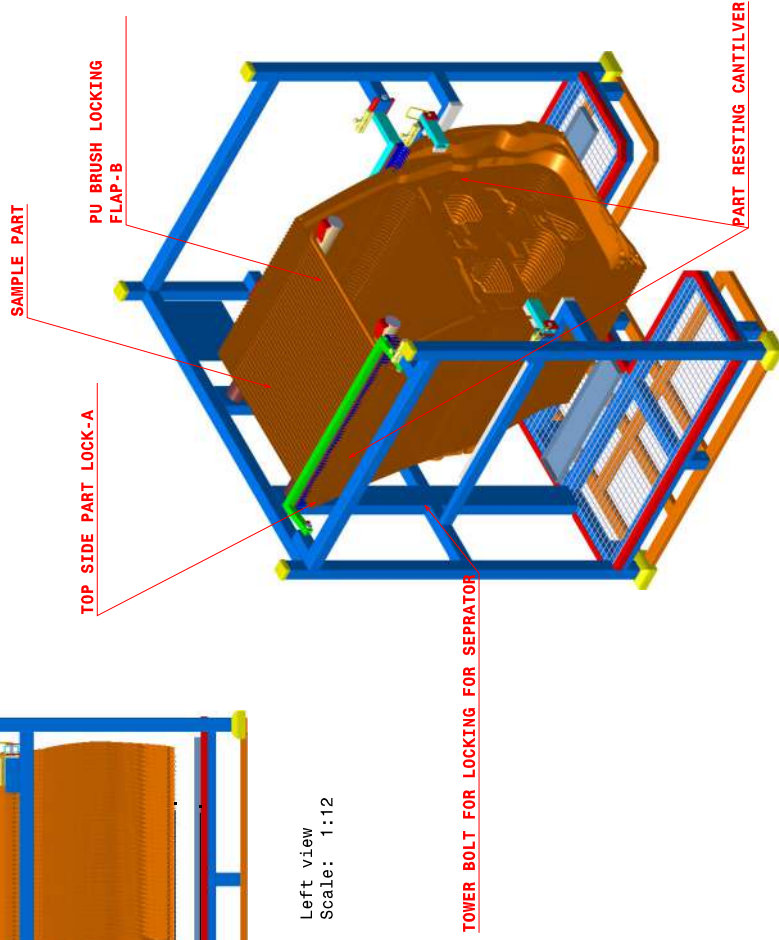
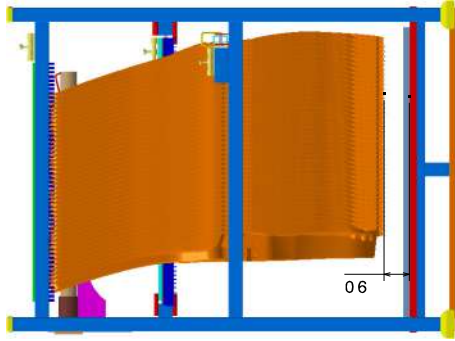
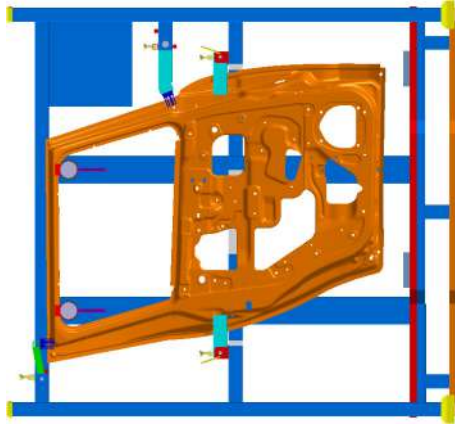
This drawing is our property. It can't be reproduced or communicated without our written agreement.				SHREERAG ENGINEERING & AUTO.PVT.LTD	
DRAWN BY	DATE	DRAWING TITLE:-PALLET FOR PANEL DOOR INNER REAR RH			
GJ/NM		DRAWING NUMBER:-SRE/202101238			
CHECK.BY	DATE	SIZE	REV		
BKK	xxx	A2	CUSTOMER NAME :- M&M, PUNE		
APPDV BY	DATE	SCALE	1:1	WEIGHT(Kg)	XXX
RVP	xxx				SHEET 1/8

ORTHOGRAPHIC VIEW

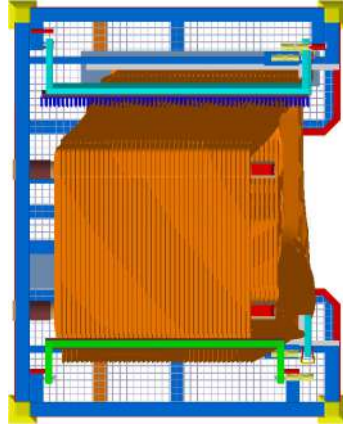


This drawing is our property. It can't be reproduced or communicated without our written agreement.					<div>SHREERAG ENGINEERING & AUTO.PVT.LTD</div> <div>DRAWING TITLE:-PALLET FOR PANEL DOOR INNER REAR RH</div>				
DRAWN BY		GJ/NM		DATE		DRAWING NUMBER:-SRE/202101238			
CHECK-BY		BKK		DATE		SIZE		CUSTOMER NAME :- N&M, PUNE	
APPDV BY		RVP		DATE		A2		REV	
				xxx				0	
				xxx					
				xxx		SCALE		1:1	
				xxx		WEIGHT (kg)		xxx	
				xxx		SHEET		3/8	

PART LOADED VIEW



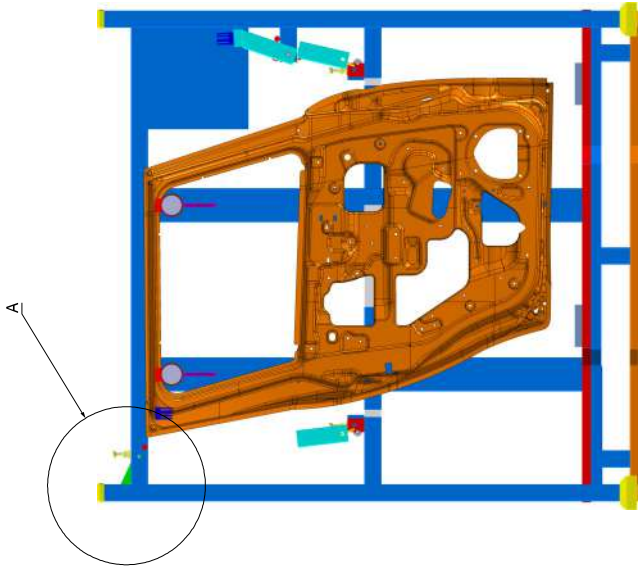
Top view
Scale: 1:12



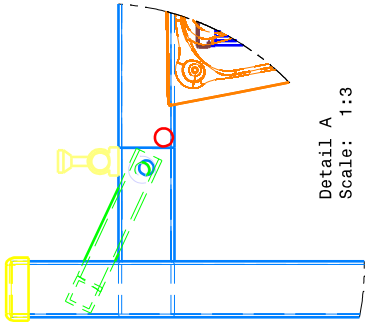
Isometric view
Scale: 1:12

This drawing is our property. It can't be reproduced or communicated without our written agreement.		DRAWN BY		DATE	
		GJ/NM			
		CHECK BY		DATE	
		BKK		xxx	
SHREERAG ENGINEERING & AUTO.PVT.LTD		APPDV BY		DATE	
		RVP		xxx	
		SCALE		1:1 WEIGHT (kg)	
				XXX	
DRAWING TITLE:- PALLET FOR PANEL DOOR INNER REAR RP		SIZE		REV	
		A2		0	
		CUSTOMER NAME		:- M&M, PUNE	
		DRAWING NUMBER:-SRE/202101238			
		SHEET		4/8	

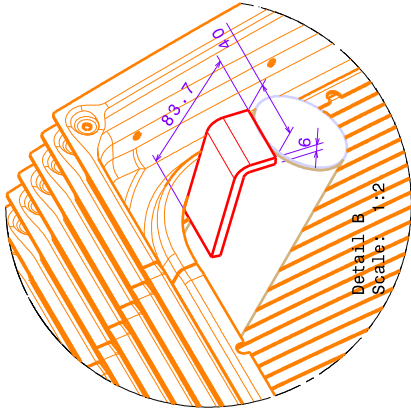
UNLOCK CONDITION OF LOCKING FLAPPER



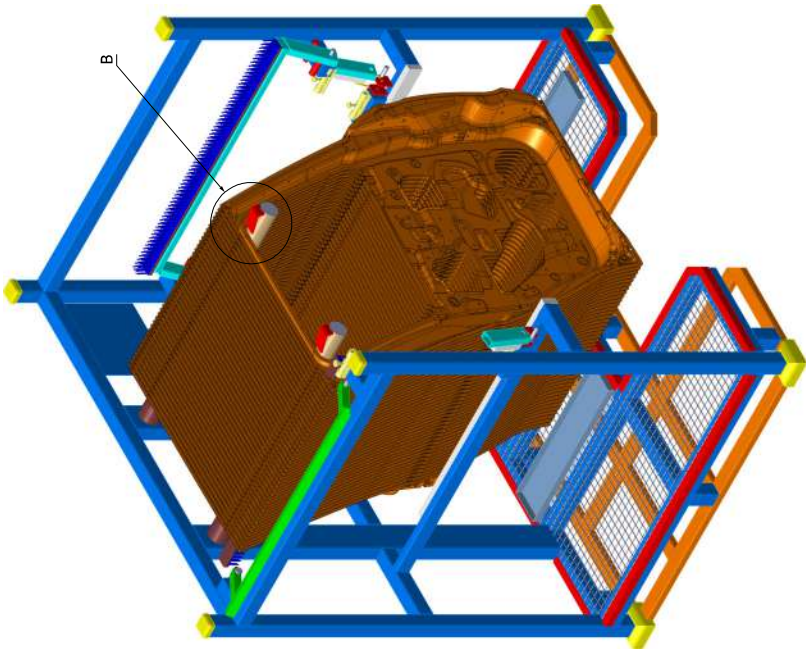
Front view
Scale: 1:10



Detail A
Scale: 1:3



Detail B
Scale: 1:2

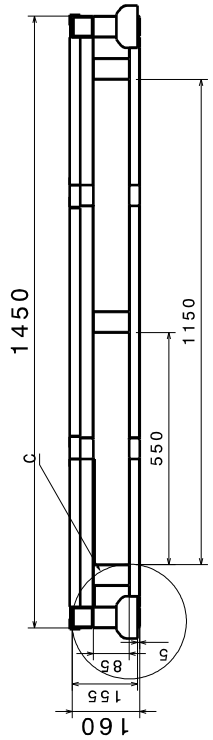


Isometric view
Scale: 1:10

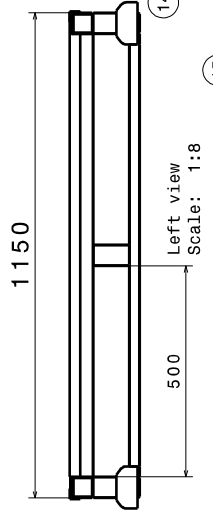
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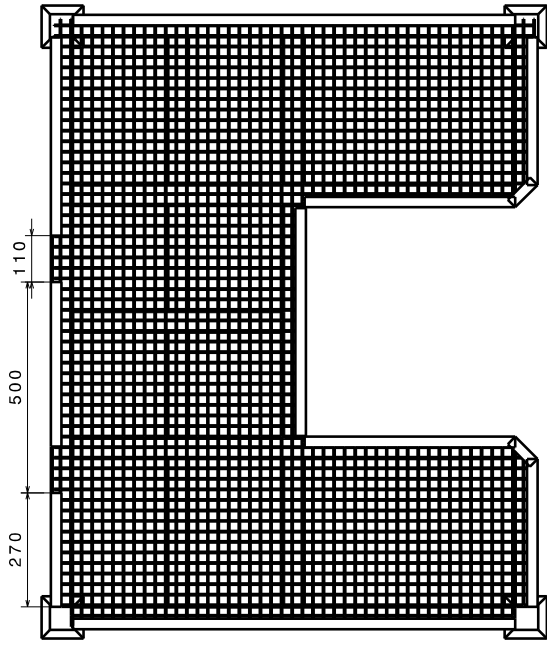
DRAWN BY	DATE	DRAWING TITLE: PALLET FOR PANEL DOOR INNER FRONT RH
GJ/NM		
CHECK BY	DATE	DRAWING NUMBER: -SRE/202101239
BKK	xxx	SIZE A2
APPDV BY	DATE	CUSTOMER NAME :- M&M, PUNE
RVP	xxx	SCALE 1:1
		WEIGHT (kg) XXX
		SHEET 7/8



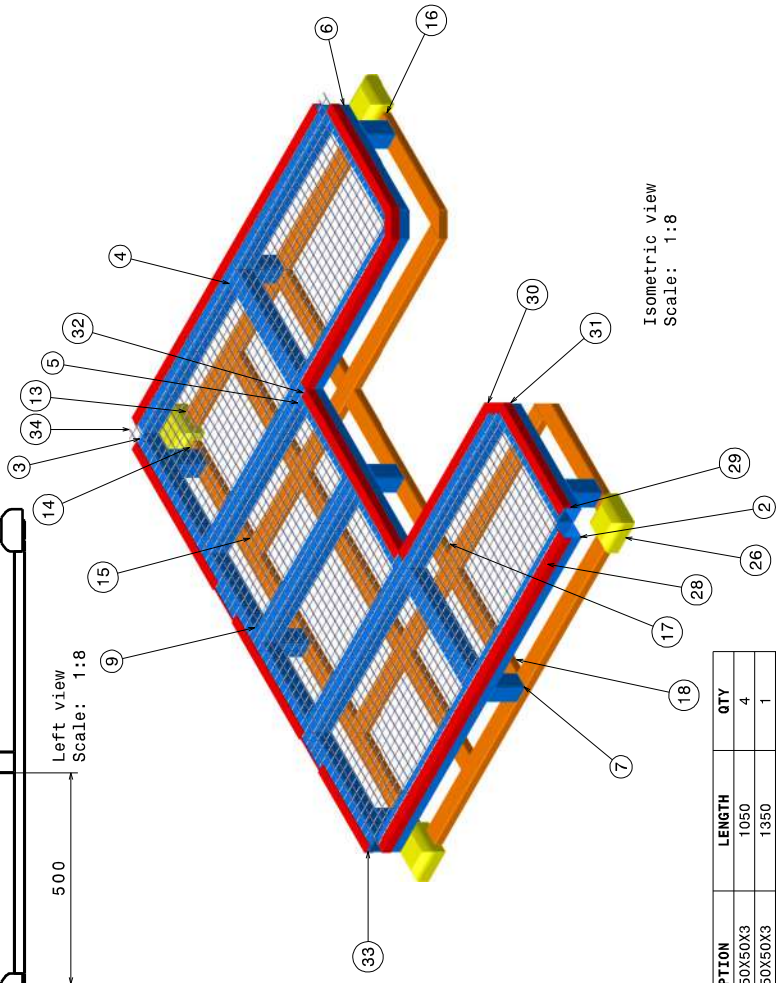
Front view
Scale: 1:8



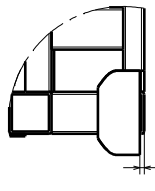
Left view
Scale: 1:8



Top view
Scale: 1:8



Isometric view
Scale: 1:8



Detail C
Scale: 1:4

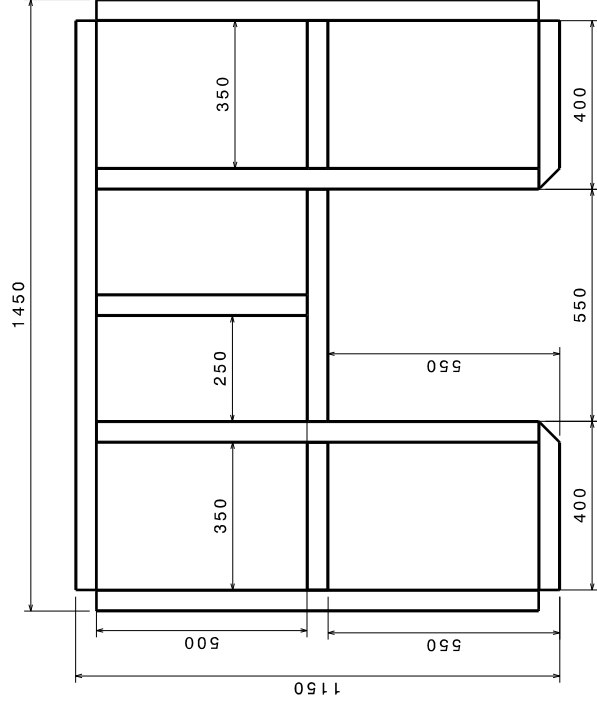
SR.NO	DESCRIPTION	LENGTH	QTY
2	SQ.PIPE 50X50X3	1050	4
3	SQ.PIPE 50X50X3	1350	1
4	SQ.PIPE 50X50X3	350	2
5	SQ.PIPE 50X50X3	550	1
6	SQ.PIPE 50X50X3	400	2
7	SQ.PIPE 50X50X3	85	8
9	SQ.PIPE 50X50X3	500	1
11	SQ.PIPE 50X25X3	1000	2
12	SQ.PIPE 50X25X3	1300	1
13	SQ.PIPE 50X25X3	1050	4
14	SQ.PIPE 50X25X3	375	2
15	SQ.PIPE 50X25X3	550	2
16	SQ.PIPE 50X25X3	350	4
25	Stacking Cup	100x100x50	4
27	MS ANGLE 25X25X3	1050	2
28	MS ANGLE 25X25X3	350	2
29	MS ANGLE 25X25X3	500	2
30	MS ANGLE 25X25X3	75	2
31	MS ANGLE 25X25X3	540	1
32	MS ANGLE 25X25X3	1350	1
33	WELD MESH 25X25X3	1440X1140X3	1

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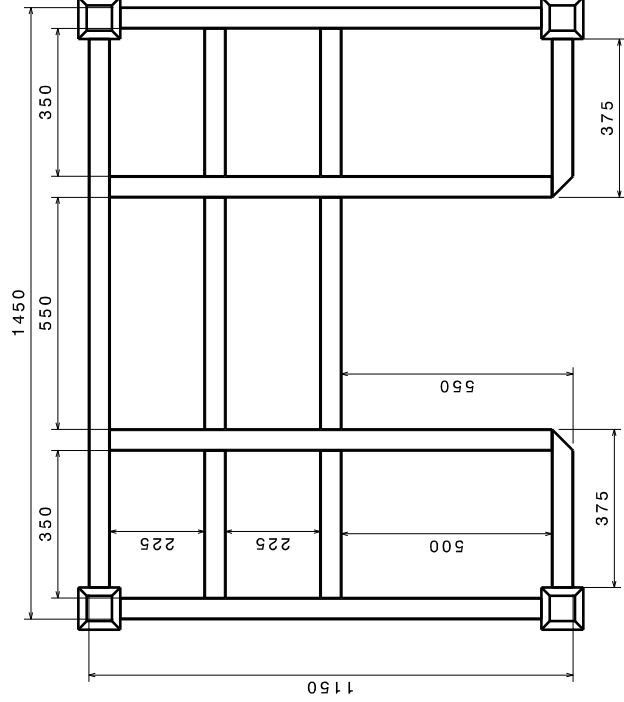
DRAWN BY	DATE	DRAWING NUMBER:-SRE/202101238	DRAWING TITLE:-PALLET FOR PANEL DOOR INNER REAR RH
GM/NM	DATE	CUSTOMER NAME :- M&M, PUNE	REV
BKK	DATE	SCALE	0
APPDV BY	DATE	1:1 WEIGHT(Kg)	1/8
RVP	DATE	XXX	XXX

BOTTOM FRAME SQ.TUBE 50X50



Front view
Scale: 1:8

BOTTOM FRAME SQ.TUBE 50X25



Front view
Scale: 1:8



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& AUTO.PVT.LTD**

This drawing is our property. It can't be reproduced or communicated without our written agreement.		DRAWING TITLE:-PALLET FOR PANEL DOOR INNER REAR RH	
DRAWN BY	DATE	DRAWING NUMBER:-SRE/202101238	REV
GJ/NM		SIZE	A2
CHECK.BY	DATE	CUSTOMER NAME :-	M&M, PUNE
BKK		SCALE	1:1
APPDV BY	DATE	WEIGHT (kg)	XXX
RVP		SHEET	1/8

Bill of Material: SRE202101238-0103AU30380NM_PANEL DOOR INNER REAR RH PALLET

Number	Product Description	Length	Quantity
1	SQ.PIPE 50X50X3	1540	4
2	SQ.PIPE 50X50X3	1050	6
3	SQ.PIPE 50X50X3	1350	2
4	SQ.PIPE 50X50X3	350	2
5	SQ.PIPE 50X50X3	550	1
6	SQ.PIPE 50X50X3	400	2
7	SQ.PIPE 50X50X3	85	8
8	SQ.PIPE 50X50X3	200	1
9	SQ.PIPE 50X50X3	500	1
10	SQ.PIPE 50X50X3	475	1
11	SQ.PIPE 50X50X2	125	2
12	SQ.PIPE 50X50X3	150	2
13	SQ.PIPE 50X25X3	1000	2
14	SQ.PIPE 50X25X3	1300	1
15	SQ.PIPE 50X25X3	1050	4
16	SQ.PIPE 50X25X3	375	2
17	SQ.PIPE 50X25X3	550	2
18	SQ.PIPE 50X25X3	350	4
19	SQ.PIPE 50X50X3	400	1
20	SQ.PIPE 50X50X3	150	2
21	SQ.PIPE 50X50X3	300	1
22	SQ.PIPE 50X50X3	275	1
23	SQ.PIPE 50X50X3	150	1
24	SQ.PIPE 50X50X3	100	2
25	SQ.PIPE 100X50X5	1250	2
26	Stacking Cup	100X100X50	4
27	MS PLATE(NAME PLATE)	300X300X1.5	1
28	MS ANGLE 25X25X3	1050	2
29	MS ANGLE 25X25X3	350	2
30	MS ANGLE 25X25X3	500	2
31	MS ANGLE 25X25X3	75	2
32	MS ANGLE 25X25X3	540	1
33	MS ANGLE 25X25X3	1350	1
34	WELD MESH 25X25X3	1440X1140X3	1
35	END CAP	50X50 ID	4
36	PP SHEET 50X20	900	2
37	D16MM MS BAR	80	5
38	MS FLAT 40X5	80	4
39	Tower bolt	N/A	2
40	D6MM MS BAR	180	2
41	Tower bolt	80	1
42	PP SHEET 50X20	300	1
43	OIL TRAY MS SHEET 1.6 MM THICK	693X168X1.6	1
44	OIL TRAY MS SHEET 1.6 MM THICK	593X168X1.6	1
45	D22MM ROUND TUBE 2T	50	1
	CANTILEVER-A		
	TOP FLAPPER A		
	LOCK FLAP-B		
	FRONT LOCK FLAP		
	LOCK FLAP-B		
	FRONT LOCK FLAP		
	LOCK FLAP-B		

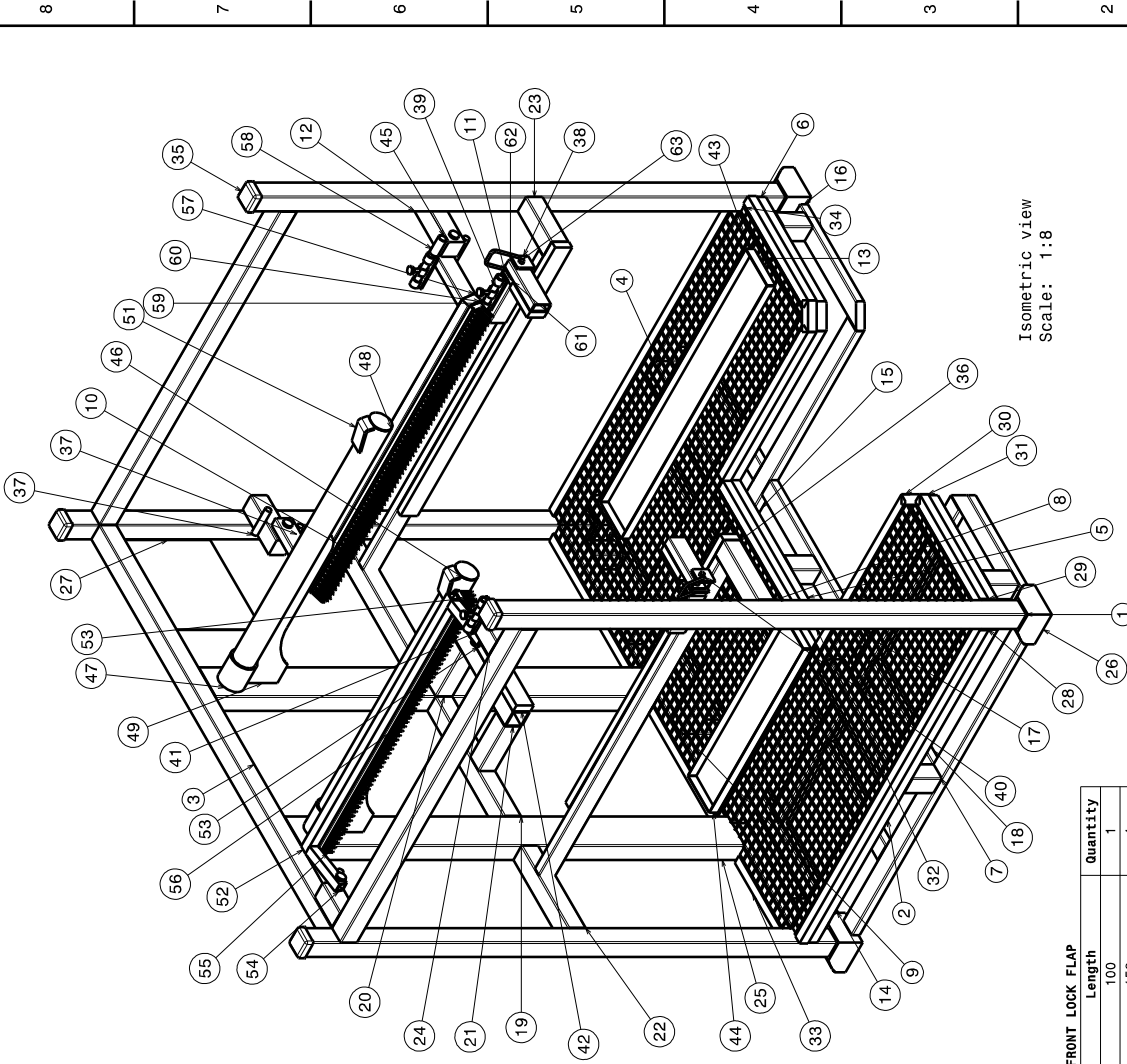
Number	Product Description	Length	Quantity
46	DIA 65 MM MS WASHER	2	1
47	DIA 65 MM MS TUBE 2.5 MM THICK	75	1
48	DIA 60 MM MS TUBE 5 MM THICK	920	1
49	MS RTBB (100X10)	500	1
50	MS FLAT 100X10	75	1
51	MS FLAT 40X6	80	1

Number	Product Description	Length	Quantity
52	SQ.TUBE 25X25X3	850	1
53	D12MM BAR PIN	85	2
54	SQ.TUBE 25X25X3	150	2
55	PU BRUSH -B	850	1
56	MS SHEET 1mm	850X75X1	1

Bill of Material: FRONT LOCK FLAP			
Number	Product Description	Length	Quantity
61	PP SHEET 50X20	100	1
62	SQ.PIPE 50X25X2	150	1
63	D12MM BAR PIN	40	1

Bill of Material: LOCK FLAP-B			
Number	Product Description	Length	Quantity
57	SQ.PIPE 50X25X3	935	1
58	SQ.PIPE 50X25X3	175	2
59	PU BRUSH	950	1
60	MS SHEET 1mm	950X75X1	1
53	D12MM BAR PIN	85	2
39	Tower bolt	N/A	1

Isometric view
Scale: 1:8



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DRAWN BY	DATE	DRAWING TITLE:-PALLET FOR PANEL DOOR INNER REAR RH
GJ/NM		
CHECK BY	DATE	DRAWING NUMBER:-SRE/202101238
BKK		
APPDV BY	DATE	CUSTOMER NAME :- M&M, PUNE
RVP		
SCALE	1:1	WEIGHT(Kg) XXX
SHEET	1/8	

H G B A