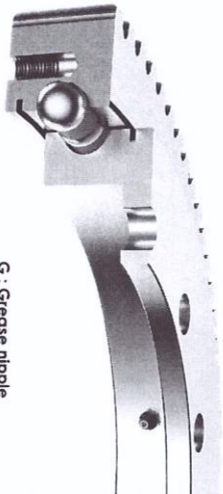


Module	m 6
Number of teeth	z 138
Pitch Diameter	Ø 828
Addendum	5.15
Dedendum	7.5
Pressure Angle	α 20°
Nr. of thickened teeth	k 12
Grease nipples	G = 4 x 90° M8 x 1



G : Grease nipple  
P: loading plug and soft zone

Gear Accuracy: LPH (GB1095-86) 5Dch Unless Otherwise Stated: Linear Tol.: ±0.2, Angular Tol.: 0°15' Surface Finish: 0.8µm All Dimensions: mm Drawing Scale: 1:1		This drawing and any information or data contained herein are the confidential and copyright property of ATH Technik and MUST NOT BE DISCLOSED, COPIED, LOANED in whole or part or used for any purpose without the written permission of ATH Technik.	
Approx Weight: 55Kg Projection Method: THIRD ANGLE Sheet Size: A3		Drawing created by CAD Company Confidential Legal Owner: www.ath-technik.de	
Drawn by: Schneider Checked/Approved by: V.d.Heldt / 12.04.2022		Description: Drehverbindung Drawn Date: 11.04.2022 Checked/Approved Date: V.d.Heldt / 12.04.2022	
Part Number: ALA838.56.1		Sheet: 1 of 1 Revision: A	