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(Printed Pages 4) (21214) Roll No.

B. Tech.-III Sem.

TU-352

B.Tech. Examination, Dec. 2014 C.H. Branch **Engineering Chemistry**

BT-320(N)

Time: Three Hours | [Maximum Marks: 100

Note: Attempt any five questions. All questions carry equal marks.

- Discuss the mechanism of the following reactions:
 - (a) Benzoin condensation
 - (b) Hoffmann bromide reaction
 - (c) Knovenagel reaction
- (d) Witting reaction
- 2. (a) Describe the reduction of nitrobenzene in different mediums.

- (b) What is diazotization? Arylamines are diazotized but not alkylamnies why? Describe the preparation of at least four compounds from benzene diazonium chloride. 2+2+8
- Discuss (4n+2) π electrons rule for the aromaticity with suitable examples. Describe the applications for the preparation of different types of compounds form Grignard reagent.

4+16

Describe the various terms used in conformation mational analysis. Discuss the conformation of cyclehexane and 1,2 disubstituted cyclohexane.

Explain stereoselective and stereo specific reactions with examples. 14+6

 (a) Define the term surface tension along with its unit. Describe its determination by Traube's method and applications.

2+8

- (b) What are the colloids? Give any two methods for its preparations. Describe dialysis method for its purification. Discuss Hardy and Schulz's rules as well as electrophoresis for role. 2+2+6
- Name the different colligative properties with their brief description. Determine the lowering in vapous pressure by Ostwald and walker's method.

 An aqueous solution of a non- volatile solute boils at 100.17°C. At what temperature would it freeze? for water k_b=0.52 K kgmol⁻¹ and K_F=1.86K kg mol⁻¹

- 7. (a) What are equivalent and molar conductance's? Describe conducto metric titratious for acids and bases along with its mertis.

 2+8
 - (b) Describe atomic absorption spectroscopy in detail. 10
- What is chromatography? Describe its different types. Discuss GLC and HPLC along with their applications.
- What are amino acids and how are proteins synthesized from these? Explain nucleosides and nucleotides. Discuss the structure of Proteis.
- What are carbohydrates? Discuss their classification. Describe the formation of osazone of glucose and fructose. Discuss the open and closed chain structure of glucose.

2+2+4+12

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Roll No.

B.Tech. III Sem.

TU-358

B. Tech. Examination, Dec - 2014 EC, EI, CH Branches Human Values & Professional Ethics BT-326(N)

Time: Two Hours] [Maximum Marks: 50

Note: Attempt any five questions out of the following.

- Critically examine our state today in terms of fulfilment of relationships and physical facilities. What has gone wrong according to you? What is the solution?
- "I will learn and Improve only if I am unhappy. If I become happy, my learning will stop." Explore the validity of this view point.

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3.	What do you mean by the statement "Hu-
	man being is more than just the body"? Dis-
	tinguish between the needs of the self and
	the needs of the body. 10

- "The problem today is that the desires, thoughts and expectations are largely set by pre-conditionings or sensations" Examine this statement.
- Indicate a few feasible steps to promote harmony in the society and co-existence with nature.
- 6. What exactly is implied by the term-nature? What are the four orders in nature? Explain.

10

7. Where is the scope of development in nature? How have we come to wrongly place our developmental programs?

 What is ethical human conduct? Explain it in terms of values, policies and character. 10

 What do you mean by universal human order? What are its implications on the different dimensions of a society?

10. What do you mean by 'Profession'? Why is it required to acquire ethical competence in profession?
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Roll No.

B.Tech. III Sem.

TU-372

B.Tech. Examination, Dec. 2014

CH Branch

Electrical Measurement & Measuring Instrument BT-314(N)

Time: Three Hours |

|Maximum Marks: 100

Note: Attempt all **five** questions. As per instructions given in each question separately. Answer any **four** parts of the following:

 $5 \times 4 = 20$

- 1. (a) Explain the Following terms:
 - (i) Accuracy
 - (ii) Precision
 - (iii) Reproducibility
 - (iv) Resolution
 - (v) Range
 - (b) What is meant by burden of current transformer?

- (c) What is the principle of working of flux meter?
- (d) Discuss the working of any one type of digital voltmeter with block diagram.
- (e) Discuss how CRO can be used for frequency and phase displacement measurement?
- (f) Explain the working of electron resonance type power factor meters.
- Attempt any two parts of the following:

 $2 \times 10 = 20$

- (a) Describe the construction and working of a co-ordinate type a.c. potentiometer. How is it standardized? Explain how an unknown voltage can be measured with it?
- (b) A current transformer with a bar primary has 300 turns in its secondary winding the resistance and reactance of secondary circuit are 1.5 Ω and 1.0 Ω respectively including the transformer winding with 5A flowing in the secondary winding the magnetizing mmf is 100 A and the ironless is 1.2 W. Determine the ratio and phase angle error.

(c) What are the different factors which affects the precision measurement of medium resistances with Wheatstone bridge? Explain how their effects are minimized?

Attempt any two parts of the following:

2×10=20

- (a) Derive the equation of balance for modified De-sauty bridge. Draw the phasor diagram for balance condition.
- (b) A galvanometer with an undamped period of 8 seconds and a current sensitivity of 1.1 mA/div. is connected to a search coil in a circuit of 3500 Ω resistance. Determine the flux linkage change in search coil to produce a first swing of 80 divisions if the logarithmic decrement is 0.18.
 - (c) Explain analog and digital modes of operation of instruments. Explain how the resolution of digital instruments can be increased.
- Attempt any two parts of the following:

 $2 \times 10 = 20$

(a) Explain clearly the difference between operating principles of integrating type and successive approximation type of digital voltmeters. P.T.O.

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- (b) Describe the principle of working and circult diagram of digital oscilloscope, Also discuss the advantage and disadvantages of digital oscilloscope.
- (c) In a CRT, the anode to cathode voltage is 2500V. the parallel deflection plates are 1.5 cm. long and space 5mm. The screen is 50 cm. from the centre of deflecting plates. If mass of electron is 9.109×10-31kg and charge on electron 1.602×10 ¹⁹C, find (i) the beam speed (ii) the defection sensitivity of the tube .
- Attempt any two part of the following:

- (a) Describe the construction and working of wave analyzers used for audio frequency and megahertz ranges.
- (b) Explain briefly with the help of neat diagrams the use of electronic multimeter.
- (c) Explain the operation of a flux meter. How does a flux meter differ from a Ballistic Galvanometer?

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Roll No.

B.Tech. III Sem.

TU-373

B.Tech. Examination, Dec. 2014 CH Branch Fluid Meachanics

BT-315(N)
Time: Three Hours / [M.

[Maximum Marks: 100

Note: (i) Attempt any five questions.

- (ii) All questions carry equal marks.
- (a) A 15 cm long cylinder metal rod slides inside a tube filled with oil. The inner diameter of tube is 5 cm and clearance is 0.05 mm, the mass of bar is 0.5 kg, when immersed in oil. What is the viscosity of oil, if steady state velocity of the rod is 0.1 m/s.

above the centre line of pipe, consider all	minor
losses and take f = 0.009.	20

- 9. (a) Explain the characteristic curve of pump
 with physical significance of characteristic curve.

 10
 - (b) Differentiate the single and double acting reciprocating pumps. 10
- 10. (a) How pumps are classified? Discuss the difference between brake horse power and water horse power. Also, define the pump efficiency in terms of these quantities.
 - (b) Define Net positive suction head (NPSH) and write these eugation for the actual NPSH. How is NPSH used to ensure that cavitation doesn't occur in a pump? 10

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B.Tech. III Sem.

TU-79

B. Tech. Examination, Dec - 2014

C.E. Branch

Applied Engineering Chemistry

BT-315

Time: Three Hours J

[Maximum Marks : 100

Note: Attempt any five questions. All questions carry 20 marks each.

- Discuss any two of the following reactions with their mechanism:
 - (i) Reformat sky Reaction
 - (ii) Wittig Reaction
 - (iii) Hofmann Bromide Reaction
 - (iv) Benzoin Condensation

2.	How is nitrobenzene prepared in la	aboratory?
	Give the reduction of nitrobenzene	under dif-
	ferent conditions.	20

- What are phenols? Describe its preparation
 and properties. How do they differ from alcohols?
- Write down the preparations, properties and structure of Lithium aluminium hydride. 20
- What is catalysis? Discuss briefly Acid-base catalyzed reactions, Enzyme catalyzed reactions and Heterogeneous catalyzed reactions.
- 6. Write an essay on Adsorption-Isotherms.

20

What is osmotic pressure? How is it determined? How is molecular weight determined by its help.

 Describe the general methods of preparations and properties of colloids.

 Give a brief introduction and applications of conductometric titration.

10. Write a short account on RNA and DNA both.

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TU-79\60\3

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Roll No.

B. Tech.-III Sem.

TU-80

B. Tech. Examination, Dec. 2014

C.E.

Process Calculation

(BT-316)

Time: Three Hours [[Maximum Marks: 100]

Note: Attempt any five of the following questions: Each question carry equal marks. Use of scientific calculator (Not Programmable) is allowed. Humidity chart can be used.

A 40 mf sample of a mixture of H₂ and O₂
was placed in a vessel at 291K (18°C) and
101.325 kpa. A spark was applied so that
the formation of water was complete. The
remaining pure gas had a volume of 10 ml

at 291k (18 $^{\circ}$ C) and 1101.32 kpa pressure. It the remaining gas was H $_{2}$, what was the initial mole % H $_{2}$ in the mixture.

2. (a) Define:

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- (1) Daltons Law
- (2) Amagat's Law
- (3) Raoults Law
- (4) Henery's Law
- (b) When 2g of gas A is introduced into a evacuated flask at 298k (25°C), the pressure is found to be 101.325 kpa. it 3g of another gas B is then added to the same flask, the total pressure becomes 151.986 kpa. Assuming ideal Behaviour, Calculate the Ratio of mol. weights as N_A: N_B.
- A spent solution of chloroacetic acid [C£CH₂COOH] in ether [C₂H₅OC₂H₅] contains 20 mole% chloroacetic acid. It is derived to prepare 500Kg of saturated solution at 298K (25°C). Calculate the quantities of spent

solution and chloroactic acid that are required to make the above solution. The solubility of chloroacetic acid in ether at 298K (250° C) is 190g per 100g.

- 4. In the preparation of woking liquor for a sulphite pulp null, an absorption tower is used for absorbing SO₂ in a weak liquor. The weak liquor enters the tower at a rate of 201/s from top with SO₂ concentration of 0.5% by weight and leaves from bottom with SO₂ concentration of 1% by weight. The gas steam entering the bottom of the tower contains 17% by volume SO₂. Where the gas leaves the tower from top, 75% of SO₂ gets absorbed. The pressure in the tower becomes 50kpa g and operates is isothermally at 308K(35⁰C). Assuming that the liquare has a sp. gravity of 1 calculate:
 - (a) Molar flow rate of entering gas and
 - (b) Volumetric flow rate of entering gas.

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- (a) Wet solids containing 50% water and 50% solids are to be died to get solids with 5% water by weight. Fresh are contains 0.01Kg water vapour per kg dry air and the air leaving the dryer contains 0.05Kg water vapour per Kg dry air. If 100 Kg of dry air enters the dryer for every kg of dry solids, calculate the quantity of fresh air and the fraction of air reticulated and Recycle Ratio. 10
 - (b) The waste acid from a nitrating process contains 30% H₂SO₄, 35% HNO₃ and 35% H₂O by weight. The acid is to be concentrated to contain 39% H₂SO₄ and 42% HNO₃ by addition of concn. sulphuric acid containing 98%. H₂SO₄ and conn. nitric acid containing 72% HNO₃. Calculate the quantities of three acids to be mixed to get 1000kg of desired mixed acid.

6. (a) Discuss the following terms :

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→ Dew point

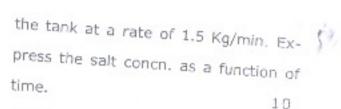
→ DBT

→ Relative humidity

→ AST

→ Yield and selectivity

- (b) A storage tank contains 10,000kg of a solution containing 5% acetic acid by weight. A fresh feed of 500 Kg/min. of pure water is entering the tank and dilutes the soln. in the tank. The mixture is strived well and the product leaves the tank at the rate of 500kg/min. At what instant of time the acid concn. the tank will drop to 1% acetic acid by weights. After one hour of operation what will be the concn. in the tank?10
- (a) A tank contains 10 kg of salt at a concn. 2% by weight. Fresh soln, eners the tank at a rate of 2Kg/min, at a salt concn. of 3% by weight. The contents are Srived well and the mixture leaves



- (b) A mixture of dry flue gases and acetone at a pressure of 750 mm Hg has a dew point of 25°C. It is proposed to condense 90% of acetone by cooling to 5°C and compressing. Calculate the final pressure in psl. For acetone vapour pressure at 25°C and 5°C are 229.2 mm and 89.1 mm Hg.
- 8. A gas analysing CO₂=5.5%, CO=25%, H₂=14%, CH₄=0.5% and N₂=55% is burnt in flurance with air which is 10% excess over that required to burn CO, H₂ and CH₄ completely. Give the analysis of the product gas mixture, assuming all reactions proceed to completion.

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- (a) The heat of reaction at 300K and 1 atm for A(g) + 3B(g) → C(g) is 209.35 KJ/mol. A reacted. The heat capacities of the compenents in J/(mol k) are C^p for A = -1.6748+33.496 ×10⁻²T (T is in k) C^o_p for B = 29.309 and Cp for C = 108.862 calculate the heat of Reaction at 500K and at 1 atm.
 - (b) An inventor thinks he has developed a new catalyst which can make the gas phase reaction

 ${\rm CO_2} + 4{\rm H_2} \rightarrow {\rm CH_4} + 2{\rm H_2}{\rm O}$ proceed to 100%. conversion. Estimate the heat that must be provided or removed if the reactants enter and product leave at ~500°C.



$$\begin{split} \text{C}_{\text{p}} \text{ for CO}_2 = & 6.339 + 10.14 \times 10^{-3} \text{ T} - 3.415 \times 10^{-6} \text{T}^2 \\ \text{H}_2 = & 6.424 + 1.039 \times 10^{-3} \text{T} - 0.078 \times 10^{-6} \text{T}^2 \\ \text{CH}_4 = & 6.47 + 3.464 \times 10^{-3} \text{T} - 0.483 \times 10^{-6} \text{T}^2 \\ \text{H}_2\text{O} = & 3.204 + 18.14 \times 10^{-3} \text{T} - 4.48 \times 10^{-6} \text{T}^2 \end{split}$$

- 10. (a) A hydro carban is burnt with excess air. Theorsat analysis of the flue gas shows 10.81% CO₂, 3.78% O₂ and 85.40N₂, Calculate the atomic ratio of C:H in the hydrocarbon and % excess air. 10
 - (b) Air at 30°C and 150KPa in a closed container is compressed and cooled. It is found that the first droplet of water condenes at 200Kpa and 15°C. Calclate % Relative humidity of original 0.4. The VP of water at 15°C and 30°C are 1.7051 kpa and 4.246kpa resp.

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Roll No.

B. Tech.-III Sem.

TU-374

B. Tech. Examination, Dec. 2014

C H Branch

Process Calculation

BT-316(N)

Time: Three Hours |

[Maximum Marks: 100

Note: Attempt any five out of Ten. All questions carry equal marks.

- (a) The available nitrogen in a urea (NH₂CONH₂) sample is found to be 45% by weight. Find the actual urea content in the sample.
 - (b) A solution of caustic soda in water contains 30% NaoH, by weight at 50°C. The density of the solution is 1.20 Kg/f. Find the Molarity and normality of the solution.

2. (a)	Calculate the total pressure exerted by
	the Vapors which are in contact with a solution at 100°C containing 36% (C_6H_6) benzene, 40% toluene, ($C_6H_5\text{CH}_3$), and 24% O-xylene ($C_6H_4\text{(CH}_3\text{)}$) by weight.
	Benzene = 1340 mm Hg Toluene = 560 mm Hg
	O-xylene = 210 mm Hg 10

- (b) What do you understand by fundamental quantity and derived quantities? 5
- (c) Write Dalton law and Amerget's law. 5
- (a) What do you understand by Conversion, yield, selectivity and excess reactant.
 - (b) A Combustion chamber is fed with but ane and excess air. Combustion of butane is complete. The composition of combustion gases on volume basis in given below;

 $CO_2 = 9.39\%$, $H_2O = 11.73\%$, $O_2 = 4.70\%$, $N_2 = 74.18\%$ find % exess air used and mole ratio of air to butane used.

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4. (a) Explain the following:
(i) Wet bulb temperature
(ii) Dry bulb temperature
(III) Relative humidity
(iv) Dew Point
(v) Adiabatic saturation temp.
(b) The dry bulb temperature and dew point
of ambient air were found to be 30°C
and 20°C calculate
(i) Molal Humidity
(ii) Absolute Humidity
(iii) Percentage Humidity
(iv) Relative Humidity
5. (a) A wet Paper Bule to
5. (a) A wet Paper Pulp is found to contain
71% water. After drying it was found
that 60% of original water has been
removed calculate. 10
(i) Composition of dried pulp
(ii) The amount of water removed per
kg of wet pulp.
(b) Write the merits and demerits of recy-
cling and bypassing operation. 10
6. Explain the followings : 20
(i) Effect to temperature on heat of for-
mation.

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- (3)
- (ii) Effect of temperature on heat of reaction.
- 7. Calculate the standard heat of reaction of the following: 20 $C_2H_5OH+CH_3COOH \rightarrow C_2H_5OOCCH_3+$ H_2O The heat of combustion is given as follows at standard conditions: C_2H_5OH , $\Delta H^0C = -326700$ Cal CH_3COOH , $\Delta H^0C = -208340$ Cal $C_2H_5OOCCH_3$, $\Delta H^0C = -538760$ Cal
- Explain the steps for solving the unsteady state material balance problem.
- A square tank 4m on a side and 10 mit high
 is filled to the brine with water. Find the time
 required for it to empty through a hole in the
 bottom .5 cm³ in area.
- It is desired to have a mixed acid containing 40% HNO₃, 43% H₂SO₄ and 17% H₂O by weight. Sulphuric acid of 98% by weight is readily available. Calculate
 - (a) The strength of nitric acid and
 - (b) The wt. ratio of sulphuric acid to nitric acid. 20

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Roll No.

B. Tech. III Sem.

TU-81

B.Tech. Examination, Dec. 2014

C.E. Branch

Mechanical Operations BT-317

Time: Two Hours]

[Maximum Marks: 50

Note: Attempt any Five of the following questions. Each question carry equal marks. Use of scientific calculator (Non Programmable) are allowed.

- (a) Give the classification of unit operations.
 Discuss the role of unit operations in the Chemical Process Industries.
 - (b) What should be the diameter of a set of rolls to take feed of size equivalent to 38mm spheres and crush to 12.7mm if the coefficient of friction is 0.35?





2.	(a)	Define	the	following:	
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- (i) Mesh Number of a screen
- (ii) Equivalent diameter of a particle
- (iii) Santer-Mean diameter
- (iv) Cumulative screen analysis
- (b) Calculate the equivalent diameter and spherecity of the following particles: 5
 - (i) A cubical particle of side 2cm.
 - (ii) A hollow cylindrical particle of diameters, outer and inner, 2cm and 1 cm and length 3 cm.
 - (iii) A conical solid of dia. 2mm & height 5mm.
- Discuss the various size reduction techniques used. Also mention the size reducing Machines.

 5
 - (b) Discuss the various laws of crusting. 5

4.	(a)	What rotational speed in revolutions	per
		minute, would you recommend for	га
		ball mill of 1200mm in diameter charg	jed
		with 75mm balls? Show how you	ar-
		rived to the conclusion.	5

- (b) Write the construction and working principle of gyratory crusher with proper diagram.
- (a) Discuss the working and constructional details of belt conveyors.
 - (b) Write short notes on different weighing equipments used. 5
- (a) Discuss the utility of piles, hoppers and silos.
 - (b) Write the working and constructional details of an apron conveyor. 5

P.T.O.

 (a) Give the construction details of a gravity thickner with proper diagram.

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	(b)	Derive the Expression for rate of filt	ra-
		tion at constant pressure.	5
8.	(a)	Explain the working and construction	of
		a cyclone seperator briefly.	5
	(b)	What do you understand by screening	g?
		Mention any one screening equipme	
		briefly.	5

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Roll No.

B. Tech. III Sem.

TU-351

B.Tech. Examination, Dec. 2014

CH Branch

Mechanical Operations

BT-317(N)

Time: Two Hours]

[Maximum Marks: 50

Note: (1) Attempt all questions.

- Assume any data (If Missing) in numerical problems.
- (a) State and explain the different laws of size reduction with the importance of the work index in the size reduction.

10

OR

(b) Define Minimum fluidization velocity. Describe various types of fluidization.

10

 (a) Explain filter medium resistance and drive mathematical expression for constant pressure filtration.

OR

- (b) Explain various methods used for sub sieve analysis. 10
- (a) Define agitation and mixing. Explain different types of flow patterns induce in an agitated vessel (liquid).

OR

- (b) Explain in detail plate and frame press with its neat diagram, Also explain its Advantages and Limitations. 10
- (a) Explain the Principle of Ribbon Blender and muller mixer with their different industrial applications.

OR

(b) Explain hindered settling in detail with its modified equation. Also explain the criteria of settling regime. 10 steel balls of 100mm diameter for grinding rocks. The ball mill operates at 15
rpm. At what speed will the mill have to
be run if the 100mm balls are replaced
by 50 mm balls, All the other conditions
remaining the same.

OR

(b) A set of crushing roll used to crush rock has rolls of 150cm diameter by 50cm width of face and rolling at 100 RPM. They are set so that the crushing surfaces are 1.25cm apart at the narrowest point. The angle of Nip30°. What is the maximum permissible size of the feed? Also calculate the theoretical capacity of the crusher. Sp. gravity of rock=2.4 М

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B.Tech. III Sem.

TU-351

B.Tech. Examination, Dec. 2014

CH Branch

Mechanical Operations

BT-317(N)

Time: Two Hours |

[Maximum Marks: 50

Note: (1) Attempt all questions.

- Assume any data (If Missing) in numerical problems.
- (a) State and explain the different laws of size reduction with the importance of the work Index in the size reduction.

10

OR

(b) Define Minimum fluidization velocity. Describe various types of fluidization.

10

 (a) Explain filter medium resistance and drive mathematical expression for constant pressure filtration.

OR

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- (a) Define agitation and mixing. Explain different types of flow patterns induce in an agitated vessel (liquid).

OR

- (b) Explain in detail plate and frame press with its neat diagram, Also explain its Advantages and Limitations. 10
- (a) Explain the Principle of Ribbon Blender and muller mixer with their different industrial applications.

OR

(b) Explain hindered settling in detail with its modified equation. Also explain the criteria of settling regime. 10 5. (a) A ball mill of diameter 2000 mm uses steel balls of 100mm diameter for grinding rocks. The ball mill operates at 15 rpm. At what speed will the mill have to be run if the 100mm balls are replaced by 50 mm balls, All the other conditions remaining the same.

OR

(b) A set of crushing roll used to crush rock has rolls of 150cm diameter by 50cm width of face and rolling at 100 RPM. They are set so that the crushing surfaces are 1.25cm apart at the narrowest point. The angle of Nip30°. What is the maximum permissible size of the feed? Also calculate the theoretical capacity of the crusher. Sp. gravity of rock=2.4