

Two Stage Manufacturing Process

Replications: 1

Replication 1

Start Time: 0.00

Stop Time: 100,000.00

Time Units: Hours

Resource Detail Summary

Usage

	<u>Inst Util</u>	<u>Num Busy</u>	<u>Num Sched</u>	<u>Num Seized</u>	<u>Sched Util</u>
Assembly	0.59	0.59	1.00	14,599.00	0.59
Paint Shop	0.37	0.37	1.00	12,395.00	0.37

**Two Stage Manufacturing Process**

Replications: 1

**Replication 1**

Start Time:

0.00

Stop Time:

100,000.00

Time Units: Hours

**Assembly Station**UsageValue

Total Number Seized	14,599.00			
Scheduled Utilization	0.5865			
Number Scheduled	1.0000	(Insufficient)	1.0000	1.0000
Number Busy	0.5865	0.011941215	0	1.0000
Instantaneous Utilization	0.5865	0.011941215	0	1.0000

**Paint Shop**UsageValue

Total Number Seized	12,395.00			
Scheduled Utilization	0.3719			
Number Scheduled	1.0000	(Insufficient)	1.0000	1.0000
Number Busy	0.3719	0.006397294	0	1.0000
Instantaneous Utilization	0.3719	0.006397294	0	1.0000