

Two Stage Manufacturing Process

Replications: 1

Replication 1

Start Time:0.00

Stop Time:100,000.00

Time Units: Hours

Entity Detail Summary

Time

| | NVA Time | Other Time | Total Time | Transfer Time | VA Time |
|-------|----------|------------|------------|---------------|---------|
| Job | 0.00 | 0.00 | 11.92 | 0.00 | 7.73 |
| Total | 0.00 | 0.00 | 11.92 | 0.00 | 7.73 |

Other

| | Number In | Number Out |
|-------|-----------|------------|
| Job | 12,398 | 12,395 |
| Total | 12,398 | 12,395 |

Wait Time

4.19

4.19

Two Stage Manufacturing Process

Replications: 1

Replication 1

Start Time:

0.00

Stop Time:

100,000.00

Time Units:

Hours

Job

| Time | Average | Half Width | Minimum | Maximum |
|---------------|---------|-------------|---------|---------|
| Total Time | 11.9169 | 0.408600983 | 5.0022 | 83.1039 |
| Wait Time | 4.1854 | 0.377655751 | 0.00 | 64.4966 |
| VA Time | 7.7315 | 0.053564716 | 5.0001 | 25.7960 |
| Transfer Time | 0.00 | 0.000000000 | 0.00 | 0.00 |
| Other Time | 0.00 | 0.000000000 | 0.00 | 0.00 |
| NVA Time | 0.00 | 0.000000000 | 0.00 | 0.00 |
| Other | Value | | | |
| Number In | 12,398 | | | |
| Number Out | 12,395 | | | |
| WIP | 1.4772 | 0.063059006 | 0.00 | 11.0000 |