

Two Stage Manufacturing Process

Replications: 1

Replication 1

Start Time:

0.00

Stop Time:

100,000.00

Time Units: Hours

Process Detail Summary**Time per Entity**

	<u>Total Time</u>	<u>VA Time</u>	<u>Wait Time</u>
Assembly	7.51	4.02	3.49
Painting	3.07	3.00	0.07

Accumulated Time

	<u>VA Time</u>	<u>Wait Time</u>
Assembly	58,651.52	50,969.12
Painting	37,185.00	909.72

Other

	<u>Number In</u>	<u>Number Out</u>
Assembly	14,601.00	14,598.00
Painting	12,395.00	12,395.00

Two Stage Manufacturing Process

Replications: 1

Replication 1

Start Time:

0.00

Stop Time:

100,000.00

Time Units:

Hours

Assembly

Time per Entity	Average	Half Width	Minimum	Maximum
Total Time Per Entity	7.5093	0.322662763	2.0022	41.2674
Wait Time Per Entity	3.4915	0.313103147	0	36.4457
VA Time Per Entity	4.0178	0.020654178	2.0001	5.9997

Accumulated Time	Value
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Accum VA Time	58,651.52
Accum Wait Time	50,969.12

Other	Value
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Number In	14,601
Number Out	14,598

Painting

Time per Entity	Average	Half Width	Minimum	Maximum
Total Time Per Entity	3.0734	0.004165698	3.0000	5.3814
VA Time Per Entity	3.0000	0.000000000	3.0000	3.0000
Wait Time Per Entity	0.07339410	0.004165698	0	2.3814

Accumulated Time	Value
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Accum VA Time	37,185.00
Accum Wait Time	909.72

Other	Value
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Number Out	12,395
Number In	12,395