



- How many pounds of solids are pumped to a digester each day if the digester receives 10,000 gpd of sludge at 5% density.

Solution:

$$lbs \text{ solids} = \frac{10,000 \frac{gal}{D}}{1,000,000 \frac{gal}{MG}} MGD * (5 * 10,000) \frac{mg}{l} * 8.34 = \boxed{4,170 \text{ lbs solids}}$$

- If a clarifier has a capacity of 0.25 MG, what is the detention time in hours if it receives a flow of 3 MGD

Solution:

$$Clarifier \text{ detention time (hr)} = \frac{Clarifier \text{ volume (MG)}}{Influent \text{ flow (MG/hr)}}$$

$$Clarifier \text{ detention time (hr)} = \frac{0.25 MG}{\frac{3 MG}{day} * \frac{day}{24 hrs}} = \boxed{2 hrs}$$

- If a plant removes 35% of the influent BOD in the primary treatment and 85% of the remaining BOD in the secondary system, what is the BOD of the raw wastewater if the BOD of the final effluent is 20mg/l

Solution:

$$\begin{array}{c} \frac{Influent \text{ BOD}}{X \frac{mg}{l}} \rightarrow \boxed{Primary} \xrightarrow{\frac{Primary \text{ Effluent BOD}}{X*(1-0.35)=0.65X \frac{mg}{l}}} \boxed{Secondary} \xrightarrow{\frac{Secondary \text{ Effluent BOD}}{0.65X-(0.65X*0.85)=0.65X*(1-0.85)}} \\ \downarrow (X*0.35) \text{ BOD Removed} \qquad \qquad \downarrow (0.65X*0.85) \text{ BOD Removed} \end{array}$$

$$0.65X * (1 - 0.85) = 20 \text{ (which is the given secondary (final) effluent BOD)}$$

$$\Rightarrow X = \frac{20}{0.65 * 0.15} = \boxed{205 \frac{mg}{l}}$$

- A treatment plant receives a flow of 3.5 MGD. If the clarifier is 100 ft long, 30 ft. wide and 15 feet deep, what is the surface loading rate

Solution:

$$Clarifier \text{ surface/hydraulic loading } \left(\frac{gpd}{ft^2} \right) = \frac{\frac{3.5 MG}{day} * \frac{10^6 gal}{MG}}{100 * 30 ft^2} = \boxed{1,167 gpd/ft^2}$$

Note: We use the length and width of the clarifier to find the surface area. The depth of water is irrelevant

- What is the surface area of a pond (in acres) that is 4 ft deep, if it holds 30 million gallons

Solution:

$$Volume = Surface \ Area * Depth \implies Surface \ Area = \frac{Volume}{Depth}$$

$$\implies Surface \ Area(acres) = \frac{Volume(acre - ft)}{Depth(ft)} = \frac{\frac{30,000,000 \cancel{gal} * \frac{\cancel{ft}^3}{7.48 \cancel{gal}}}{\frac{43,560 \cancel{ft}^2}{acre - ft}}}{4 ft} = \boxed{23 \ acres}$$

6. Primary sludge containing five (5%) solids is pumped to a digester continuously at a rate of 25 gpm.

How many pounds of volatile solids are added to the digester each day if the volatile solids content is 73% of the total solids?

lbs volatile solids VS =

$$\frac{25 \frac{\cancel{gal}}{\cancel{min}} * \frac{1440 \cancel{min}}{day}}{1,000,000 \frac{\cancel{gal}}{MG}} MGD * (5 * 10,000) \frac{\cancel{mg \ total \ solids}}{l} * 0.73 \frac{\cancel{mg \ volatile \ solids}}{\cancel{mg \ total \ solids}} * 8.34 = \boxed{10,959 \ lbs \ VS}$$

7. In a 2.1 MGD wastewater treatment plant the influent suspended solids concentration to the primary clarifier is 240 mg/l. The primary sludge contains 3.2% TSS and the primary effluent has a suspended solids concentration of 125mg/l. How many gallons sludge should be pumped per day?

Solution:

$$\begin{array}{c} \xrightarrow[240 \frac{mg}{l} \text{ Influent TSS}]{2.1 \text{ MGD Flow}} \boxed{\text{Primary}} \xrightarrow[125 \frac{mg}{l} \text{ Primary Effluent TSS}]{} \\ \downarrow (240-125) \frac{mg}{l} \text{ TSS Removed as sludge} \end{array}$$

$$lbs \ solids \ removed = (240 - 125)mg/l * 2.1MGD * 8.34 = 2,014 \ lbs \ solids \ per \ day$$

$$\frac{gallons \ sludge}{day} = \frac{2,014 \ \cancel{lbs \ solids}}{day} * \frac{1 \ lb \ \cancel{sludge}}{0.032 \ \cancel{lbs \ solids}} * \frac{\cancel{gal \ sludge}}{8.34 \ lb \ \cancel{sludge}} = \boxed{7,546 \frac{gal \ sludge}{day}}$$