SAFETY TRAINING PLAN





TRAINING PLAN

TABLE OF CONTENT

S.N	DESCRIPTION	PAGE NO.
1	General Policy	2
2	Training Policy	3
3	Fundamental Requirements:	4
4	Travel Distance To Emergency Escape Routes	5
5	SBG O&M Staff Induction & Training	6
6	Training Plan	10
7	DOKAAE Project Hotels Training	12
8	Training Orders Form	15
9	Lock Out Machine Training Sample	17
10	COMPLIANCE WITH THIS PROGRAM	19
11	SPECIFIC PROCEDURAL STEPS	21
12	FALL PROTECTION WORK PLAN	22
13	SBG O&M SAMPLE RESPIRATORY PROTECTION PROGRAM	24
14	ACCIDENT INVESTIGATION CHECKLIST TOOLBOX	28
15	TOOL BOX REGARDING EMPLOYEE BEHAVIOR	30
16	TOOL BOX REGARDING ROLES & RESPONSIBILITIES	31
17	FALL PROTECTION WORK PLAN TRAINING – SAMPLE	32
18	ASSEMBLY, MAINTENANCE, INSPECTION, DISASSEMBLY PROCEDURE	34



HSE Training PLAN

Leadership and Commitment:

To identify the needs of training concerned to the operation and maintenance aspect for the adequate implementation of HSE Policy in the premises of the project. To improve the Standard Operating Procedures in all the project sites by following the safety guidelines from the Civil Defense, NFPA & Also according to the international safety regulatory organizations (OSHA, ISO& OHSAS). SSCL believes in developing safe working procedures and maintaining a 0 injury working environment. This scope clearly concludes that our main scope is improved performance and the effective utilization of the resources and for the benchmarking with the other departments.

Policy and strategic Objectives:

The main scope of SBG O&M is to ensure the effectiveness of the safety standards and the rules and regulations of the regulatory bodies of health and safety. In all the operation and maintenance related issues in the projects, we ensure the implementation of zero accident policy. The main objective is to provide safe system of work, safe equipment of work and safe working methods to ensure the safety of employees, workplace and environment in accordance to the NFPA, OSHA, ILO and national regulatory bodies of Health and Safety

Smoking Policy

SBG O&M has clear policy regarding smoking and drug addiction issue as we exhibit no tolerance policy and we clearly made this part of our recruitment portion that the employ which has to be working under SBG O&M must not be a smoker or addicted to any sort of drugs. We take strict actions if we find any employee deviating from these rules and regulations as first there is a portion of the formal warning and after that termination of the employ as in our project it is strictly prohibited to smoke

Organization, Resources and Competence

The organization, resources and competence are the key factors of the success of our department in all the current projects as our organization fully exhibits all the standards implementation and the adequate hierarchy. The resources are fully utilized to achieve maximum efficiency and the competence of the staff is enhanced by arranging workshops, training sessions and various courses registration so that we can improve our performance and enhance the benchmarking factor



Project HSE Organization

In all the current projects as our organization fully exhibits all the standards implementation and the adequate hierarchy. The chain of the command for the proper execution of working method is followed and we have an appropriate channel of communication from top to the last position of our department and our roles and responsibilities have adequate shared attributes.

Role and Responsibility

The roles and responsibity of each and every employ is well defined and every individual is accountable for his work as safety requires adequate responsibility and so far our performance shows that actions speaks louder than words.

Competence Assurance

All the staff of our department and we have also arranged a portion of the evaluation of our staff on monthly basis as we have developed the employ of the month and employ of the season award for the betterment of the performance and the motivation of the staff. We arrange certification enrolment of our competitive staff to improve the competency of our staff and the efficiency of our department.

AUDIT AND REVIEW

SBG 0&M undergoes yearly safety audit to measure the performance and evaluation of health and safety policy, rules regulations, SOP'S, working methods of the organization. The audit undergoes the interviewing, observation and examination process with accordance to the methodology of OHSAS 18001 Lead auditor.

TRAINING POLICY:

SBG O & M believes in developing safe working procedures and maintaining a 0 injury working environment. The main scope of the training and the implementation of the training needs in HSE is to ensure the enhance level of awareness to the employees regarding the hazard analysis and the effectiveness of the control measures to reduce the risk level.

Following process will be adopted for the development and implementation of safe working procedures and practices:-

- Identification of work activities in all the mall area/departments
- Identification of hazards involved in performing activities
- Identification of available controls to eliminate or diminish the risk
- Implementation of control measures
- Regular inspections by safety teams to ensure implementation of control measures



- Review of the activities for identification of new activities or change in the nature of such jobs.
- The course of action of the team will be to match the job activities with the written procedures
- To identify the non-compliance through the safety internal audit team.
- After identifying non-compliance the team will put the matter in safety committee meeting.
- The safety committee will ensure the compliance by the non-complying department.

STATEMENT:

- Standard operating procedures (SOP's) have been developed by the SBG O & M team for work or use of equipment that has potential to cause critical injury and/or occupational illness inside the Jabal-e-Omar Development project.
- Standard operating procedures (SOP's) will be implemented as necessary to meet operational needs and objectives.

FUNDAMENTAL REQUIREMENTS:

The employees must have the knowledge and it will be the part of training and tool box sessions as it is necessary to have the knowledge of hazard analysis aspect covering the following aspects.

- Building Structure mall shall not cause danger to occupants of commercial area during period necessary for escape.
- There shall be no locks or devices to prevent emergency egress except in specialized facilities areas.
- Means of egress shall be clearly visible and understandable to occupants of commercial area who are physically and mentally capable to know the direction of escape.
- Any doorway or passageway not constituting an exit or way to reach an exit, but
 of such a character that it may be mistaken for an exit, shall be clearly marked
 "Not an Exit."
- When fire may not itself provide adequate warning to occupants, fire alarm facilities shall be provided where necessary to warn occupants of commercial area about the existence of fire.
- Provisions for emergency egress shall not cause hazard under normal occupancy conditions.



TRAVEL DISTANCE TO EMERGENCY ESCAPE ROUTES:

Distance to exits shall be measured from the most remote point subject to occupancy. Travel distance to at least one exit shall not exceed 200 ft. (60 m) in building inside the commercial area.

PROTECTION OF EMPLOYEES & VISITORS DURING THE REPAIR ACTIVITIES:

When construction or repair activity is in progress, for whatever purpose, the employees & visitors shall be protected to the same extent as if construction or repair were complete.

The activity shall not create any additional danger beyond the normally permissible conditions of the building. When these requirements cannot be met, that specific or affected portion thereof shall not be occupied.

PROTECTION OF EMPLOYEES & VISITORS DURING THE MAINTENANCE ACTIVITIES:

Every required exit, way of approach thereto, and way of travel from the exit into the corridor or open space shall be continuously maintained free of all obstructions to full instant use in the case of fire or other emergency.

Every automatic sprinkler system, fire detection and alarm system, exit lighting, fire door, and other item or equipment, where provided, shall be continuously in proper operating condition.



SBG O&M STAFF INDUCTION & TRAINING

SBG O & M provides onsite induction to its newly hired staff. On the job training by the safety team and special training by internal trainer on following issues:-

- Fire and Safety
- Maintenance Safety
- Emergency Action Plan
- Emergency Evacuation

SBG O & M is providing refresher training to its staff on regular basis on Health & Safety issues in the site. Electrical, electronics, Housekeeping, HVAC & mechanical departments are being trained on following safety issues:-

- Fire Safety
- Electrical Safety
- Maintenance Safety
- Manual Handling

SBG O & M provides professional training to safety staff. Safety staff is being trained on following topics / issues by internal trainer:-

- Fire Fighting
- Rescue Techniques
- Fire extinguishing drill
- Hydrant drill
- Emergency Action & Evacuation
- Evacuation Drill



Following training will be included in the next training plan:-

- Fire Safety
- Electrical Safety
- Maintenance Safety
- Manual Handling

FIRE & MAJOR DISASTER PLAN

Following Mechanism will work in the building for fire finding, informing, restricting and Evacuation:-

- Any fire or smoke sensed by the systems will be noted in Fire Control Room where SBG
 & M maintenance team and Fire fighting team personnel are working.
- 2. Information of such alarm will be given to the fire inspection team rounding in the building to inspect.
- 3. On finding a real fire Inspection team will inform the following parties:-
 - Fire Control Room
 - Maintenance Manager
 - Manager Fire Department
- 4. Fire Control Room will inform the Civil Defense and will launch evacuation message through system in the affected area.
- 5. Maintenance Manager will inform following sub departments
 - Mechanical Department
 - Electrical Department
 - Elevators Department



- ♣ Logistics Support Department
- Safety & Security Department
- 6. Fire Manager will inform following departments
 - Fire Extinguishing Team
 - Evacuation Group
- 7. Evacuation Team along with all sub departments will carry out the evacuation from affected tower to first Fire Assembly Point at B2.
- 8. Tower K & Tower F have only one Assembly point i.e. B2.

DEVELOPMENT OF FIRE & MAJOR DISASTER COMMITTEE

A committee will be established including the representatives of following:-

- ∔ 🛮 Al Borj
- SBG 0 & M
- All Hotels
- Fire Department

This committee will meet once in a month and will discuss issues regarding:-

- Fire equipment
- Designated personnel to be contacted in case of emergency
- Development & updating of a contact list of such contacts
- Course of co-ordination.
- Training needs



Benefits of the Committee

- Will develop close co-ordination between all the stake holders.
- Will help in solving the actual / critical issues
- Will provide a platform to raise the problems
- Will help in recognizing the rights & duties of each other
- ➡ Will help in establishing a defined path to follow in case of any emergency to avoid any big loss.
- The non-functioning organs will be recognized.
- Critical issues will be emphasized on routine basis.

TRAINING:

Employees shall be provided safety and health indoctrination prior to the start of work and continuing safety and health training to enable them to perform their work in a safe manner. Employee indoctrinations will be documented in writing by date, name, and content.

Indoctrination and training shall be based on the safety and health program of the company or Government agency (Civil Defense), as applicable, and shall include but not be limited to:

- Requirements and responsibilities for accident prevention and maintaining safe and healthful work environments;
- General safety and health policies and procedures
- Employee and supervisor responsibilities for reporting all accidents
- Provisions for medical facilities and emergency response and procedures for obtaining medical treatment or emergency assistance
- Procedures for reporting and correcting unsafe conditions or practices
- Job hazards and the means to control/eliminate those hazards, including applicable position and/or activity hazard analyses; and
- Specific training as per requirement.



Safety meetings shall be conducted to review past activities, plan for new or hanged/pending operations, review pertinent aspects of appropriate AHA (by trade), establish safe working procedures for anticipated hazards, and provide pertinent safety and health training and motivation.

- Meetings shall be conducted at least once a month for all supervisors on the project location and at least once a week by supervisors or foremen for all workers at site.
- Meetings shall be documented, including the date, attendance, subjects discussed, and names of individual(s) who conducted the meeting. Documentation shall be maintained and copies furnished.

A hazard communication program shall be implemented in accordance with 29 Code of Federal Regulations (CFR) 1910.1200 or 1926.59.

- a) The written hazard communication program shall address, as a minimum, the following: training (to include potential safety and health effects from exposure), labelling, current inventory of hazardous chemicals on site, and the location and use of Material Safety Data Sheets (MSDSs).
- b) When hazardous substances are brought onto the job site, all employees potentially exposed to the substance will be advised of information in the MSDS for the substance.
- c) A copy of the MSDS for each hazardous substance at the project will be maintained in an inventory, and will be made available to all potentially exposed employees. For emergency response purposes, each entry in the inventory shall include the approximate quantities (e.g., litres, kilograms, gallons, pounds) that will be on site at any given time. In addition, a site map will be attached to the inventory showing where inventoried hazardous substances are stored. The inventory and the site map will be updated as frequently as necessary to ensure accuracy



TRAINING PROGRAMME

Our training programme is designed to cover all the aspects, activities, procedures and efficient implementation of HSE policy in the project.



For the newly hired staff we go through the induction trainings so that the employees of all O&M projects are having full awareness of the standard operating procedure and HSE Policy of the project.

gned **Monthly Training Session** for all the departments and the aduling of all the training sessions to cover all the departments in short span of time.

The **Quarterly Training** is designed in such a manner so that the higher management of the various departments of SBG O&M is also having the appropriate awareness of the HSE Standards and also the changes of SOP'S Related to Health Safety in the project.

The **yearly training** programme mainly covers the participation of all the representatives of concerned departments and even the sub-contractors as need of training with respect to each and every activity is being discussed and sometimes it is covered in the form of various groups.

Daily training schedule is also practiced in our portfolio as Tool box talk has significant importance in the awareness of the roles and responsibilities of the employee regarding their activities associated to health and safety aspect.

If there is installation of any new equipment in the workplace, any induction of new chemicals, changes in the standard operating procedure, recommendations of the reviewing of H&S Policy, then through a specific training session the ϵ oyees of all O&M Departments are being instructed.

Training sessions for HOD'S, Section Heads, Managers, Engineers and the other high management concerned is

Training Topics for Senior Management

- Standard operating procedure
- Safe system of work
- Emergency response Plan
- Importance of safety committee
- Safety management system



• Trends, Benchmarking

Training Topics for Managers, HOD'S, Engineers

- Safety Committee importance
- Standard Operating procedures
- · Safety checklists & forms
- Tools-Hand and Power
- Emergency Response Plan
- Critical activities evaluation
- Reporting procedures/documentation
- PPE'S Utilization
- Importance of PTW SYSTEM

Training Topics for Foreman Technician, workers

SBG O&M

- Fall protection system
- Fall arrest equipments
- PPE'S (Essential and specific)
- Permit to work system
- Job safety analysis
- Importance of risk assessment
- Control measures scope
- Scaffolding, welding, grinding, cutting
- Knowledge of critical/risk areas

Training Topics for Induction

- Standard Operating Procedures
- Safety Management System
- Scope of work
- Fire Protection and Prevention
- Emergency response
- MSDS
- Exit Routes and Emergency Planning
- Toxic and Hazardous Substances
- PPE's (Personal Protective Equipment)
- First Aid (CPR), Basic training
- Materials Handling and Storage
- Log-Out Tag-Out
- Welding & Cutting
- knowledge of workplace, critical zones
- Confined Spaces, Electrical safety, Fire safety
- Scaffolds & Ladders



- Signs, Signals, and Barricades
- Tools Hand and Power
- Fall Protection
- Security system aspects
- Emergency numbers and assembly point
- · Hierarchy of organizational structure

Refresher Safety Training:

Before the starting of Ramadan season "Refresher Safety Training" will be provided to all the staff working at DOKAAE project to the following departments;

- 1. Mechanical Department
- 2. Electrical Department
- 3. Civil Department
- 4. Housekeeping Department
- 5. Electronics Department
- 6. Shops & Restaurants staff in podium commercial level
- 7. Other Sub Contractors working at DOKAAE project under SSCL contract

DOKAAE PROJECT HOTELS TRAINING PROGRAME:

"The main purpose of developing this safety training programme is to ensure that safety team for Fairmont, Raffles, SwissOtel & SwissOtel Al Maqam know about their scope of work in order to protect the health & safety of hotel guests, visitors & employees by developing, implementing & improving safe work procedures inside the hotels"

Our Vision for Providing Safety Training:

SSCL Safety Division is to keep meeting client's expectations and enhance their satisfaction by continually improving performance and providing comprehensive diversified safety services leading to reduction in client's expenditure.

Identifying Training Needs?

To decide what training subject does hotels safety staff will need, SSCL safety consultant (Mr Hisham Salem) conducted an official meeting with the hotels safety & security manager (Mr Muhammad Al Hadad) and discussed & analysed the following points:

- 1. Current skills levels of hotels safety staff.
- 2. Identifying their skills/knowledge gaps.
- 3. Which new safety skills could take hotels business forward by implementing the safe working procedures.
- 4. What training needs to be developed to help safety team and the hotels to accomplish their goals and objectives
- 5. And finally planned for appropriate safety training programme to overcome those gaps and for the continuous professional development for the hotels safety team.



OSHA-Training Requirements for Workplace Safety:

Under the Occupational Safety and Health Act of 1970, employers are responsible for providing a safe and healthful workplace. No person should ever have to be injured, become ill, or die for a pay check.

OSHA's mission is to ensure the protection of workers and prevent work-related injuries, illnesses, and deaths by setting and enforcing standards, and by providing training, outreach, education and assistance.

Our Training programme:

Through this training programme hotels safety team will be able to learn following training subjects and it will include both theoretical & practical demonstration.

- 1) Safety manual & Standard Operating Procedures
- 2) Safety Management System
- 3) Scope of work
- 4) Fire Protection and Prevention
- 5) Emergency response
- 6) MSDS
- 7) Exit Routes and Emergency Planning
- 8) Toxic and Hazardous Substances
- 9) PPE's (Personal Protective Equipment)
- 10) First Aid
- 11) Materials Handling and Storage
- 12) Machinery and Machine Guarding & Log-Out Tag-Out
- 13) Welding & Cutting
- 14) Electrical Safety
- 15) Confined Spaces
- 16) Scaffolds & Ladders
- 17) Signs, Signals, and Barricades
- 18) Tools Hand and Power
- 19) Fall Protection
- 20) Safety Committee
- 21) Waste management



22) Safety checklists & forms

Training Assessment/Evaluation:

After providing the training, safety questionnaire will be handed over to training attendees to be solved by them in order to evaluate their understanding about the training subjects.

Training Record:

SSCL technical team will use training order form that will include the name & employment ID's of the training attendees in order to keep the record for this safety training that will help in future for further training needs & also this is required by the local authorities (Civil Defence) to maintain the training record.

Training Venue:

The training venue will be arranged & provided by the hotel management.

Training Duration:

Initially training will be provided for three days (02 Hours Daily) but it can be extended as per training attendees need & through coordination between SSCL safety consultant & hotels safety manager.

Training Report:

Training report will be prepared by the SSCL safety technical team at the end of training sessions & will forward this report to the hotels safety manger & one copy of this training report will be kept & maintained with SSCL technical team.

TRAINING ORDER FORM FOR HOTELS SAFETY STAFF

HOTEL's NAME:	VENUE:



TRAI	NING ORDER #		DATE:		TIME:	
TRAI	NING SUBJECT:	•				
TRAI	NER:					
TRAI	NING SOURCE:					
			OJT (ON.	JOB 1	raining)	
TYPI	E OF TRAINING:		TOOL BOX	TALK		
TRAI	NING DURATION (HOURS OF INSTRUC	CTION):				
TRAI	NING SUBJECTS:					
TRA	INING ATTENDEES NAME & SI	GNATURE	:			
S.N	NAME	SIGNATURE	S.N	NAM	IE .	SIGNATURE
1.			2.			
3.			4.			
5.			6.			
7.			8.			
9.			10.			



SAFETY TRAINING SCHEDULE FOR HOTELS SAFETY STAFF DOKAAE PROJECT

S.N	TYPE OF TRAINING	DATE	TIME	TRAINING SUBJECTS
1	THEORETCICAL	23rd September 2017	03:00 TO 05:00 PM	Fire Protection and Prevention
1	THEORETCICAL	Saturaday	03:00 TO 05:00 PIVI	PPE's (Personal Protective Equipment
				MSDS
				Electrical Safety
				Machinery and Machine Guarding & Log-Out Tag-Out
9	THEODETCICAL	24th September 2017	03:00 TO 05:00 DM	Welding & Cutting
2	THEORETCICAL	Sunday	03:00 TO 05:00 PM	Materials Handling and Storage
				Confined Spaces
				Scaffolds & Ladders
				Tools – Hand and Power
	THEODETCICAL	25th September 2017	03-00 TO 05-00 DNA	Emergency response
3	THEORETCICAL	Monday	03:00 TO 05:00 PM	Toxic and Hazardous Substances
				Fall Protection
				Waste management
				First Aid
A	THEORETCICAL	26th September 2017	03:00 TO 05:00 PM	Safety manual
4	INEUNETCICAL	Tuesday	03.00 TO 05.00 PIVI	Standard Operating Procedures
				Safety Management System
				Safety Committee
				Scope of work
5	PRACTICAL	27th September 2017, Wednesday	03:00 TO 05:00 PM	Safety checklists & forms
				Exit Routes and Emergency Planning
6	PRACTICAL	28th September 2017, Thursday	03:00 TO 05:00 PM	Training Evaluation
				Review



LOCK OUT MACHINE TRAINING SAMPLE

SC	OPE:
Th	is lockout procedure is for:
PL	JRPOSE:
•	This procedure establishes the minimum requirements necessary to protect employees from injury caused by the unexpected energization, start up, or release of stored energy during service or maintenance.
•	Use this procedure to make sure the machine or equipment is stopped, isolated from all potentially hazardous energy sources, and locked out before any employee begins work.
Αl	JTHORIZATION:
•	The following persons are authorized to lock out the machine or equipment using this procedure:
	(List the names of authorized employees you want to use this procedure)



COMPLIANCE WITH THIS PROGRAM:

- All employees are required to comply with the restrictions and limitations imposed upon them during the use of lockout.
- Authorized employees will perform lockout as described in this procedure.

•	No employee will attempt to start, energize or use any machine or equipment that is locked out.
•	Failure to comply with this procedure will result in the following action:
INT	ENDED USE:
•	This procedure will be used for the following service or maintenance actions:
(Lis	t the service and maintenance activities that require using the procedure)
SPE	CIFIC PROCEDURAL STEPS:
ma	p 1 : The authorized employee will identify the type and magnitude of the energy that the chine or equipment uses, understand the hazards of the energy, and the methods to trol the energy before using this procedure.



locked out for service or maintenance.	e shut down and
Tocked out for service of maintenance.	
Step 3: Shut down the machine or equipment by the normal stopping pro	cedure (such as
depressing a stop button, opening switches, or closing valves).	
Step 4: Completely isolate the machine or equipment from its energy source appropriate energy-isolating devices.	ces by using the



SPECIFIC PROCEDURAL STEPS: (continued)

Step 5 : Lock out the energy isolating devices with assigned individual lock	S.
Step 6: Dissipate or restrain stored and residual energy, such as that in elevated machine members, rotating flywheels, hydraulic systems, and water pressure, using methods such as grounding, repositioning, blodown.	air, gas, steam, or
	·
Step 7: Make sure the equipment is disconnected from the energy sour residual energy has been made safe. Check that no personnel are expos the isolation of the equipment by doing the following:	



CAUTION: Return the operating controls to the **safe**, **neutral**, or **off** position, after verifying the equipment is isolated from its energy sources.

THE MACHINE OR EQUIPMENT IS NOW LOCKED OUT

 Restore the machine or equipment to service after the service or maintenance is completed and the machine or equipment is ready to return to it's normal operating condition by doing the following steps:

Step 1: Check the machine or equipment and the immediate area around it to make sure all nonessential items have been removed and that the machine or equipment is in operating condition and ready to energize.

Step 2: Make sure all employees are safely positioned for starting or energizing the machine or equipment.

Step 3: Verify that the controls are in neutral.

Step 4: Remove the lockout devices and reenergize the machine or equipment.

Note:

Some forms of blocking may require re-energization of the machine before they can be safely removed.

Step 5: Notify affected employees that the servicing or maintenance is completed and the machine or equipment is ready to use.



FALL PROTECTION WORK PLAN (FPWP)

Company Name	Date
Site Address	
(If additional space is needed, use the back of th	is sheet)
Identify all fall hazards 10' or more above the gro	ound or lower level (check all that apply)
	of a walking/working surface (i.e. top plate) se dimensions are 45 inches or greater in all
Methods of fall protection to be used: $LSO = \underline{LC}$	www Slopes Only (low slopes = 4 x 12 or less)
Other methods of fall protection selected:	
Boom lift Scaffold w/guardrail	
Scissor liftOther:	
Describe procedures for assembly, maintenance system	
Describe procedures for handling, storage, and s	ecuring tools, equipment, and materials.
Describe methods of overhead protection for wo	orkers who may be in, or pass through work



				prompt, sa		or injured works	
Employees		eceived fall	protecti	on training or	the above	site specific fa	ll protection
Name (pr	int)				Date	e	
Name	&	title	of	person	who	provided	training:



SBG O&M SAMPLE RESPIRATORY PROTECTION PROGRAM

Company Name: SBG O&M

The aim of the program is to give detailed instruction for elements that are required for voluntary use of respirators, as required in the Respirators Rule - as per Civil defense rules and regulations

Requirements for Voluntary Use of Employer or Employee provided Respirators:

1. Ensure that respirator use does not create a health hazard or interfere with employee's ability to work safely

Develop and maintain a written respiratory program that includes the following:

- Medical evaluations
- Procedures for properly cleaning, disinfecting and storing respirators so they do not create a health hazard to the user
- Procedures to make sure there is a safe air supply when using airline respirators or tank-type respirators
- Training when necessary to ensure respirator use itself does not create a hazard

Scope and Application

This program applies to all employees who voluntarily choose to use a respirator. It applies to both respirators supplied by employers or brought in by employees. It will be determined that the use of respirator does not itself create a hazard, that the proper type of respirator has been selected for use, that the employee is medically able to use the respirator, and that the respirator is cleaned, stored and maintained so that it does not present a health hazard. This program does not apply to the required use of respirators or to emergency or spill use of respirators.

Responsibilities

The respirator program administrator is responsible for overseeing and implementing this voluntary use respiratory protection program.



Safe Use

The program administrator will determine if there are any factors of voluntary respirator use that will create a hazard for the user. These hazards will be eliminated before use of the respirator is permitted.

The following questions are suggested for consideration in determining whether use of the respirator presents a hazard to the user:

- Would the respirator significantly hinder vision, communication, hearing or movement in a way that would present a safety hazard?
- Can work situations or changes occur, such as emergency spills or chemical leaks where the respirator in use would not provide enough protection?

Selection

The Program Administrator, will ensure that the respirator selection is appropriate for it's intended use and contaminant.

Mandatory Information

Each employee that voluntarily uses a respirator, including filter face pieces – dust masks, will be given a copy of the advisory information contained. If other non-English speaking employees need to be included, an interpreter will read the document to the workers.

Medical Evaluation

Employees who voluntarily use respirators must be physically able to perform the work while using the respirator. Accordingly, the company has the responsibility of ensuring that employees are medically fit and able to tolerate the physical and psychological stress imposed by respirator use, as well as the physical stress originating from job and workplace conditions. Employees will not be allowed to wear respirators (except filtering face pieces – dust masks) until a licensed health care professional (LHCP) has determined that they are medically able to do so.



Any employee refusing the medical evaluation cannot use a respirator.

- The purpose of a medical evaluation program is to determine if employees can tolerate the physiological burden associated with respirator use, including:
- The cardio-pulmonary or other burdens imposed by the respirator itself (e.g., its weight, breathing resistance during both normal operation and under conditions of filter, canister, or cartridge overload and increased carbon dioxide levels inside the respirator face piece due to re-breathing of expired air).
- Musculoskeletal stress (i.e., when a heavy supplied air respirator with tanks is worn).
- Limitations on auditory, visual, and olfactory sensations.
- Isolation from the workplace environment.
- Psychological limitations such as claustrophobia

Since certain jobs and workplace conditions in which a respirator is used can also impose a physiological burden on the user, the medical evaluation must also consider the following factors:

- Type and weight of the respirator to be worn.
- Duration and frequency of respirator use.
- Expected physical work effort.
- Use of other protective clothing and equipment to be worn.
- Temperature and humidity extremes that may be encountered.

The above information must be provided to the licensed health care professional (LHCP) before the LHCP can make a recommendation regarding an employee's ability to use a respirator. In Washington State, physicians, physicians' assistants or nurse practitioners, and possibly other health care professionals are qualified by the scope of their license to perform some or all of the tasks necessary for medical evaluations. These individuals are designated as "MANUFACTURER"

Maintenance and Care

Respirators used should be clean, sanitary, and in good working order. Clean and sanitary respirators are essential in the prevention of dermatitis, skin irritation and communicable respiratory diseases. These requirements are a vital part of any successful respiratory protection program.



To ensure that the respirator does not create a health hazard (i.e., skin irritation) for users, a maintenance program must be in place prior to respirator use and must address:

- Cleaning and disinfecting procedures.
- Proper storage.

In addition to the above, the manufacturer's instructions for inspection, cleaning, and maintenance of respirators should be consulted.

Cleaning and Disinfecting

Respirators (except filtering face pieces – dust masks) will be cleaned and disinfected by fill in name here or by the employee using the procedures in – "Respirator Cleaning Procedures."

Respirators will be cleaned and disinfected as follows:

- Respirators that are issued for the exclusive use of an employee will be cleaned and disinfected as often as necessary to be maintained in a sanitary condition.
- Respirators used by more than one employee will be cleaned and disinfected prior to being used by a different individual.

Storage

Respirators will be stored so that they are protected against damage, contamination, dust, sunlight, temperature extremes, excessive moisture, and damaging chemicals. When respirators are packed or stored, the face piece and exhalation valve will be stored in a manner that prevents deformation. Each respirator will be positioned so that it retains its natural configuration.

Air Supplying Respirator Breathing Air Quality

If your employees voluntarily use supplied air respirators, you must ensure that compressed air for air supplying respirators meets at least the requirements for Grade D breathing air described in the manual.



ACCIDENT INVESTIGATION CHECKLIST TOOLBOX

1.	Are all accidents investigated, whether or not they result in injury Illness?	or	
2.	Are all near miss incidents investigated thoroughly?		
3.	Have employees been trained to assist in accident investigations?		
4.	Is the scene of an accident secured immediately following the incident?		
5.	Have employees been warned not to disturb the scene of an accident?		
6.	Is the accident scene examined carefully for any clues that can he	lp	
	establish the cause of an accident?		
7.	Are photographs taken of the scene to preserve evidence and hel	р	
	with the reconstruction of the accident?		
8.	Are the circumstances of the accident thoroughly examined to		
	Determine all the material facts?		
9.	Has the surrounding area been examined to determine what was		
	going on around the scene of the accident?		
10.	Which materials or equipment were involved?		
11.	Are all witnesses interviewed immediately after the incident?		
12.	Is the victim interviewed as soon as possible?		
13.	Have answers to the questions who, what, when, where, how, an	d	
	why been obtained from witnesses?		
14.	Have employees been reassured that the goal of the investigation	1	
	is to prevent future incidents, not to lay blame?		
15.	Have the circumstances been studied carefully to determine the		
	underlying causes of the accident?		
16.	Have you looked for patterns in behavior or procedures that migh	it	
	account for the accident?		
17.	Have you considered possible unsafe conditions that contributed	to	
	the accident?		
18.	Does your incident report contain a complete description of the		
	facts?		
19.	Are your findings and conclusions explained in clear, direct		
	language?		
20.	Have you made recommendations for corrective action?		
21.	Have you taken the time to produce a thorough, thoughtful repor	t?	
22.	Has the report been given to top management and circulated to	_	
	managers in other departments?		
23.	Has the report been filed according to established company police		
		Yes	No



24.	have all OSHA recordkeeping and reporting requirements been		
	met?		
25.	Have you acted on the findings of your report and taken the		
	necessary steps to prevent a similar incident from occurring in the	9	
	future?		
26.	Do employees understand what happened, and have they been		
	trained to prevent future incidents of this kind?		
27.	Have procedures, practices, or rules been changed to correct		
	hazardous conditions?	П	П



TOOL BOX REGARDING EMPLOYEE BEHAVIOR

When reporting verbally or in writing on the results of an accident investigation, it's tempting to sum up the cause as "carelessness." This indicates that the accident probably could have been avoided if someone hadn't done—or failed to do—something. But it doesn't really help in pinpointing the real cause, let alone correcting whatever behavior was involved in order to prevent a recurrence.

If an individual's "careless" behavior was at the root of the incident, it probably means that the person did not:

- THINK
- Comply with safety regulations
- Follow instructions (written or verbal)
- Use safe work procedures
- Use sound judgment
- Know how to do the work properly
- Pay full attention to the work
- Wear proper personal protective clothing and/or equipment
- Use tools or equipment in a safe manner
- THINK!

So, if your input is ever sought as to the cause of a particular accident, find a better term than "carelessness." You'll probably find it on the list above. Remember, the more exact you can be, the more likely we can avoid a repetition.



TOOL BOX REGARDING ROLES & RESPONSIBILITIES

Many employees ask "What can I do about accident prevention, since I only work here?" Well, we all work here, and presumably we all want our worksite to be as safe and healthful as possible. That won't happen, though, if we pass the buck.

In reality, there's a great deal that every one of us can do about accident prevention. It has to do with being continuously alert to possible hazards and following safe work practices and procedures—just the sort of thing we discuss in these talks.

Here are 10 guidelines about what you can do and what each of us can do:

- 1. **Know your job**. Follow all instructions, and if you are not sure of exactly how to carry out an assigned operation, ask your foreman before you begin.
- 2. **Use tools properly**. Select the right ones—the ones designed for the job. Be sure they're in good condition. Put them away when you finish.
- 3. **Practice good housekeeping**. Keep your work area clean and orderly, with nothing in the aisles to create a tripping hazard. Clean up spills promptly. Dispose of scrap properly.
- 4. **Develop good lifting habits**. Remember the training you've had in this, especially: lifting with your legs, not your back, and getting help for loads you can't easily handle alone. Likewise, be ready to team-lift with a co-worker.
- 5. **Avoid falls**. Watch where you're going. If using a ladder, set it up properly, face it when climbing up or down, using both hands, and don't overreach. Don't overload scaffolds and keep them clear of excess materials.
- 6. **Dress safely for work**. Leave your jewelry at home or keep it in a pocket. Wear sturdy, low-heeled shoes. Wear short sleeves or keep long sleeves buttoned at the wrist. Don't wear gloves or a long hairstyle around machines.
- 7. **Use required personal protective equipment**. Wear a hard hat, gloves, safety shoes, and glasses, or whatever specialized equipment the job calls for. That way you avoid both injury and disciplinary action.
- 8. **Be alert around machinery**. Stand clear of moving equipment and overhead loads. Never get on or off moving equipment. Never bypass machine guards. Follow lockout procedures as needed and observe all warning signs and tags.
- 9. **Report all accidents and near miss incidents**. Determining the causes can help prevent further incidents that could have more serious results. Get prompt first aid for cuts and scratches—minor injuries can become a major problem if infection sets in.
- 10. **Avoid horseplay and practical joking**. They can easily get out of control and cause serious harm. Discourage others from engaging in such activities.



FALL PROTECTION WORK PLAN TRAINING – SAMPLE

A written fall protection work plan must be implemented by each employer on a job site where a fall hazard of 6 feet or greater exists, in accordance with Department of Labor and Industries, WISHA Regulations. **The plan must be specific for each work site.**

THIS WORK PLAN WILL BE AVAILABLE ON THE JOB SITE FOR INSPECTION.

Attached is a sample of a model fall protection work plan that may be filled out by each employer who has employees exposed above 10 feet. The following steps will help you fill out your plan.

FILL OUT THE SPECIFIC JOB INFORMATION.

ob Name:	Date:		
ob Address:	City:		
lob Foreman:	Jobsite Phone:		
(INCLUDE LOCATIONS A	Stairwell:		
 Leading edge:	Window opening:		
Outside static line:	Roof eave height:		
Perimeter edge:	Roof perimeter dimensions:		
Other fall hazards in the work area:			



METHOD OF FALL ARREST OR FALL RESTRAINT

(For fall protection equipment includes details, such as manufacturer etc.)

Full body harness:	Body belt (Restraint only):
Lanyard:	Drop line:
Lifeline:	Restraint line:
Horizontal lifeline:	Rope grab:
Deceleration device:	Shock absorbing lanyard:
Locking snap hooks:	Safety nets:
Guard rails:	Anchorage points:
Catch platform:	Scaffolding platform:
Safety monitor:	Name of monitor, if used:
Other:	
	



ASSEMBLY, MAINTENANCE, INSPECTION, DISASSEMBLY PROCEDURE

Assembly and disassembly of all equipment will be done according to manufacturers' recommended procedures. (Include copies of manufacturer's data for each specific type of equipment used.)

Specific types of equipment on the job are:	
A visual inspection of all safety equipment will be done daily or before use, as stated in the Employee Training Packet. Any defective equipment tagged and removed from use immediately. The manufacturer's recommendations for maintenance and inspection will be followed.	
5. HANDLING, STORAGE & SECURING OF TOOLS AND MATERIAL	
Toe boards will be installed on all scaffolding to prevent tools and equation from falling from scaffolding.	uipment
Other specific handling, storage and securing is as follows:	



OVERHEAD PROTECTION

Hard hats are required on all job sites with the exception of those that have no exposure to overhead hazards. Warning signs will be posted to caution of existing hazards whenever they are present. In some cases, debris nets may be used if a condition warrants additional protection.

dditional overhead protection will include:
oe boards (at least 4 inches in height) will be installed along the edge of caffolding and walking surfaces for a distance sufficient to protect employees elow. Where tools, equipment or materials are piled higher than the top of ne toe board, paneling or screening will be erected to protect employees elow.
6. INJURED WORKER REMOVAL
ormal first aid procedures should be performed as the situation arises. If the rea is safe for entry, the first aid should be done by a foreman or other ertified individual.
hone location:
rst aid location:
evator location:
rane location:
ther: Location:
escue considerations. When personal fall arrest systems are used, the mployer must assure that employees can be promptly rescued or can rescue nemselves should a fall occur. The availability of rescue personnel, ladders, rother rescue equipment should be evaluated. In some situations, quipment that allows employees to rescue themselves after the fall has een arrested may be desirable, such as devices that have descent capability.
escribe methods to be used for the removal of the injured worker(s):



8. TRAINING AND IN	<u>NSTRUC</u>	CTION PR	<u>OGRAM</u>	
All new employees will be given insprotection devices before they begoes been given this information.	gin work	. They will	sign a forn	n stating they
The written fall protection work plathe in the site. Those employees atte equipment use will be reviewed re	ending w gularly a	ıill sign bel	ow. The fa	ll protection
Date:				
SAFETY TRAINING SPECIALIST:				

Prior to permitting employees into areas where fall hazards exist, all employees must be trained regarding fall protection work plan requirements. Inspection of fall protection devices/systems must be made to ensure compliance with OSHA, NFPA FALL PROTECTION STANDARDS AND ILO R-164