Sum no deviation 0:0 90,0 92,0 deviation 95,5) 97,6 Cost for changing 94.3 60 to 60' 296,4 Sum of wit of deviation phase Average no deviation 000 909,00 92,0,0,0 deviation 000 96,6,3,3 94,2,1,2 > Average cost length of Sum ofwest of der phase der phase