```
ALGORITHM 6: calCodeOverlayDeepPre(G, PASS, STATUS, <math><V,R>, <V,S>)
1: Initialize code\_overlav \leftarrow 0
2: for r \in R do
      /* s_{last} is the last segment that is loaded to region r following PASS */
      Initialize mem\_state[r] \leftarrow s_{last}
5: end for
6: for j \in [0, |PASS| - 1] do
7:
      s_{cur} \leftarrow getSegment(\langle V,S \rangle, j)
      r_{cur} \leftarrow getRegion(\langle V,R \rangle, j)
8:
      if s_{cur} \neq mem\_state[r_{cur}] then
9:
          i \leftarrow (j-1+|PASS|)\%|PASS|
10:
          while getRegion(\langle V,R\rangle,i)\neq r_{cur} do
11:
            i \leftarrow (i - 1 + |PASS|)\%|PASS|
12:
13:
          end while
          < max\_start, max\_period > \leftarrow findMaxPeriod(PASS, STATUS, i, j)
14:
          cost \leftarrow T_c(C_{som})
15:
16:
          overhead \leftarrow setDMABusy(PASS, STATUS, cost, max\_start, j)
17:
          code\_overlay \leftarrow code\_overlay + overhead
          mem\_state[r_{cur}] \leftarrow s_{cur}
18:
       end if
19:
20: end for
```

21: **return** code_overlay