

# **ApexHome**

Technical Product Guide ASCII Safe

# QuickBrew X2

## Description:

Smart espresso machine with PID temperature control.

## Serial Numbers:

- AH-QBX2-82861
- AH-QBX2-92660
- AH-QBX2-96654

## Specifications:

- Triple coil 1400W
- 19 bar pump
- 1.2L removable tank
- Sensors: flow, temp NTC, pressure
- Wi-Fi 6
- 230V 50Hz

## Diagnostics:

- Coil resistance 22-28 ohm
- Temp rise to 70 C in 3 min
- Pump pressure cycle 0-19 bar
- Flow impedance scale detection

## Troubleshooting Steps:

Run a full descale cycle with manufacturer-safe solution and flush the group head. If pressure remains low, remove and clean the intake screen and ensure the tank valve moves freely. Inspect all compression fittings for moisture and tighten to spec, then dry surfaces and run a 5 minute idle observation. If fresh droplets form, isolate the branch by capping one line at a time to locate the failing seal.

## Decision Tree:

No heat -> measure coil ohms -> outside 22-28 ohm or temp rise < 70 C in 3 min. If either condition is met after fuse check, classify as heating element failure and RMA; otherwise, inspect PID sensor harness and retest.

Low pressure -> descale -> still < 8 bar under load. If pressure remains below threshold after purge, classify as pump failure and RMA; if pressure recovers, complete a quality shot test and return to service.

## Expanded RMA Conditions:

- Heating element open/short or temp rise < 70 C in 3 min
- Pump stall or < 8 bar after descale

- NTC drift > 5 C
- Insulation megger < 1 Mohm

# SmartBake 500

## Description:

Convection plus infrared smart oven for precise baking.

## Serial Numbers:

- AH-SB500-75617
- AH-SB500-10318
- AH-SB500-46692

## Specifications:

- 32L dual fan
- Ambient and probe sensors
- Wi-Fi 6
- Convection plus IR elements
- Triple pane door
- 230V 50Hz

## Diagnostics:

- Sensor offset calibration
- Fan torque and friction test
- Thermal distribution mapping

## Troubleshooting Steps:

Run the sensor calibration routine and verify offsets against a reference probe at mid-rack. If the offset remains beyond limits, remove and reseat the sensor plug and repeat the procedure a second time.

Start a bake cycle at 180 C with an empty cavity and map temperature at four corners with a reference thermometer. If delta T exceeds 20 C, clean vents and verify fan direction before deeper service.

## Decision Tree:

Uneven bake -> thermal map -> delta T > 20 C across tray. If the fan passes torque tests yet delta T persists, classify as circulation path failure and RMA; if mapping normalizes after cleaning, return to service.

Temp error -> recalibrate -> offset > 5 C persists. If the offset remains beyond limit after reseat, classify as sensor array failure and RMA; if corrected, log calibration data and close.

## Expanded RMA Conditions:

- Fan stall current > 1.2A
- Sensor array > 2 sensors out of tolerance
- Control board relay no element drive

