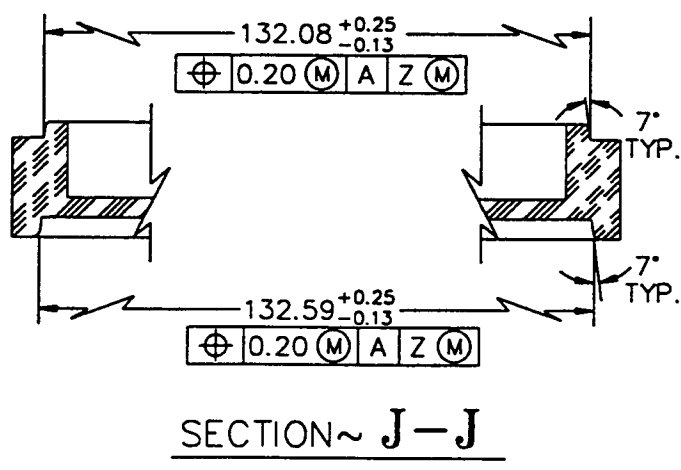
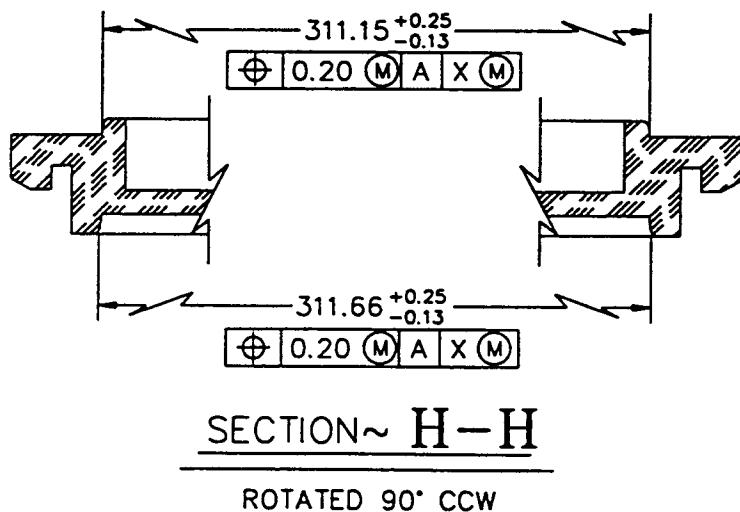
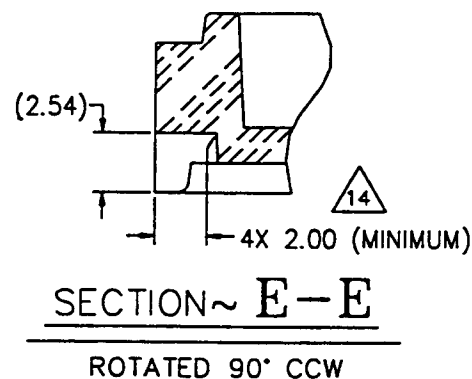
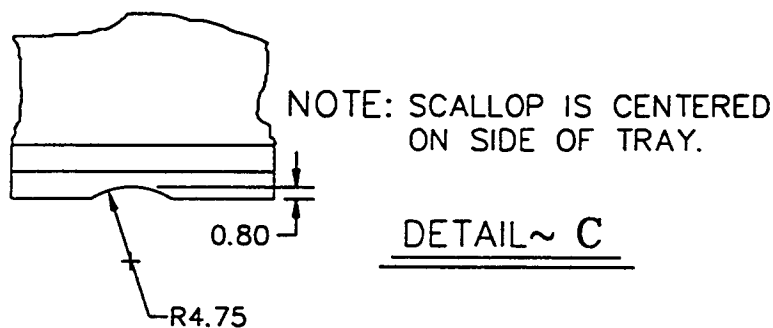
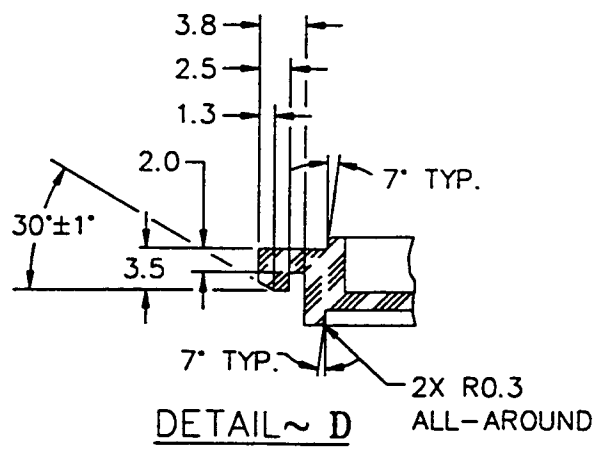


XXXX (N4) Δ_{13}
 TRAY DESIGNATOR
DETAIL~ K

XXX°C MAX. Δ_{12}
 TEMP. RATING
DETAIL~ B



TRAY STACKING DETAIL

FIGURE 2

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NOTES:

1. THESE SURFACES TO BE FREE OF SEAMS.
2. CHAMFER DENOTES PACKAGE PIN 1 ORIENTATION.
3. TRAY VACUUM PICKUP METHOD REQUIRES TWO SEPARATE PICKUP AREAS, RESULTING IN TWO CLOSED CELLS PER TRAY. VACUUM PICKUP CELL LOCATIONS ARE N5.
4. TRAY VACUUM PICKUP METHOD REQUIRES A 28 mm SQUARE (MINIMUM) WALLED PICKUP AREA, LOCATED AS CLOSE TO THE CENTER OF THE TRAY AS IS PRACTICABLE. CENTER VACUUM PICKUP CELL LOCATIONS ARE N6.
5. THIS SCALLOP ALLOWS THE USE OF A PIN TO MECHANICALLY BIAS THE TRAY ORIENTATION.
6. THE SYMBOL N REFERS TO PACKAGE LEADCOUNT SUPPORTED
7. TOTAL USABLE CELLS $N3 = N1 \times N2$
8. DIMENSIONS M, M1, M2 AND M3 DEFINE THE CENTER LINES FOR THE CELL SITES. PACKAGE INTERFACE CONTROLLED BY PACKAGE DESIGN AND LEAD FORM.
9. NON-TABULATED DIMENSIONS HAVE A TOLERANCE OF $.X = \pm 0.25$ $.XX = \pm 0.13$, ANGLES $\pm 0.5^\circ$
10. DIMENSIONS ARE IN MILLIMETERS.
11. INTERPRET DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.5M-1994.
12. XXX IS THE MAXIMUM OPERATING TEMPERATURE THE EMPTY TRAY CAN BE SUBJECTED TO FOR 48 CONTINUOUS HOURS WITHOUT VIOLATING THE DIMENSIONAL TOLERANCE OF THE TRAY.
13. N4 INDICATES PACKAGE TYPE ACCOMMODATED.
14. BOTTOM SIDEWALL NOTCHES REQUIRE A 2.00 mm (MINIMUM) DEPTH TO FACILITATE AUTO HANDLING EQUIPMENT.
15. ALL TRAY MEASUREMENTS ARE TO BE MADE WITH THE TRAY UNRESTRAINED.
16. ALL EXTERNAL TRAY SURFACES THAT MAY COME IN CONTACT WITH THE DRY PACK BAGS SHALL BE FREE OF SHARP EDGES.

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SUMMARY TABLE

*VARIATION	SIZE	ROWS	COLUMNS	TOTAL
AC	10 mm x 10 mm	20	08	160
AE	14 mm x 14 mm	15	06	90
AF	14 mm x 20 mm	12	06	72

* VARIATIONS AA, AB, AD, AG, AND AH HAVE BEEN REMOVED FROM THIS MO-027 REGISTRATION. THESE VARIATIONS CAN NOW BE FOUND IN STANDARD CS-004.

VARIATIONS

SYMBOL	DIMENSIONS ARE IN MILLIMETERS			NOTE	DIMENSIONS ARE IN MILLIMETERS			NOTE
	AC				AE			
	MIN.	NOM.	MAX.		MIN.	NOM.	MAX.	
M	13.00 BSC			14	15.45 BSC			14
M1	13.10 BSC			14	15.40 BSC			14
M2	15.20 BSC			14	20.30 BSC			14
M3	15.70 BSC			14	21.00 BSC			14
N	44-52-64-80			6	52-64-80-100-120			6
N1	8 COLUMNS				6 COLUMNS			
N2	20 ROWS				15 ROWS			
N3	160			7	90			7
N4	10 mm X 10 mm			13	14 mm X 14 mm			13
N5	ROW/COLUMN [2/4], [19/5]			3	ROW/COLUMN [2/3], [14/4]			3
N6	ROW/COLUMN [10/4,5], [11/4,5]			4	ROW/COLUMN [7/3,4], [8/3,4], [9/3,4]			4
REF	11.5-363				11.5-363			
ISSUE	A				A			
NOTES	8, 9, 10, 11, 15, 16				8, 9, 10, 11, 15, 16			

VARIATIONS

SYMBOL	DIMENSIONS ARE IN MILLIMETERS			NOTE
	AF			
	MIN.	NOM.	MAX.	
M	15.45 BSC			14
M1	17.80 BSC			14
M2	25.40 BSC			14
M3	21.00 BSC			14
N	80-100-128			6
N1	6 COLUMNS			
N2	12 ROWS			
N3	72			7
N4	14 mm X 20 mm			13
N5	ROW/COLUMN [2/3], [11/4]			3
N6	ROW/COLUMN [6/3,4], [7/3,4]			4
REF	11.5-363			
ISSUE	A			
NOTES	8, 9, 10, 11, 15, 16			

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