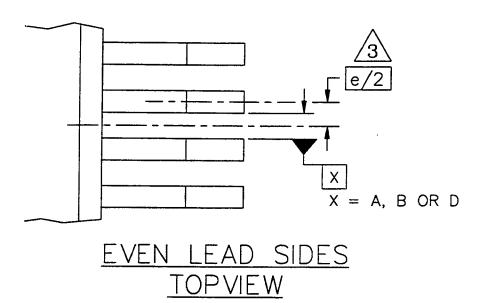
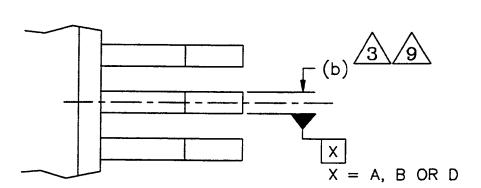


FIGURE 3 SECTION B-B

JEDEC SOLID STATE PRODUCT OUTLINES	TITLE: FINE PITCH PLASTIC QUAD FLAT PACKAGE OUTLINE 2.6 mm FOOTPRINT	ISSUE A	AUG 1997	MS-029	PAGE 2 OF 10
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ODD LEAD SIDES TOPVIEW

FIGURE 4

JEDEC SOLID STATE PRODUCT OUTLINES	TITLE: FINE PITCH PLASTIC QUAD FLAT PACKAGE OUTLINE 2.6 mm FOOTPRINT	ISSUE A	AUG 1997	MS-029	PAGE 3 OF 10
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NOTES:

- 1. ALL DIMENSIONING AND TOLERANCING CONFORMS TO ASME Y14.5M-1994.
- A THE TOP PACKAGE BODY SIZE MAY BE SMALLER THAN THE BOTTOM PACKAGE BODY SIZE.
- A DATUMS A, B AND D TO BE DETERMINED AT DATUM PLANE H.
- riangle to be determined at seating plane c.
- DIMENSIONS D1 AND E1 DO NOT INCLUDE MOLD PROTRUSION.
 ALLOWABLE PROTRUSION IS 0.25 mm PER SIDE. D1 AND E1 ARE
 MAXIMUM PLASTIC BODY SIZE DIMENSIONS INCLUDING MOLD
 MISMATCH. DIMENSIONS D1 AND E1 SHALL BE DETERMINED AT
 DATUM PLANE H.
- DETAILS OF PIN 1 IDENTIFIER ARE OPTIONAL BUT MUST BE LOCATED WITHIN THE ZONE INDICATED.
- A RECTANGULAR VARIATION KA HAS 38 AND 26 LEADS ON SIDES D AND E RESPECTIVELY.
- 8. ALL DIMENSIONS ARE IN MILLIMETERS.
- DIMENSION 6 DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL NOT CAUSE THE LEAD WIDTH TO EXCEED THE MAXIMUM 6 DIMENSION BY MORE THAN 0.08 mm. DAMBAR CAN NOT BE LOCATED ON THE LOWER RADIUS OR THE FOOT. THE MINIMUM SPACE BETWEEN PROTRUSION AND AN ADJACENT LEAD SHALL NOT BE LESS THAN 0.07 mm.
- A EXACT SHAPE OF EACH CORNER IS OPTIONAL.
- THESE DIMENSIONS APPLY TO THE FLAT SECTION OF THE LEAD BETWEEN 0.10 mm AND 0.25 mm FROM THE LEAD TIP.
- A1 IS DEFINED AS THE DISTANCE FROM THE SEATING PLANE TO THE LOWEST POINT OF THE PACKAGE BODY.

JEDEC	TITLE:	ISSUE			PAGE
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SY MBOL		N DIME	NSIONS	N 0 T E					
Ľ	MIN.	NOM.	MAX.	E					
R2	0.08	0.25							
R1	0.08								
θ	0.	3.5*	8*						
θ1	0,								
62	5*		16°						
93	5°		16°						
С	0.09	-	0.20						
c1	0.09		0.16						
L	0.45	0.60	0.75						
L1	1	.30 REF	-						
S	0.20								
TOL	ERANCES OF FORM AND POSITION								
aaa		0.25							
bbb		0.20							
ccc		0.08							

		SUMM	ARY TABLE		
BODY SIZE	PITCH	LEAD COUNT	BODY THICKNESS	STAND-OFF	VARIATION
10 X 10	0.50	64	2.0	LOW	AA
10 X 10	0.40	80	2.0	LOW	AB
12 X 12	0.50	80	2.0	LOW	BA
12 X 12	0.50	80	2.7	LOW	BB
12 X 12	0.40	100	2.0	LOW	BC
14 X 14 14 X 14 14 X 14 14 X 14	0.50 0.50 0.40 0.40	100 100 120 120	2.0 2.7 2.0 2.7	LOW LOW LOW	CA CB CC CD
20 X 20 20 X 20	0.50 0.50 0.40 0.40 0.50 0.50 0.40 0.40	144 176 176 144 144 176	2.0 2.7 2.0 2.7 2.0 2.7 2.0 2.7 3.40	HIGH HIGH HIGH LOW LOW LOW LOW	DA-1 DB-1 DC-1 DD-1 DA-2 DB-2 DC-2 DD-2
24 X 24	0.50	176	3.40	HIGH	EA
24 X 24	0.40	216	3.40	HIGH	EB
28 X 28	0.50	208	3.40	HIGH	FA-1
28 X 28	0.40	256	3.40	HIGH	FB-1
28 X 28	0.50	208	3.40	LOW	FA-2
28 X 28	0.40	256	3.40	LOW	FB-2
32 X 32	0.50	240	3.40	HIGH	GA
	0.40	296	3.40	HIGH	GB
36 X 36	0.50	272	3.80	HIGH	HA
36 X 36	0.40	336	3.80	HIGH	HB
40 X 40	0.50	304	3.80	HIGH	JA
40 X 40	0.40	376	3.80	HIGH	JB
14 X 20	0.50	128	2.70	LOW	KA

JEDEC SOLID STATE PRODUCT OUTLINES	TITLE: FINE PITCH PLASTIC QUAD FLAT PACKAGE OUTLINE 2.6 mm FOOTPRINT	ISSUE A	AUG 1997	MS-029	PAGE 5 OF 10
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S					VAF	RIATIO	NS					
M B		AA		N O		AB		0 2		BA		0 2
0	MAINI	SQUARE	MAX.	Ε	MINI	SQUARE T T MIN. NOM. MAX.			MINI	SQUARE NOM.	T MAY	Ē
	MIN.	NOM.			MIN.	NOM.			MIN.	NOM.	MAX.	┿╾┤
A			2.45				2.45				2.45	+
A1	0.05		0.25		0.05		0.25		0.05		0.25	1
A2	1.80	2.00	2.20		1.80	2.00	2.20		1.80	2.00	2.20	
	12	.60 BS		4	12			4	14	<u>.60 BS</u>		4
D1	10			5,2	10			5,2	12	.00 BS		5,2
E	12	.60 BS		4	12	.60 BS		4	14	.60 BS	C.	4
E1	10	.00 BS	C.	5,2	10	.00 BS	C	5,2	12	.00 BS	C.	5,2
N		64				80				80		
е	0.	50 BS0	·		0.	40 BS0	<u>. </u>		0.	50 BS0	<u> </u>	
Ь	0.17		0.27	9	0.13		0.23	9	0.17		0.27	9
b1	0.17	0.20	0.23		0.13	0.16	0.19		0.17	0.20	0.23	
			TOLERA	ANC	ES OF	FORM A	AND PO)SITI	ON			
ddd		0.08				0.07				0.08		
NOT					1, 8				1, 8			
REF	11-4	845			11-484	<u>S</u>			11-484	<u>S</u>		1
ISSU	JE A			<u></u>	Α	·		<u> </u>	Α			<u> </u>

ļ						DIA TIONS						
S					VA	RIATIONS						
M		BB		NO		BC		NO		CA) N
B		SQUARE		T		SQUARE		T		SQUARE		T
L	MIN.	NOM.	MAX.	E	MIN.	NOM.	MAX.	Ε	MIN.	NOM.	MAX.	E
Α			3.15				2.45				2.45	
A1	0.05		0.25		0.05		0.25		0.05		0.25	
A2	2.50	2.70	2.90		1.80	2.00	2.20		1.80	2.00	2.20	
	14	.60 BS	C.	4	14	.60 BS	C	4	16	.60 BS	C.	4
D1	12	.00 BS	C.	5,2	12	.00 BS	C.	5,2	14	.00 BS	C.	5,2
E	14	.60 BS	C.	4	14	.60 BS	C.	4	16	.60 BS	C.	4
E1	12	.00 BS	C.	5,2	12	.00 BS	C.	5,2	14	.00 BS	C.	5,2
N		80				100				100		
е	0.	50 BS0)		0.	40 BS0)		0.	50 BS0) .	
b	0.17	-	0.27	9	0.13		0.23	9	0.17		0.27	9
b1	0.17	0.20	0.23		0.13	0.16	0.19		0.17	0.20	0.23	
			TOLE	RAN	ICES OF	FORM	AND F	² 0S	ITION			
ddd		0.08				0.07				0.08		
NOT					1, 8				1, 8			
REF	11-4	845			11-484	S			11-484	<u> </u>		
ISSU	JE A				Α				Α			
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S					\	/ARIAT	TIONS					
М В О		CB		N O		CC		N O		CD		N O
ľ	MIN.	SQUARE NOM.	MAX.	E	MIN.	SQUARE NOM.	MAX.	E	MIN.	SQUARE NOM.	MAX.	T E
Α			3.15				2.45				3.15	
A1	0.05		0.25		0.05		0.25		0.05		0.25	
A2	2.50	2.70	2.90		1.80	2.00	2.20		2.50	2.70	2.90	
D	16	.60 BS	Э.	4	16	.60 BS	C.	4	16	.60 BS	C.	4
D1	14			5,2	14	.00 BS	C.	5,2	14	.00. BS	C.	5,2
E		.60 BS		4	16	.60 BS		4	16	6.60 BS		4
E1	14	.00 BS(<u> </u>	5,2	14	.00 BS	C.	5,2	14	.00 BS	C.	5,2
N		100				120				120		
е	0.	50 BSC			0.	40 BS	<u> </u>		0.	.40 BS(<u>). </u>	
Ь	0.17		0.27	9	0.13		0.23	9	0.13		0.23	9
b1	0.17	0.20	0.23		0.13	0.16	0.19		0.13	0.16	0.19	
L			TOLER	AN(<u>CES OF</u>	FORM	AND P	<u>OSI</u>	ΓΙΟΝ			
ddd		0.08				0.07				0.07		
NOT					1, 8				1, 8			
REF	11-4	845			11-4849	<u> </u>			11-484	S		
1330	IE A			1	Α	· · · · · · · · · · · · · · · · · · ·			Α			

-						VARIATION	IC					
S M B		DA-1		N O		DB-1	13	N O		DC-1		N O T
L O	MIN.	SQUARE NOM.	MAX.	E	MIN.	SQUARE NOM.	MAX.	E	MIN.	SQUARE NOM.	MAX.	Ē
Α			2.70				3.40				2.70	
A1	0.25		0.50		0.25		0.50		0.25		0.50	
A2	1.80	2.00	2.20		2.50	2.70	2.90		1.80	2.00	2.20	
D	22	.60 BS	C.	4	22	2.60 BS	iC.	4	22	.60 BS	C.	4
D1	20	.00 BS	C.	5,2	20	0.00 BS	C.	5,2	20			5,2
E	22	.60 BS	C	4	22	2.60 BS	C.	4	22			4
E1	20	.00 BS	C.	5,2	20	0.00 BS	iC.	5,2	20			5.2
N		144				144				176		
е	0.	50 BSC) ,		0	.50 BS	Ĵ.		0.	40 BS0	<u>. </u>	
b	0.17		0.27	9	0.17		0.27	9	0.13		0.23	9
b1	0.17	0.20	0.23		0.17	0.20	0.23		0.13	0.16	0.19	
			TOLE	RAN	ICES O	F FORM	AND	POS	ITION	_		
ddd		0.08				0.08				0.07	7	
NOT					1, 8				1, 8			
REF	11-4	845			11-4849	S			11-4849	3		
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				'	/ARIA1	IONS					
DD-1 SQUARE			N O T		DA-2 SQUARE		N O T		DB-2 SQUARE		N O T E
MIN.	NOM.	MAX.	E	MIN.	NOM.		E	MIN.	NOM.	MAX.	↓ -
		3.40								<u> </u>	<u> </u>
0.25											
2.50											
22.60 BSC.			4	22.60 BSC.							4
20											5,2
22			1								4
20		<u>C</u>	5,2	20.00 BSC.			5,2	<u> 20</u>		<u>C</u>	5,2
											<u> </u>
	<u>40 BSC</u>				<u>50 BSC</u>	· · · · · · · · · · · · · · · · · · ·					 _ _
0.13			9				9				9
0.13	0.16			0.17					0.20	0.23	<u></u>
		TOLE	RAN	ICES OF		AND F	20SI	TION	···		
	0.07				0.08				0.08		
			<u> </u>				1				—
	845		-				+-		১		+
	0.25 2.50 22 20 22 20 0.13 0.13	SQUARE MIN. NOM 0.25 2.50 2.70 22.60 BS 20.00 BS 22.60 BS 20.00 BS 176 0.40 BS0 0.13 0.13 0.16 0.07	SQUARE MIN. NOM. MAX 3.40 0.25 0.50 2.50 2.70 2.90 22.60 BSC. 20.00 BSC. 20.00 BSC. 176 0.40 BSC. 0.13 0.23 0.13 0.16 0.19 TOLE 0.07	SQUARE MIN. NOM. MAX 3.40 0.25 0.50 2.50 2.70 2.90 22.60 BSC. 4 20.00 BSC. 5,2 22.60 BSC. 4 20.00 BSC. 5,2 176 0.40 BSC. 5,2 0.13 0.23 9 0.13 0.16 0.19 TOLERAN 0.07 1, 8 11-484S	SQUARE	SQUARE MIN. NOM. MAX. MIN. NOM. NOM.	SQUARE NOM. MAX. NOM. NOM. NOM. MAX. NOM. NOM. MAX. NOM. NOM. MAX. NOM. NOM. MAX. NOM. NOM.	SQUARE NOM. MAX. NOM. NOM.	SQUARE NOM. MAX. MIN. MIN. NOM. MAX. MIN. MIN. NOM. MAX. MIN. MIN. NOM. MAX. MIN. MIN. MIN. NOM. MAX. MIN. MIN.	SQUARE NOM. MAX. NOM. NOM. MAX. NOM. NOM.	SQUARE

		·····			- 377	LOLA TIONS						
S					VA	ARIATIONS		_				
M		DC-2		N O		DD-2		NO		EA		ן א
В		SQUARE		T		SQUARE		Ť		SQUARE		T
L	MIN.	NOM.	MAX.	Ε	MIN. NOM. MAX.			Ε	MIN.	NOM.	MAX.	Ε
Α			2.45				3.15				4.10	
A1	0.05		0.25		0.05		0.25		0.25		0.50	
A2	1.80	2.00	2.20		2.50	2.70	2.90		3.20	3.40	3.60	
D	22.60 BSC.			4	22	2.60 BS	C.	4	26	6.60 BS	C	4
D1	20.00 BSC.			5.2				5,2	24	00 BS	C.	5,2
E	22	.60 BS	C.	4	22.60 BSC.			4	26.60 BSC.			4
E1	20	.00 BS		5,2				5,2	24	00 BS	C.	5,2
N		176			176					176		
е	0.	40 BS0	<u> </u>		0.	.40 BS0).		0.50 BSC.			
Ь	0.13		0.23	9	0.13		0.23	9	0.17		0.27	9_
b1	0.13	0.16	0.19		0.13	0.16	0.19		0.17	0.19	0.23	
			TOLE	RAN	ICES OF	FORM	AND F	<u> </u>	TION			
ddd		0.07				0.07				0.08		
NOT	IOTE 1, 8				1, 8				1, 8			
REF	11-4	845			11-4845				11-484S			
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	T					/A DI A 3	TIONS					
S					· · · · · · · · · · · · · · · · · · ·	VARIA T	1101/12	Т	ı			
M B		EB		NO		FA-1		0 20		FB-1		0 0
O L	MIN.	SQUARE NOM.	MAX.	T E	MIN.	SQUARE NOM.	MAX.	T E	MIN.	SQUARE NOM.	MAX.	- T
-	MIIN.	INOW.	4.10	 	IVIIIV.	INOM.	4.10	†	WITH.	INOIVI.	4.10	1
A A1	0.25		0.50	 	0.25		0.50	-	0.25		0.50	+
A2	3.20	3.40	3.60	 	3.20	3.40	3.60	1	3.20	3.40	3.60	
B		.60 BS		4	30			4		.60 BS		4
D1		.00 BS	C.	5,2	28	.00 BS	C.	5,2	28	3.00 BS	C.	5,2
E		6.60 BS	<u>C.</u>	4	30	.60 BS	C.	4		0.60 BS		4
<u>E1</u>	24	1.00 BS	<u>C.</u>	5,2	28	3.00 BS	<u>C.</u>	5,2	28	3.00 BS	<u>C.</u>	5,2
N	-	216	,	-		208		 		256		ļi
e_	0.13	40 BSC	0.23	9	0.17	50 BS0	0.27	9	0.13	40 BS0	0.23	9
b b1	0.13	0.16	0.23	9_	0.17	0.20	0.27	3	0.13	0.16	0.23	+3-1
 	1 0.15	0.10	TOLE	RAN				osi	TION	0.10	1 0.10	
ddd	···				0.08					0.07	,	
	TE 1, 8				1, 8				4 0			
NOT				1					1, 8			
REF	11-4	184S			11-484 A	S			1, 8 11-484 A	S		
REF	11-4	184S			11-484 A				11-484	S		
REF	11-4				11-484 A	RIATIONS			11-484			
REF ISSI	11-4	FA-2		0 2	11-484 A	RIATIONS FB-2		N O	11-484	GA		0 2
REF ISSI	JE A	FA-2 SQUARE	MAX		11-484 A	RIATIONS FB-2 SQUARE	MAX	N O T E	11-484 A	GA SQUARE	MAX	NOT E
S Y M B O L	11-4	FA-2	MAX.	O T	11-484 A	RIATIONS FB-2	MAX. 3.85	우	11-484	GA	MAX. 4.10	9
S M B O L	JE A	FA-2 SQUARE	3.85	O T	11-484 A VA	RIATIONS FB-2 SQUARE	3.85	우	MIN.	GA SQUARE	4.10	9
S Y M B O L	MIN	FA-2 SQUARE		O T	VA MIN. 0.05 3.20	RIATIONS FB-2 SQUARE NOM. 3.40	3.85 0.25 3.60	우	MIN. 0.25 3.20	GA SQUARE NOM 3.40	4.10 0.50 3.60	9
SYMBOL AA1	MIN	FA-2 SQUARE NOM. 3.40	3.85 0.25 3.60 C.	0 T E	VA MIN. 0.05 3.20	RIATIONS FB-2 SQUARE NOM 3.40 .60 BS	3.85 0.25 3.60 C.	0 T E	MIN. 0.25 3.20	GA SQUARE NOM. 3.40 .60 BS	4.10 0.50 3.60 C.	0 T E
REF ISSI A A1 A2 D	MIN 0.05 3.20 28	FA-2 SQUARE NOM. 3.40 .60 BS	3.85 0.25 3.60 C.	4 5,2	VA MIN. 0.05 3.20 28	RIATIONS FB-2 SQUARE NOM 3.40 .60 BS	3.85 0.25 3.60 C.	4 5,2	MIN. 0.25 3.20 34 32	GA SQUARE NOM. 3.40 .60 BS	4.10 0.50 3.60 C.	4 5,2
SYMBOL AA1 A2 DD1 E	MIN 0.05 3.20 28 30	FA-2 SQUARE NOM. 3.40 .60 BS .00 BS	3.85 0.25 3.60 C. C.	4 5,2 4	VA MIN. 0.05 3.20 28 30	RIATIONS FB-2 SQUARE NOM 3.40 .60 BS .60 BS	3.85 0.25 3.60 C. C.	4 5,2	MIN. 0.25 3.20 34 32 34	GA SQUARE NOM. 3.40 .60 BS .00 BS	4.10 0.50 3.60 C. C.	4 5,2 4
REF ISSI A A1 A2 D D1 E1	MIN 0.05 3.20 28 30	FA-2 SQUARE NOM. 3.40 .60 BS .00 BS	3.85 0.25 3.60 C. C.	4 5,2	VA MIN. 0.05 3.20 28 30	RIATIONS FB-2 SQUARE NOM 3.40 .60 BS .60 BS .00 BS	3.85 0.25 3.60 C. C.	4 5,2	MIN. 0.25 3.20 34 32 34	GA SQUARE NOM. 3.40 .60 BS .00 BS	4.10 0.50 3.60 C. C.	4 5,2
REF ISSI A A1 A2 D D1 E1 N	MIN 0.05 3.20 28 30 28	FA-2 SQUARE NOM. 3.40 .60 BS .00 BS .00 BS	3.85 0.25 3.60 C. C. C.	4 5,2 4	MIN 0.05 3.20 28 30 28	RIATIONS FB-2 SQUARE NOM. 3.40 .60 BS .00 BS .00 BS	3.85 0.25 3.60 C. C. C.	4 5,2	MIN. 0.25 3.20 34 32 34 32	GA SQUARE NOM. 3.40 .60 BS .00 BS .00 BS	4.10 0.50 3.60 C. C. C.	4 5,2 4
REF ISSI A A1 A2 D D1 E E1 N	MIN 0.05 3.20 28 30 28	FA-2 SQUARE NOM. 3.40 .60 BS .00 BS	3.85 0.25 3.60 C. C. C.	4 5,2 4 5,2	VA MIN. 0.05 3.20 28 30 28	RIATIONS FB-2 SQUARE NOM 3.40 .60 BS .60 BS .00 BS	3.85 0.25 3.60 C. C. C.	4 5,2 4 5,2	MIN 0.25 3.20 34 32 34 32 0.	GA SQUARE NOM. 3.40 .60 BS .00 BS	4.10 0.50 3.60 C. C. C.	4 5,2 4 5,2
REF ISSI A A1 A2 D D1 E1 N	MIN 0.05 3.20 28 30 28	FA-2 SQUARE NOM. 3.40 .60 BS .00 BS .00 BS .00 BS .00 BS	3.85 0.25 3.60 C. C. C. C.	4 5,2 4	MIN 0.05 3.20 28 30 28	RIATIONS FB-2 SQUARE NOM. 3.40 .60 BS .00 BS .00 BS	3.85 0.25 3.60 C. C. C.	4 5,2	MIN. 0.25 3.20 34 32 34 32	GA SQUARE NOM. 3.40 .60 BS .00 BS .00 BS	4.10 0.50 3.60 C. C. C.	4 5,2 4
REFISSI A A1 A2 D D1 E1 N e b	MIN 0.05 3.20 28 30 28 0.17	FA-2 SQUARE NOM. 3.40 .60 BS .00 BS .00 BS	3.85 0.25 3.60 C. C. C. C. 0.27 0.23	4 5,2 4 5,2 9	VA MIN. 0.05 3.20 28 30 28 0. 0.13	RIATIONS FB-2 SQUARE NOM 3.40 .60 BS .00 BS .00 BS .40 BSC 0.16	3.85 0.25 3.60 C. C. C. C. 0.23 0.19	4 5,2 4 5,2 9	MIN. 0.25 3.20 34 32 0. 0.17 0.17	GA SQUARE NOM 3.40 .60 BS .00 BS .00 BS .00 BS	4.10 0.50 3.60 C. C. C. C.	4 5,2 4 5,2
REFISSI A A1 A2 D D1 E1 N e b	MIN 0.05 3.20 28 30 28 0.17 0.17	FA-2 SQUARE NOM. 3.40 .60 BS .00 BS .00 BS .00 BS .00 BS	3.85 0.25 3.60 C. C. C. C. 0.27 0.23 TOLEF	4 5,2 4 5,2 9	VA MIN. 0.05 3.20 28 30 28 0.13 0.13	RIATIONS FB-2 SQUARE NOM 3.40 .60 BS .00 BS .00 BS .40 BSC 0.16	3.85 0.25 3.60 C. C. C. C. 0.23 0.19	4 5,2 4 5,2 9	MIN. 0.25 3.20 34 32 0. 0.17 0.17	GA SQUARE NOM 3.40 .60 BS .00 BS .00 BS .00 BS	4.10 0.50 3.60 C. C. C. C. 0.27 0.23	4 5,2 4 5,2

ddd	0.08	0.07	0.08	
ddd NOTE 1, REF 11 ISSUE A	. 8	1, 8	1, 8	
REF 11	1-484S	11-4845	11-4845	
ISSUE A		A	A	

JEDEC SOLID STATE PRODUCT OUTLINES	TITLE: FINE PITCH PLASTIC QUAD FLAT PACKAGE OUTLINE 2.6 mm FOOTPRINT	A AUG 199	7 MS-029	9 OF 10

s					\	/ARIA7	IONS					
M B		GB			N HA			NO	HB			NO
O L	MIN.	SQUARE NOM.	MAX.	E	T SQUARE			E	MIN.	SQUARE NOM.	MAX.	Ę
Α			4.10				4.50				4.50	
A1	0.25		0.50		0.25		0.50		0.25		0.50	
<u>A2</u>	3.20	3.40	3.60	 	3.55	3.80	4.05		3.55	3.80	4.05	
D.	34.60 BSC. 4				38.60 BSC.			4		.60 BS		4
<u>D</u> 1		2.00 BS		5,2				5,2	36.00 BSC. 38.60 BSC.			5,2
E		.60 BS		4	38.60 BSC.			4				4
E1		2.00 BS	<u>C.</u>	5,2	36.00 BSC.			5,2	<u> 36</u>	<u>.00 BS</u>	<u>C</u>	5,2
N		296		ļ		<u> 2/2</u>				336		-
е		40 BSC				50 BSC				40 BS0		
b	0.13		0.23	9	0.17		0.27	9	0.13		0.23	9
b1	0.13	0.16	0.19		0.17	0.20	0.23		0.13	0.16	0.19	Щ.
1		0.07	IULE	KAN	CES OF		AND F	<u> </u>	TION			
ddd	- 1 - 6	0.07		ļ	1 0	0.08				0.07		
REF	NOTE 1, 8 REF 11-484S				1, 8 11-484	\$			1, 8 11-4849	=		-
ISSU		073			A				A	<u>۔ </u>		+
	1				· · · · · · · · · · · · · · · · · · ·	·· ,		······································				

S					VA	ARIATIONS					· - · - · - · - · · · · · · · · · · · ·	
Y M		JA		0 2		JB		N		KA		N
В		SQUARE	·- ·- ·	T		SQUARE		P	RECTANGLE			9
L	MIN.	NOM.	MAX.	Ε	E MIN. NOM. MAX.			E	MIN.	NOM.	MAX.	Ε
Α			4.50				4.50				3.15	
A1	0.25		0.50		0.25		0.50		0.05		0.25	
A2	3.55	3.80	4.05		3.55	3.80	4.05		2.50	2.70	2.90	
D	42	.60 BS	C.	4	42	.60 BS	C.	4		.60 BS	C.	4
D1				5,2				5,2				5,2
E	42	.60 BS	C.	4	42.60 BSC.			4	16.60 BSC.			4
E1	40	.00 BS	C.	5,2				5,2	14	.00 BS		5,2
N		304			376							
е	0.	50 BS0	<u>.</u>		0.	40 BS0	<u>. </u>		0.50 BSC.			
b	0.17		0.27	9	0.13		0.23	9	0.17		0.27	9
Ь1	0.17	0.20	0.23		0.13	0.16	0.19		0.17	0.20	0.23	
			TOLE	RAN	ICES OF	FORM	AND F	POSI	TION			
ddd 0.08						0.07				0.08		
	NOTE 1, 8					1, 8			1, 8			
	REF 11-484S				11-484\$				11-484	S		
ISSU	JE A				A				Α			
												- 1

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