

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

Product image



















Pin headers made from glass-fibre-reinforced plastic with 90° wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

General ordering data

Version	PCB plug-in connector, male header, open side, THT solder connection, 5.08 mm, Number of poles: 12, 90°, Solder pin length (I): 3.2 mm, tinned, orange, Box
Order No.	<u>1146940000</u>
Туре	SL 5.08HC/12/90 3.2SN OR BX
GTIN (EAN)	4050118051407
Qty.	50 pc(s).
Product data	IEC: 400 V / 24 A
	UL: 300 V / 18.5 A
Packaging	Вох

Creation date November 19, 2023 5:13:45 PM CET



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Technical data

Dimensions and weights

Depth	12 mm	Depth (inches)	0.472 inch
Height	11.63 mm	Height (inches)	0.458 inch
Height of lowest version	8.43 mm	Width	60.76 mm
Width (inches)	2.392 inch	Net weight	4.56 g

System specifications

Product family	OMNIMATE Signal - series	Type of connection	
	BL/SL 5.08		Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 "	Outgoing elbow	90°
Number of poles	12	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.5 mm	Solder eyelet hole diameter tolerance ([O)+ 0,1 mm
L1 in mm	55.88 mm	L1 in inches	2.2 "
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE 57 106	finger-safe unplugged/ back-of-hand-safe plugged	Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 unplugged
Protection degree	IP20	Volume resistance	≤5 mΩ
Can be coded	Yes	Plugging cycles	25
Plugging force/pole, max.	10 N	Pulling force/pole, max.	7.5 N

Material data

Insulating material	PA GF	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	II
Comparative Tracking Index (CTI)	≥ 550	UL 94 flammability rating	V-0
Contact material	CuMg	Contact surface	tinned
Layer structure of solder connection	13 µm Ni / 24 µm Sn matt	Layer structure of plug contact	13 µm Ni / 24 µm Sn matt
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles $(Tu=20^{\circ}C)$	24 A
Rated current, max. number of poles (Tu=20°C)	19 A	Rated current, min. number of poles (Tu=40°C)	21 A
Rated current, max. number of poles (Tu=40°C)	16.5 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		

Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA)	10 A



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Technical data

Rated data acc. to UL 1059

Institute (cURus)		Certificate No. (cURus)	
	C TO US		E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	18.5 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		
Packing			
Packaging	Box	VPE length	169 mm
VPE width	117 mm	VPE height	38 mm
Classifications			
ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637 EC002637	ETIM 7.0	EC002637 EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 9.0 ECLASS 10.0	27-44-04-02	ECLASS 9.1 ECLASS 11.0	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 13.0	27460201
Important note			
IPC conformity	standards and norms and compl	veloped, manufactured and delivered according y with the assured properties in the data sheet lass 2". Further claims on the products can be e	resp. fulfill decorative properties
Notes	Additional variants on request		
	Gold-plated contact surfaces of	on request	
	Rated current related to rated	cross-section & min. No. of poles.	
	• Diameter of solder eyelet D =	1.4+0.1mm	
	• Solder eyelet diameter D = 1.8	5 + 0.1 mm, from 9 poles	
	• P on drawing = pitch		
		mponent itself. Clearance and creepage distand th the relevant application standards.	ces to other components are to
		4, OMNIMATE-connectors are connectors without or allowed to be engaged or disenga	

 $\bullet\,$ Long term storage of the product with average temperature of 50 $^{\circ}\text{C}$ and maximum humidity 70%, 36

months



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Technical data

Approvals

Approvais	
Approvals	C TUS KEMA
ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E60693
Downloads	
Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Engineering Data	CAD data – STEP
Product Change Notification	EN - Change of packaging DE - Change of packaging
Catalogues	Catalogues in PDF-format
Brochures	FL DRIVES EN MB DEVICE MANUF. EN FL DRIVES DE FL BUILDING SAFETY EN FL APPL LED LIGHTING EN FL INDUSTR.CONTROLS EN FL MACHINE SAFETY EN FL HEATING ELECTR EN FL APPL INVERTER EN FL APPL INVERTER EN FL BASE STATION EN FL ELEVATOR EN FL POWER SUPPLY EN FL 72H SAMPLE SER EN PO OMNIMATE EN



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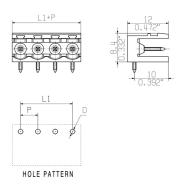
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Drawings

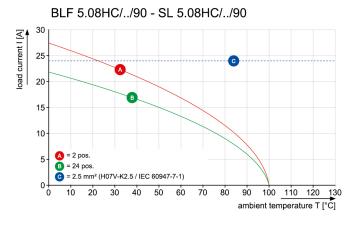
Product image



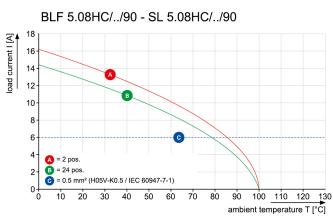
Dimensional drawing



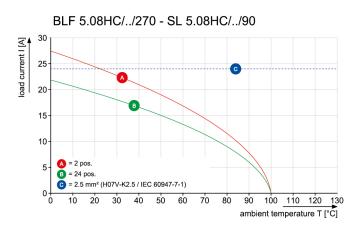
Graph



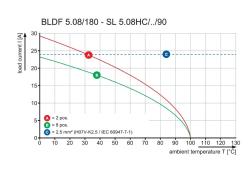
Graph



Graph



Graph





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Mating connector (fully pluggable)

BLZP 5.08HC/180 SN



Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/12/180 SN B	Version	Product data	Packaging
Order No.	1943910000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248618040	180°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	30 pc(s).			
•	1 ()			
Туре	BLZP 5.08HC/12/180 SN O	Version	Product data	Packaging
		Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
Туре	BLZP 5.08HC/12/180 SN O		IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLF 5.08HC/180 SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

Туре	BLF 5.08HC/12/180 SN OR	Version	Product data	Packaging
Order No.	1013790000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248721900	$180^{\circ}\text{, PUSH IN}$ with actuator, Clamping range, max. : $3.31~\text{mm}^2\text{, Box}$	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	30 pc(s).		12	
Туре	BLF 5.08HC/12/180 SN BK	Version	Product data	Packaging
O I NI	4040540000			_
Order No.	<u>1013540000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248721689	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12, 180°, PUSH IN with actuator, Clamping range, max.: 3.31 mm², Box	, ,	



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Mating connector (fully pluggable)

BLZP 5.08HC/90 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/12/90 SN OR	Version	Product data	Packaging
Order No.	1948110000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248624539	$90^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$	UL: 300 V / 20 A / AWG 26 - AWG 1:	2
Qty.	30 pc(s).			
Туре	BLZP 5.08HC/12/90 SN BK	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/12/90 SN BK 1948340000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	Product data IEC: 400 V / 23 A / 0.2 - 4 mm ²	Packaging Box
				Вох

BLL 5.08/90



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

Туре	BLL 5.08/12/90 3.2 SN O	Version	Product data	Packaging
Order No.	<u>1623040000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190194093	connection, 5.08 mm, Number of poles: 12, 90°, Solder pin length (I):	UL: 300 V / 15 A	
Qty.	30 pc(s).	3.2 mm, tinned, orange, Box		



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Mating connector (fully pluggable)

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BLZP 5.08HC/270 SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Туре	BLZP 5.08HC/12/270 SN 0	Version	Product data	Packaging
Order No.	<u>1948890000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248626342	270°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 20 A / AWG 26 - AWG 12	2
Qty.	30 pc(s).			
,	1 1 7			
Туре	BLZP 5.08HC/12/270 SN B	Version	Product data	Packaging
	,	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,		Packaging Box
Туре	BLZP 5.08HC/12/270 SN B		IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box

BLDT 5.08



Female plugs with two clamping-yoke screw connections per pole for wire connections with 90° and 270° outlet directions. The female plugs provide space for labelling and can be coded.

Туре	BLDT 5.08/12/- SN OR BX	Version	Product data	Packaging
Order No.	<u>1644830000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 14 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4008190284046	$90^{\circ}/270^{\circ},$ Screw connection, Clamping range, max. : $3.31~\text{mm}^2,$ Box	UL: 300 V / 10 A / AWG 26 - AWG 12	2
Qty.	25 pc(s).			
Туре	BLDT 5.08/12/- SN BK BX	Version	Product data	Packaging
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Order No.	1660810000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 14 A / 0.2 - 2.5 mm ²	Box
• •	, ,		IEC: 400 V / 14 A / 0.2 - 2.5 mm ²	Box



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Mating connector (fully pluggable)

BLL 5.08/180



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/12/180 3.2 SN	Version	Product data	Packaging
Order No.	<u>1630810000</u>	PCB plug-in connector, female header, closed side, THT solder	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190204242	connection, 5.08 mm, Number of poles: 12, 180°, Solder pin length	UL: 300 V / 15 A	
Qty.	30 pc(s).	(I): 3.2 mm, tinned, orange, Box		

BLZP 5.08HC/225 SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/12/225 SN B	Version	Product data	Packaging
Order No.	1946660000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248622436	$225^{\circ}\text{, Clamping yoke connection, Clamping range, max.}:4~\text{mm}^2\text{, Box}$	UL: 300 V / 15 A / AWG 26 - AWG 12	!
Qty.	30 pc(s).			
Туре	BLZP 5.08HC/12/225 SN O	Version	Product data	Packaging
Order No.	<u>1946350000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248622122	225°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	!



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Mating connector (fully pluggable)

BLF 5.08HC/270 SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Туре	BLF 5.08HC/12/270 SN OR	Version	Product data	Packaging
Order No.	1982800000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248686896	$270^{\circ}\text{, PUSH IN}$ with actuator, Clamping range, max. : $3.31~\text{mm}^2\text{, Box}$	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	30 pc(s).		12	
Туре	BLF 5.08HC/12/270 SN BK	Version	Product data	Packaging
Type Order No.	BLF 5.08HC/12/270 SN BK 1982030000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,		Packaging Box
	, ,		IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	0 0

BLDT 5.08B



Female plugs with two clamping-yoke screw connections per pole for wire connections with 90° and 270° outlet directions. The female plugs provide space for labelling and can be coded.

Туре	BLDT 5.08/12/-B SN BK BX	Version	Product data	Packaging
Order No.	<u>1673880000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 14 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4008190435615	180°, Clamping yoke connection, Clamping range, max. : 3.31 mm²,	UL: 300 V / 10 A / AWG 26 - AWG 12	2
Qty.	20 pc(s).	Вох		
_				
Type	BLDT 5.08/12/-B SN OR BX	Version	Product data	Packaging
Type Order No.	BLDT 5.08/12/-B SN OR BX 1651840000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,		Packaging Box
			IEC: 400 V / 14 A / 0.2 - 2.5 mm ²	Box



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Mating connector (fully pluggable)

BLL 5.08/180B



Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Туре	BLL 5.08/12/180B 3.2SN	Version	Product data	Packaging
Order No.	<u>1682830000</u>	PCB plug-in connector, female header, Dovetails for fixing blocks, THT	IEC: 400 V / 23 A	Box
GTIN (EAN)	4008190474591	solder connection, 5.08 mm, Number of poles: 12, 180°, Solder pin	UL: 300 V / 15 A	
Qty.	24 pc(s).	length (I): 3.2 mm, tinned, orange, Box		

BLF 5.08HC/90 SN



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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

Туре	BLF 5.08HC/12/90 SN OR	Version	Product data	Packaging
Order No.	1001630000	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248693436	90°, PUSH IN with actuator, Clamping range, max. : 3.31 mm², Box	UL: 300 V / 18.5 A / AWG 26 - AWG	
Qty.	30 pc(s).		12	
Туре	BLF 5.08HC/12/90 SN BK	Version	Product data	Packaging
Order No.	1000130001	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 24 A / 0.2 - 2.5 mm ²	Box
GTIN (EAN)	4032248690084	90°, PUSH IN with actuator, Clamping range, max.: 3.31 mm², Box	UL: 300 V / 18.5 A / AWG 26 - AWG	



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Mating connector (fully pluggable)

BLC 5.08R



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

General ordering data

Туре	BLC 5.08/12/180R OR BX	Version	Product data	Packaging
Order No.	<u>1610590000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 21 A	Box
GTIN (EAN)	4008190074197	180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 10 A / AWG 26 - AWG 1	4
Qty.	50 pc(s).			
Туре	BLC 5.08/12/180R BK BX	Version	Product data	Packaging
	- , ,			
Order No.	<u>1712060000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 21 A	Вох
Order No. GTIN (EAN)	, ,	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12, 180°, Crimp connection, Clamping range, max. : 2.5 mm², Box		Box

BLZP 5.08HC/225B SN



Clamping-yoke connection with right-angled (90° or 270°) or angled (225°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. The also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

Туре	BLZP 5.08HC/12/225B SN	Version	Product data	Packaging
Order No.	<u>1945850000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box
GTIN (EAN)	4032248621378	225°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	UL: 300 V / 15 A / AWG 26 - AWG 12	2
Qty.	24 pc(s).			
Туре	BLZP 5.08HC/12/225B SN	Version	Product data	Packaging
Type Order No.	BLZP 5.08HC/12/225B SN 1946080000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	Product data IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Packaging Box
• •			IEC: 400 V / 17.5 A / 0.2 - 4 mm ²	Box



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Mating connector (fully pluggable)

BLC 5.08BR



Female plugs with crimp wire connection system. The female plugs provide space for labelling and can be coded.

Туре	BLC 5.08/12/180BR OR BX	Version	Product data	Packaging
Order No.	<u>1649470000</u>	PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	IEC: 400 V / 21 A	Box
GTIN (EAN)	4008190294588	180°, Crimp connection, Clamping range, max. : 2.5 mm², Box	UL: 300 V / 10 A / AWG 26 - AWG 1	4
Qty.	50 pc(s).			
Type	BLC 5.08/12/180BR BK BX	Version	Product data	Packaging
Type Order No.	BLC 5.08/12/180BR BK BX 1712210000	Version PCB plug-in connector, female plug, 5.08 mm, Number of poles: 12,	Product data IEC: 400 V / 21 A	Packaging Box
• •	, ,			Box



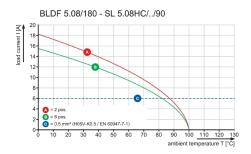
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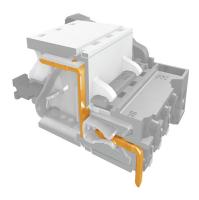
Klingenbergstraße 26 D-32758 Detmold Germany

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Drawings

Graph





Safe power transmission Proven properties

Checked

Approved

Supersedes: .

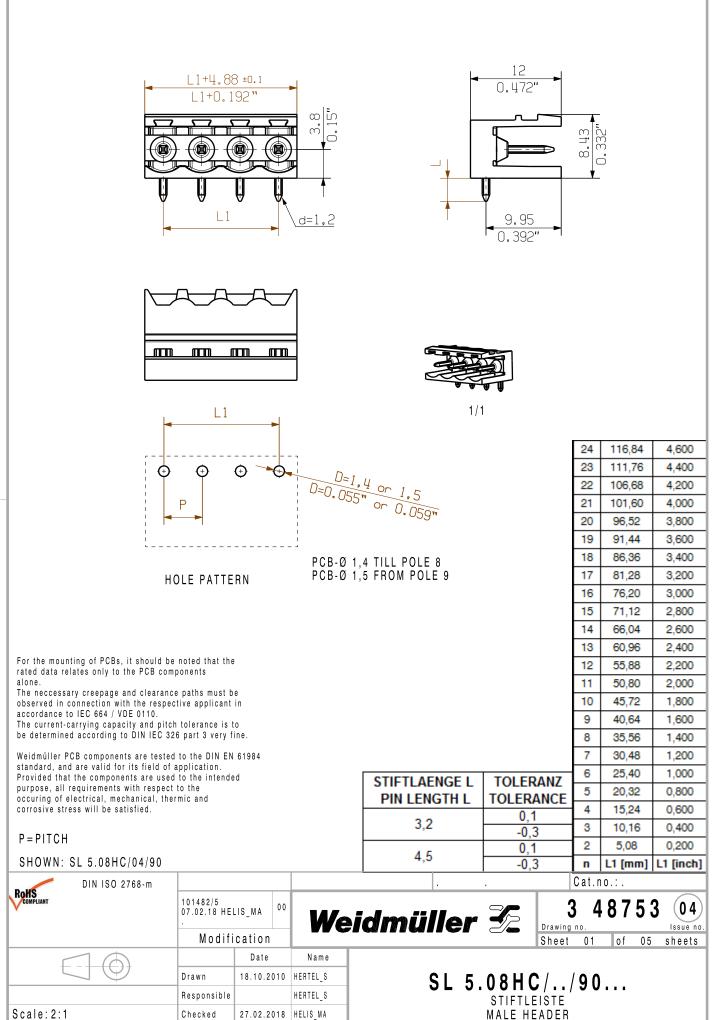
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Product file: SL-HP 5.08

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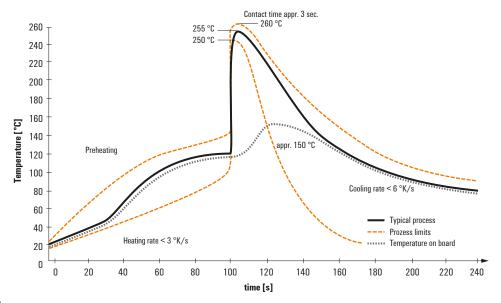
Recommended wave solderding profiles

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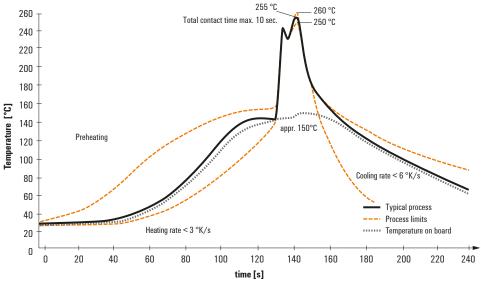
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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.