

N180 G1 X111.911 Y92.252 Z-39.652 F600.0
 N182 X111.879 Y92.29 Z-39.547 B8.779 C248.692 F1500.0
 N184 X111.853 Y92.322 Z-39.442 B8.78 C249.319
 N186 X111.833 Y92.347 Z-39.337 B8.782 C249.95
 N188 X111.819 Y92.364 Z-39.232 B8.783 C250.584
 N190 X111.81 Y92.374 Z-39.127 C251.222



reverse screw workholding technology

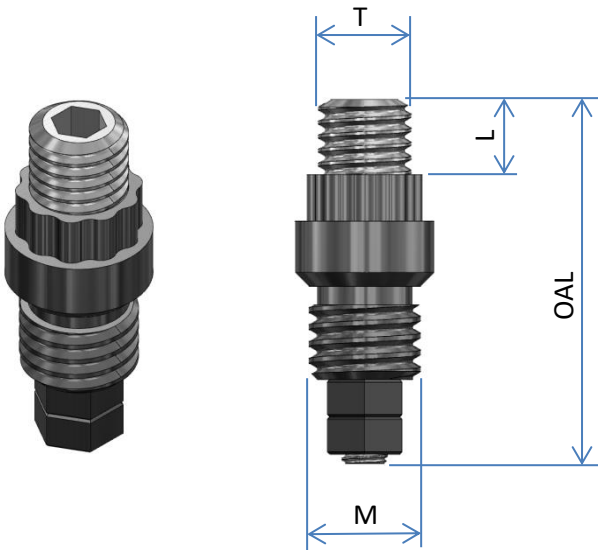


M: 0790 252 1108 E: kenneth.kelso@cadcamni.co.uk

N244 X111.911 Y92.252 Z-36.291 B8.777 C268.646
 N246 X111.949 Y92.206 Z-36.186 B8.774 C269.312
 N248 X111.992 Y92.154 Z-36.082 B8.771 C269.981
 N250 X112.041 Y92.094 Z-35.977 B8.768 C270.654
 N252 X112.096 Y92.028 Z-35.873 B8.764 C271.329
 N254 X112.041 Y92.094 Z-35.768 B8.768 C271.937
 N256 X111.992 Y92.154 Z-35.664 B8.771 C272.548
 N258 X111.949 Y92.206 Z-35.559 B8.774 C273.164
 N260 X111.911 Y92.252 Z-35.454 B8.777 C273.783
 N262 X111.879 Y92.29 Z-35.349 B8.779 C274.407
 N264 X111.853 Y92.322 Z-35.244 B8.78 C275.033
 N266 X111.833 Y92.347 Z-35.139 B8.782 C275.664
 N268 X111.819 Y92.364 Z-35.034 B8.783 C276.299
 N270 X111.81 Y92.374 Z-34.928 C276.937
 N272 X111.807 Y92.378 Z-34.823 B8.784 C277.578
 N274 X111.81 Y92.374 Z-34.718 B8.783 C278.224
 N276 X111.819 Y92.364 Z-34.613 C278.873
 N278 X111.833 Y92.347 Z-34.507 B8.782 C279.525
 N280 X111.853 Y92.322 Z-34.402 B8.78 C280.181
 N282 X111.879 Y92.29 Z-34.297 B8.779 C280.84
 N284 X111.911 Y92.252 Z-34.192 B8.777 C281.503
 N286 X111.949 Y92.206 Z-34.087 B8.774 C282.169
 N288 X111.992 Y92.154 Z-33.983 B8.771 C282.838
 N290 X112.041 Y92.094 Z-33.878 B8.768 C283.511
 N292 X112.096 Y92.028 Z-33.774 B8.764 C284.186

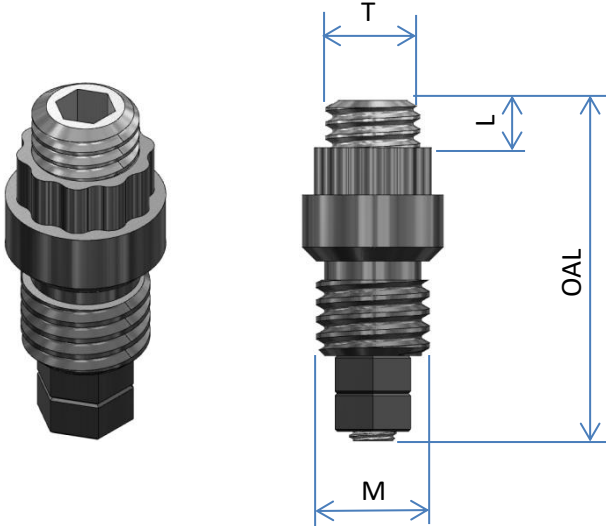
Compact Reverse Screws:

1.



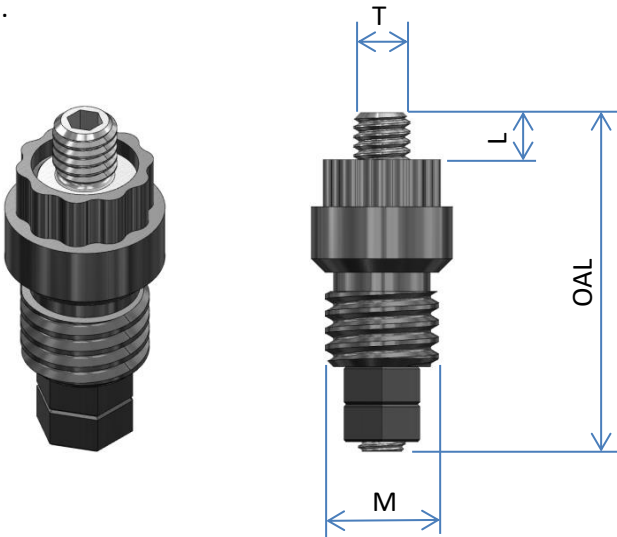
M	T	L	OAL	Part Number
M12x1.75	M10x1.5	8	39	CRSM12STR-M10LD-8

2.



M	T	L	OAL	Part Number
M12x1.75	M10x1.5	5	36	CRSM12STR-M10LD-5

3.

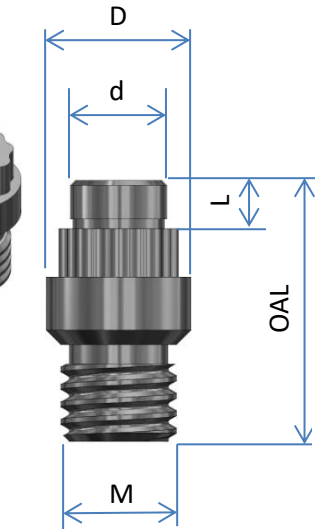


M	T	L	OAL	Part Number
M12x1.75	M6x1	5	36	CRSM12STR-M6LD-5

4.

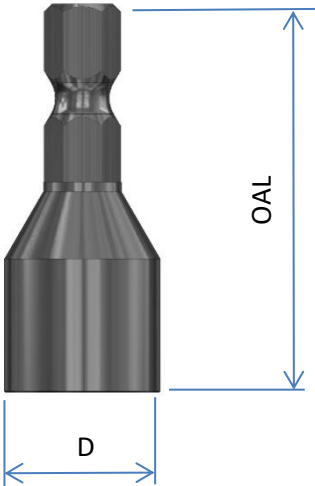


Compact Precision Dowels
3 sizes available



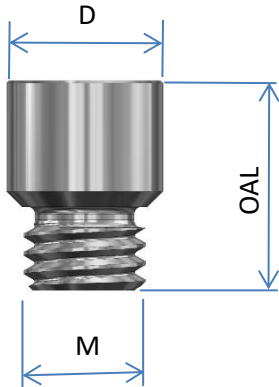
M	D	d	L	OAL	Part Number
M12x1.75	Ø15 h7	Ø10 h7	5	27	RSDM12STR-D10
M12x1.75	Ø15 h7	Ø8 h7	5	27	RSDM12STR-D8
M12x1.75	Ø15 h7	Ø6 h7	5	27	RSDM12STR-D6

5.



Type	D	OAL	Part Number
Compact ¼ screwdriver	15	37	RST-SOC-14HEX

6.

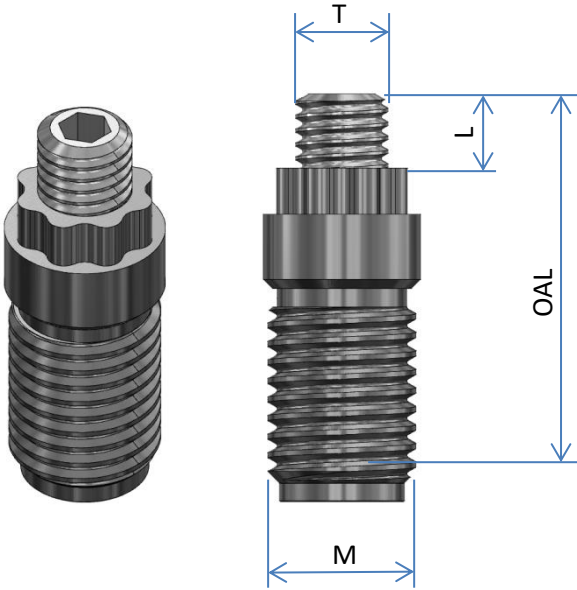


Type	D	M	OAL	Part Number
Compact Matrix Bung	15	M12	20	RST-BUNG-M12



Mighty Reverse Screws:

7.

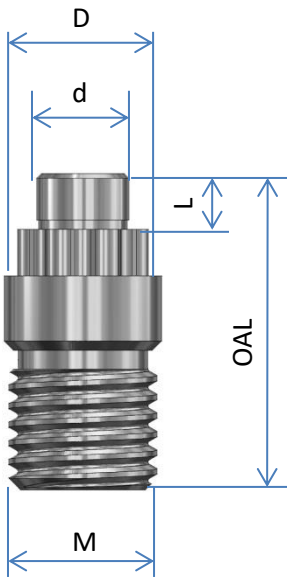


M	T	L	OAL	Part Number
M16x2	M10x1.5	8	44	MM16RSM10-8

8.

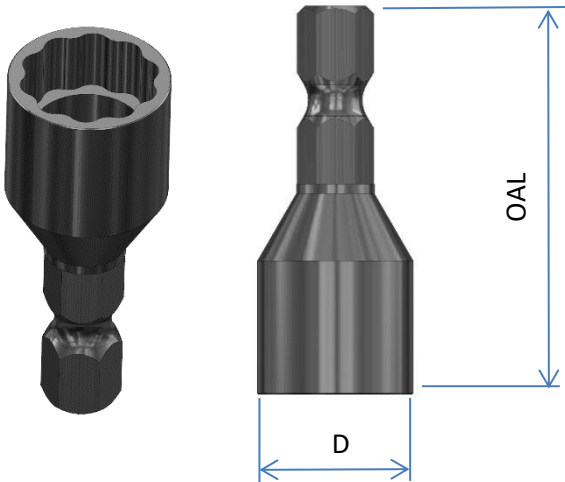


Mighty Precision Dowels
2 sizes available



M	D	d	L	OAL	Part Number
M16x2	Ø17 h7	Ø10 h7	6	34	MM16-D10
M16x2	Ø17 h7	Ø8 h7	6	34	MM16-D8

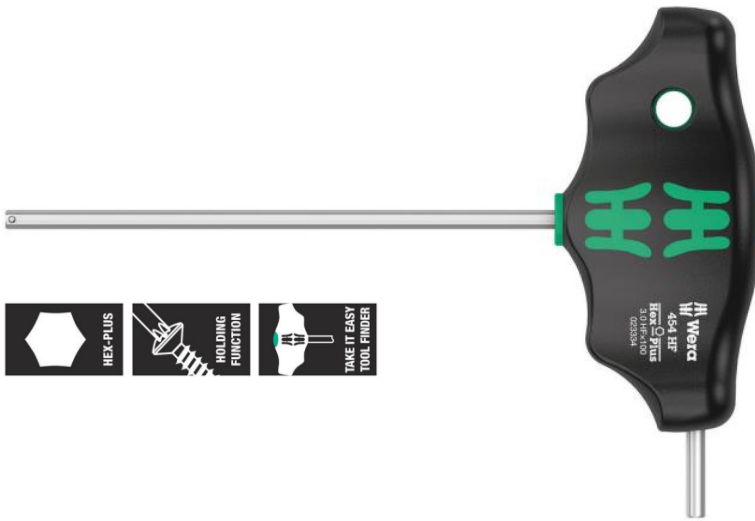
9.



Type	D	OAL	Part Number
Mighty ¼ screwdriver	17	40	MSOC-14HEX

Wera tools, Germany

10.



i Hex-Plus tools have larger contact surfaces to prevent the screw from getting damaged, driving from the flats of the recess, rather than the corners. Good to know: Hex-Plus is the perfect fit for CCNI reverse screws.

Wera T-Handle Hex-Plus with holding function

3.0 x 100 RST-3HEX-100

5.0 x 150 RST-5HEX-150

5.0 x 200 RST-5HEX-200

11.



i Every function of the Wera Rapidator quick-release chuck, such as inserting or releasing bits, can be carried out with one hand. By using the ergonomically shaped 2-component T-handle with finger recesses as an extension of your lower arm you can transfer particularly high torque. Good to know: Wera T-Handle Rapidator is the perfect fit for CCNI reverse screw sockets.

Wera T-Handle Rapidator Bit/Socket holding Screwdriver

1/4" x 45 RST-HANDLE

12.



i Wera Adaptor has a Rapidator quick-release chuck, & is compatible with any 1/4" drive ratchet. Good to know: Wera Rapidator Adaptor is the perfect fit for CCNI reverse screw sockets, should you need a little extra torque.

Wera Bit/Socket holding Adaptor / 1/4" drive ratchet attachment

1/4" x 37 RST-1437-ADPT

13.



i Hex-Plus tools have larger contact surfaces to prevent the screw from getting damaged. Good to know: Wera Hex Bit is perfect for inserting CCNI Alloy Matrix Bungs using a power drill, with a torque setting.

Wera Hex Bit for Socket Screws

5.0 x 89 RST-5HEX-89