

Caterpillar Tube Pricing Prediction with Elastic Net and Tree-based Boosting

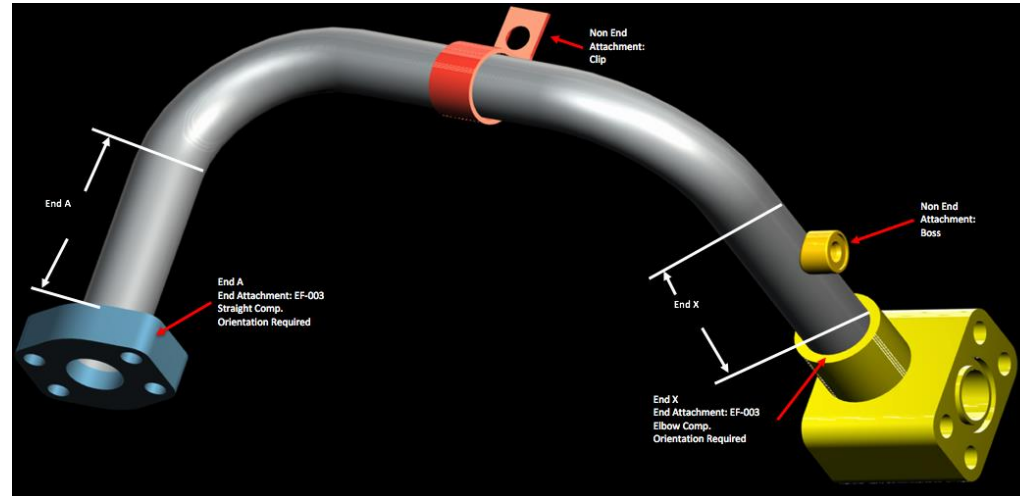
ST697 Project

Dept. of Mechanical Engineering

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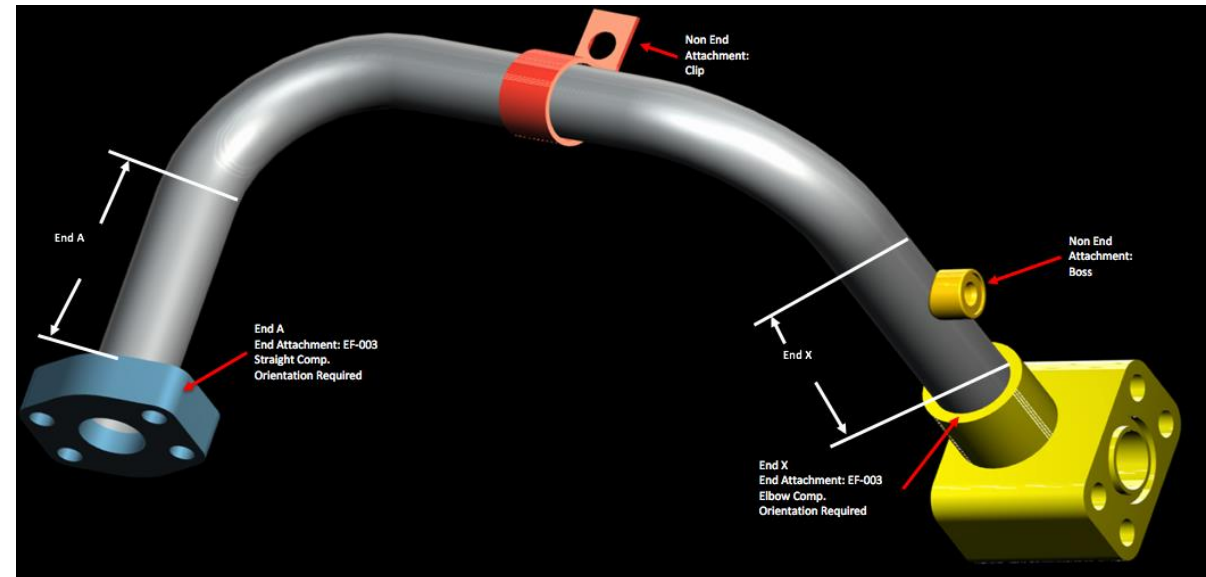
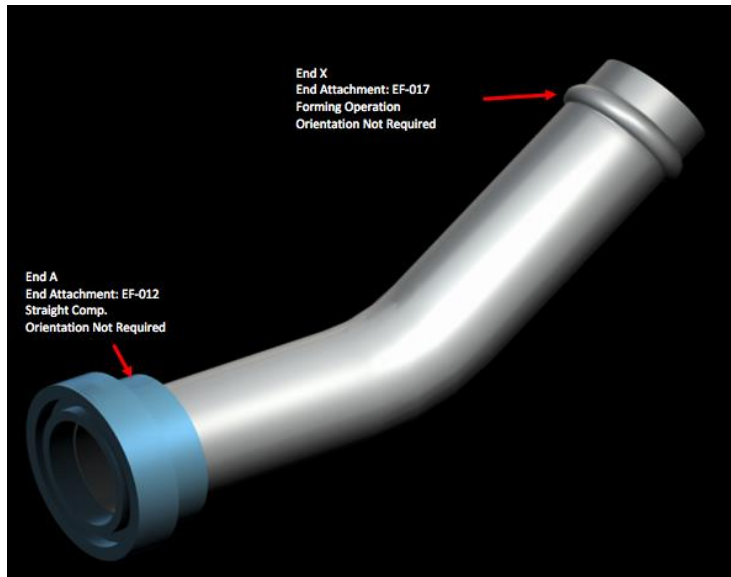
Background

- Project from Kaggle data competition 2015 Caterpillar Tube Pricing
- Caterpillar manufactures construction and mining equipment
- Those equipment use lots of tubes assemblies
- Tubes assembly
 - One or more components
 - Different base materials
 - Number of bends
 - Bend radius
 - End type



Problem Statement

- Given the detailed information of tube, components, and quantity
- Predict the quote price



Data Description

Train (# 30213)	Tube	Specs	Bill_of_Materials	Components	Components_[type]
tube_assembly_id	tube_assembly_id	tube_assembly_id	tube_assembly_id	component_id	component_id
supplier	material_id	spec1	component_id_1	component_type_id	component_type_id
quote_date	diameter	spec2	quantity_1	name	length
annual_usage	length	component_id_2		weight
min_order_quality	num_bends	spec10	quantity_2		end_form_id
bracket_pricing	end_a_1x		...		thread_size
quantity	end_a_2x		...		connection_type_id
cost (target)	end_x_1x		component_id_8	
	end_x_2x		quantity_8		(65 different attributes)
Test (# 30235)	end_a	Tube_End_Form			
tube_assembly_id	end_x	end_form_id	Type_Connection	Type_Component	
supplier	number_boss	forming	connection_type_id	component_id	
quote_date	number_bracket		name	name	
annual_usage	other				
min_order_quality					
bracket_pricing					
quantity					

Evaluation Metric

Root Mean Square Log Error (RMSLE)

$$\begin{aligned}\text{RMSLE}(y_i, \hat{y}_i) &= \sqrt{\frac{1}{n} \sum_1^n [\log(y_i + 1) - \log(\hat{y}_i + 1)]^2} \\ &= \sqrt{\frac{1}{n} \sum_1^n \left[\log \left(\frac{y_i + 1}{\hat{y}_i + 1} \right) \right]^2}\end{aligned}$$

n the number of quotes

\hat{y}_i Predicted price

y_i actual price

$\log(x)$ the natural logarithm

More focus on relative error

Convert into RMSE

$$z = \log(1 + y)$$

$$= \sqrt{\frac{1}{n} \sum_1^n (\hat{z}_i - z_i)^2} = \text{RMSE}(z_i, \hat{z}_i)$$

Data Preprocessing

- Assemble all tables together
- Data cleaning
 - Fill all NA values as 0
 - Unified the units (units not consistent, convert SI units into English unit)
 - Fix errors
- One-hot encoding all categorical features
- Log transform target variable and use RMSE evaluation metric

	J	K	L	M
_size	thread_pitch	nominal_size_1	end_form_id_2	connection
187	12	NA	A-004	NA
112	16	NA	A-004	NA
187	12	NA	A-004	NA
	NA	22.22	A-005	B-002
1	14	NA	A-004	NA
1	14	See Drawing	A-004	NA
	NA	25.4	A-001	B-002

Feature Engineering

- Construct new features
 - Cross-section area of tube
 - Total number of components
 - Total/mean/min/max weight of components
 - Total thread length
 - Total number of unique feature
 - ...

Special Consideration for Cross Validation

- If randomly shuffle the datasets during cross validation

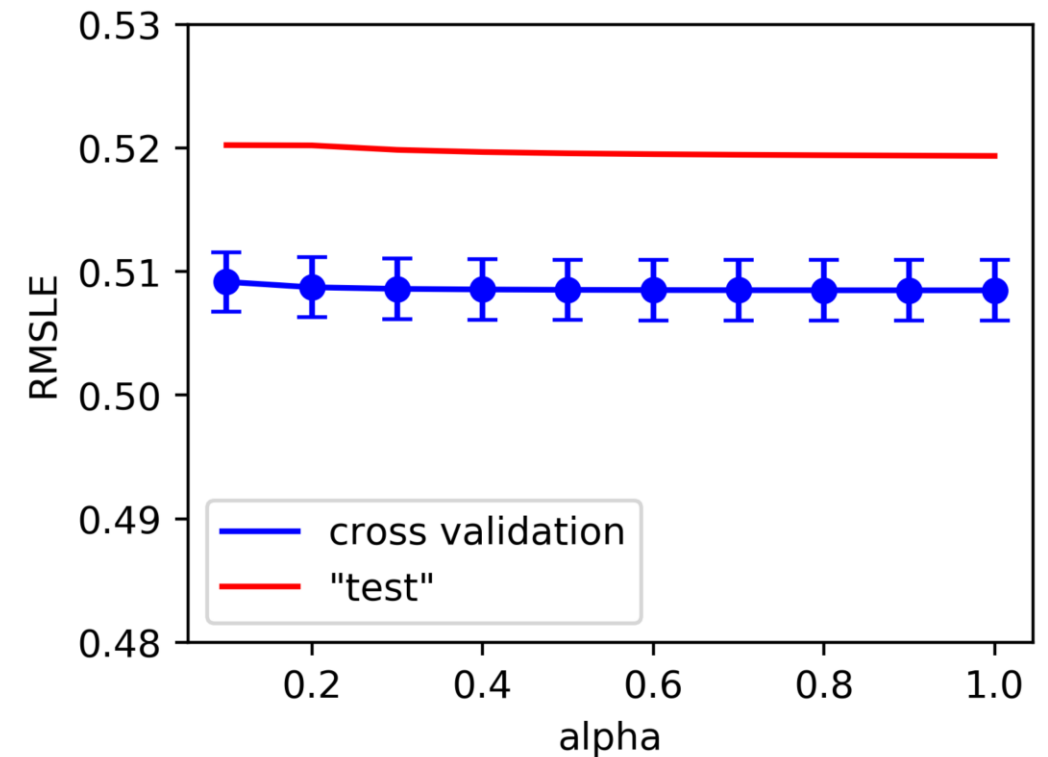
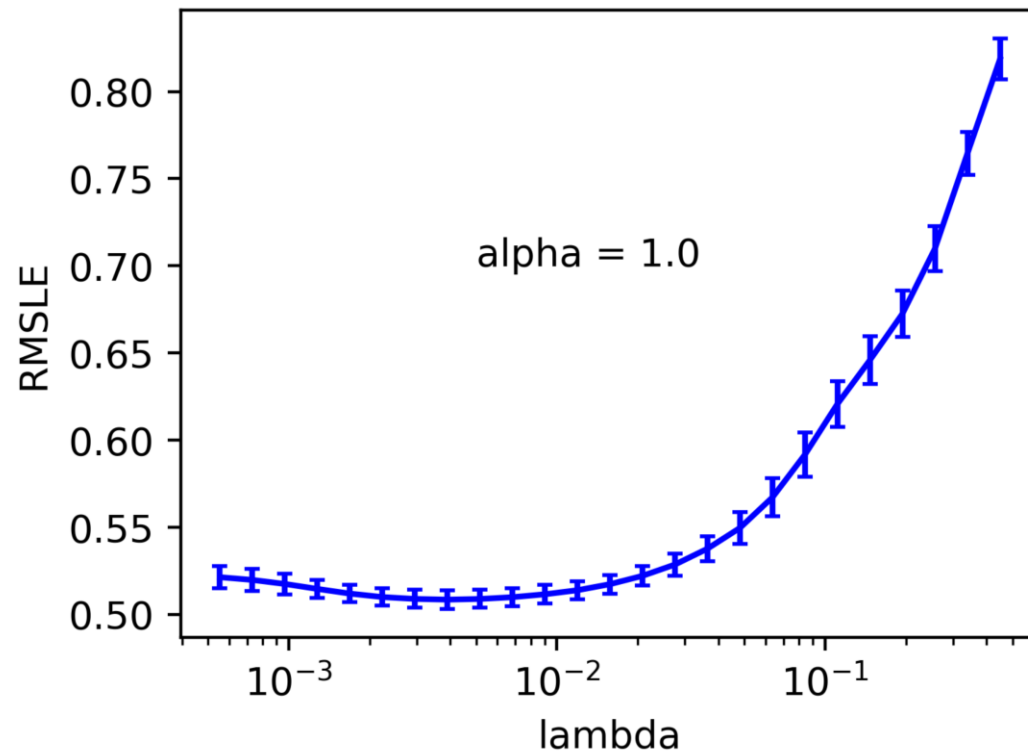
Training			
tube_assembly_id	features	quantity	cost
...			
TA-00056	...	1	28.6468
TA-00056	...	25	5.87570
TA-00056	...	100	5.28034
...			

Validation			
tube_assembly_id	features	quantity	cost
...			
TA-00056		10	
TA-00056		50	
TA-00056		250	
...			

- Cross validation would not work
- Treat records with same “tube_assembly_id” as a group
- Shuffle the groups

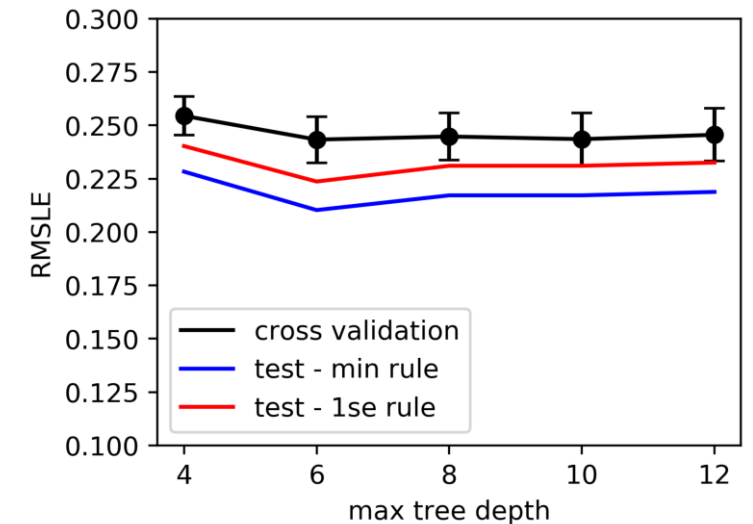
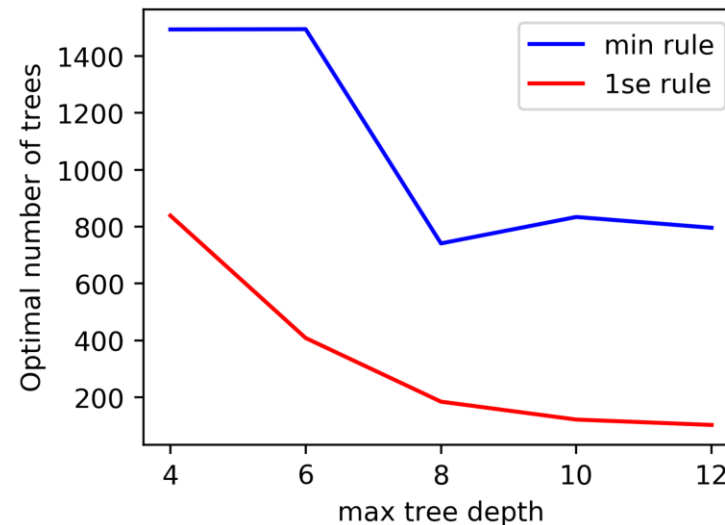
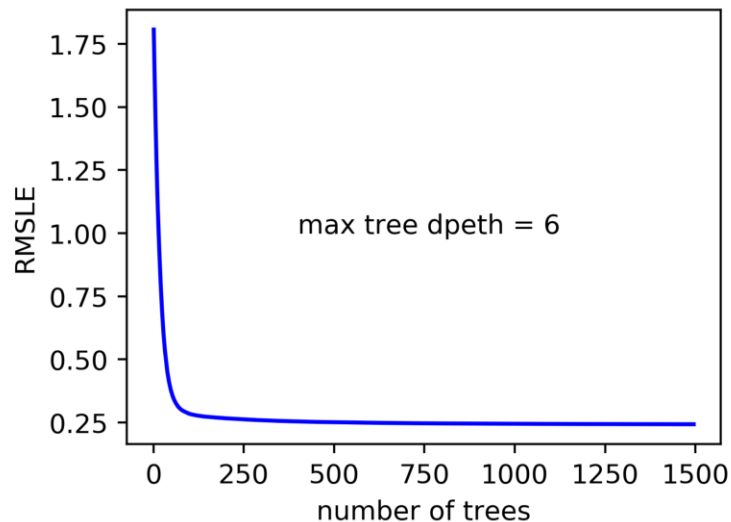
Linear Model (Elastic Net) Prediction

- Grid search + cross validation to find optimal α and λ
- Optimal $\alpha = 1.0$ (complete lasso) with test RMLSE = 0.51937



Boosting Model (xgboost) Prediction

- Grid search + cross validation to find optimal max tree depth and number of boosting rounds (i.e., number of trees)
- Min cv error rule performs better than one standard error rule
- Optimal max tree depth = 6, number of boosting rounds = 1495



Kaggle Ranking

- Using best xgboost model selected by min cv error rule
- Leader board results
 - Public leader board RMSLE: 0.233753
 - Private leader board RMSLE: 0.22411
 - Ranking: 390/1323

Conclusion

- xgboost has better predictive accuracy than elastic net.
- For xgboost, model selected by min cv error rule is better than one standard error rule.

Thanks!
Any questions ?