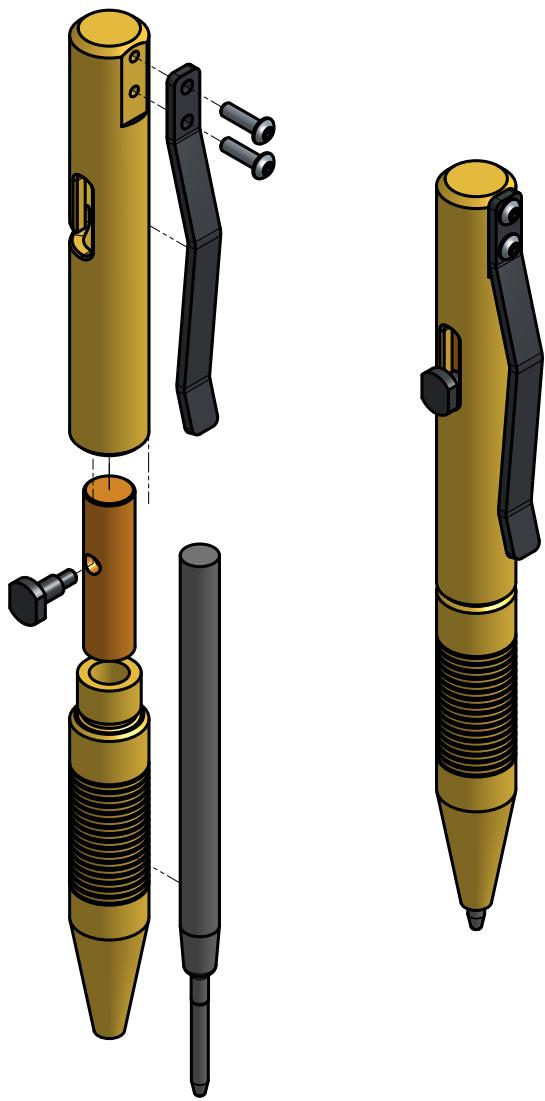
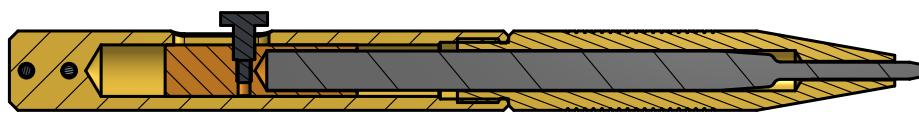
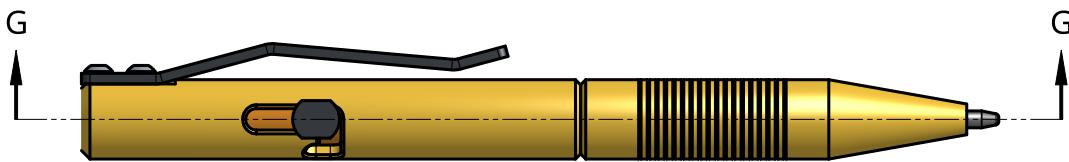


2



1

Item	Quantity	Name	Material
1	1	Barrel	Brass
2	1	Bolt	Steel
3	1	Clip	Stainless Steel 17-4
4	1	Grip	Brass
5	1	Slide	Copper or steel idrk
6	2	Socket button head cap screw #2-56 x 0.3125	Hardened Alloy Steel
7	1	Carterage	



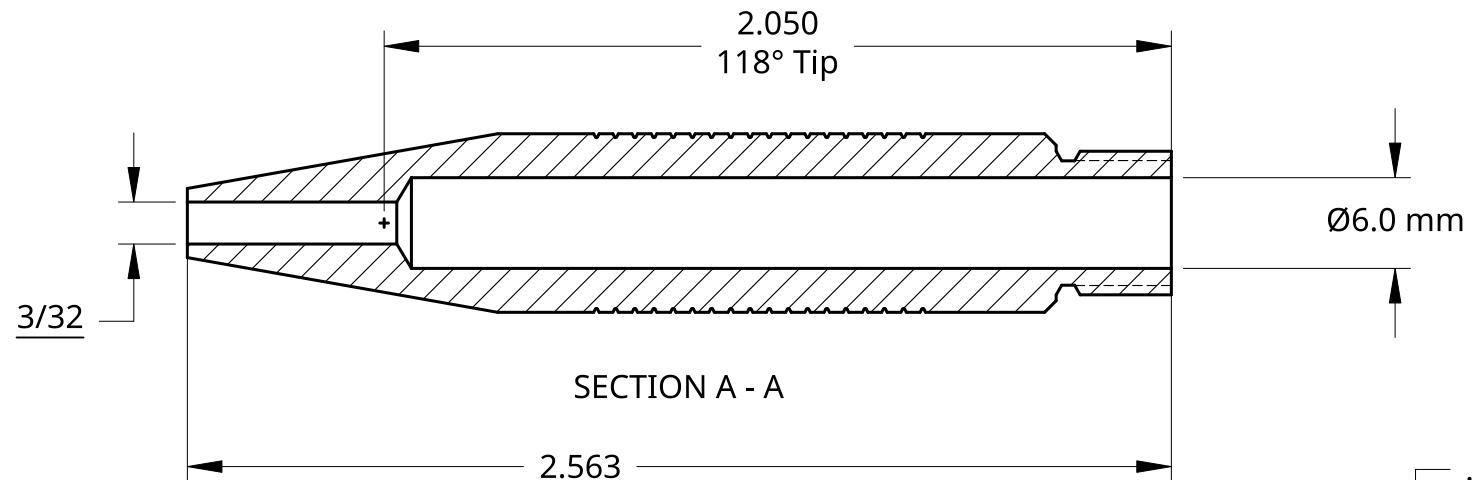
SECTION G - G

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES  XX = ±.0- XXX = ±.003      ANGULAR = ± ° XXXX = ±.000- SURFACE FINISH ✓		NAME	DATE	Measurements are using drill bit tip		
		DRAWN	SHILOH ROBINSON	08/01/2024		
		CHECKED				
		APPROVED				
DO NOT SCALE DRAWING						TITLE
BREAK ALL SHARP EDGES AND REMOVE BURRS						Bolt Action Pen
THIRD ANGLE PROJECTION		MATERIAL	FINISH	Inspired by Inheritance Machining		
		Whatever the G0602 gives you		SIZE	DWG NO.	Assembly
		SCALE 1:1.125		WEIGHT		REV.
						SHEET 1 of 5

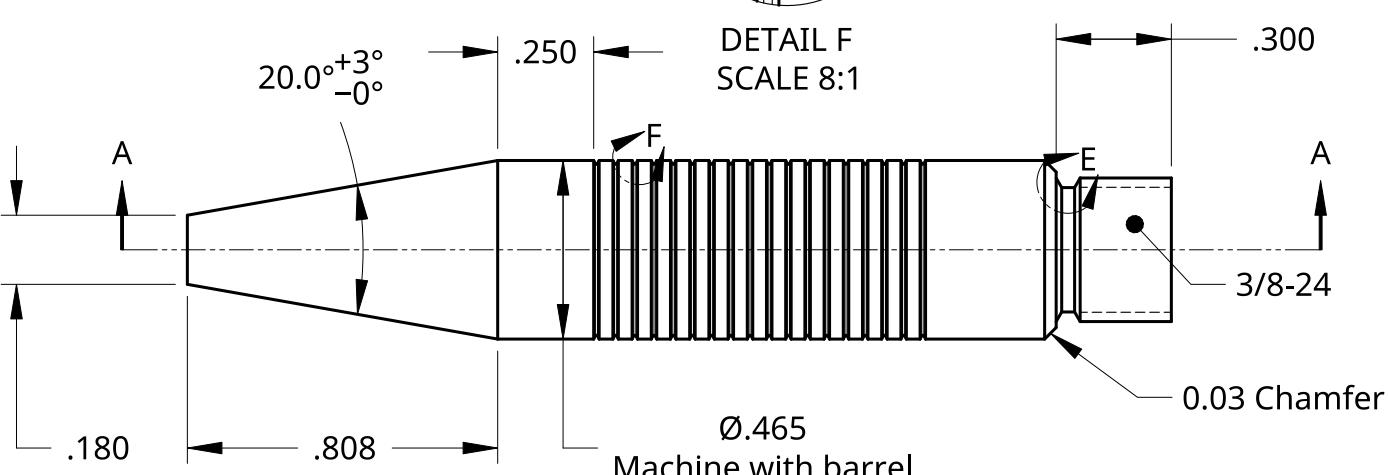
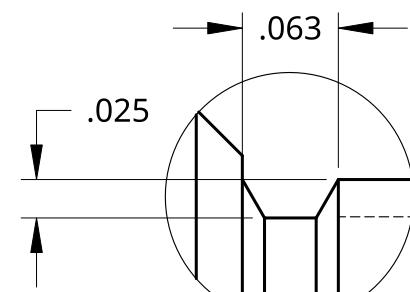
2

1

B



Thread Relief

**Tooling**

6mm Drill

 $\frac{3}{32}$  Drill

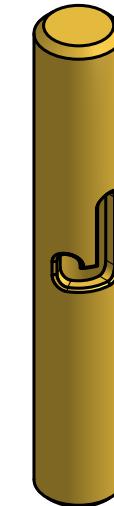
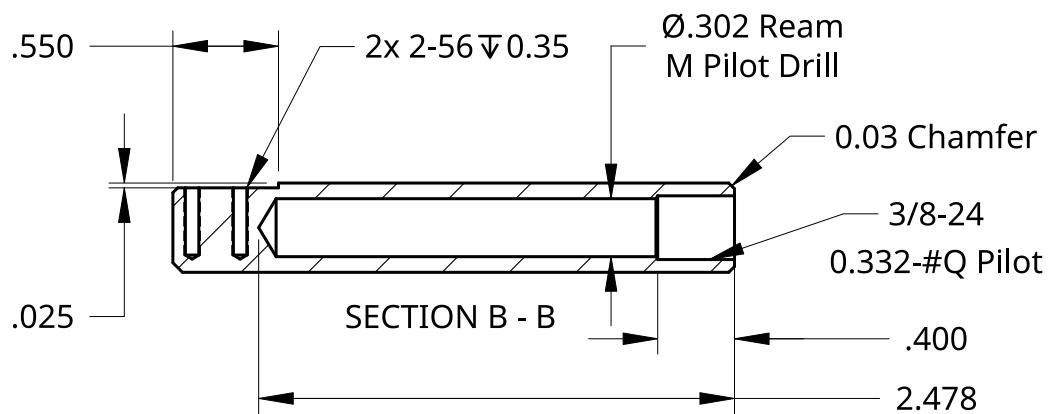
Internal Threading Tool

B

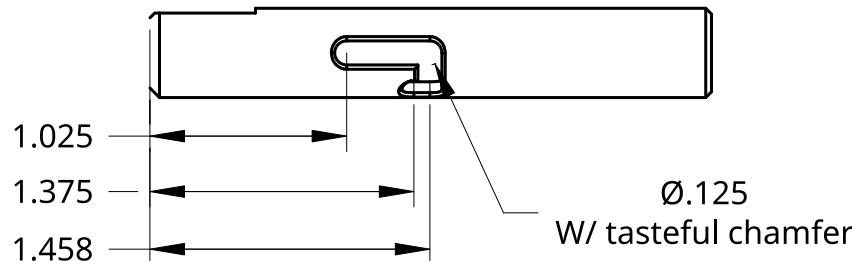
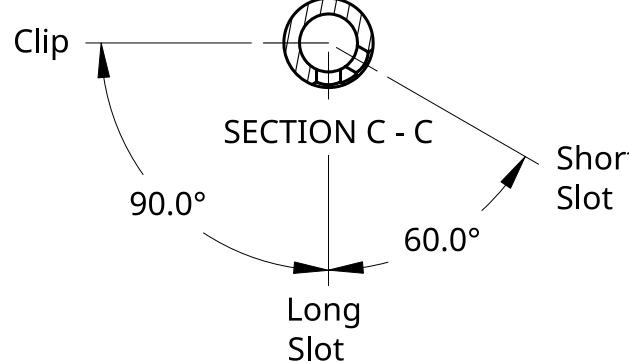
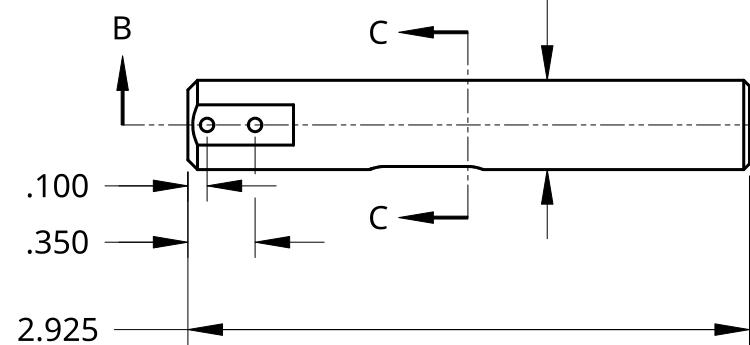
A

2

1



B



## Tooling

#M Drill
#N Reamer
#Q Drill
$\frac{3}{8}$ -24 Tap
#50 Drill
2-56 Tap
0.125 Endmill
45° Chamfer tool
0.375 End Mill

2

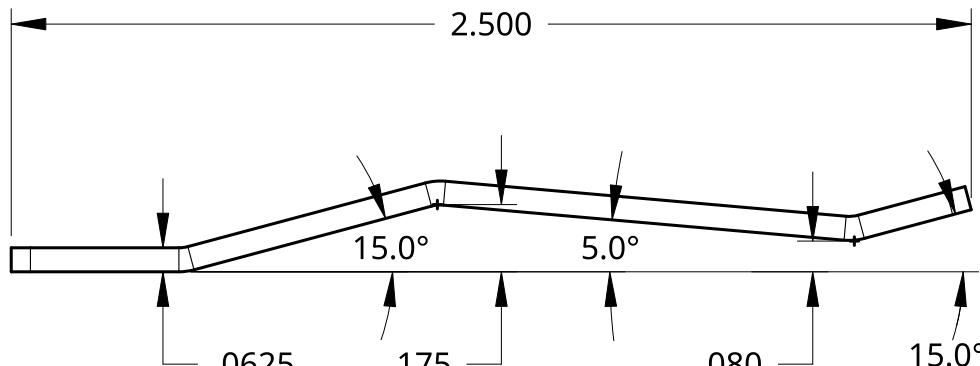
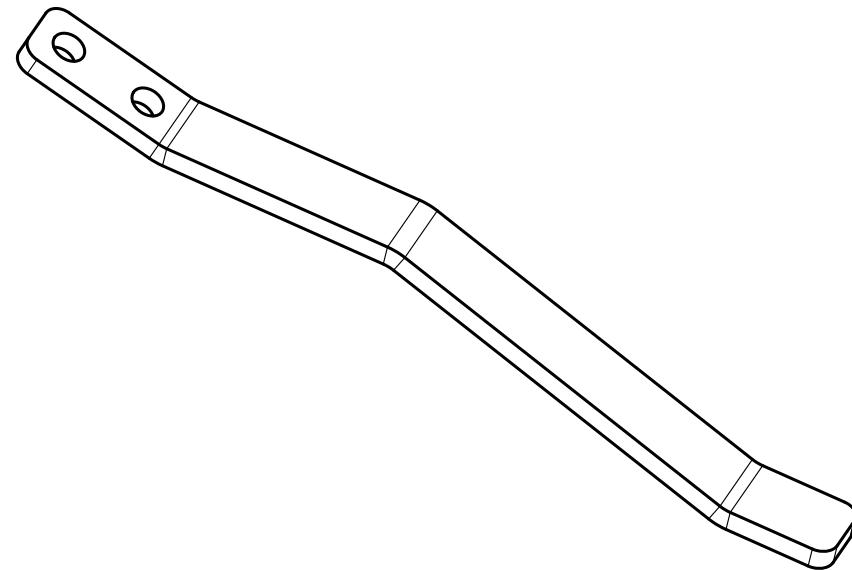
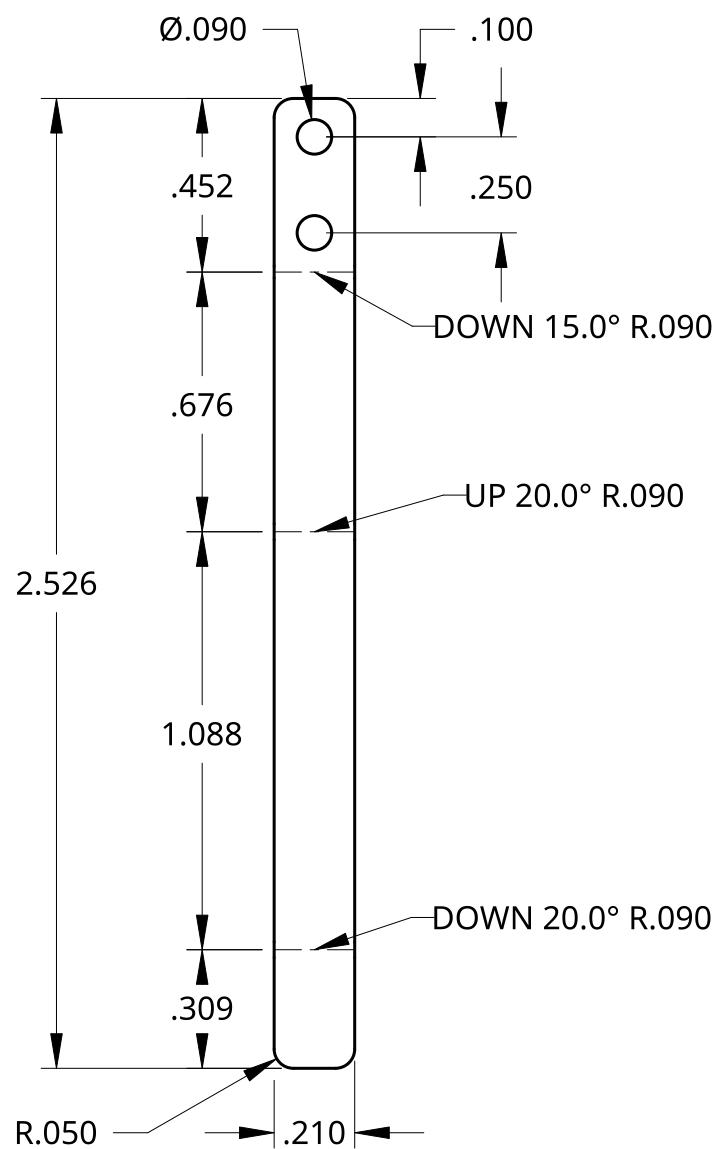
1

A

2

1

B



### Tooling

# 41 Drill

2

1

B

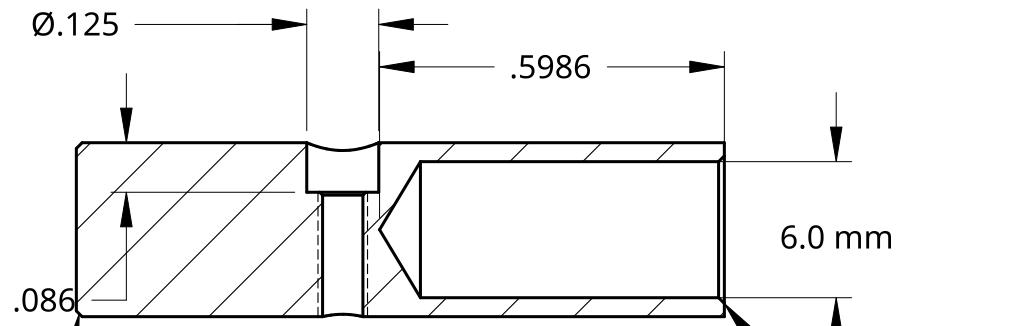
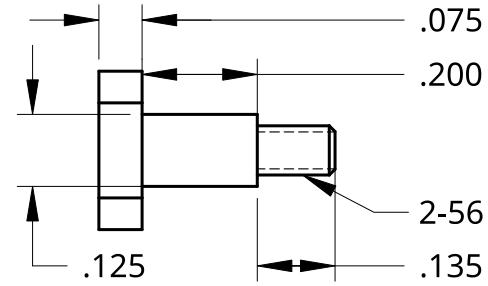
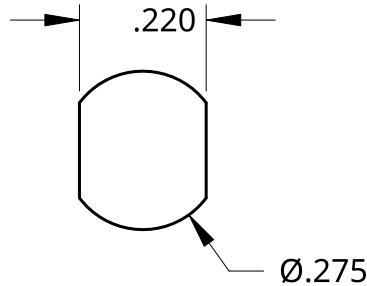
A

2

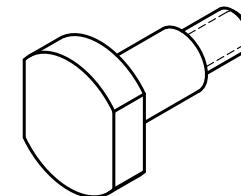
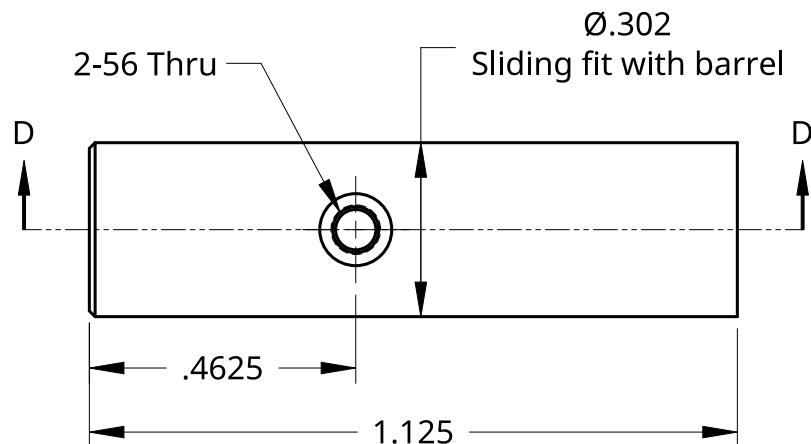
1

B

B



$.01$  Chamfer      SECTION D - D       $.01$  Chamfer



### Tooling

6mm Drill

#50 Drill

2-56 Tap

0.125 End mill

DWG NO.

Bolt + Slide

SIZE

A

SCALE

3:1

SHEET

5 of 5

REV.

2

1