



Modular PV Design: Literature Review



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What is preventing this concept from being applied today?



Single module efficiency is *low*

Modular design itself causes complications

Energy storage not sufficient

How do we improve single module efficiency?

- Increasing module size
- Making connectors more flexible and durable

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Research Is there published research on this concept?



1. **Majdi, A, Alqahtani, MD, Almakytah, A, Saleem, M.**
“Fundamental study related to the development of modular solar panel for improved durability and repairability”. IET Renew Power Gener. 2021

- Global solar panels are typically not repairable, leading to electronic waste.
- This research introduces a modular solar panel design with performance akin to traditional ones.
- The modular design was tested for power transfer, re-connection, and easy part replacement.
- It offers a repairable solution, with economic viability for real-world scenarios.

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Research Cont.



2. **T. Stern and A. Reid, "Modular solar panels using components engineered for producibility," 2011 37th IEEE Photovoltaic Specialists Conference, Seattle, WA, USA**

- Innovative modular approach for spacecraft solar arrays using space-qualified materials and high-efficiency crystalline solar cells.
- Offers superior environmental resistance and facilitates a transition to repetitive production with standardized elements.
- Streamlined assembly with features that simplify positioning, covering, stringing, laydown, and wiring of solar cells into series-parallel strings.

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Patents



Patents

- Some design methods are already patented by Solar Square

Similar Patents

- [US20110290307A1 - Modular solar panel system](#)
- [US8276330B2 - Modular solar panel racking system](#)
- [US8410350B2 - Modular solar panels with heat exchange](#)

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Commercial Activity



Commercial activity #1

- Installed **55 solar tiles** on a 27-foot sailboat.
- Total output: **600W**, and took approx 2 hours.
- Installed in **three sections** connected in **parallel**.



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Commercial Activity



Commercial activity #2

- **"1" big panel**
 - Comprises of *four pieces*.
- **36 modular solar tiles** per piece
- Combined power: 72V 360W per panel
- Application: Provides power to a remote off-grid house.



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**Potential
Energy
Savings**

Daily Energy Production (DEP)

$$= \eta \times A \times H \times PR$$

where,

η = Efficiency

A = Panel Area (m²)

H = Annual Avg. Solar Radiation (kWh/m²/day)

PR = Performance Ratio (range from 0.5 to 0.9, default value = 0.75)

Annual Energy Production (AEP)

$$= DEP \times 365 \text{ days}$$

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For 1 panel

LG NeON 2 vs SquareSolar**Specifications :-**

$$\eta = 19 \%$$

$$A = 1.71 \text{ m}^2$$

$$\text{STC Rating} = 325 \text{ W}$$

$$H = 6.5 \text{ kWh/m}^2/\text{day (for Arizona)}$$

$$\text{PR} = 0.75$$

Daily Energy Production

$$0.19 \times 1.71 \times 6.5 \times 0.75 = \underline{1.584 \text{ kWh/day}}$$

Annual Energy Production

$$1.584 \times 365 \text{ days} = \underline{578.16 \text{ kWh/yr}}$$

Specifications :-

$$\eta = 21 \%$$

$$A_{\text{module}} = 0.08428 \text{ m}^2$$

$$A_{\text{panel}} = 0.08428 \text{ m}^2 \times 20 \text{ modules} \\ = 1.68 \text{ m}^2$$

$$\text{STC Rating} = 11 \text{ W}$$

$$H = 6.5 \text{ kWh/m}^2/\text{day (for Arizona)}$$

$$\text{PR} = 0.75$$

Daily Energy Production

$$0.21 \times 1.68 \times 6.5 \times 0.75 = \underline{1.72 \text{ kWh/day}}$$

Annual Energy Production

$$1.72 \times 365 \text{ days} = \underline{627.8 \text{ kWh/yr}}$$

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For a Single Panel,

*Annual Energy Savings = **627.8 kWh/yr** (Energy generated by solar module itself and not from grid)*

The average household requires 20-25 panels.

Considering 20 Panels used in single installation -

Total Annual Energy Savings :

$$= 20 \times 627.8 \text{ kWh} = \underline{12,556 \text{ kWh/yr}}$$

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Potential CO₂ Savings



CO₂ emissions savings (kg)

= -(electricity generated by PV panel in kWh x carbon intensity in kgCO₂/kWh)

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Potential CO₂ Savings

EIA Carbon Intensity Level in Phoenix, Az (2022):

0.3138 kg/kWh

SquareSolar panels generate *12,556 kWh/year*

CO₂ emissions savings = -(energy savings x carbon intensity)

– (12,556 x 0.3138) = **-3,940 kg CO₂/yr**

LG NeON 2 CO₂ savings: -3,628.53 kg/kWh

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SquareSolar

Offers up to

8% more energy savings &

8% more CO₂ savings annually

than the “average” solar panel (LG NeON 2)

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References

Specs for SquareSolar

<https://www.squaresolarinc.com/>

Specs for LG NeON 2

<https://www.lg.com/us/business/solar/neon-2-series-solar-panels>

Average Energy Consumption in Phoenix, Az → How many solar panels do we need?

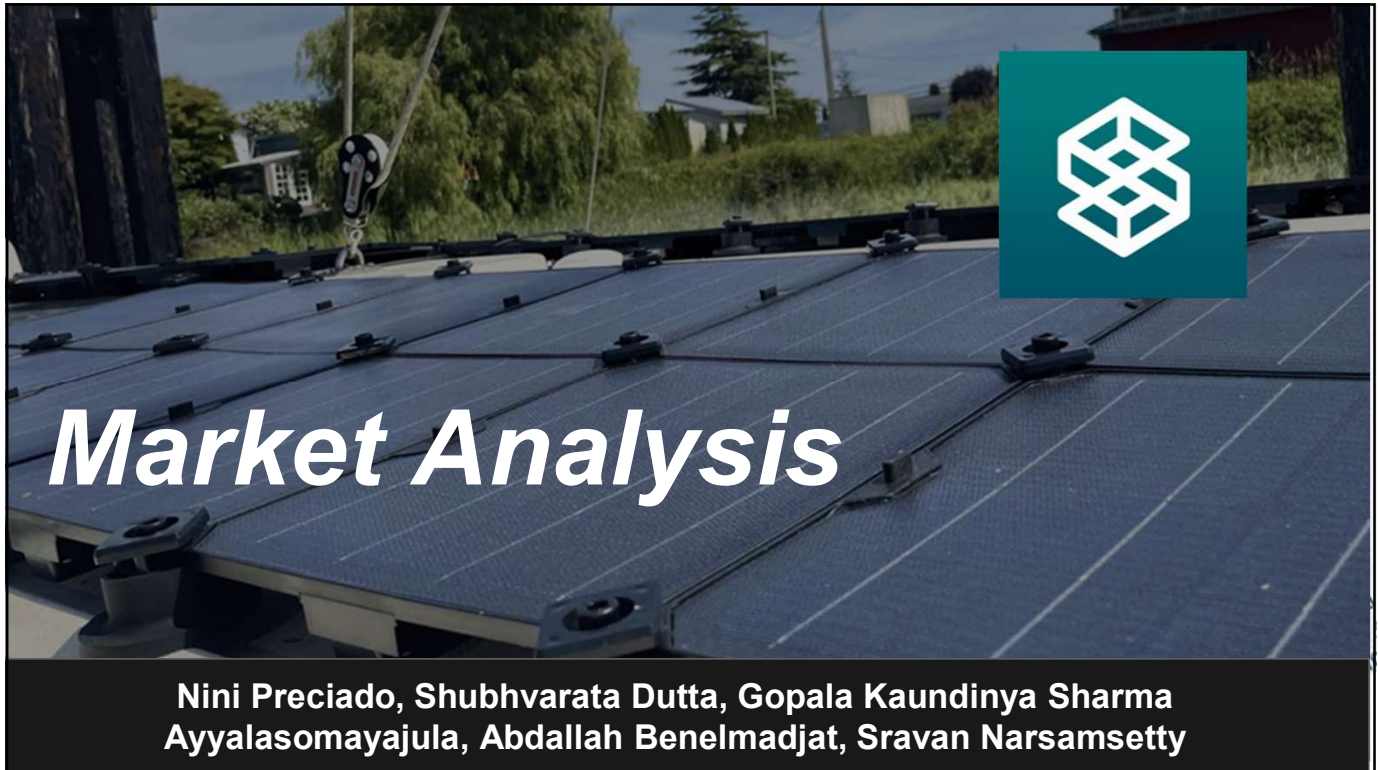
<https://www.forbes.com/home-improvement/solar/cost-of-solar-panels>

Carbon Intensity Levels in 2022:

<https://www.eia.gov/electricity/state/arizona/>

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Cost of installation

Single module Spec:-

- Power Rating:

Single Module = 11W

Single Panel (with 20 modules) = 220W

- Cost = \$1 - 1.4 / W (Taken average = \$1.2/ W)
- No Labour cost - as Self-installable

Previously:-

1. We Stated that an Average household utilizes 20-25 panels.

Considering 20 Panels used in Single Installation And each panel consists of 20 Modules.

1. Total Annual Energy Savings = 12,556 kWh/yr
2. Arizona Electricity Cost (Residential) = \$0.1254/kWh

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Simple Payback

$$SPP = (\text{Cost of Installation} / \text{Annual Energy Cost Savings})$$

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Conv. Solar vs SquareSolar

Calculations :-

Cost of Installation, CI = \$ 7,500*

Annual Energy Savings = 9,000 kWh/yr*

Annual Energy Cost Savings = 9,000 x \$0.1254

= \$1,128.6/yr

Simple Payback

=> (\$7,500) / (\$1,128.6/yr) = **6.4 years**

*Resource:- <https://www.forbes.com/home-improvement/solar/cost-of-solar-panels/>

Calculations :-

CI = No. of Panels x Module Cost x Power Rating of single Panel

= 20 x 1.2 x 220 = \$ 5,280

Annual Energy Savings = 12,556 kWh/yr

Annual Energy Cost Savings = Energy Savings x Electricity Rate

= 12,556 x 0.1254

= \$1,574.5/yr

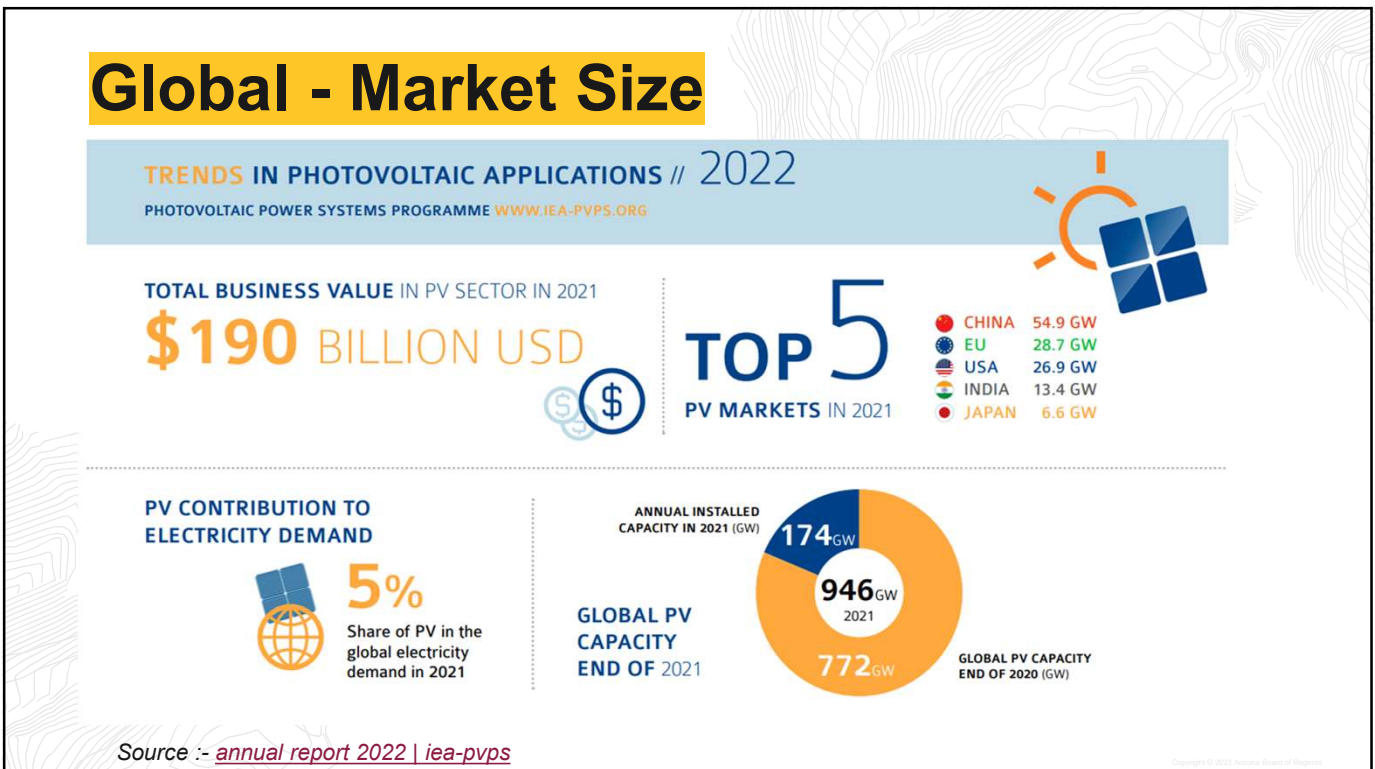
Simple Payback

=> (\$5,280) / (\$1,574.5/yr) = **3.3 years**

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Added Competition to Existing Market

Benefits -

- Improved Durability and Robustness
- Easy to Replace & Repair compared to one-time use traditional Solar panels
- Lightweight and Self-installable means no Labor or transportation cost
- Effective in controlling and reducing system damage caused by environmental and man-made loadings such as hailstorms, thermal cycling, hotspots and mechanical damage, etc.
- Less cost to replace damaged components improving performance and repairability of system

Source:- <https://ietresearch.onlinelibrary.wiley.com/doi/full/10.1049/rpg2.12079>

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- Market Analysis for Solar energy
<https://iea-pvps.org/annual-reports/>
- Comparison - Modular Panels and Conventional Solar Panels
<https://ietresearch.onlinelibrary.wiley.com/doi/full/10.1049/rpg2.12079>
- Market for Renewable Energy
<https://www.eia.gov/energyexplained/us-energy-facts/>

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