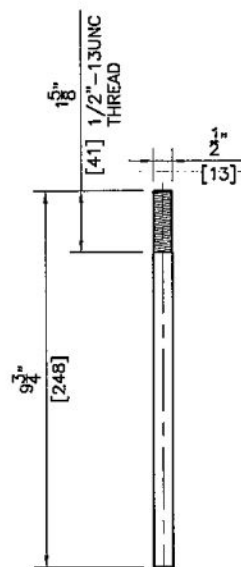
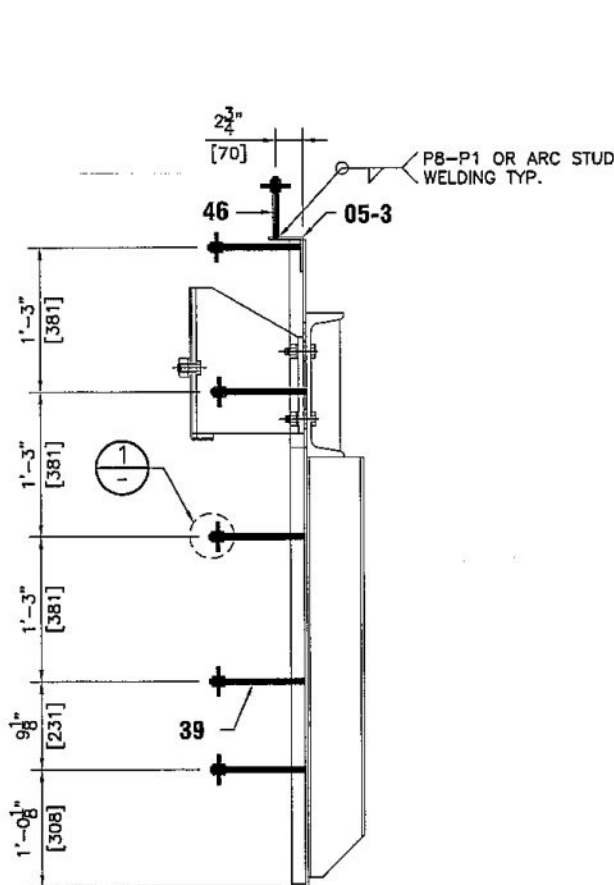


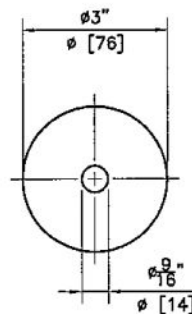
STUD LAYOUT (INSIDE VIEW)

VOGT POWER INTERNATIONAL  
Review Waived  
Bell, Milton Jun-01-2016

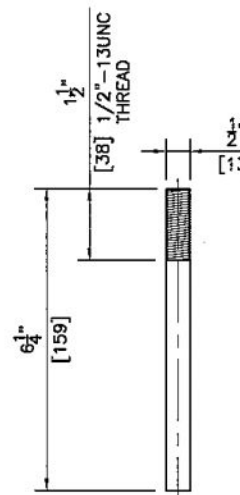
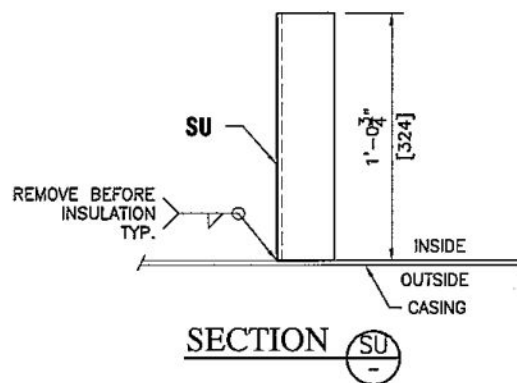
MATERIAL LIST FOR ASSEMBLY MK'D CC20 Q'TY: 1 No. Required									
PartNo	Description	Width	ID	Length	OD	Qty	Mat. Grade	Weight	Area
10-1	PL-1.5	748		1133		1	A-240 TP309S	10.17	0.85
10-2	PL-1.5	1133		1219		1	A-240 TP309S	16.57	1.38
10-3	PL-1.5	1133		1219		1	A-240 TP309S	16.57	1.38
10-4	PL-1.5	1133		1219		1	A-240 TP309S	16.57	1.38
10-5	PL-1.5	1133		1219		1	A-240 TP309S	16.57	1.38
10-6	PL-1.5	1133		1219		1	A-240 TP309S	16.57	1.38
10-7	PL-1.5	1133		1219		1	A-240 TP309S	16.57	1.38
10-8	PL-1.5	1133		1219		1	A-240 TP309S	16.57	1.38
10-9	PL-1.5	1133		1219		1	A-240 TP309S	16.57	1.38
10-10	PL-1.5	1133		1219		1	A-240 TP309S	16.57	1.38
10-11	PL-1.5	367		1133		1	A-240 TP309S	4.99	0.42
10-12	PL-1.5	366		896		1	A-240 TP309S	3.94	0.33
10-13	PL-1.5	896		1219		1	A-240 TP309S	13.11	1.09
10-14	PL-1.5	896		1219		1	A-240 TP309S	13.11	1.09
10-15	PL-1.5	896		1219		1	A-240 TP309S	13.11	1.09
10-16	PL-1.5	896		1219		1	A-240 TP309S	13.11	1.09
10-17	PL-1.5	896		1219		1	A-240 TP309S	13.11	1.09
10-18	PL-1.5	896		1219		1	A-240 TP309S	13.11	1.09
10-19	PL-1.5	896		1219		1	A-240 TP309S	13.11	1.09
10-20	PL-1.5	896		1219		1	A-240 TP309S	13.11	1.09
10-21	PL-1.5	896		1219		1	A-240 TP309S	13.11	1.09
10-22	PL-1.5	748		896		1	A-240 TP309S	8.04	0.67
10	PL-1.5	76		233		12	A-240 TP309S	2.55	0.21
15	PL-3	51		103		22	A-240 TP309S	2.77	0.12
35	PL-3	178	ID	279	OD	6	A-240 TP309S	7.15	0.30
16	INSULATION 2" THK. 8# DENSITY (49 ROLLS)					5	SUPERWOOL PLUS	689.28	107.70 m <sup>2</sup>
16-1	INSULATION 2" THK. 8# DENSITY (3 ROLLS)					3	SUPERWOOL PLUS	36.67	5.73 m <sup>2</sup>
39	STUD 3/8" DIA. x 9 3/4" LG.			248		149	A-479 TP309S	22.91	1.16
40	HEX NUT REGULAR 1/2"					360	A194 GR.8MA*	6.12	
41	WASHER 12GA. (3mm)	14	ID	76	OD	360	A-240 TP309S	49.90	2.08
46	STUD 3/8" DIA. x 6 1/4" LG.			159		31	A-479 TP309S	3.06	0.15
SU	C-125x65x6x8			324		8	G3101 SS400		
Total								1,114.68	141.97



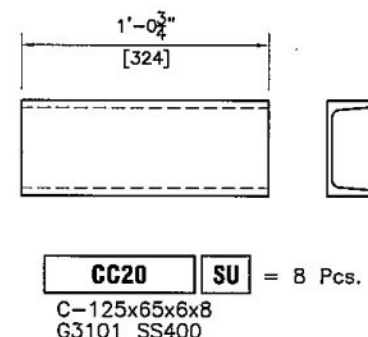
CC20 39 = 149 Pcs.  
STUD 1/2" DIA. X 9-3/4" LG.  
A-479 TP309S



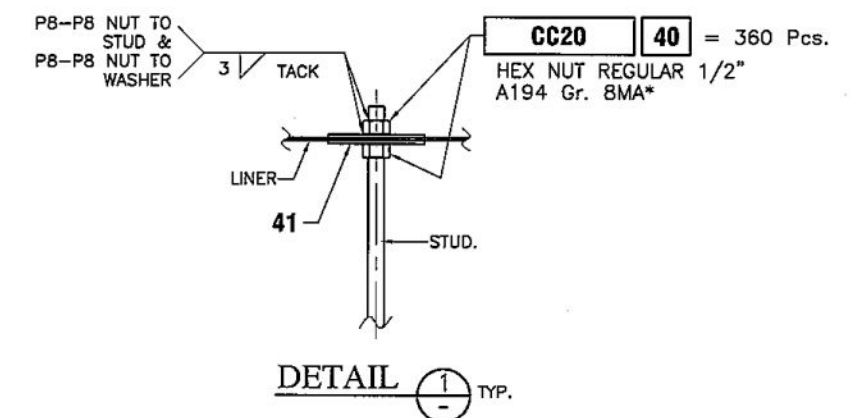
CC20 41 = 360 Pcs.  
WASHER 12 GA.(3mm)  
A-240 TP309S



CC20 46 = 31 Pcs.  
STUD 1/2" DIA. X 6-1/4" LG.  
A-479 TP309S



CC20 SU = 8 Pcs.  
C-125x65x6x8  
G3101 SS400



This drawing contains Visavakit Patana Corp., Ltd.'s confidential and proprietary information and cannot be used, duplicated or disclosed in whole or in part, except with the express written permission of Visavakit Patana Corp., Ltd.  
© Visavakit Patana Corp., Ltd. all rights reserved as an unpublished work.

**VISAVAKIT PATANA CORPORATION LIMITED**  
OFFICE :215/148-149 Pracharad 1 Road, Bangsue, Bangkok 10800 Tel: 0-2585-2556-8 Fax: 0-2587-6068  
PLANT 1 :28/2 Moo4, Soi Chai Ua, Pathumthani 12000 Tel: 0-2975-2811-4 Fax: 0-2975-2815  
PLANT 2 :52 Moo7, Kubangwong, Ladlumbkew, Pathumthani 12140 Tel: 0-2979-4001-9 Fax: 0-2979-4010  
www.vipco-thai.com Email : vipco@vipco-thai.com

TITLE		JOB NO.	
VOGT POWER INTERNATIONAL		1711	
GENESIS KEYS ENERGY CENTER PROJECT			
ATTIC PANEL ASSEMBLY			
INLET BOX 2 (CC20) (LINER)			
REF.DWG.NO.	VIPCO DWG.NO.	REV	
V17494-CCND-0003	Y15-1711-CC20-06	2	

GENERAL NUT TIGHTENING TO STUD ON LINER PLATE [TYP.]

NUT SHALL BE HAND TIGHTENED FULLY TO STUD AND THEN BACKED OFF 1/2 RETURN, AND TACK WELDED PER DRAWING

ข้อกำหนดทั่วไปของการขันน็อตเข้ากับสตั๊ดบนแผ่นไลเนอร์

ขันเกลียวน็อตเข้ากับสตั๊ดให้สุดด้วยมือแล้วคลายออกครึ่งรอบ

จากนั้น เชื่อมตม (TACK WELD) ตามแบบของรูปคำ