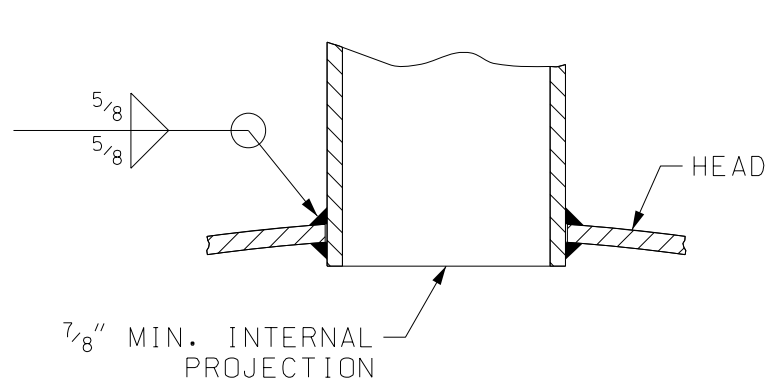
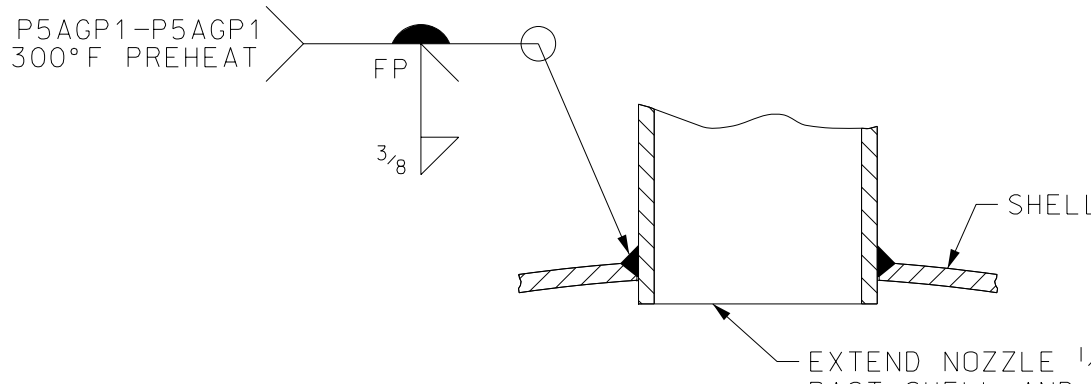


NOZZLE SCHEDULE					
N#/PN	DESCRIPTION	LINE NUMBER	NOZZLE NECK	END	WELDING DETAIL
N1	OUTLET TO IP DRUM	IP3524	4" SCH. XXS SA-106 GR.B PIPE	BUTT WELD	1
N2	HP CBD TO FLASH TANK	BD3500	FORGED NOZZLE, 5" OD x 3.438" ID SA-182 F22 CL3	BUTT WELD	2
N3	INSPECTION PORT*	-	3.5"-CL600 LWN FLANGE SA-105	FLANGED	4
N4	INSPECTION PORT*	-	3.5"-CL600 LWN FLANGE SA-105	FLANGED	4
N5	FLASH TANK DRAIN TO BD TANK	BD3004	2"-6000# SW FLEXOLET SA-105	SOCKET WELD	3
N6	FLASH TANK LEVEL TRANSMITTER (UPPER)	BD3705	1"-3000# SW FLEXOLET SA-105	SOCKET WELD	3
N7	FLASH TANK LEVEL TRANSMITTER (LOWER)	BD3706	1"-3000# SW FLEXOLET SA-105	SOCKET WELD	3

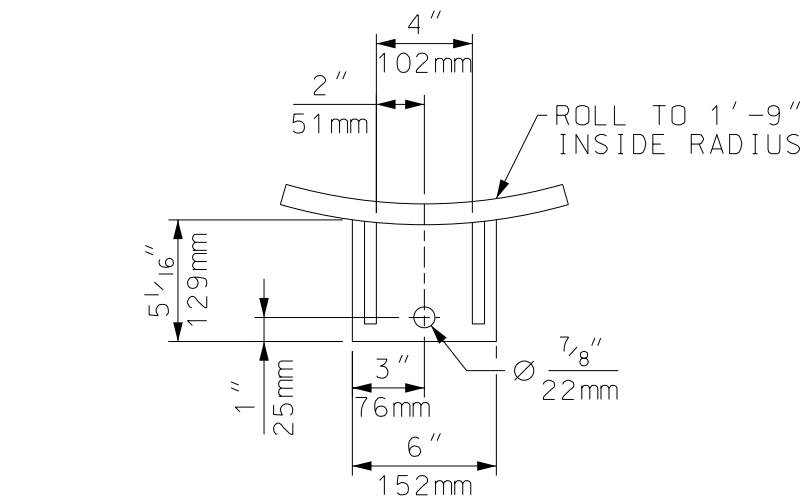
*INSPECTION PORTS TO BE FURNISHED WITH ANSI 600#, RF, SA-105 BLIND FLANGE, BOLTING HARDWARE AND FLEXITALLIC SPIRAL WOUND GASKET



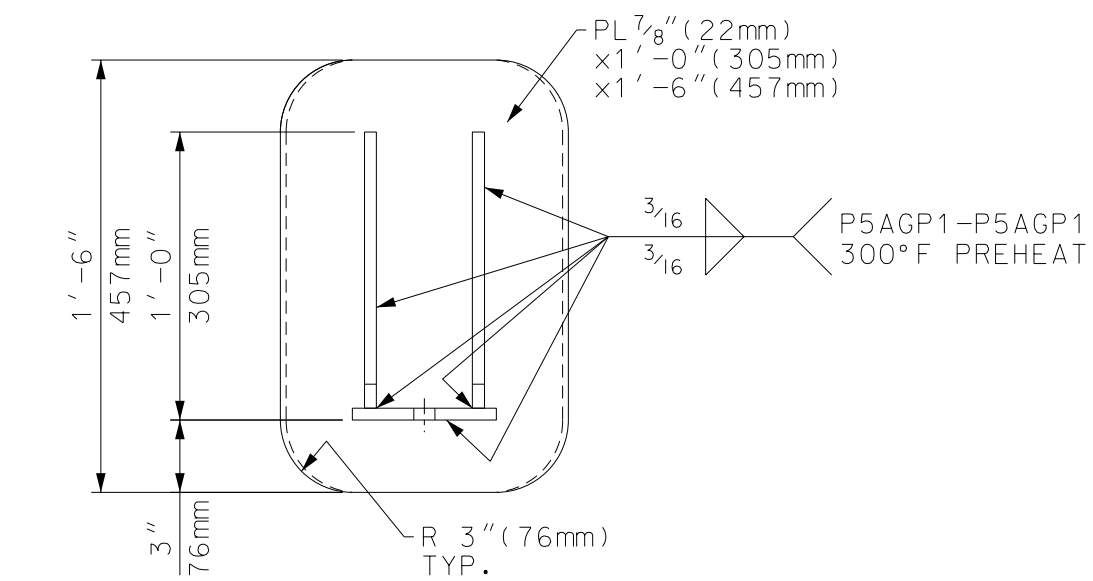
WELDING DETAIL 1
N.T.S.



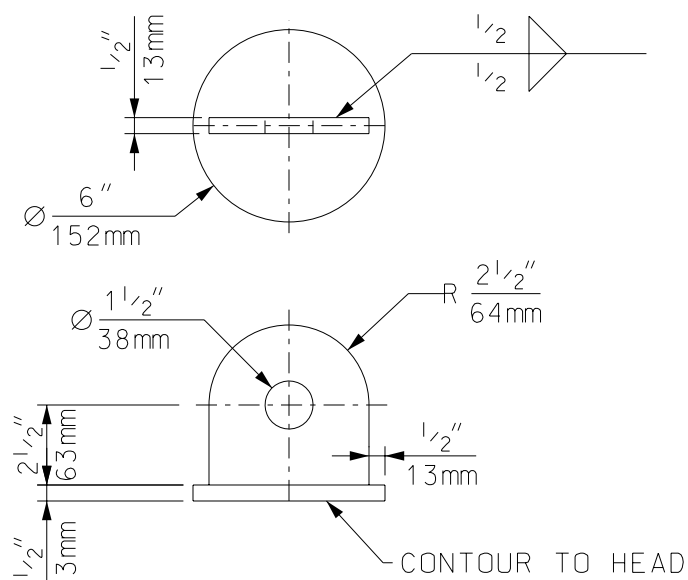
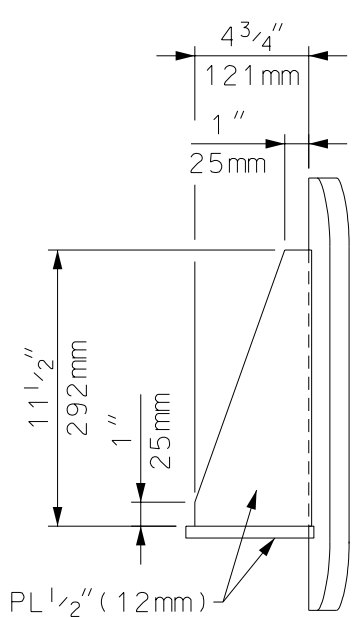
WELDING DETAIL 2
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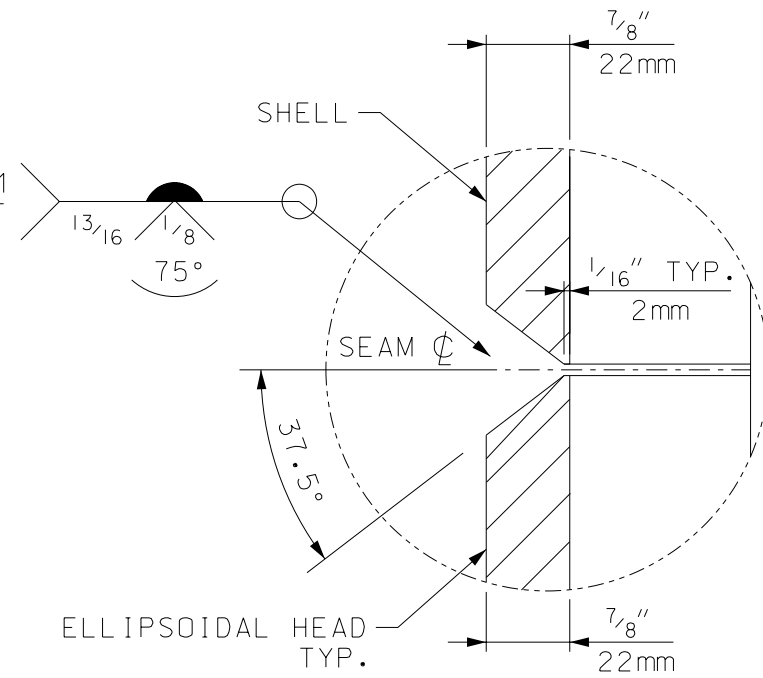
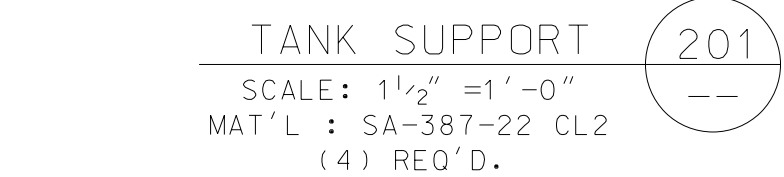
WELDING DETAIL 3
N.T.S.



WELDING DETAIL 4
N.T.S.

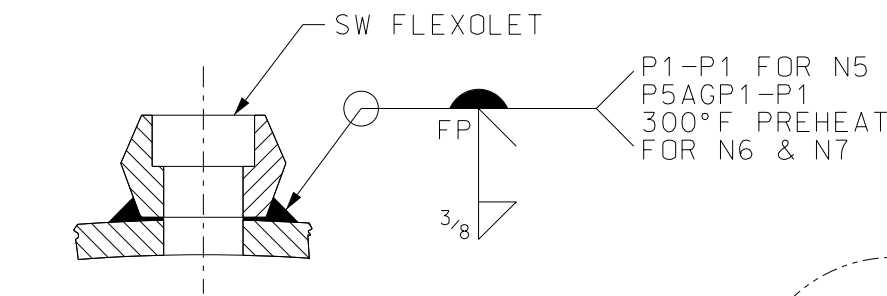


WELDING DETAIL 6
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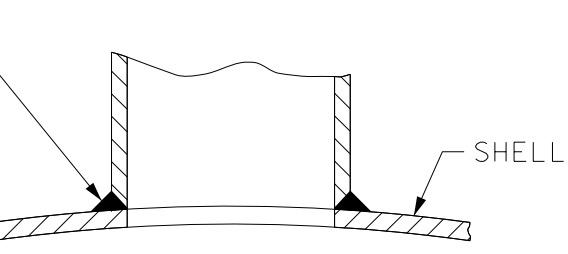


WELDING DETAIL 8
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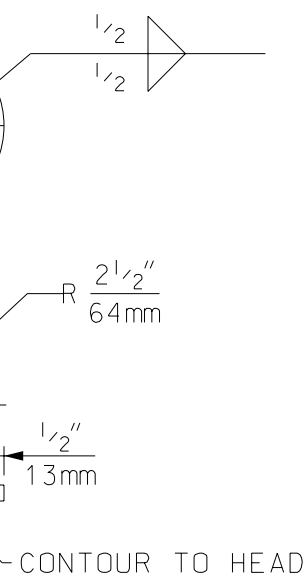
STD PIPE BEVEL DETAIL
N.T.S.



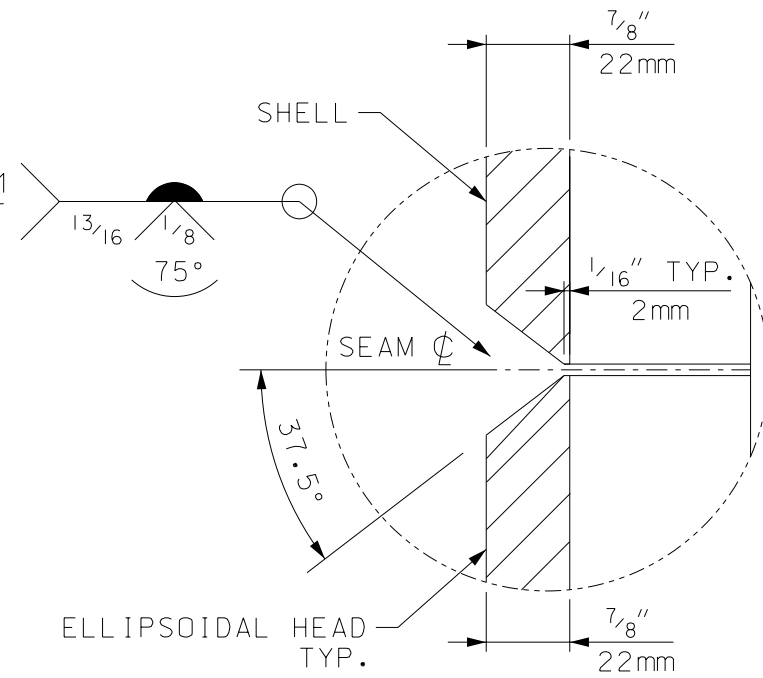
WELDING DETAIL 9
N.T.S.



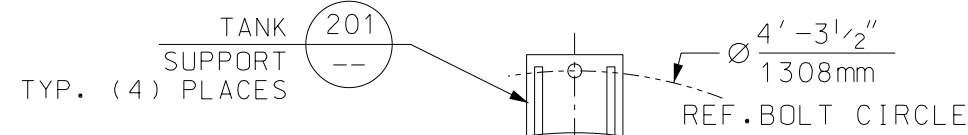
WELDING DETAIL 10
N.T.S.



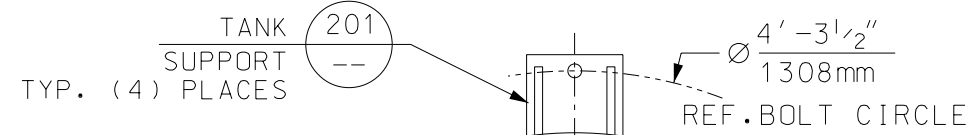
WELDING DETAIL 11
N.T.S.



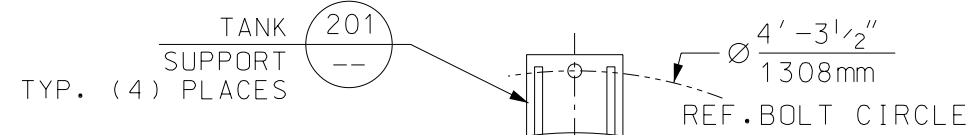
WELDING DETAIL 12
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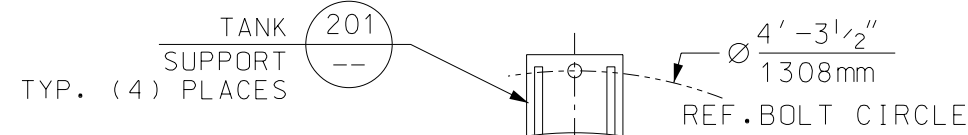
Welding Detail 13
N.T.S.



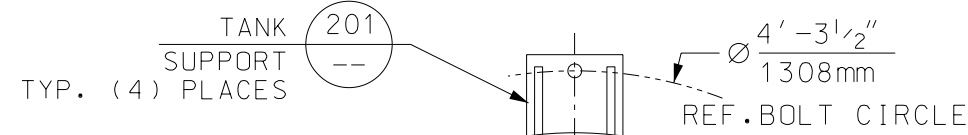
Welding Detail 14
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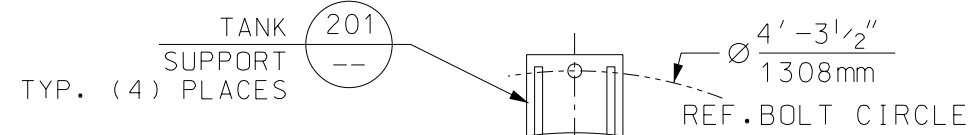
Welding Detail 15
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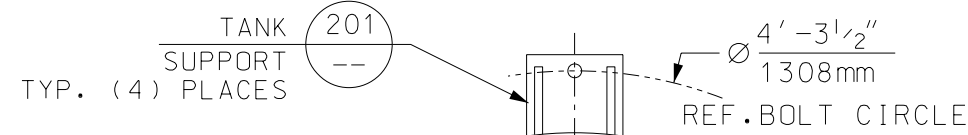
Welding Detail 16
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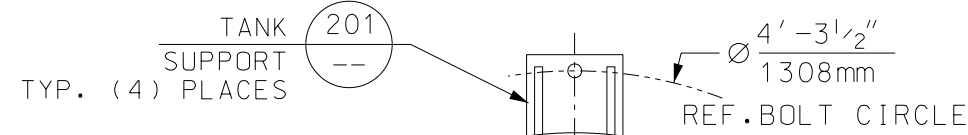
Welding Detail 17
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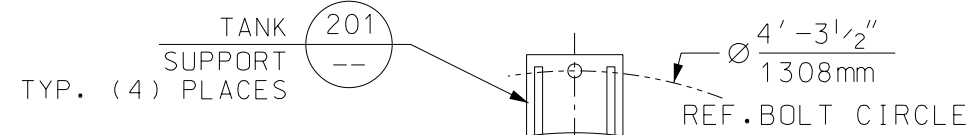
Welding Detail 18
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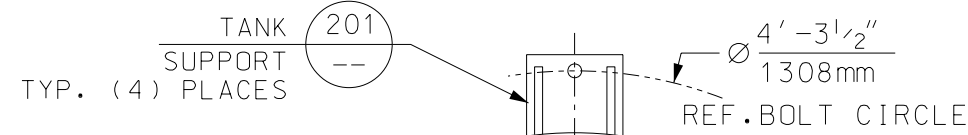
Welding Detail 19
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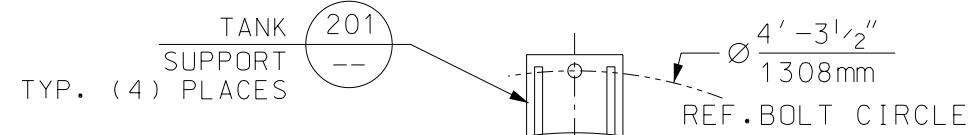
Welding Detail 20
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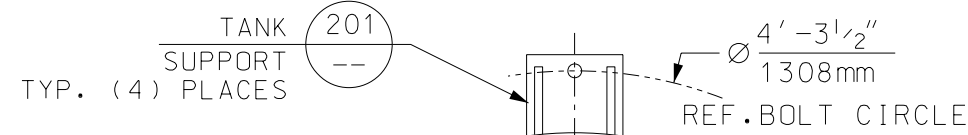
Welding Detail 21
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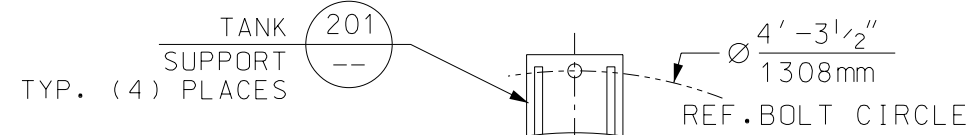
Welding Detail 22
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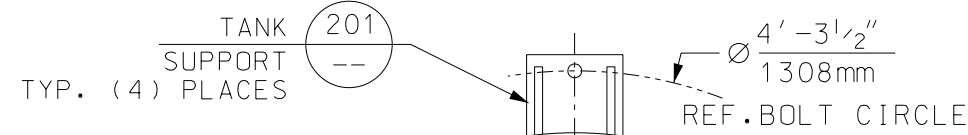
Welding Detail 23
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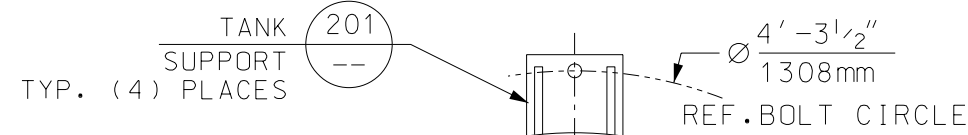
Welding Detail 24
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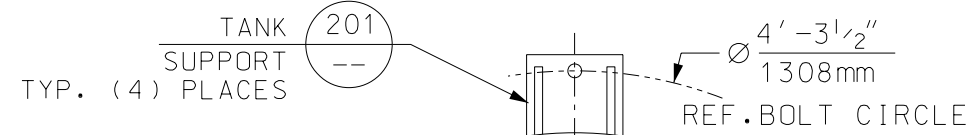
Welding Detail 25
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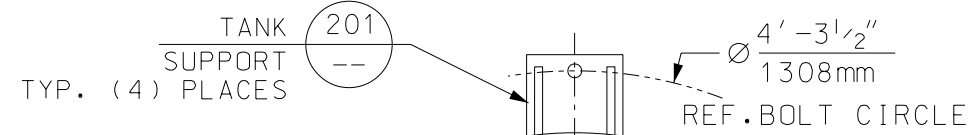
Welding Detail 26
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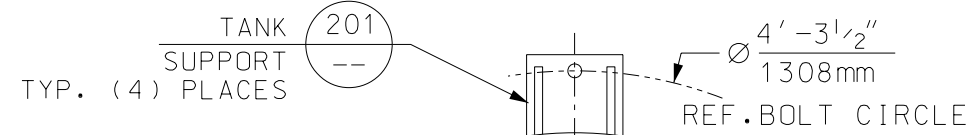
Welding Detail 27
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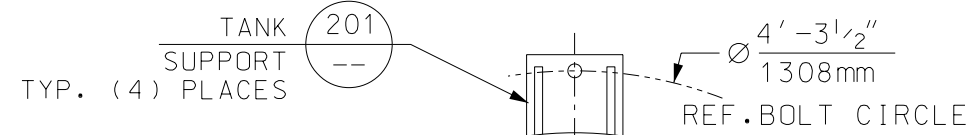
Welding Detail 28
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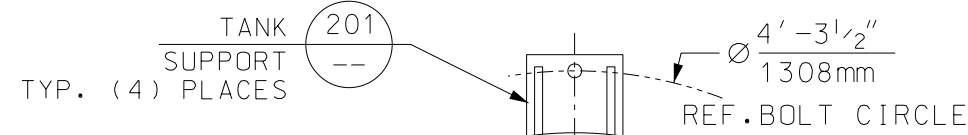
Welding Detail 29
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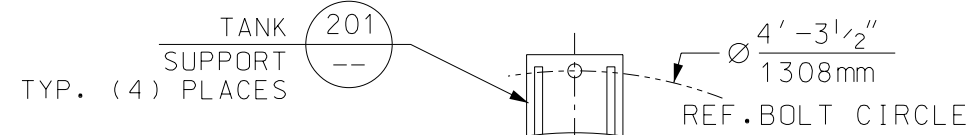
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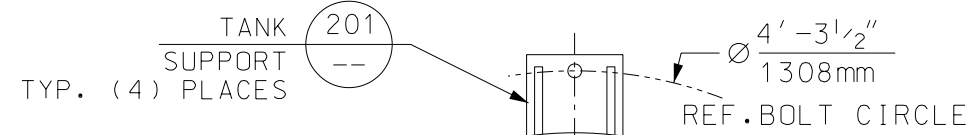
Welding Detail 31
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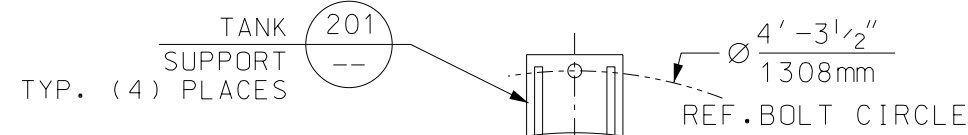
Welding Detail 32
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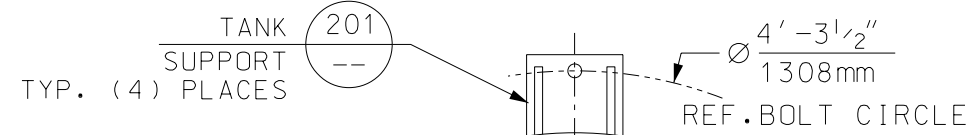
Welding Detail 33
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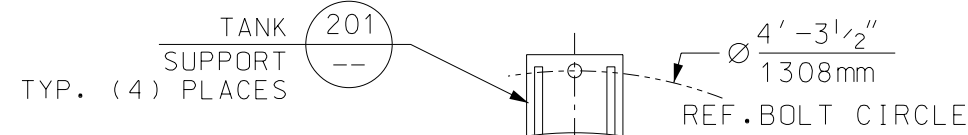
Welding Detail 34
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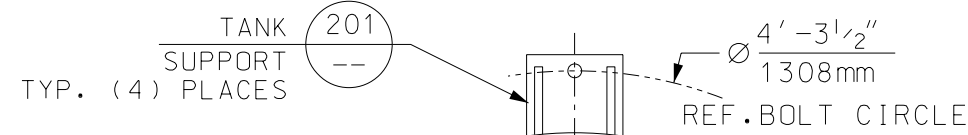
Welding Detail 35
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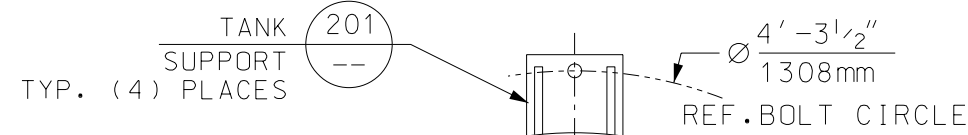
Welding Detail 36
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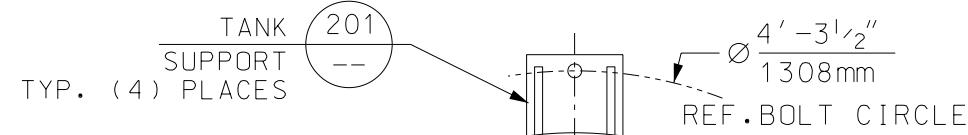
Welding Detail 37
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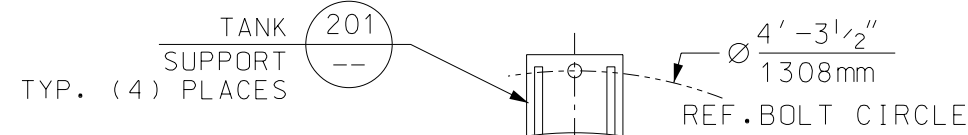
Welding Detail 38
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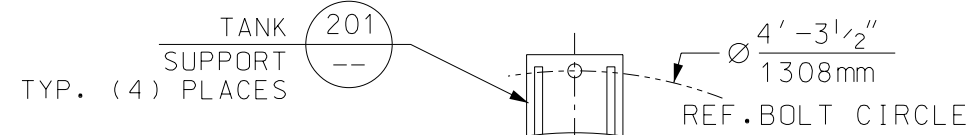
Welding Detail 39
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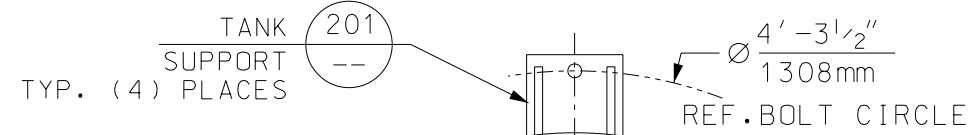
Welding Detail 40
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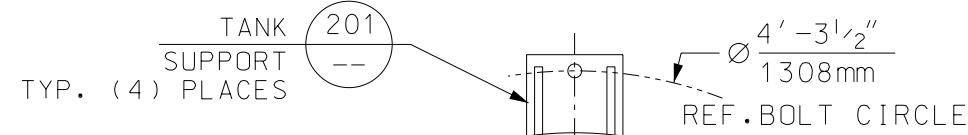
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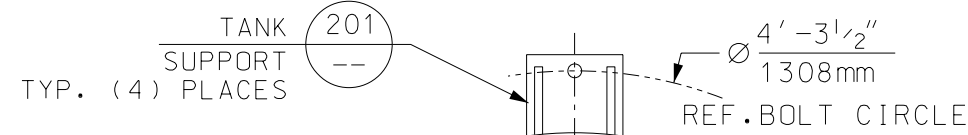
Welding Detail 42
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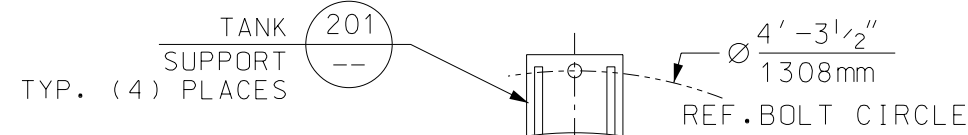
Welding Detail 43
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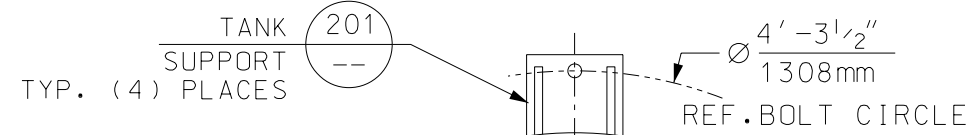
Welding Detail 44
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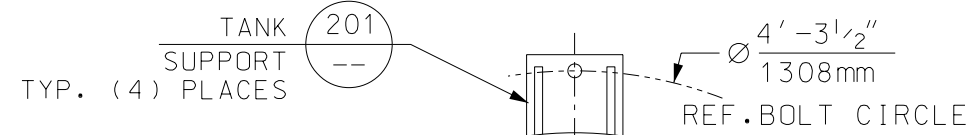
Welding Detail 45
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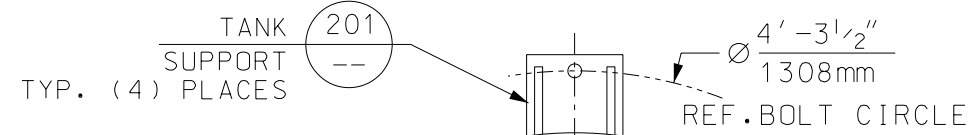
Welding Detail 46
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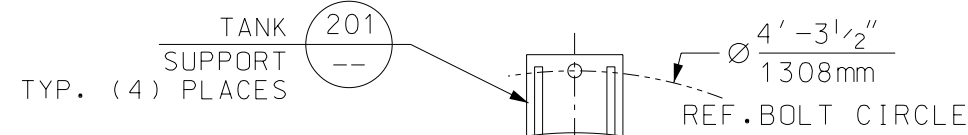
Welding Detail 47
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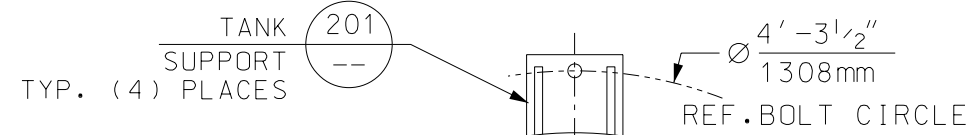
Welding Detail 48
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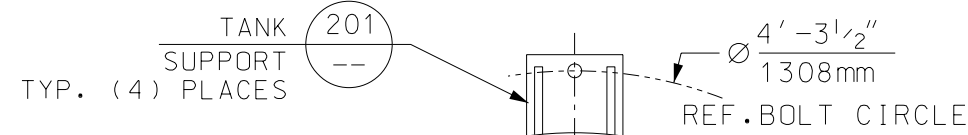
Welding Detail 49
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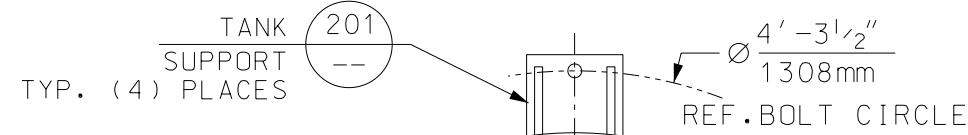
Welding Detail 50
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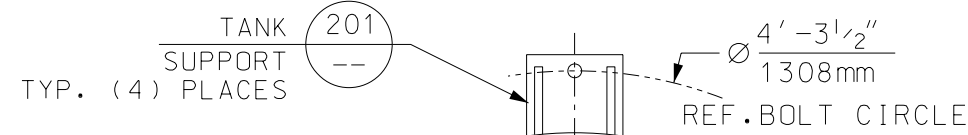
Welding Detail 51
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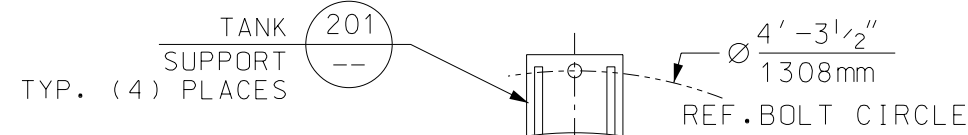
Welding Detail 52
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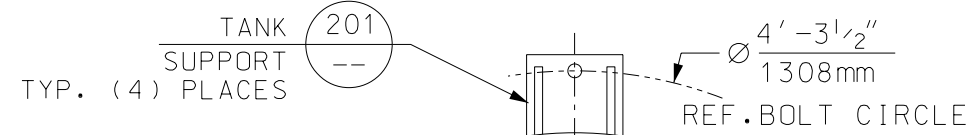
Welding Detail 53
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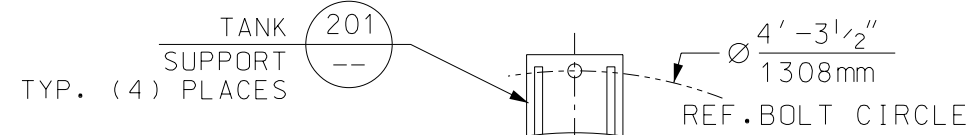
Welding Detail 54
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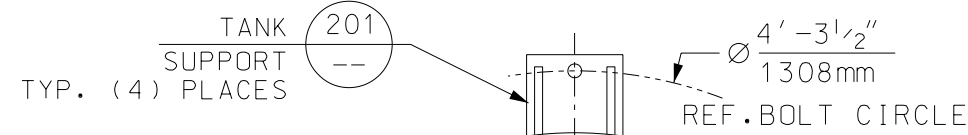
Welding Detail 55
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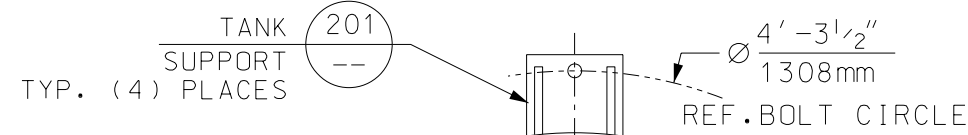
Welding Detail 56
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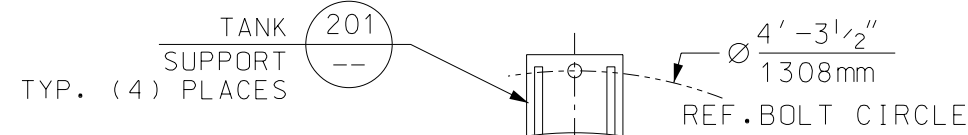
Welding Detail 57
N.T.S.



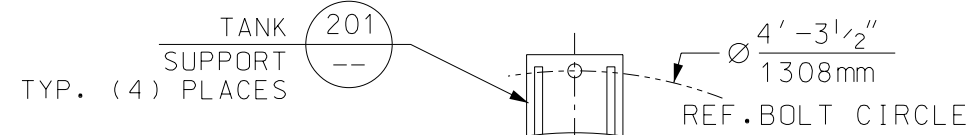
Welding Detail 58
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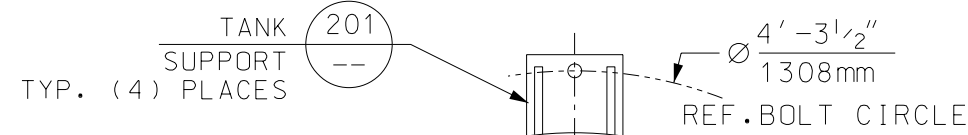
Welding Detail 59
N.T.S.



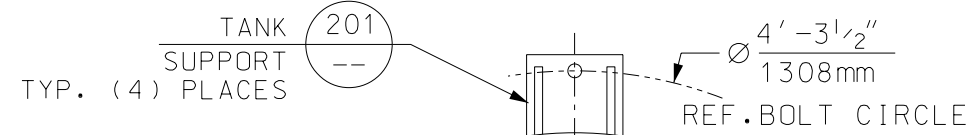
Welding Detail 60
N.T.S.



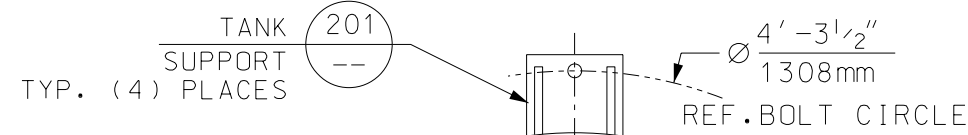
Welding Detail 61
N.T.S.



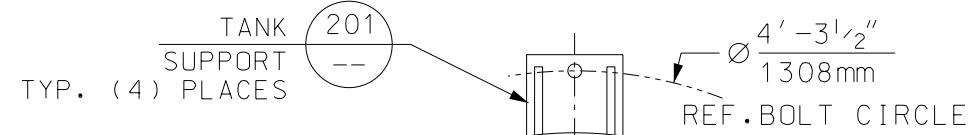
Welding Detail 62
N.T.S.



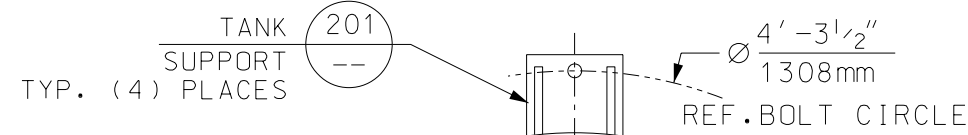
Welding Detail 63
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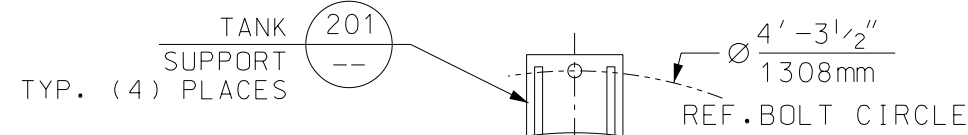
Welding Detail 64
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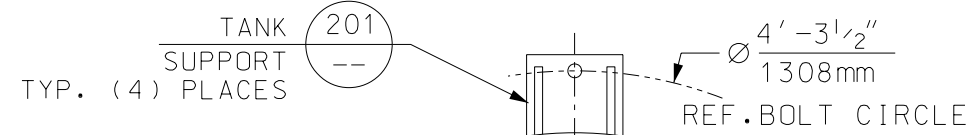
Welding Detail 65
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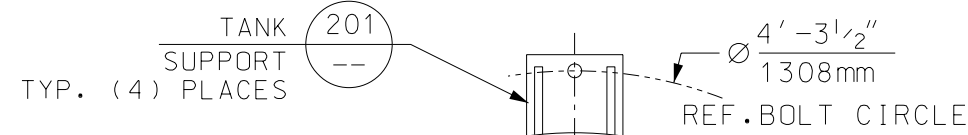
Welding Detail 66
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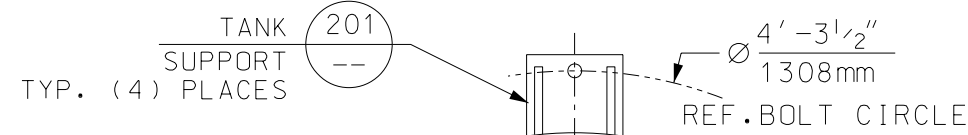
Welding Detail 67
N.T.S.



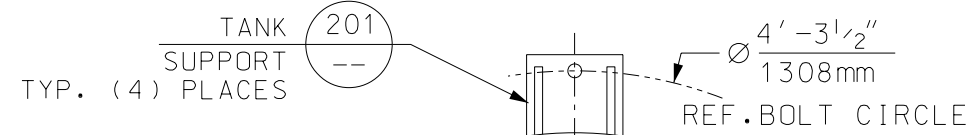
Welding Detail 68
N.T.S.



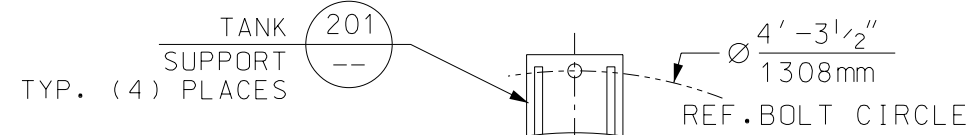
Welding Detail 69
N.T.S.



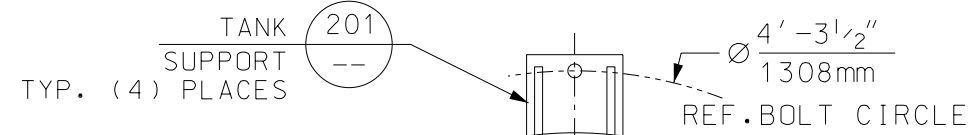
Welding Detail 70
N.T.S.



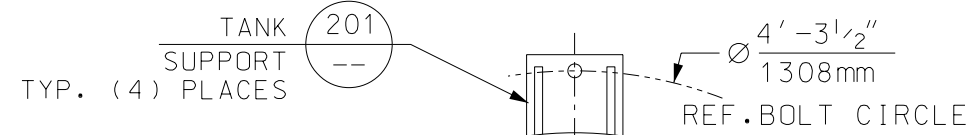
Welding Detail 71
N.T.S.



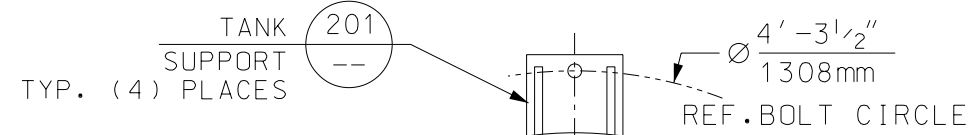
Welding Detail 72
N.T.S.



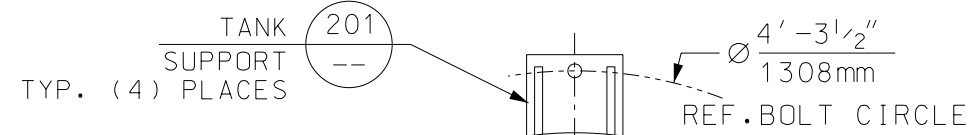
Welding Detail 73
N.T.S.



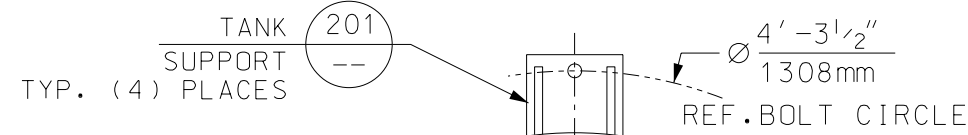
Welding Detail 74
N.T.S.



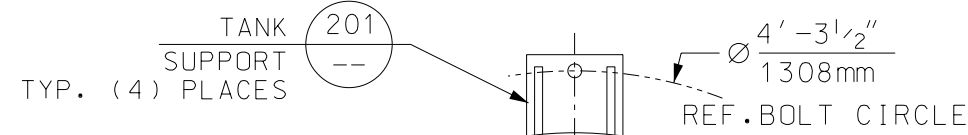
Welding Detail 75
N.T.S.



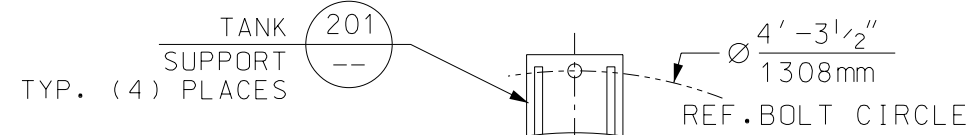
Welding Detail 76
N.T.S.



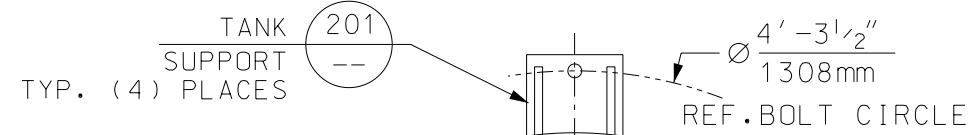
Welding Detail 77
N.T.S.



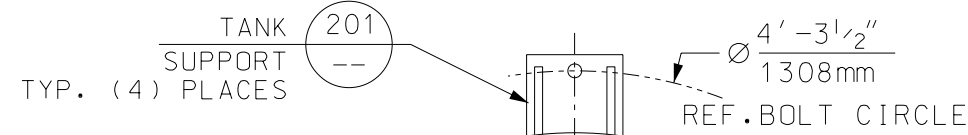
Welding Detail 78
N.T.S.



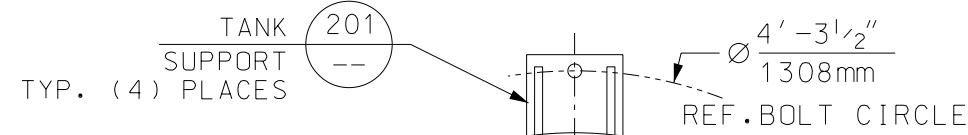
Welding Detail 79
N.T.S.



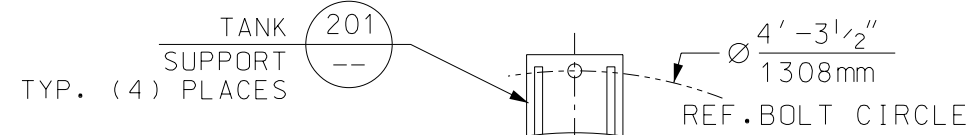
Welding Detail 80
N.T.S.



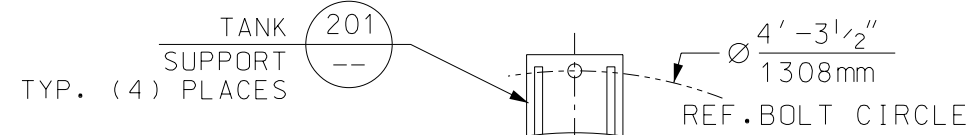
Welding Detail 81
N.T.S.



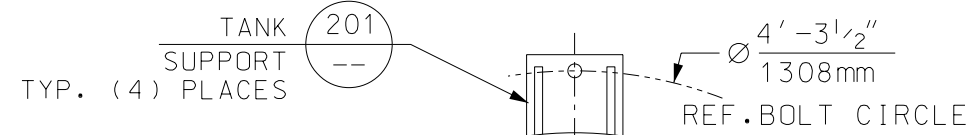
Welding Detail 82
N.T.S.



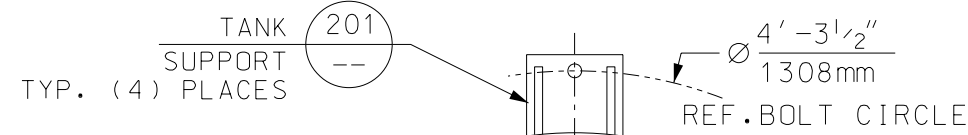
Welding Detail 83
N.T.S.



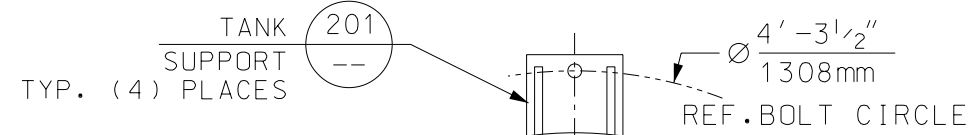
Welding Detail 84
N.T.S.



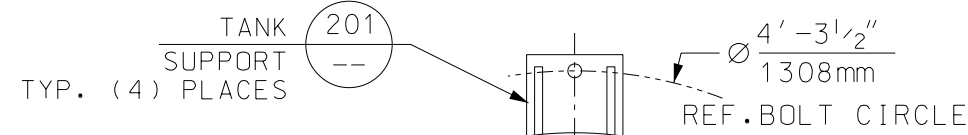
Welding Detail 85
N.T.S.



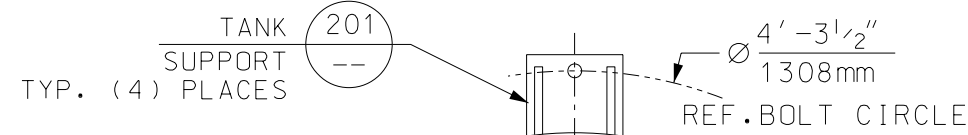
Welding Detail 86
N.T.S.



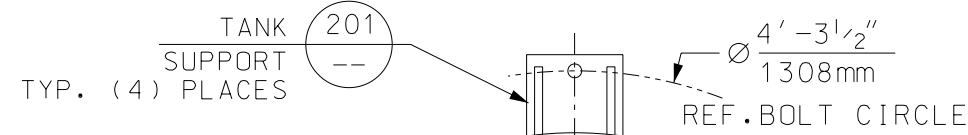
Welding Detail 87
N.T.S.



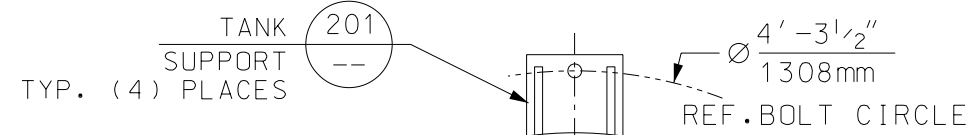
Welding Detail 88
N.T.S.



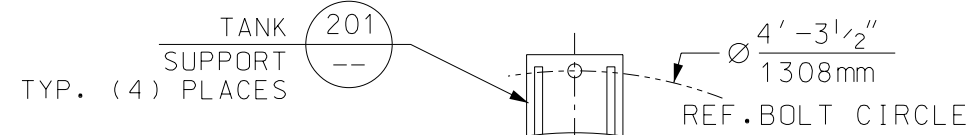
Welding Detail 89
N.T.S.



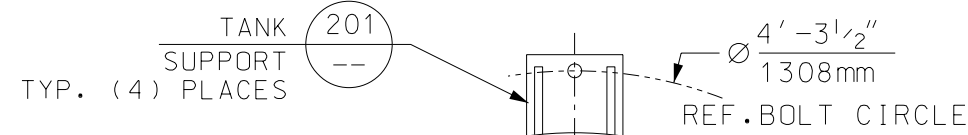
Welding Detail 90
N.T.S.



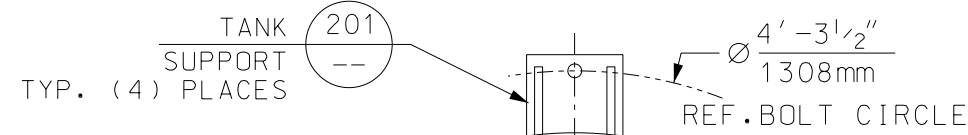
Welding Detail 91
N.T.S.



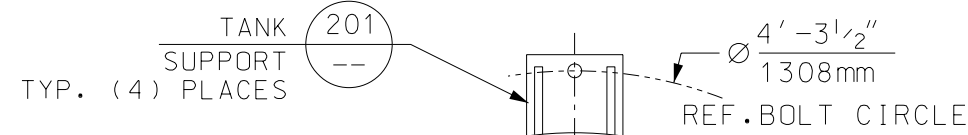
Welding Detail 92
N.T.S.



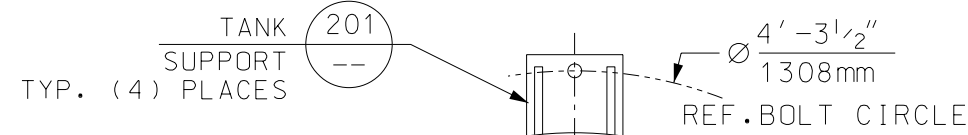
Welding Detail 93
N.T.S.



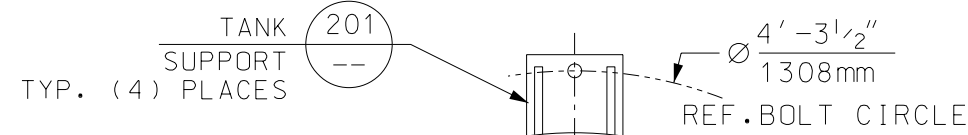
Welding Detail 94
N.T.S.



Welding Detail 95
N.T.S.



Welding Detail 96
N.T.S.



Welding Detail 97
N.T.S.

