VOGT POWER INTERNATIONAL

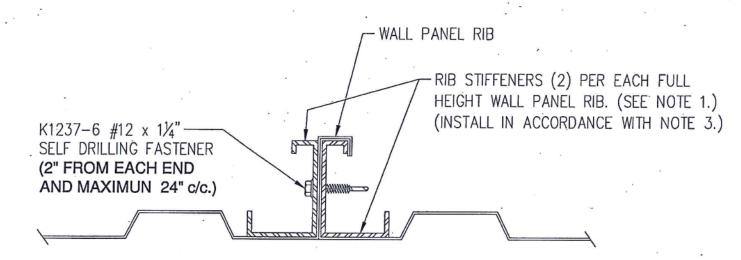
Released, Work May Proceed

Bell, Miltor

Aug-20-20

MEC/KMEC

Drum End Enclosure-Single And Double Rib Stiffener Details



DOUBLE RIB STIFFENER

K1237-5 #12 X ¾"

SELF DRILLING FASTENER

(2" FROM EACH END AND MAXIMUN 24" c/c.)

RIB STIFFENER (1) PER EACH FULL HEIGHT WALL PANEL RIB. (SEE NOTE 1.)

(INSTALL IN ACCORDANCE WITH NOTE 3.)

SINGLE RIB STIFFENER

VOGT POWER INTERNATIONAL V17494-BEXD-5056-02 06-Aug-2016

NOTES:

- THIS BUILDING REQUIRES THE INSTALLATION OF ADDITIONAL RIB STIFFENERS TO MEET EITHER OF THE FOLLOWING SITUATIONS:
 - A. -DUE TO THE COMBINATION OF SIZE AND DESIGN LOAD REQUIREMENTS, ALL FULL HEIGHT WALL PANEL RIBS MUST BE REINFORCED.

OR

B. - EQUIPMENT LOADS BEING APPLIED TO THE WALL PANELS REQUIRE THAT SOME FULL HEIGHT WALL PANEL RIBS BE REINFORCED.

IN EITHER CASE REFER TO THE BUILDING ELEVATION DRAWING FOR REQUIRED RIB STIFFENER LOCATIONS AND USAGE OF SINGLE OR DOUBLE STIFFENERS.

- 2. K1235 STITCH SCREWS ARE NOT REQUIRED AT STIFFENER LOCATION.
- 3. STANDARD LENGTH RIB STIFFENERS ARE PROVIDED. RIB STIFFENER TO BE INSTALLED CENTERED BETWEEN BASE CHANNEL AND WALL CAP OR GIRT OF EACH FULL HEIGHT RIB UNLESS OTHERWISE SPECIFIED. THE DISTANCE FROM THE BASE CHANNEL TO BOTTOM OF RIB STIFFENER AND THE DISTANCE BETWEEN THE TOP OF THE RIB STIFFENER AND THE WALL CAP OR GIRT TO BE EQUAL.

FULL HEIGHT RIB STIFFENER INSTALLATION:

SOME BUILDING DESIGNS REQUIRE THAT RIB STIFFENERS BE FULL EAVE HEIGHT WHICH MAY REQUIRE FIELD CUTTING AND DRILLING OF RIB STIFFENERS TOP AND BOTTOM FOR RIB BOLT CONNECTION. REPLACE STANDARD RIB BOLT AND RECTANGULAR NUT WITH K1100C 36" x 1½" BOLT AND K185-3 HEX NUT IN THIS SITUATION ONLY.

FULL HEIGHT DOUBLE RIB STIFFENER INSTALLATION:

SOME BUILDINGS MAY REQUIRE DOUBLE STIFFENERS WITH FULL HEIGHT STIFFENERS. IN THIS CASE, ONLY ONE OF THE STIFFENERS MUST BE FULL HEIGHT. THE SECOND STIFFENER WILL BE SHORTER AS IN NOTE 3 ABOVE. SINGLE STIFFENERS NEXT TO ACCESSORIES IN THIS SITUATION MUST BE FULL HEIGHT, AND RIB BOLTED IN PLACE.

Themak Barda

BY
DLR '
JMC
JMC

ARKLINE, INC. 82, ELEANOR INDUSTRIAL PARM ANOR, WV 25070



SINGLE AND DOUBLE RIB
STIFFENER INSTALLATION

DATE 06-17-96

DRAWN BY KAG

SCALE NTS

ORDER NO.

REVISION3

STIF-RIB