

Preliminary layout - submit final layout

Adjust dimensions to building and return.

NOTE:
THIS TUBE SKID IS TO BE BOLTED TOGETHER ON SITE.
SKID IS TO BE SHIPPED IN PIECES.

BILL OF MATERIAL FOR 4" X 3" X 1/4" TUBE SKID				
PART #:	DESCRIPTION:	LENGTH:	QTY:	LENGTH TOTAL:
813AX	ASSEMBLY CORNER (3 TUBE LENGTHS ADDED)	17'-7 1/4" + 1'-7 5/8" + 1'-7 5/8"	1	20'-10 1/2"
813BX	ASSEMBLY CORNER (2 TUBE LENGTHS ADDED)	13'-6" + 3'-6 1/2"	1	17'-0 1/2"
813CX	ASSEMBLY CORNER (2 TUBE LENGTHS ADDED)	13'-6" + 4'-0 3/4"	1	17'-6 3/4"
818AX*	DOOR BRACE ASSEMBLY (TUBE LENGTH)	8'-0 1/4"	2	16'-0 1/2"
1X3DRSPACE	1" x 3" TUBE DOOR SPACER (TUBE LENGTH)	4'-0 3/16"	2	8'-0 3/8"
PLATE43	4" X 3" X 1/4" PLATE		8	N/A
PLATE43X	4" X 3" X 1/4" PLATE W/ 13/16" HOLE AND HN34C NUT		2	N/A
HN34C	3/4" GRADE C HEX NUT		22	N/A
CN34	3/4" GRADE 2H HEAVY HEX COUPLER (20K-LIFT)		4	N/A
TOTAL L.F. PART # 34BKTR-B7 REQUIRED:		1'-0"	8	8'-0"
TOTAL L.F. PART # T4X3X1/4" REQUIRED:				71'-6 1/4"
BUILDING SIZE:			19'-10 3/8" X 17'-7 3/4"	
FOR ORDER #:			2016000054	
SKID TO BE PAINTED:			ARCTIC WHITE	
* AFTER PART # INDICATES DO NOT SHOW ON ASSEMBLY PRODUCTION ORDER				
ALL TUBE STEEL A500, GRADE 46				

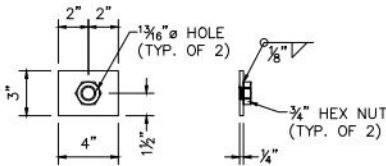
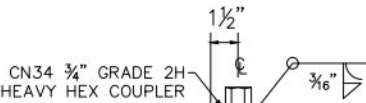


PLATE43X
(2) REQUIRED



HEAVY HEX COUPLER WELDING DETAIL
FOR ROOF LIFT SYSTEM (TYP. OF 4)

NOTE:
BOLT NUTS ON PRIOR TO WELDING. PROTECT THREADS FROM SLAG AND PAINT.

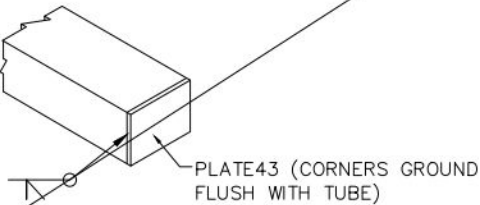


PLATE43 @ TUBE END
WELDING DETAIL
(6) LOCATIONS

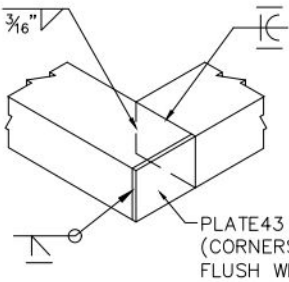


PLATE43 @ CORNER
WELDING DETAIL
(2) LOCATIONS

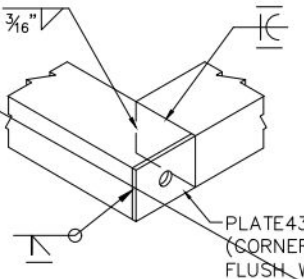
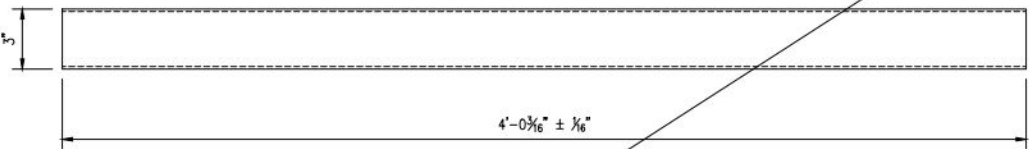


PLATE43X @ CORNER
WELDING DETAIL
(2) LOCATIONS



1X3DRSPACE
1" x 3" x 14 GA. RECTANGULAR TUBING
MAT'L. - ASTM A500, GRADE B
(2) LOCATIONS

MEC/KMEC

IP/LP Drum End Enclosure- Skid BOM

VOGT POWER INTERNATIONAL
V17494-BEXD-5019-00
01-Feb-2016

VOGT POWER INTERNATIONAL
ReSubmitted Comments May Proceed
Bell, Milton Feb-18-2016

ISSUED:
??-??-??

ANY REVISIONS AFTER THIS
DATE MUST BE SUBMITTED
TO THOMAS W. HARDING
FOR APPROVAL.

REVISIONS	BY



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VOGT POWER INTERNATIONAL, INC.
LOUISVILLE, KY

REF: JOB NO. V17494 - MIDDLETOWN ENERGY - IP/LP DRUM ENCLOSURE
VPI PO#: V0009691
DESTINATION: MIDDLETOWN, OH

SKID BILL OF MATERIAL

DATE: 1/29/2016
DRAWN BY: JCC
SCALE: NTS

2016000054-PD1A

ORDER #: 2016000054 REVISION #: 0