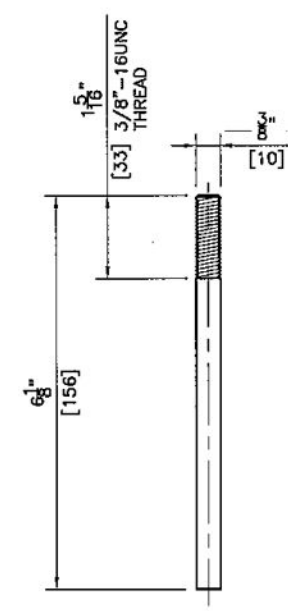
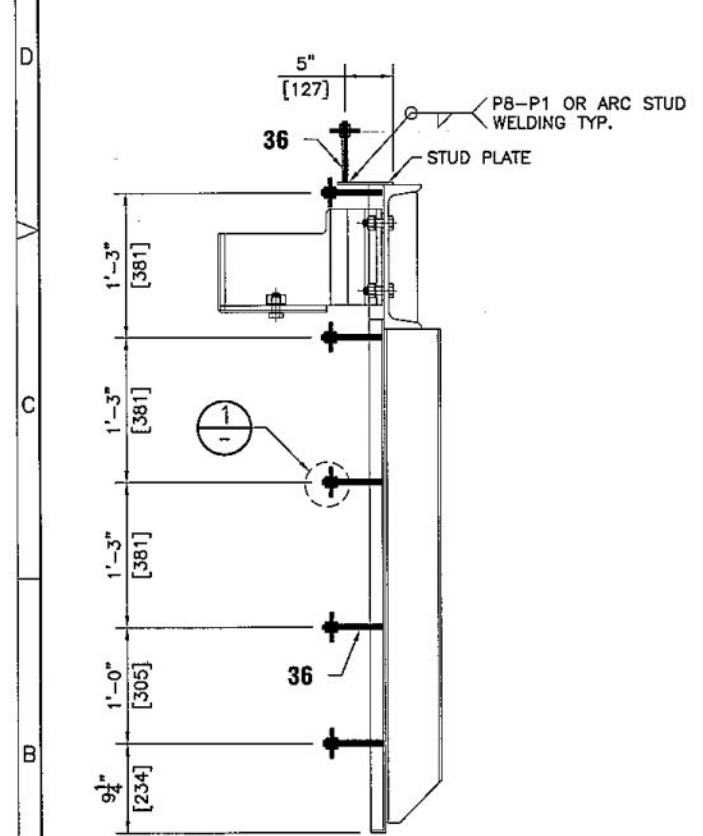
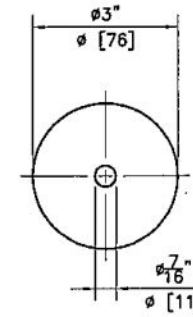


STUD LAYOUT (INSIDE VIEW)

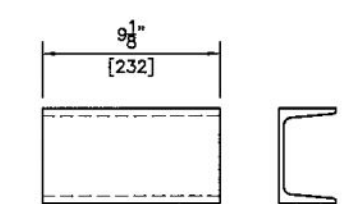


**CC10 36** = 186 Pcs.  
STUD 3/8" DIA. x 6-1/8" LG.  
A-479 TP304\*

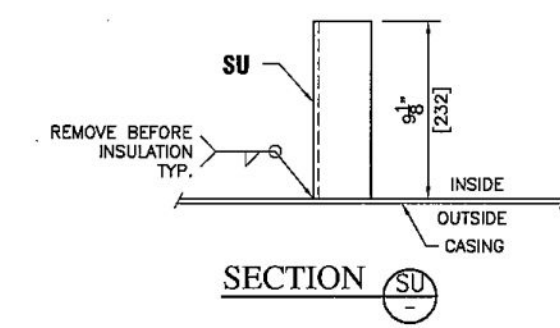


**CC10 38** = 372 Pcs.  
WASHER 12 GA.(3mm)  
A-240 TP409

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Bell, Milton Jun-01-2016  
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30-May-2016

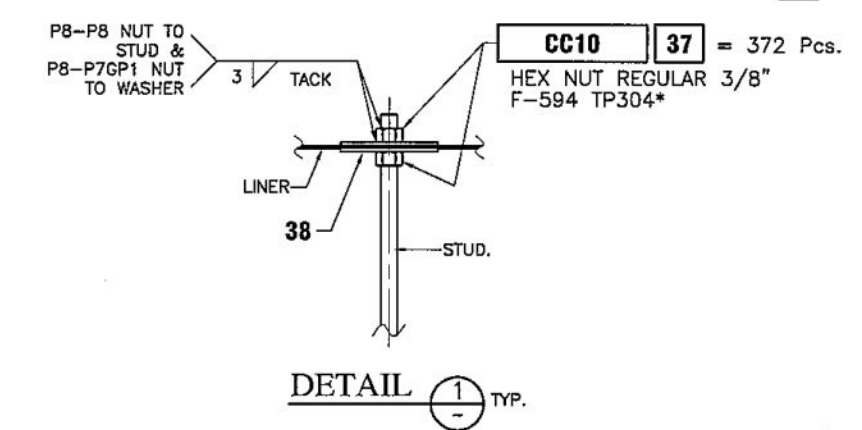


**CC10 SU** = 8 Pcs.  
C-125x65x6x8  
G3101 SS400



SECTION SU

MATERIAL LIST FOR ASSEMBLY MK'D CC10 Q'TY: 1 No. Required									
PartNo	Description	Width	ID	Length	OD	Qty	Mat Grade	Weight	Area
09	PL-1.5	76		172	12		A-240 TP409	1.88	0.16
09-1	PL-1.5	451		748	1		A-240 TP409	4.14	0.34
09-2	PL-1.5	451		1219	1		A-240 TP409	6.74	0.56
09-3	PL-1.5	451		1219	1		A-240 TP409	6.74	0.56
09-4	PL-1.5	451		1219	1		A-240 TP409	6.74	0.56
09-5	PL-1.5	451		1219	1		A-240 TP409	6.74	0.56
09-6	PL-1.5	451		1219	1		A-240 TP409	6.74	0.56
09-7	PL-1.5	451		1219	1		A-240 TP409	6.74	0.56
09-8	PL-1.5	451		1219	1		A-240 TP409	6.74	0.56
09-9	PL-1.5	451		1219	1		A-240 TP409	6.74	0.56
09-10	PL-1.5	451		1219	1		A-240 TP409	6.74	0.56
09-11	PL-1.5	357		451	1		A-240 TP409	2.03	0.17
09-12	PL-1.5	357		1220	1		A-240 TP409	5.37	0.45
09-13	PL-1.5	1219		1219	1		A-240 TP409	17.83	1.49
09-14	PL-1.5	1219		1219	1		A-240 TP409	17.83	1.49
09-15	PL-1.5	1219		1219	1		A-240 TP409	17.83	1.49
09-16	PL-1.5	1219		1220	1		A-240 TP409	17.85	1.49
09-17	PL-1.5	1219		1219	1		A-240 TP409	17.83	1.49
09-18	PL-1.5	1219		1220	1		A-240 TP409	17.85	1.49
09-19	PL-1.5	1219		1219	1		A-240 TP409	17.83	1.49
09-20	PL-1.5	1219		1219	1		A-240 TP409	17.83	1.49
09-21	PL-1.5	1219		1219	1		A-240 TP409	17.83	1.49
09-22	PL-1.5	741		1220	1		A-240 TP409	10.85	0.90
09-23	PL-1.5	275		748	1		A-240 TP409	2.47	0.21
09-24	PL-1.5	275		1219	1		A-240 TP409	4.02	0.34
09-25	PL-1.5	275		1219	1		A-240 TP409	4.02	0.34
09-26	PL-1.5	275		1219	1		A-240 TP409	4.02	0.34
09-27	PL-1.5	275		1219	1		A-240 TP409	4.02	0.34
09-28	PL-1.5	275		1219	1		A-240 TP409	4.02	0.34
09-29	PL-1.5	275		1219	1		A-240 TP409	4.02	0.34
09-30	PL-1.5	275		1219	1		A-240 TP409	4.02	0.34
09-31	PL-1.5	275		1219	1		A-240 TP409	4.02	0.34
09-32	PL-1.5	275		1219	1		A-240 TP409	4.02	0.34
09-33	PL-1.5	275		357	1		A-240 TP409	1.21	0.10
25	INSULATION 2" THK 8# DENSITY (26 ROLLS)					3	SUPERWOOL PLUS	364.80	57.00 m2
26A	INSULATION 2" THK 8# DENSITY (2 ROLLS)					3	SUPERWOOL PLUS	25.88	4.20 m2
35	STUD 3/8" DIA. x 6 1/8" LG.			156		185	A-479 TP304*	17.99	0.91
37	HEX NUT REGULAR 3/8"					372	F-594 TP304*	4.46	
38	WASHER 12GA. (3mm)	11	ID	76	OD	372	A-240 TP409	51.57	2.15
SU	C-125x65x6x8			232		8	G3101 SS400		
Total								751.06	88.04



DETAIL 1 TYP.

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TITLE		VOGT POWER INTERNATIONAL GENESIS KEYS ENERGY CENTER PROJECT ATTIC PANEL ASSEMBLY INLET BOX 1 (CC10) (LINER)		JOB NO. 1711
REF.DWG.NO.	VIPCO DWG.NO.	REV		3
V17494-CCND-0001	Y15-1711-CC10-05			

**GENERAL NUT TIGHTENING TO STUD ON LINER PLATE [TYP.]**  
NUT SHALL BE HAND TIGHTENED FULLY TO STUD AND THEN BACKED OFF 1/2 RETURN, AND TACK WELDED PER DRAWING  
ข้อควรระวังในการขันน๊อตเข้ากับสตั๊ดบนแผ่นไลเนอร์  
ขันน๊อตจนแน่นแล้วให้คลายกลับครึ่งรอบแล้วเชื่อมด้วยวิธีเชื่อมแบบ TACK WELD ตามแบบของลูกค้า