

VOGT POWER INTERNATIONAL

Released, Work May Proceed

Bell, Milton

Dec-17-2015

TADPOLE GASKET (#31) ATTACH GASKET WITH #10x3/8" LOW PROFILE, SELF THREADING (#33) AT APPROX. 4" CENTERS AND HIGH TEMPERATURE ADHESIVE (#32)

1711-DR020 31 = 18 L.F.

L.F. TAD POLE GASKET, (-40°F TO 2300°F)
SILICA W/ INCONER CORE, 3/4" BULB DIA x 1-1/2" WIDE.
McMASTER CARR P/N: 8853K26

1711-DR020 32 = 2 Pcs.

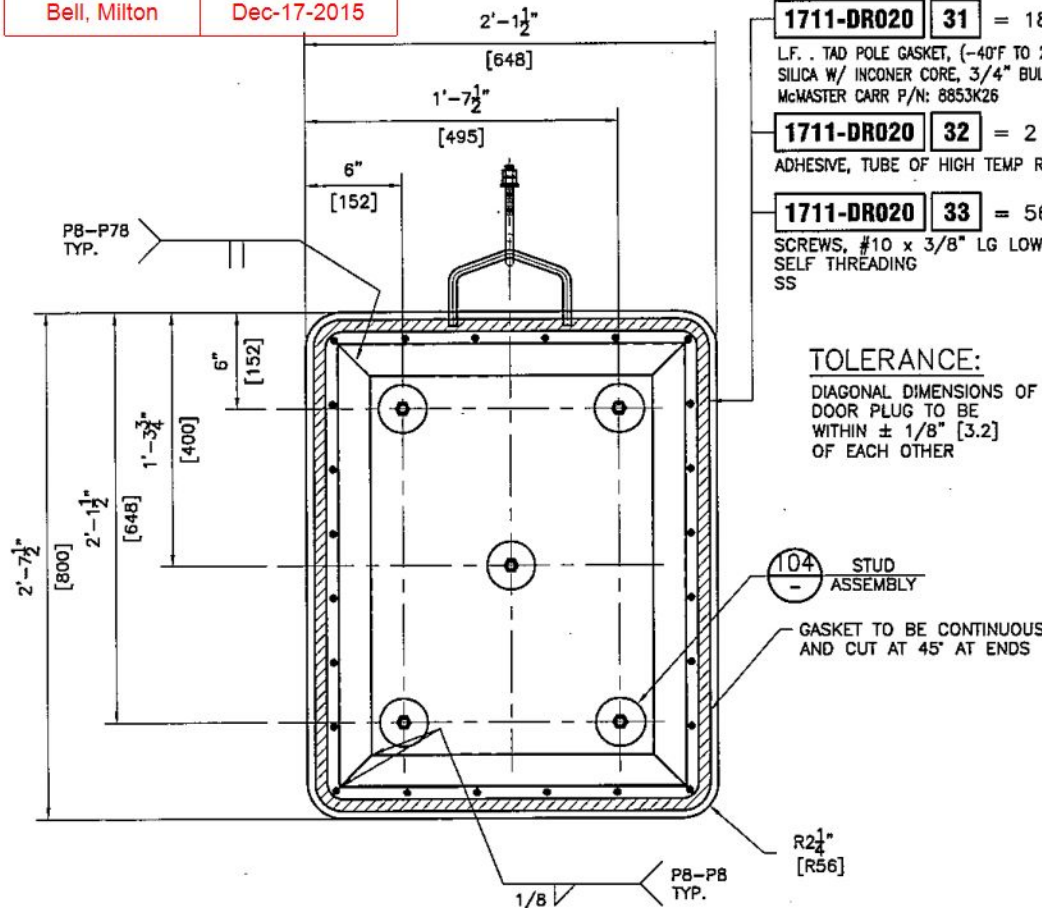
ADHESIVE, TUBE OF HIGH TEMP RED SILICONE

1711-DR020 33 = 56 Pcs.

SCREWS, #10 x 3/8" LG LOW PROFILE, SELF THREADING SS

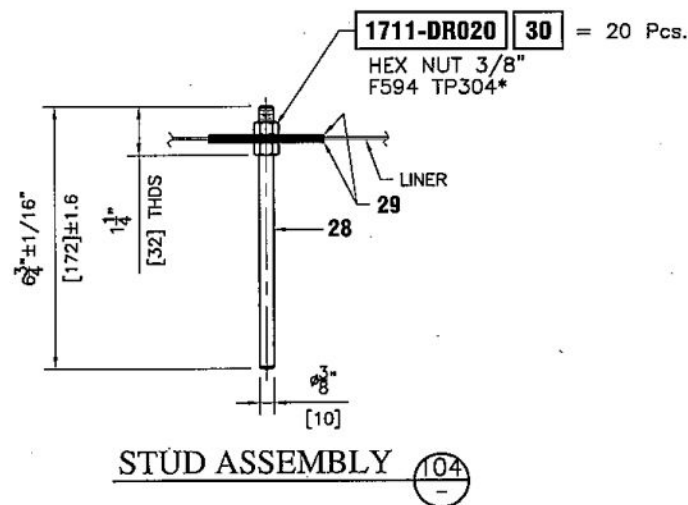
TOLERANCE:

DIAGONAL DIMENSIONS OF DOOR PLUG TO BE WITHIN ± 1/8" [3.2] OF EACH OTHER



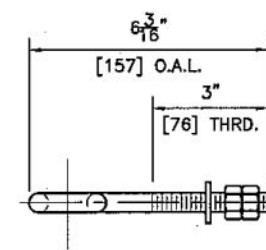
ACCESS DOOR PLUG ASSEMBLY

BACK VIEW



STUD ASSEMBLY

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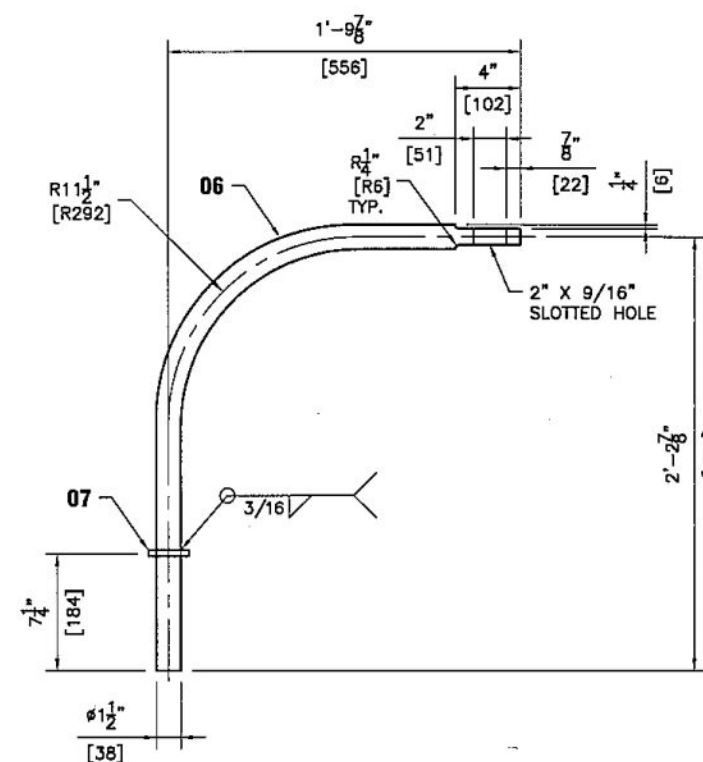
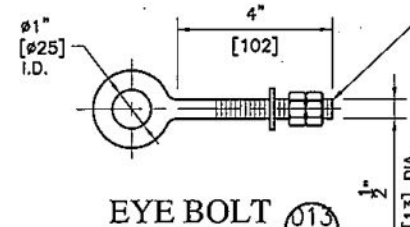


EYE BOLT

013

1711-DR020 13-1 = 2 Pcs.

FORGED EYE-BOLT 1/2"-13 x 4" GALVANIZED STEEL PER DETAIL (BOLT DEPOT P/N 13397 OR EQUAL) WITH (2) NUTS AND (1) WASHER



DAVIT ARM ASSEMBLY

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VOGT POWER INTERNATIONAL

V17494-DRXD-5011-00

14-Dec-2015

UNIT 1

Project Owner's : Gemma Power System,LLC
Project Name : Middletown Energy Center Project
Vogt Power International Job No./Cost symbol: V17494/ DR
Vogt Power International Doc. No. :
Vogt Power International P.O. No. : V0009490

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TITLE
VOGT POWER INTERNATIONAL
MIDDELTOWN ENERGY CENTER PROJECT
18"x24" ACCESS DOOR ASSEMBLY
(DR020) FOR 13" INSULATION (BURNER DUCT)
1711

REF.DWG.NO. Y15-1711-DR020-04
VIPCO DWG.NO. Y15-1711-DR020-04
REV 0

REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	03/11/15	FIRST ISSUE	Sanguanchai	Chatchai	