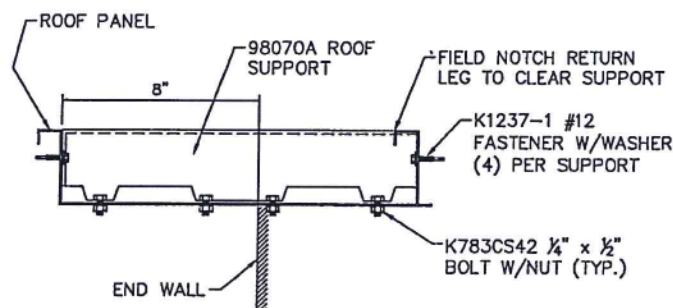


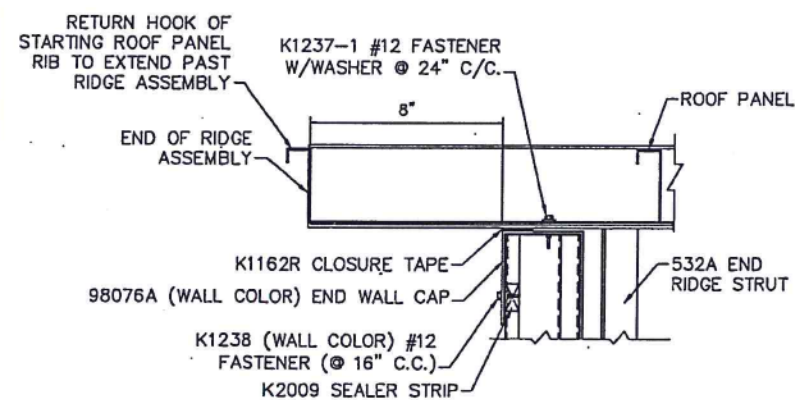
DETAIL 'B'

NOTES:

1. ALL WALL PANELS AND FRAMING MEMBERS AT WALL OPENINGS MUST BE IN PLACE BEFORE THE ERECTION OF THE ROOF IS STARTED.
2. OPTIONAL THERMA-ROOF SYSTEM MUST BE INSTALLED IN CONJUNCTION WITH ROOF.
3. USE THIS DRAWING IN CONJUNCTION WITH ERECTION DETAIL DRAWING, WIND BRACING DRAWING AND TRIM INSTALLATION DRAWING.
4. BRACING SHOWN IS FOR EXAMPLE ONLY. THE BRACING IN YOUR BUILDING MAY VARY SIGNIFICANTLY.

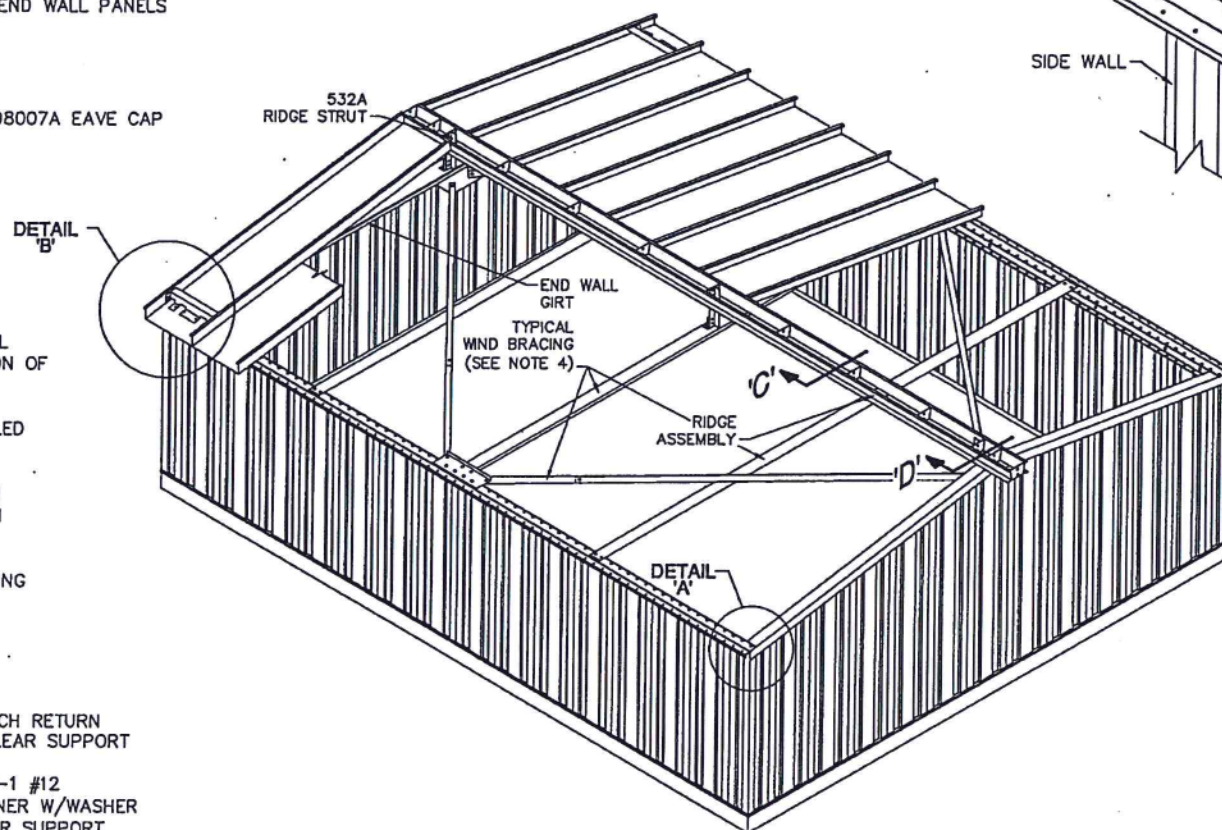


SECTION 'B'

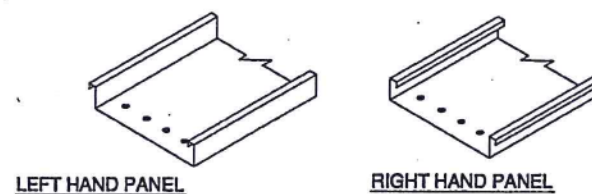


SECTION 'A'

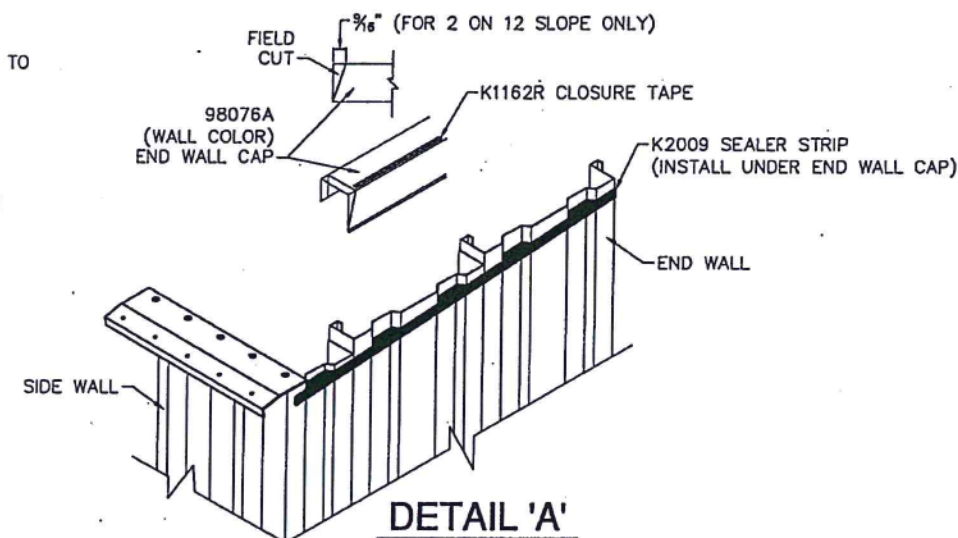
- STEP-1** PLACE 98076A WALL CAPS OVER END WALL PANELS. DO NOT FASTEN TO PANELS. INSTALL K1162R CLOSURE TAPE AS SHOWN IN DETAIL 'A' REFER TO YOUR JOB SPECIFIC WIND BRACING LAYOUT FOR RIDGE ASSEMBLIES BEING USED. BOLT MAXIMUM OF TWO RIDGE ASSEMBLIES TOGETHER ON GROUND AND INSTALL K1325 RIBBON CAULK.
- STEP-2** SEE SECTION 'C'
- STEP-3** LIFT RIDGES INTO PLACE AND ATTACH TO RIDGE STRUTS WITH K1161H1 1/2"x1" MACHINE BOLT. RIDGE ASSEMBLY JOINTS WILL ALIGN TO MATCH BRACING BAY BELOW.



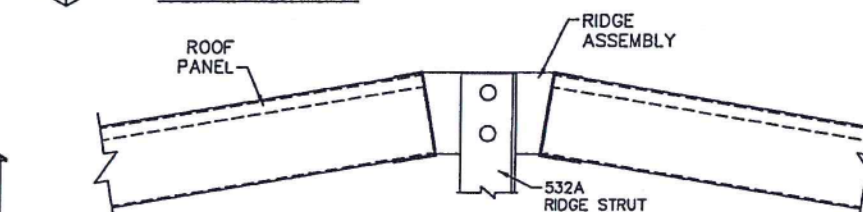
- STEP-4** STARTING FROM ONE END, INSTALL ROOF PANELS ALTERNATING FROM SIDE TO SIDE WITH EACH PANEL. PANEL RIBS SHOULD HOOK IN OPPOSITE DIRECTION OF PANEL INSTALLATION. (SEE SECTION 'C') FASTEN AT EAVE WITH K783CS42 1/4"x 1/2" BOLT THRU PRE-PUNCHED HOLES.
- STEP-5** INSTALL 98070A ROOF SUPPORTS. (SEE DETAIL 'B' AND SECTION 'B')
- STEP-6** AFTER ALL PANELS ARE INSTALLED, REMOVE TEMPORARY SUPPORT FROM UNDER WIND BRACING, ALLOWING THE ROOF TO SETTLE SO THAT THE CROSS STRUTS ARE LEVEL.
- STEP-7** INSTALL K1237-1 #12 FASTENERS WITH WASHER THRU RIDGE (SEE SECTION 'C').
- STEP-8** PLUMB ALL WALLS, TIGHTEN ALL BRACING BOLTS, INSTALL FASTENER WITH WASHERS AT RIDGE EXCEPT FOR FASTENERS IN 8" PORTION BEYOND END WALL.



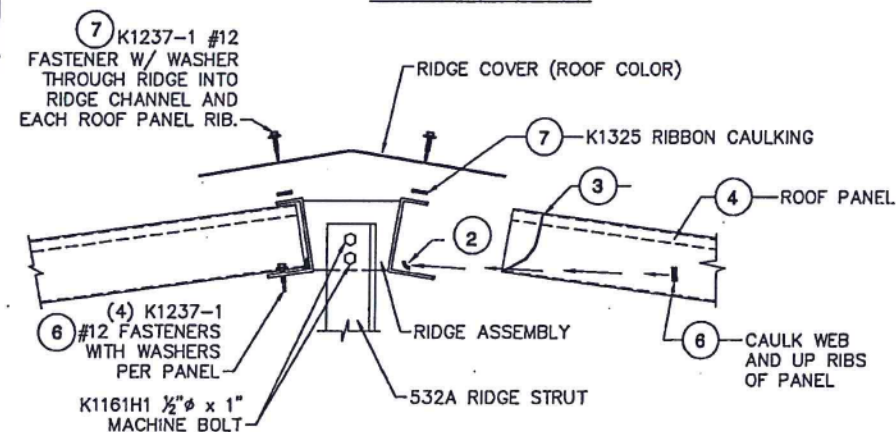
- STEP-9** CAULK ALONG TOP LEG OF RIDGE ASSEMBLY WITH K1325 RIBBON CAULK AND INSTALL RIDGE COVER. CAULK AT RIDGE COVER JOINTS WITH K1115P CAULKING. (REFER TO DETAIL 'B' AND TRIM INSTALLATION DRAWING).



DETAIL 'A'



SECTION 'D'



SECTION 'C'

RIDGE SEALER INSTALLATION

1. BEFORE INSTALLING K1325 RIBBON CAULKING REMOVE ANY OIL AND DIRT FROM RIDGE CHANNEL.
2. K1325 3/8" RIBBON CAULK FULL LENGTH.
3. K1115P 1/4" BEAD OF CAULK UP AND ACROSS PANEL RIB.
4. INSTALL ROOF PANEL.
5. BEFORE INSTALLING ANY SELF DRILLING FASTENER THROUGH ROOF INTO RIDGE, INSTALL ALL ROOF PANELS, REMOVE TEMPORARY BRACING, AND ALLOW ROOF TO SETTLE.
6. FASTEN PANEL TO RIDGE WITH (4) #12 FASTENERS WITH WASHERS THROUGH WEB AT 4" CENTERS AND CAULK WELL ACROSS WEB OF PANEL AND UP RIBS WITH K1115P CAULKING PRIOR TO INSTALLING COVER.
7. RUN K1325 3/8" RIBBON CAULK FULL LENGTH OF RIDGE CHANNEL. INSTALL RIDGE COVER WITH K1237-1 FASTENERS AS SHOWN THROUGH RIDGE CHANNEL INTO ROOF PANEL LEG.

5-15-12

REVISIONS	BY
11-02-06	BHKJ
02-11-09	RAP
02-24-09	KRK
03-12-09	KRK
03-25-09	KRK
03-18-10	JMC
06-23-11	KRK
08-08-11	TLC
04-05-12	TLC



PARKLINE, INC.
P O Box 65 Winfield, WV 25213
phone: (304) 586-2113

ROOF ERECTION FOR TYPE 'AL' BUILDINGS WITH STANDARD 8" END WALL OVERHANGS

SECTIONS AND DETAILS

DATE	02-02-05
DRAWN BY	DLR
SCALE	N.T.S.
ORDER NO.	
REVISION	9

AL-ROOF

VOGT POWER INTERNATIONAL
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06-Aug-2016