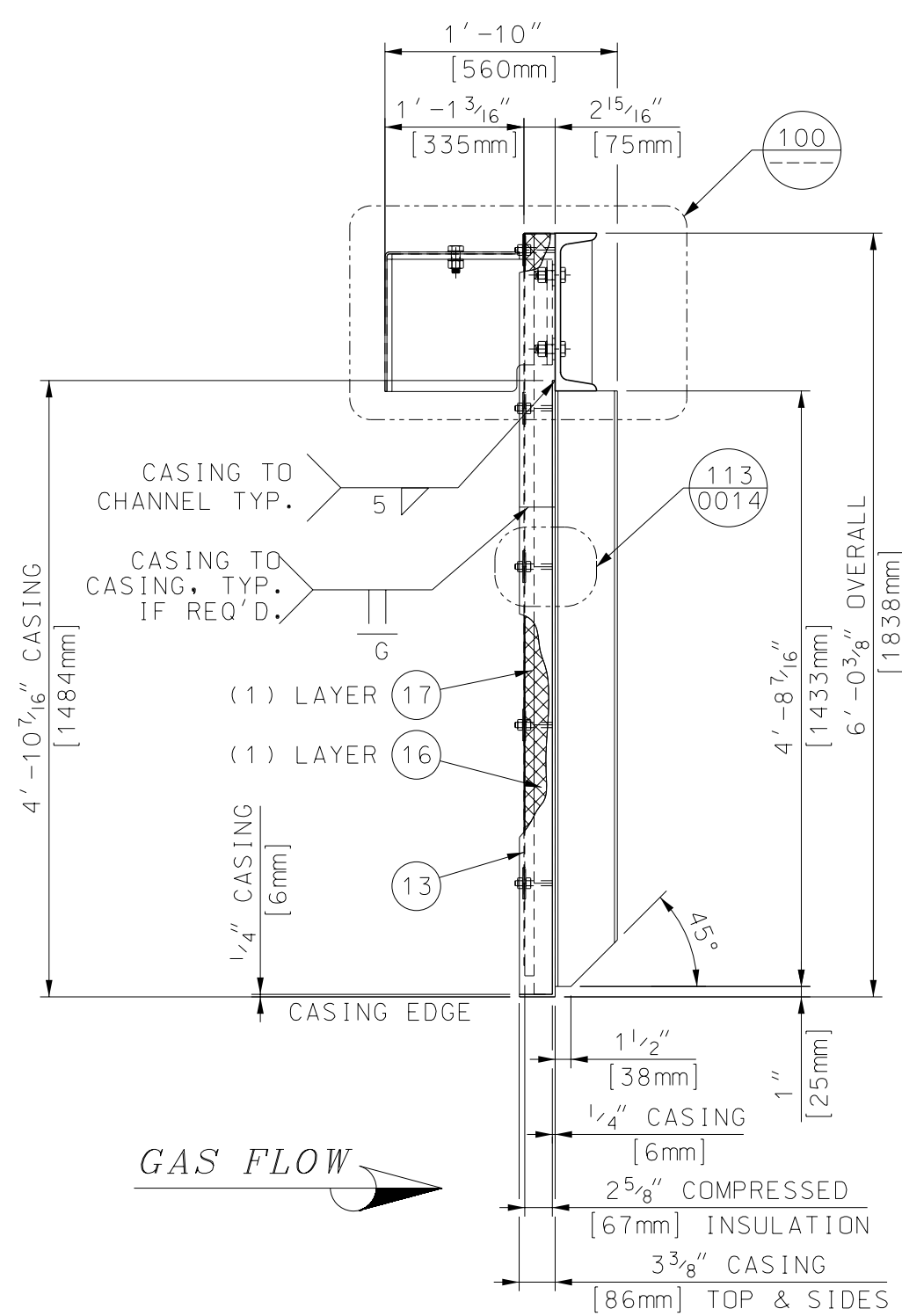
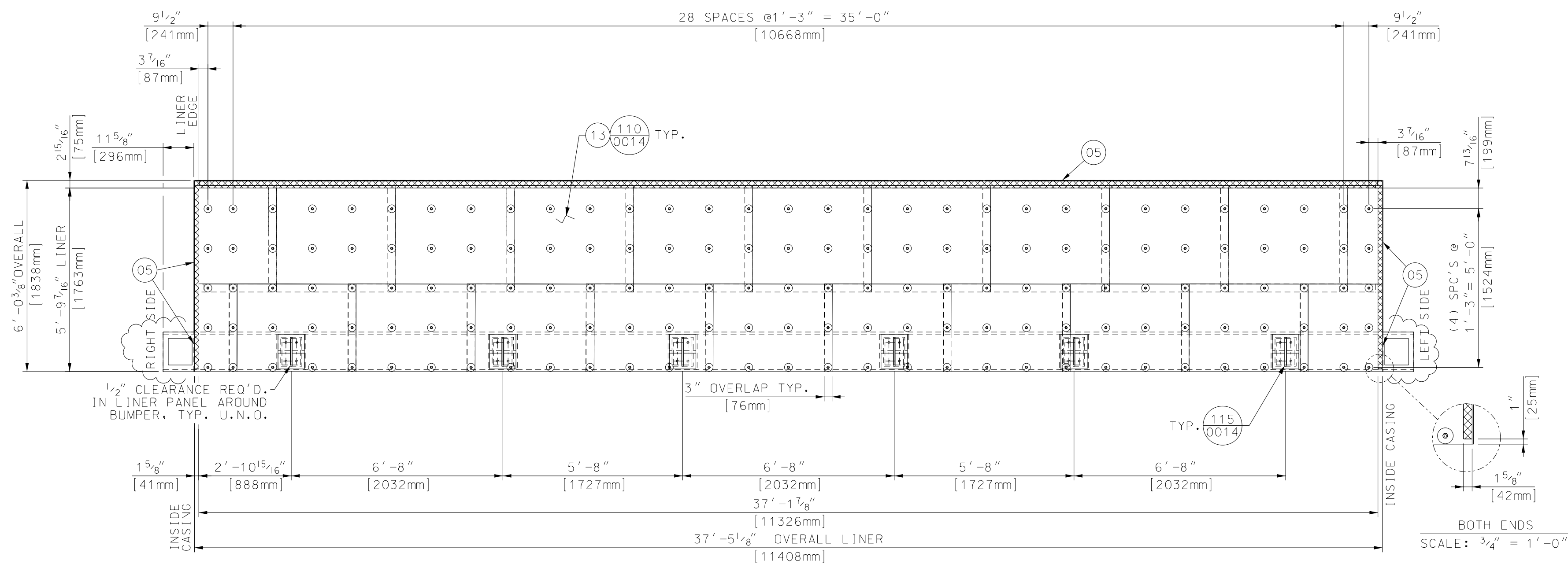


BRACKET ASSEMBLY (101)
SCALE: 1 1/2" = 1'-0"

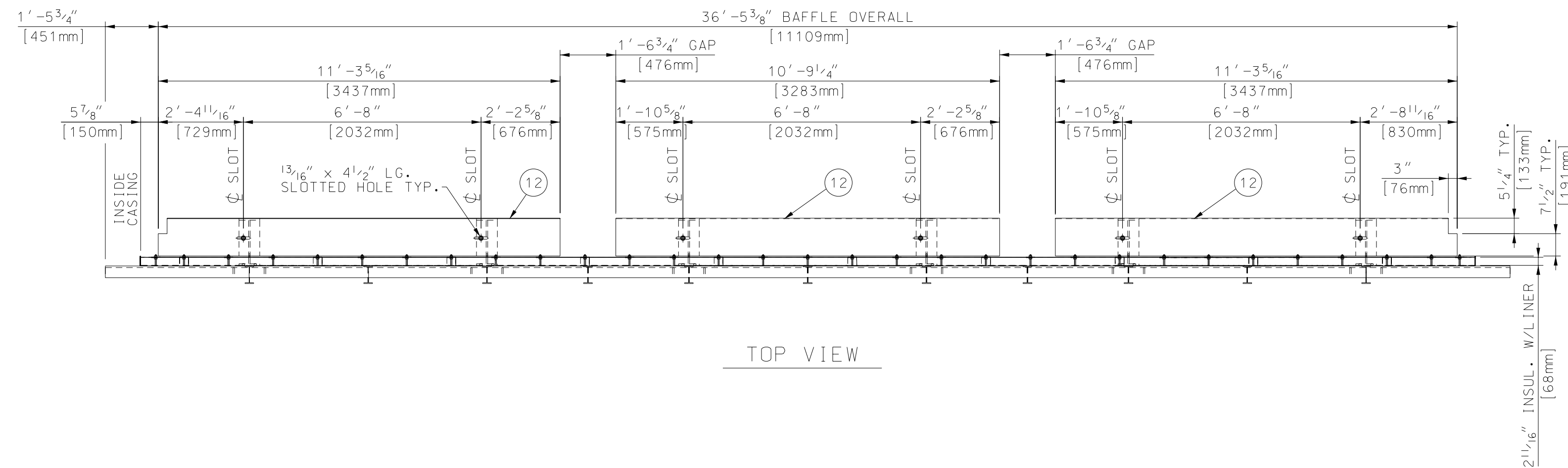


END VIEW
SCALE: $\frac{3}{4}'' = 1' - 0''$

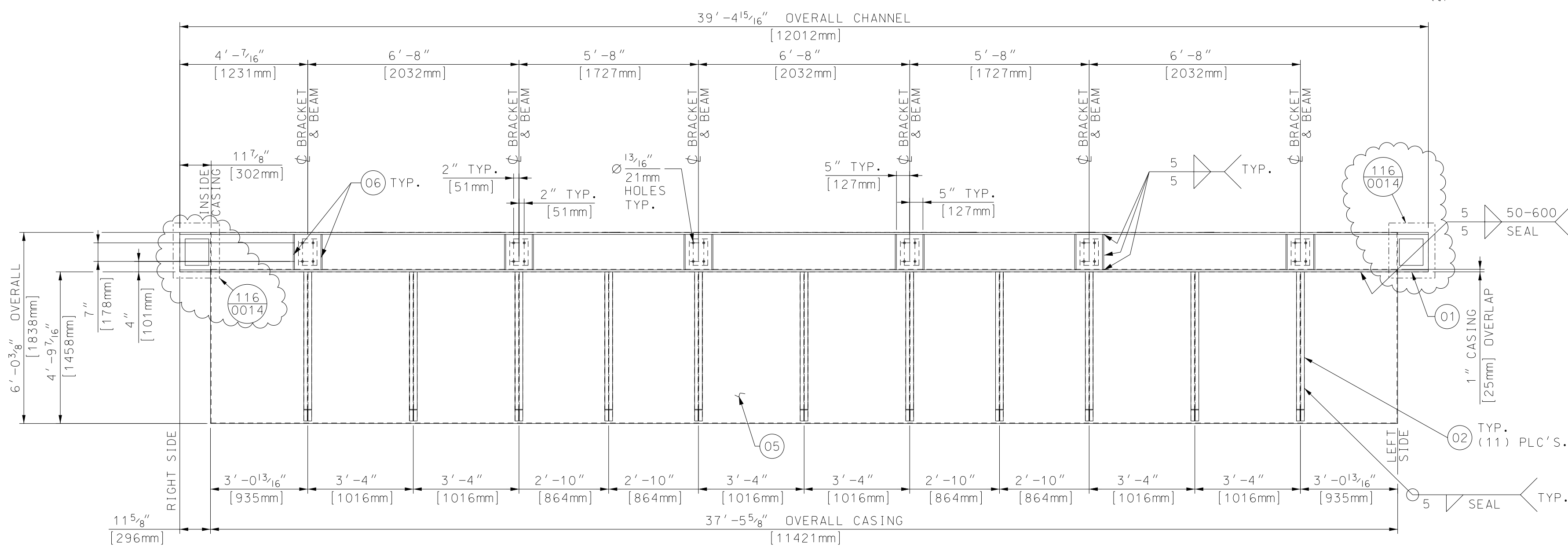


INSIDE VIEW

BAFFLE NOT SHOWN FOR CLARITY



TOP VIEW



OUTSIDE VIEW

BILL OF MATERIALS			
PART NO.	QTY.	DESCRIPTION	MAT'L SPEC.
01	40	LIN. FT. OF CHANNEL, C380x100x13x20	JIS G3101 SS400
02	52	LIN. FT. OF BEAM, H150x75x5x7	JIS G3101 SS400
05	197	SO. FT. OF PLATE $\frac{1}{8}$ " (6mm) THK.	JIS G3101 SS400
06	22	SO. FT. OF PLATE $\frac{1}{2}$ " (13mm) THK.	JIS G3101 SS400
12	75	SO. FT. OF PLATE $\frac{3}{8}$ " (9.5mm) THK.	JIS G3101 SS400
13	250	SO. FT. OF SHEET, 14 GA. (.2mm) THK.	A-1011 CS
16	230	SO. FT. OF INSULATION 2" THK. 8# DENSITY	SUPERWOL PLUS
17	225	SO. FT. OF INSULATION 1" THK. 8# DENSITY	SUPERWOL PLUS
18	6	SO. FT. OF $\frac{1}{8}$ " (3mm) THK. PAPER INSULATION	KAOWOL 2600
26	24	WASHER $\frac{1}{4}$ " (6mm) THK., 2" SO. \times $\frac{1}{8}$ " I.D. HOLE	JIS G3101 SS400
27	24	HEAVY HEX HEAD BOLT $\frac{3}{4}$ " DIA. (M20) \times 2 $\frac{1}{2}$ " LG.	ISO 8.8
28	24	HEAVY HEX NUT $\frac{3}{4}$ " DIA. (M20)	ISO B
29	24	WASHER $\frac{3}{8}$ " DIA. (M20)	ISO B
30	6	HEAVY HEX HEAD BOLT $\frac{3}{4}$ " DIA. (M20) \times 2" LG.	ISO 8.8
31	6	HEAVY HEX NUT $\frac{3}{4}$ " DIA. (M20)	ISO B
32	12	WASHER $\frac{3}{4}$ " DIA. (M20)	ISO B

PART NUMBERS ARE TO HAVE THE PREFIX OF "CC". FOR EXAMPLE, "30"(ASSY.) + "01" (PART NUMBER) WOULD BE "CC3001".

GENERAL NOTES:

1. ALL C.S. WELDING TO BE IN ACCORDANCE WITH LATEST STANDARDS OF AWS STANDARD D1.1 USING E70XX ELECTRODES.
2. SEAL WELD ALL STRUCTURAL MEMBERS TO CASING AND TO EACH OTHER GAS TIGHT.
3. ALL STEEL WORK SHALL COMPLY WITH THE AISC SPECIFICATIONS FOR THE DESIGN, FABRICATION, AND ERECTION OF STRUCTURAL STEEL.
4. PROVIDE A $\frac{3}{4}$ " DIA. DRAIN HOLE IN STRUCTURALS WHERE NECESSARY TO ENSURE WATER DRAINAGE DURING SHIPMENT AND AFTER ERECTION.
5. ALL BOLT HOLES ARE TO BE PUNCHED OR DRILLED.
6. ALL INSULATION TO BE COMPRESSED APPROX. $\frac{1}{8}$ " PER 1" TO GIVEN THICKNESS.
7. SEE V17494-DWNC-0001 FOR "EQUIPMENT SPECIFICATION FOR SHOP FABRICATED INTERNALLY INSULATED DUCTWORK".
8. APPROXIMATE ASSEMBLY WEIGHT PER ASSEMBLY: 6833 LBS. (3098 KG.)
9. QUANTITIES SHOWN ARE FOR (1) ONE UNIT:
 - (1)ONE UNIT REQUIRED FOR MIDDLETOWN PROJECT
 - (1)ONE UNIT REQUIRED FOR KINGS MOUNTAIN PROJECT.
10. ALL WELD SIZES ARE SHOWN IN METRIC (mm).
11. ALL WELDS ARE P1-P1 UNLESS NOTED OTHERWISE.

REFERENCE DRAWINGS:


V17494-CCND-0014 - BASEMENT PANEL DETAILS
BOX 1 THRU BOX 2 AND BOX 5

V17494-EBND-0102 - STANDARD FABRICATION
TOLERANCES FOR ATTIC &
BASEMENT PANEL ASS'Y.

01	ADDED WELO ACCESS WINDOW PER CLIENT REQUEST	11-MAY-16	DR	REEVES				FRI
00	FIRST ISSUE	18-JAN-16	LTTT	DLN				DLN
Rev.	Description	Date	Drawn	Chkd.	Chkd. By	Appr.		

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MIDDLETOWN ENERGY CENTER and KINGS MOUNTAIN ENERGY CENTER for NTE ENERGY and GEMMA POWER SYSTEMS	3rd ANGLE PROJECTION 
	Scale: 3" = 1'

VOGT POWER PROJECTS V17494 & V17495	$\frac{5}{8} = 1 - 0$
Title	

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Internal Drawing Status	Size	Drawing No.	Rev.
FOR RECORD	D	V17494-CCND-0013	01