

VOGT POWER INTERNATIONAL

Released, Work May Proceed

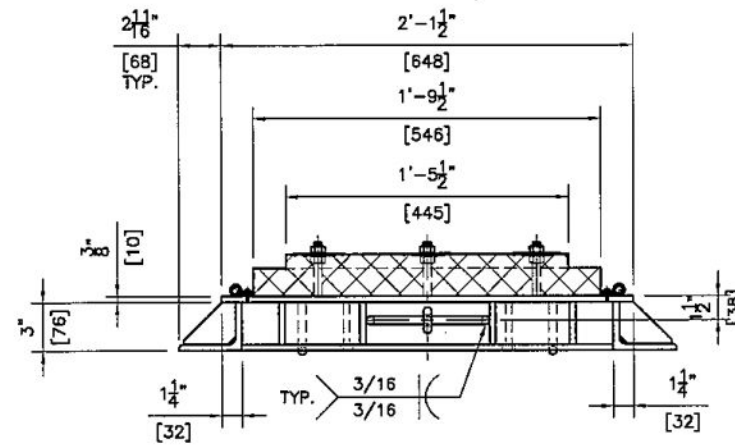
Bell, Milton

Dec-17-2015

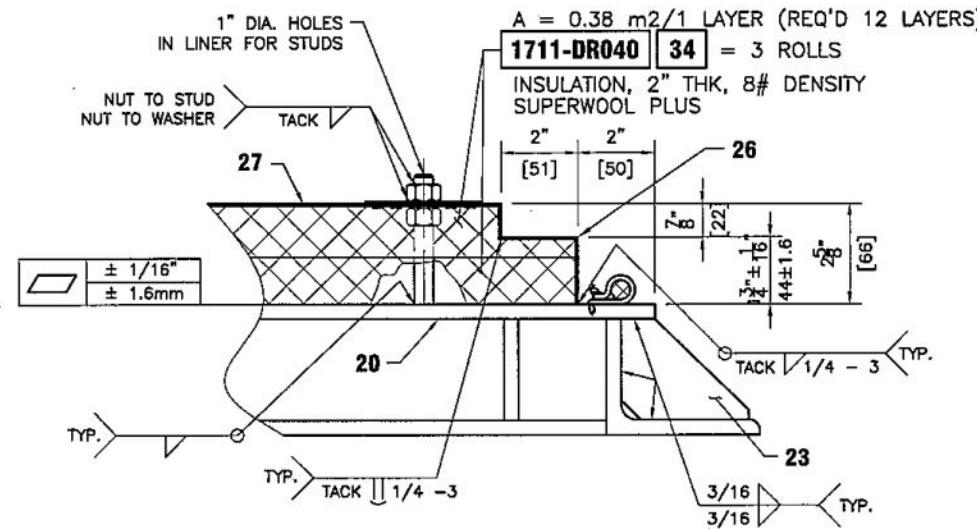
VOGT POWER INTERNATIONAL

V17494-DRXD-5020-00

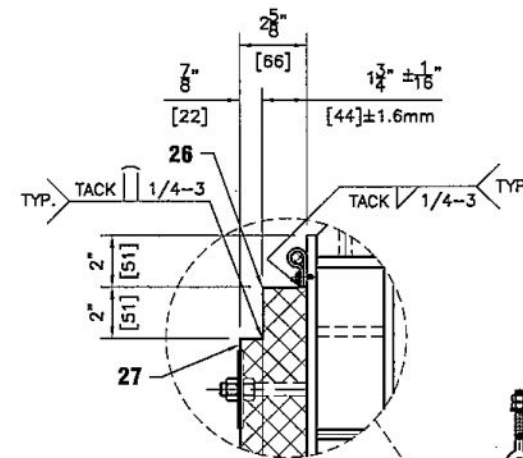
14-Dec-2015



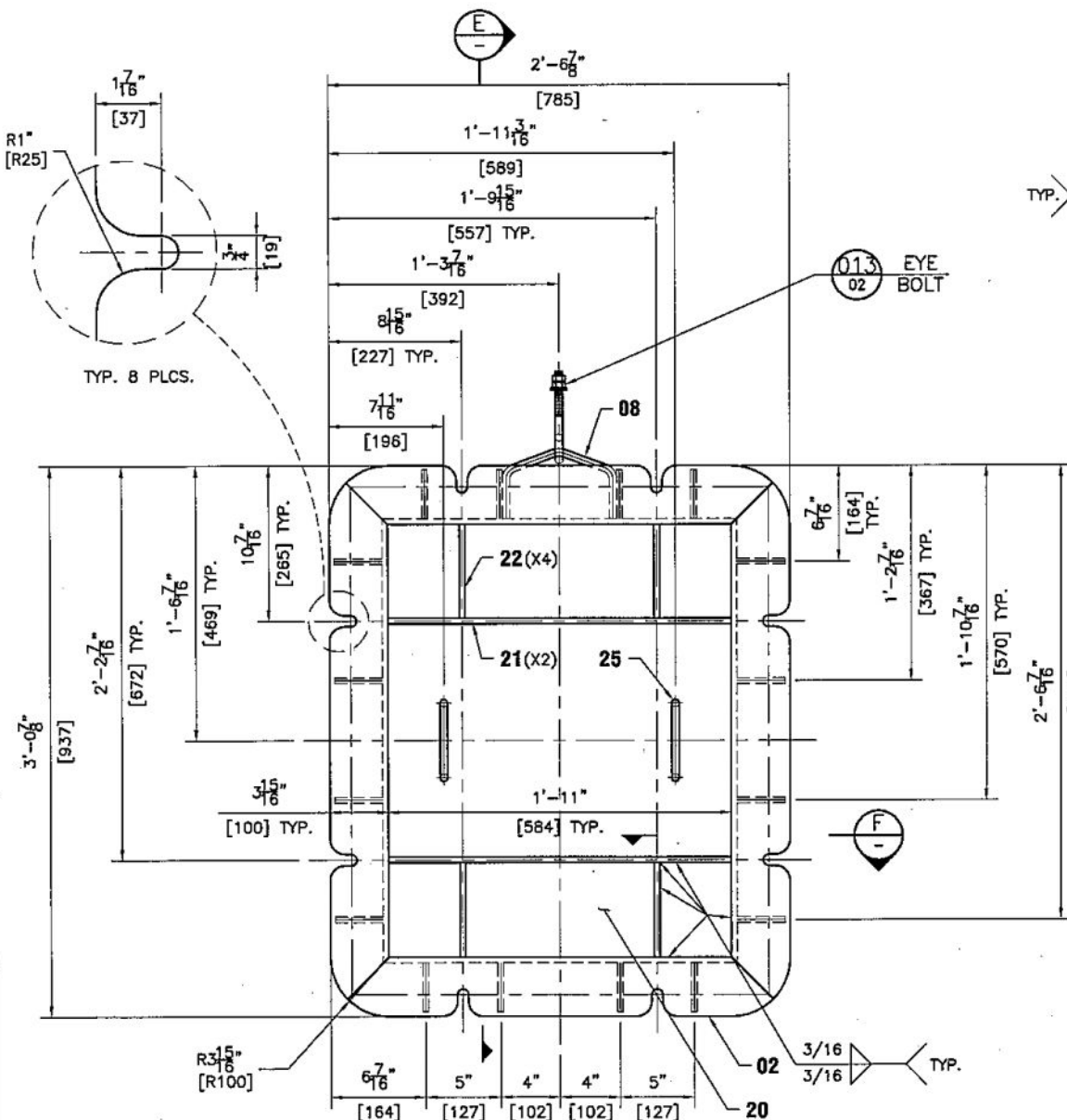
TOP VIEW



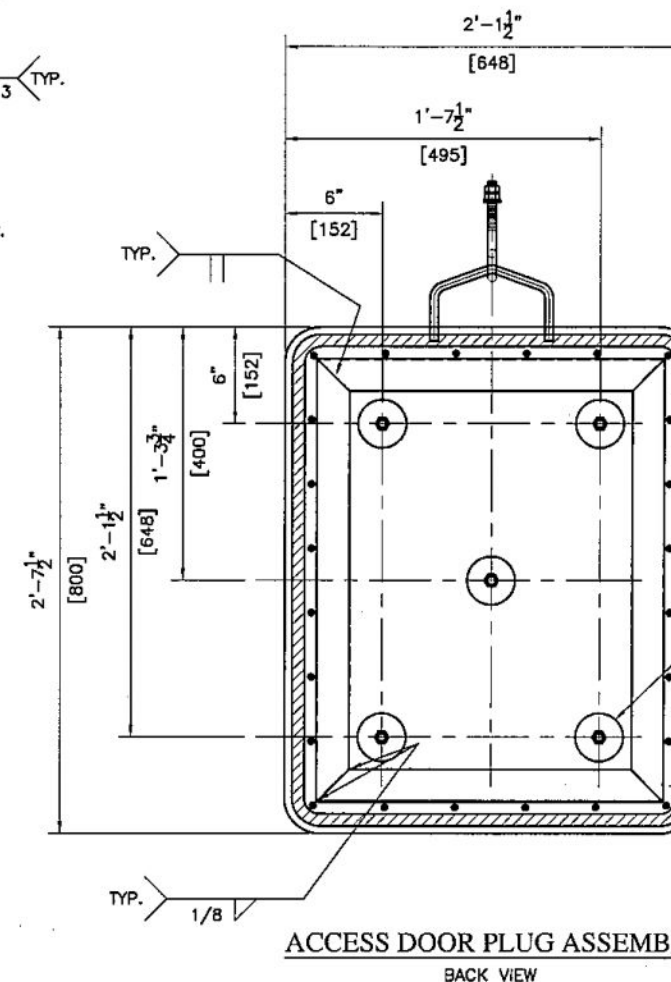
SECTION F



SECTION E



18"x24" DOOR ASSEMBLY
FRONT VIEW



ACCESS DOOR PLUG ASSEMBLY
BACK VIEW

- 1711-DR040 31 = 54 L.F.
L.F..TAD POLE GASKET (-20°F TO 1000°F)
FIBERGLASS 3/4" BULB DIA. 1 1/2"
WIDE.McMASTER CARR P/N: 8815K33
- 1711-DR040 32 = 6 Pcs.
ADHESIVE, TUBE OF HIGH TEMP RED SILICONE
- 1711-DR040 33 = 168Pcs.
SCREWS, #10 x 3/8" LG LOW PROFILE,
SELF THREADING
SS

TOLERANCE:
DIAGONAL DIMENSIONS OF
DOOR PLUG TO BE
WITHIN ± 1/8" [3.2mm.]
OF EACH OTHER

- 104 STUD ASSEMBLY
- GASKET TO BE CONTINUOUS
AND CUT AT 45° AT ENDS
- TADPOLE GASKET (#31)
ATTACH GASKET WITH SCREWS, #10 x 3/8"
LOW PROFILE, SELF THREADING (#33) AT
APPROX. 4" CENTERS AND HIGH TEMPERATURE
ADHESIVE (#32)

UNIT 1

Project Owner's : Gemma Power System,LLC
Project Name : Middletown Energy Center Project
Vogt Power International Job No./Cost symbol: V17494/ DR
Vogt Power International Doc. No. :
Vogt Power International P.O. No. : V0009490

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TITLE	ISO-A (Ind)
VOGT POWER INTERNATIONAL MIDDLETOWN ENERGY CENTER PROJECT 18"x24" ACCESS DOOR ASSEMBLY (DR040) FOR 3" INSULATION (CO/SCR DUCT)	JOB NO. 1711
REF.DWG.NO. V17494-DRND-0009~0010	VIPCO DWG.NO. Y15-1711-DR040-03
REV.	0

REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
0	05-11-15	FIRST ISSUE	Notthaphon	Chatchai	