

Preliminary layout - submit final layout

NOTE:  
THIS TUBE SKID IS TO BE BOLTED TOGETHER ON SITE.  
SKID IS TO BE SHIPPED IN PIECES.

BILL OF MATERIAL FOR 4" X 3" X 1/4" TUBE SKID				
PART #:	DESCRIPTION:	LENGTH:	QTY:	LENGTH TOTAL:
813AX	ASSEMBLY CORNER (3 TUBE LENGTHS ADDED)	17'-7 1/4" + 1'-7 5/8" + 1'-7 5/8"	1	20'-10 1/2"
813BX	ASSEMBLY CORNER (2 TUBE LENGTHS ADDED)	13'-6" + 3'-6 1/2"	1	17'-0 1/2"
813CX	ASSEMBLY CORNER (2 TUBE LENGTHS ADDED)	13'-6" + 4'-0 3/4"	1	17'-6 3/4"
818AX*	DOOR BRACE ASSEMBLY (TUBE LENGTH)	8'-0 1/4"	2	16'-0 1/2"
1X3DRSPACE	1" x 3" TUBE DOOR SPACER (TUBE LENGTH)	4'-0 3/16"	2	8'-0 3/8"
PLATE43	4" X 3" X 1/4" PLATE		8	N/A
PLATE43X	4" X 3" X 1/4" PLATE W/ 13/16" HOLE AND HN34C NUT		2	N/A
HN34C	3/4" GRADE C HEX NUT		22	N/A
CN34	3/4" GRADE 2H HEAVY HEX COUPLER (20K-LIFT)		4	N/A
TOTAL L.F. PART # 34BKTR-B7 REQUIRED:		1'-0"	8	8'-0"
TOTAL L.F. PART # T4X3X1/4" REQUIRED:				71'-6 1/4"
BUILDING SIZE:			19'-10 3/8" X 17'-7 3/4"	
FOR ORDER #:			2016000050	
SKID TO BE PAINTED:			ARCTIC WHITE	
* AFTER PART # INDICATES DO NOT SHOW ON ASSEMBLY PRODUCTION ORDER				
ALL TUBE STEEL A500, GRADE 46				

Adjust dimensions to building and return.

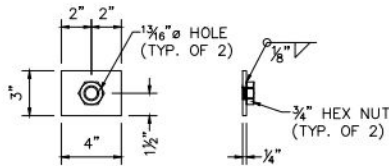
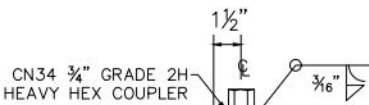


PLATE43X  
(2) REQUIRED



HEAVY HEX COUPLER WELDING DETAIL  
FOR ROOF LIFT SYSTEM (TYP. OF 4)

NOTE:  
BOLT NUTS ON PRIOR TO  
WELDING. PROTECT THREADS  
FROM SLAG AND PAINT.

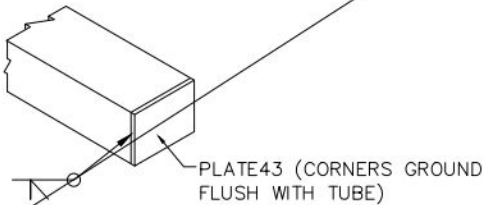


PLATE43 @ TUBE END  
WELDING DETAIL  
(6) LOCATIONS

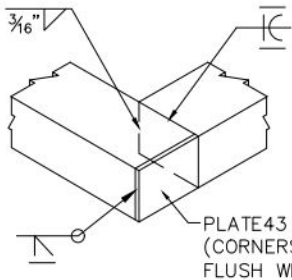


PLATE43 @ CORNER  
WELDING DETAIL  
(2) LOCATIONS

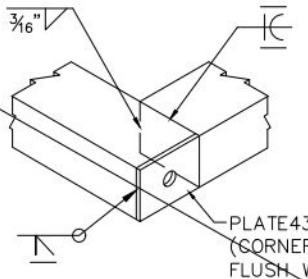
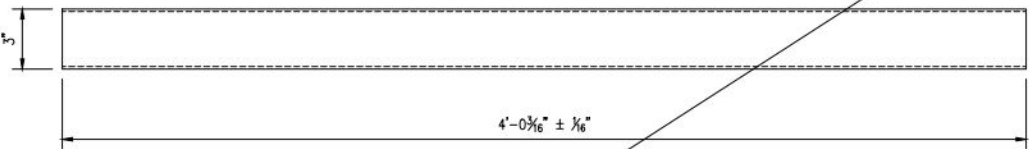


PLATE43X @ CORNER  
WELDING DETAIL  
(2) LOCATIONS



1X3DRSPACE  
1" x 3" x 14 GA. RECTANGULAR TUBING  
MAT'L. - ASTM A500, GRADE B  
(2) LOCATIONS

VOGT POWER INTERNATIONAL

ReSubmitted Comments May Proceed

Bell, Milton Feb-18-2016

ISSUED:

??-??-??

ANY REVISIONS AFTER THIS  
DATE MUST BE SUBMITTED  
TO THOMAS W. HARDING  
FOR APPROVAL.

REVISIONS	BY

MEC/KMEC

Drum End Enclosure-Skid BOM

VOGT POWER INTERNATIONAL  
V17494-BEXD-5008-00  
29-Jan-2016



PARKLINE, INC.  
RT. 62, ELEANOR INDUSTRIAL PARK  
ELEANOR, WV 25070  
EMAIL: PARKLINE@PARKLINE.COM  
PHONE: 800-786-4855 FAX: 304-586-3842

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VOGT POWER INTERNATIONAL, INC.  
LOUISVILLE, KY

REF: JOB NO. V17494 - MIDDLETOWN ENERGY - HP DRUM ENCLOSURE  
VPI PO#: V0009691  
DESTINATION: MIDDLETOWN, OH

SKID BILL OF MATERIAL

DATE: 1/29/2016

DRAWN BY: JCC

SCALE: NTS

2016000050-PD1A

ORDER #: 2016000050

REVISION #: 0