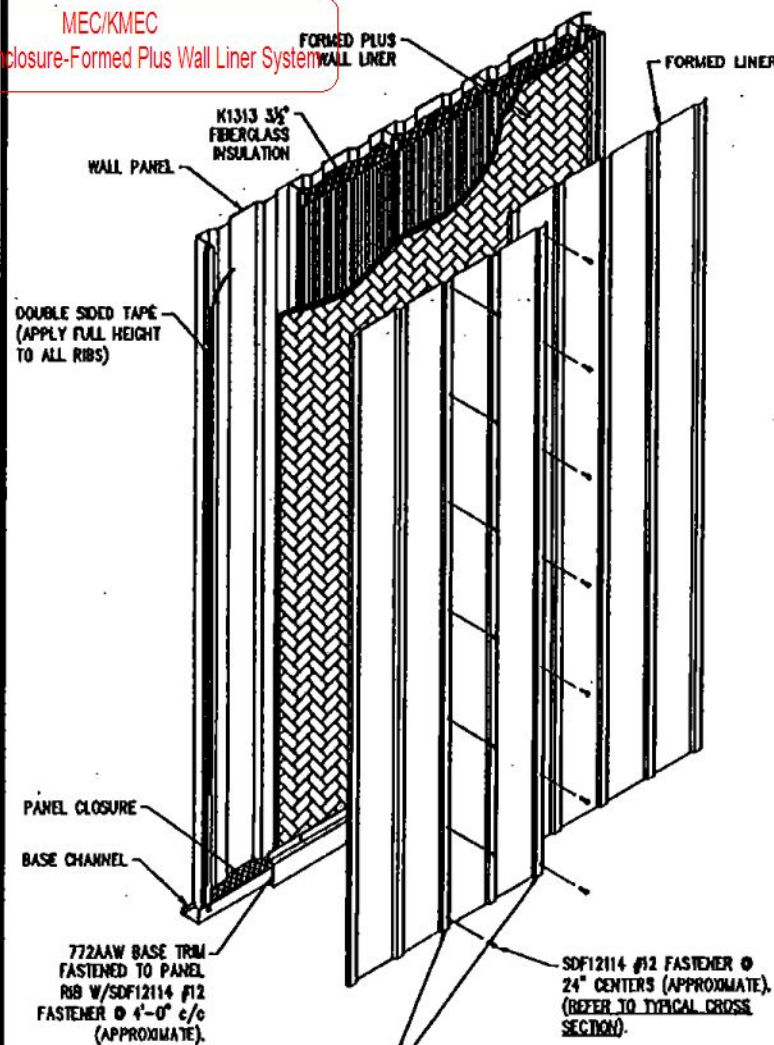
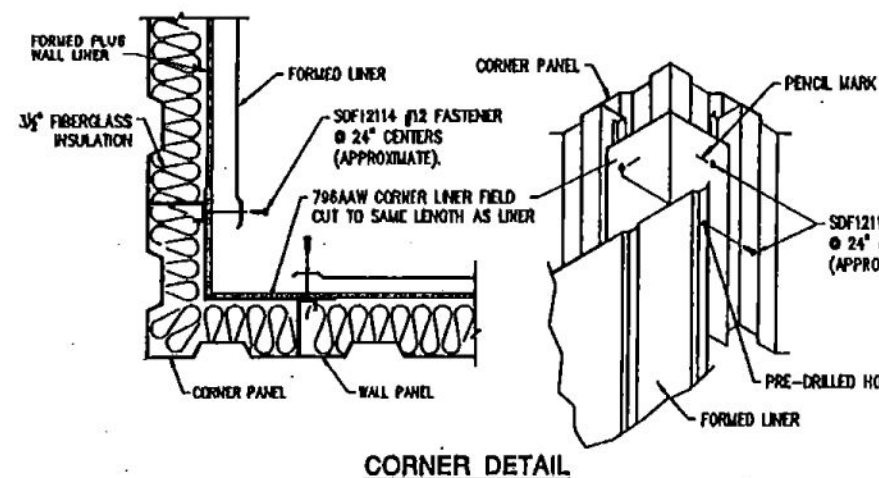


MEC/KMEC
Drum End Enclosure-Formed Plus Wall Liner System

NOTE:
PRE-DRILL RIB AT EDGE OF PANEL AND MIDDLE RIB WITH 1/8\"

WARNING:
CARE MUST BE TAKEN WHEN INSTALLING THE FASTENERS AT CORNERS TO AVOID CRUSHING OF LINER PANEL RIB.



CORNER DETAIL

INSTALLATION

- NOTES:**
1. INSTALL CEILING (IF REQUIRED) PRIOR TO INSTALLATION OF LINER. IF BUILDING USES 876A SUPPORT 772A CEILING TRIM MUST BE INSTALLED BEFORE CEILING PANELS. HOOK TRIM OVER 876A SUPPORT THEN LAY CEILING PANELS ON TOP. SEE CEILING DETAIL DRAWING FOR MORE DETAILS.
 2. IF BUILDING USES METAL PARTITIONS WITH LINER, REFER TO DRAWING FORMED-3.
 3. A 5/32\"
 4. OPTIONAL 18 GAGE WALL LINER WILL HAVE LINER RIBS AT 16\"

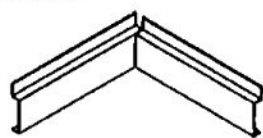
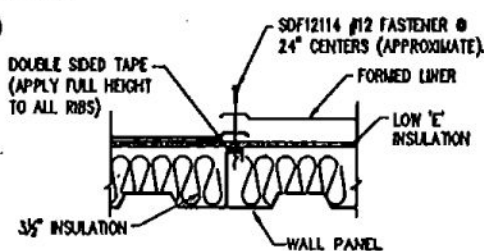
- STEP 1:** INSULATE ALL PANELS, SPACER JAMBS, FRAMED OPENING JAMBS AND HEADS WITH K1313 FIBERGLASS INSULATION.
- STEP 2:** FIELD CUT AND INSTALL 772A BASE TRIM.
- STEP 3:** FIELD CUT AND INSTALL CEILING TRIM. (CEILING TRIM IS OPTIONAL ON TYPE 'AL' BUILDINGS WITHOUT CEILING).

- NOTE:**
- A. ON TYPE 'W' BUILDINGS WITHOUT CEILING INSTALL 180 TOP TRIM AT END WALLS AND HIGH SIDE WALL.
 - B. ON TYPE 'AL' BUILDINGS W/DROPPED CEILINGS USE 876A SUPPORT AT SIDE WALLS.
 - C. ALL G/O SPACINGS FOR FASTENERS ARE APPROXIMATE.

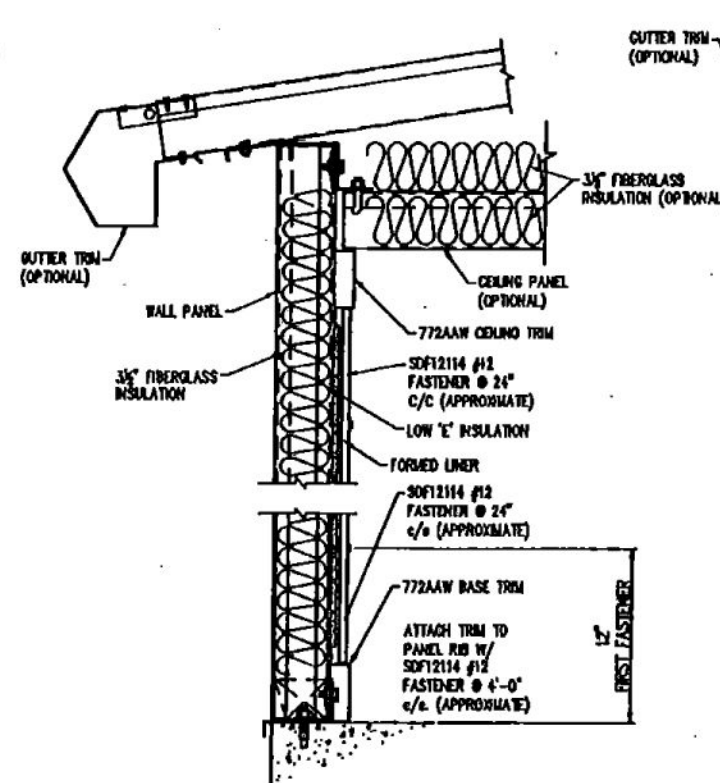
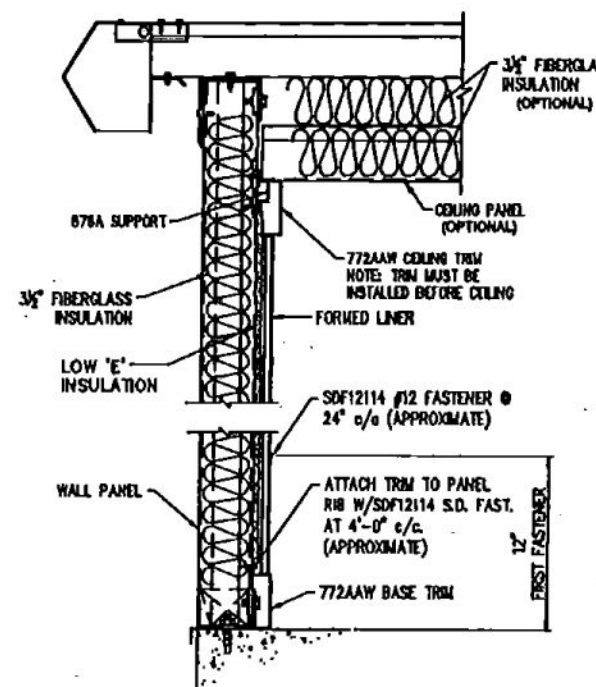
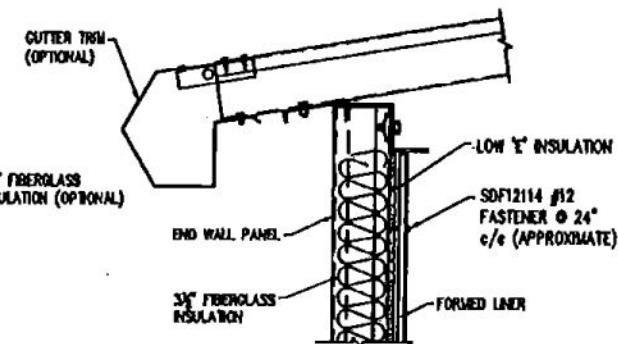
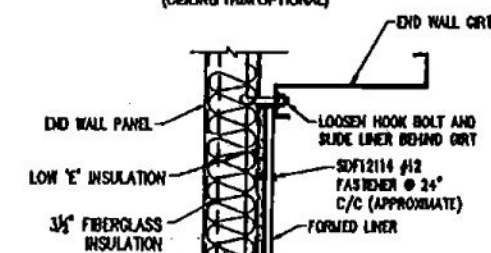
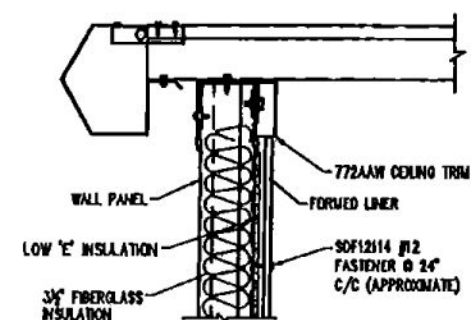
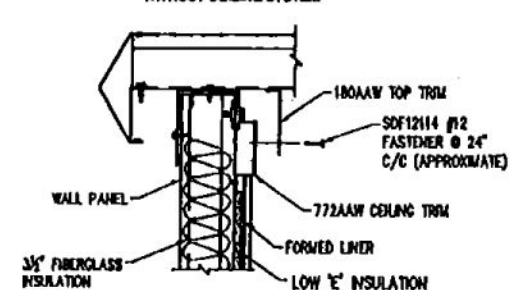
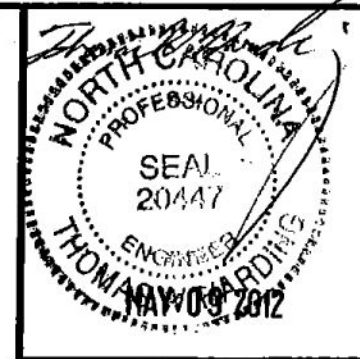
- STEP 4:** APPLY DOUBLE SIDED TAPE (APPLY FULL HEIGHT TO ALL RIBS).

- STEP 5:** FIELD CUT CORNER LINER TO LINER LENGTH. INSTALL CORNER LINER FIRST. ATTACH WITH SDF12114 FASTENERS @ 24\"

- STEP 6:** INSTALL LINER, STARTING IN ANY CORNER, AND WORKING AROUND THE BUILDING, LAPPING SHEETS. FASTEN TO PANEL RIBS. (FIELD CUT ALL OPENINGS). (CONTINUED ON DRAWING # FORMPLUS-2)

TRIM DETAIL AT CORNER
(BASE SHOWN, CEILING OMITTED)

TYPICAL LINER LAP DETAIL

TYPICAL CROSS SECTION
TYPE 'AL' BUILDING
WITH OPTIONAL CEILING SYSTEMTYPICAL CROSS SECTION
TYPE 'S' BUILDING
WITH OPTIONAL CEILING SYSTEMTYPICAL CROSS SECTION
TYPE 'AL' BUILDING
AT SIDE WALL
WITHOUT CEILING SYSTEM
(CEILING TRIM OPTIONAL)TYPICAL CROSS SECTION
TYPE 'AL' BUILDING
AT END WALL
WITHOUT CEILING SYSTEM
(CEILING TRIM OPTIONAL)TYPICAL CROSS SECTION
TYPE 'S' BUILDING
AT LOW SIDE WALL
WITHOUT CEILING SYSTEMTYPICAL CROSS SECTION
TYPE 'S' BUILDING
AT HIGH SIDE WALL AND END WALL
WITHOUT CEILING SYSTEM

REVISIONS	BY
08-17-11	RAP
08-23-11	RAP
08-30-11	RAP
09-02-11	RAP
01-09-12	JMC

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**INSTALLATION DETAILS
FOR FORMED PLUS WALL
LINER**

DETAIL

DATE	10-12-07
DRAWN BY	BAS
SCALE	NTS
ORDER NO.	
REVISION	6

FORMPLUS-1