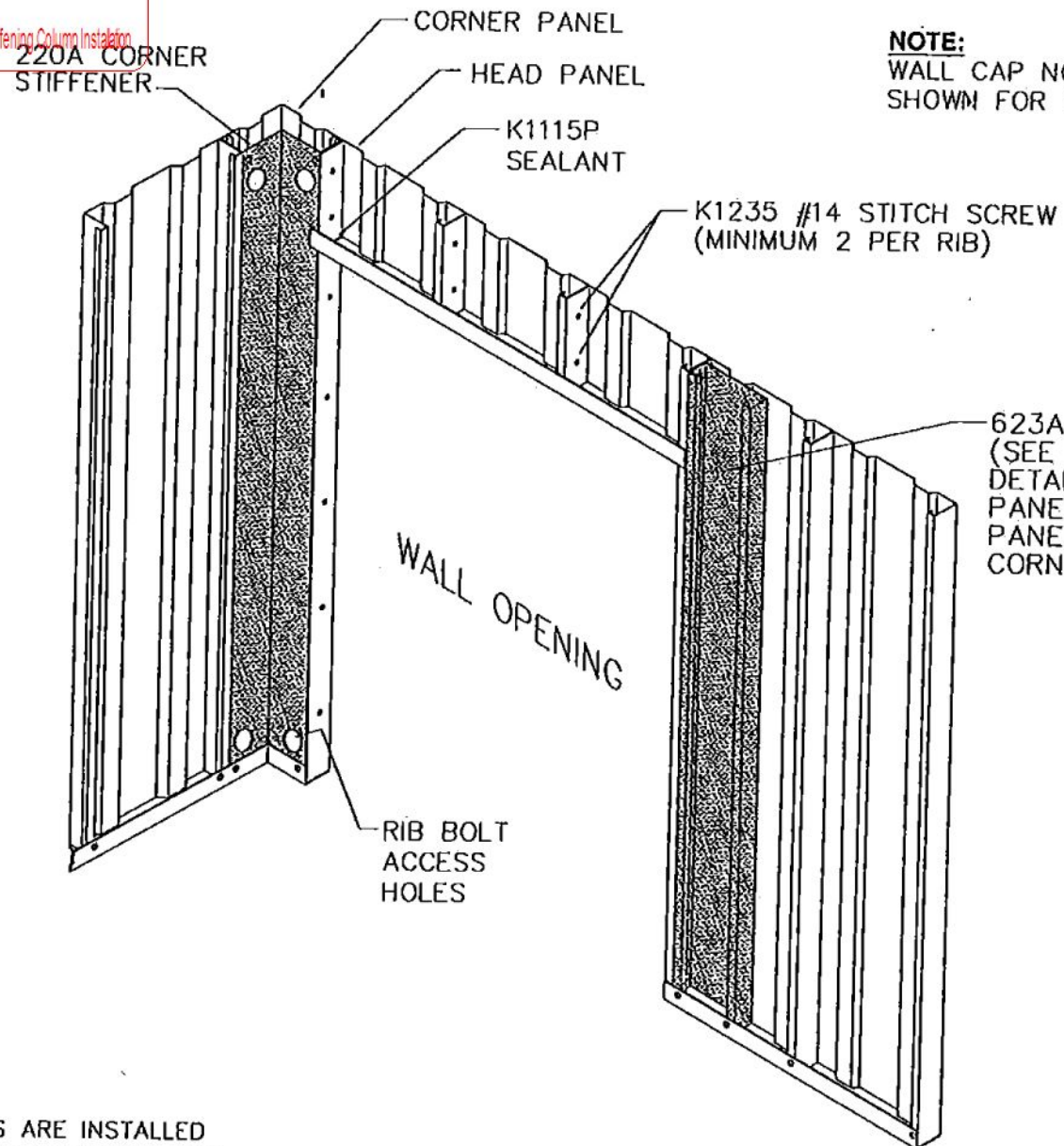


MEC/KMEC  
Drum End Enclosure-Standard Corner Accessory Stiffening Column Installation



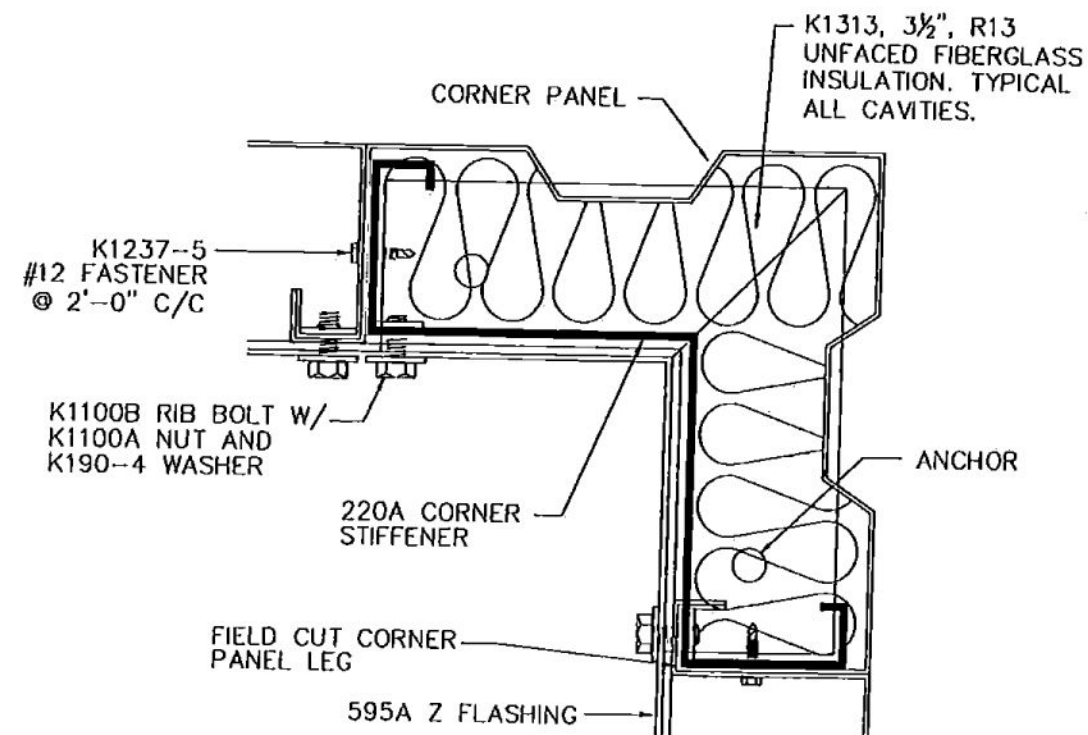
623A STIFFENING COLUMN  
(SEE DRAWING ASK-2 FOR  
DETAILS.) NOTE: IF THIS  
PANEL IS ALSO A CORNER  
PANEL USE ADDITIONAL 220A  
CORNER STIFFENER HERE.

STIFFENING COLUMNS ARE INSTALLED  
TO HELP RESIST WIND PRESSURE AND  
STRENGTHEN WALLS THAT HAVE BEEN  
WEAKENED BY PANEL OPENINGS.  
REFER TO YOUR JOB SPECIFIC ELEVATION  
DRAWING FOR ACCESSORIES THAT REQUIRE  
STIFFENING COLUMNS.

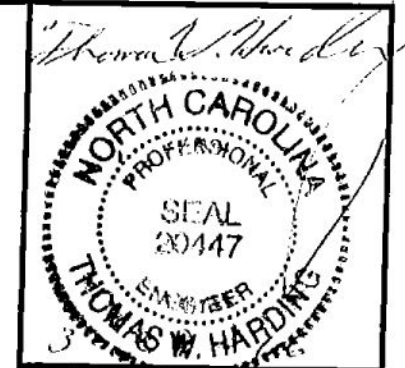
#### ASSEMBLY PROCEDURE

- STEP 1. FIELD CUT IN-TURNING RIB FROM CORNER PANEL & HEAD OR WALL PANEL.
- STEP 2. INSULATE CORNER PANEL AND INSTALL STIFFENER
- STEP 3. BOLT STIFFENER INTO PLACE WITH 3/8" RIB BOLTS.
- STEP 4. INSTALL WALL CAP OVER WALL PANELS AND STIFFENERS. BOLT TOGETHER WITH RIB BOLT (USE HOLES IN STIFFENER AS TEMPLATE FOR FIELD DRILLING.)
- STEP 5. FASTEN PANEL RIB TO STIFFENER WITH K1237-5 FASTENER AT 2'-0" C/C.
- STEP 6. FASTEN RIBS OF HEAD PANELS WITH K1235 STITCH SCREW (MINIMUM 2 PER PANEL.)

VOGT POWER INTERNATIONAL  
V17494-BEXD-5118-00  
10-Aug-2016



#### BASE DETAIL



REVISIONS	BY
01-24-05	DLR
03-04-09	JMC
03-15-10	JMC
10-16-12	TLC
03-04-16	JMC

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THARDING@PARKLINE.COM



JOB DESCRIPTION  
WALL OPENING CORNER  
STIFFENING COLUMN  
INSTALLATION

SHEET TITLE  
SECTIONS AND DETAILS

DATE 01-07-98  
DRAWN BY CBP  
SCALE NTS  
ORDER NO.  
REVISION 8

CSK-1