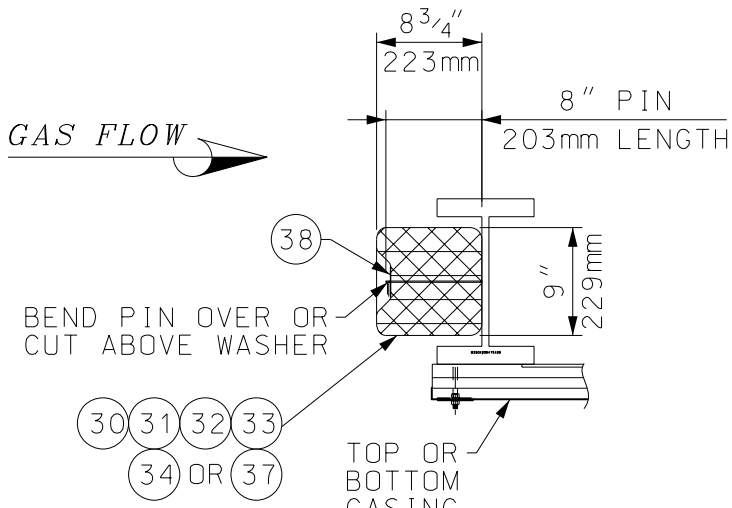
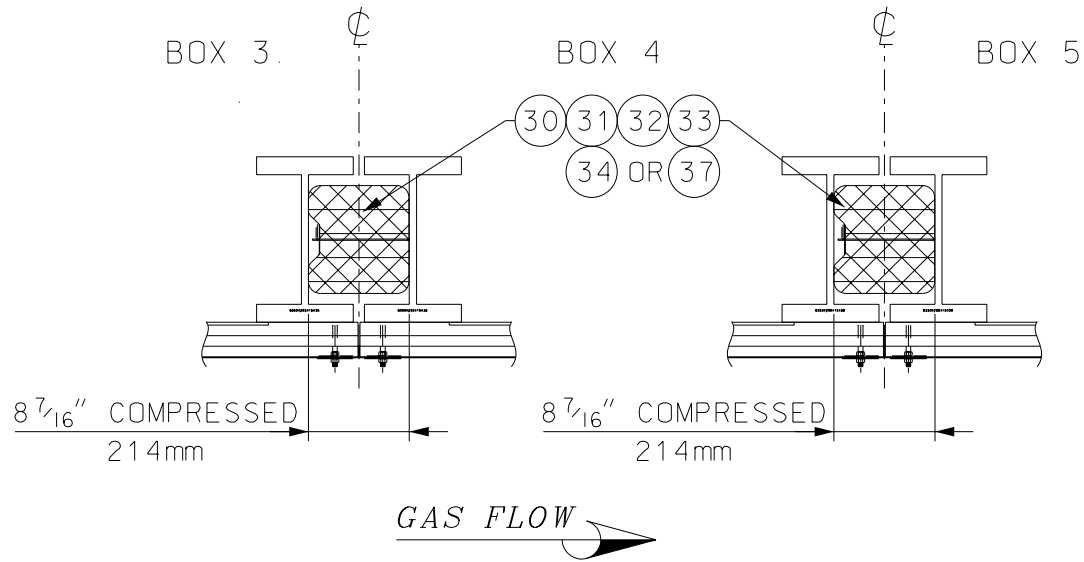


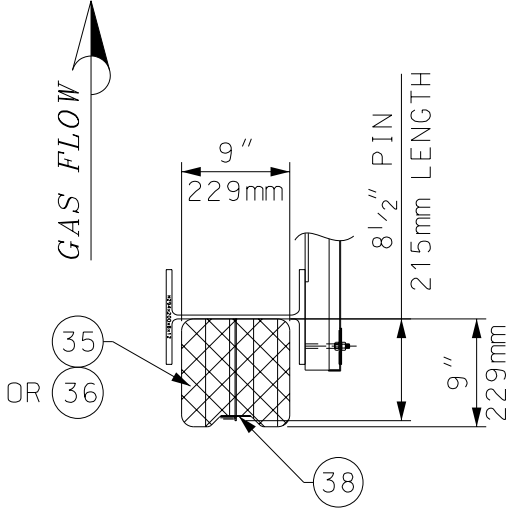
FRONT OF BOX 4 & 5
MODULES/PIPING NOT SHOWN FOR CLARITY



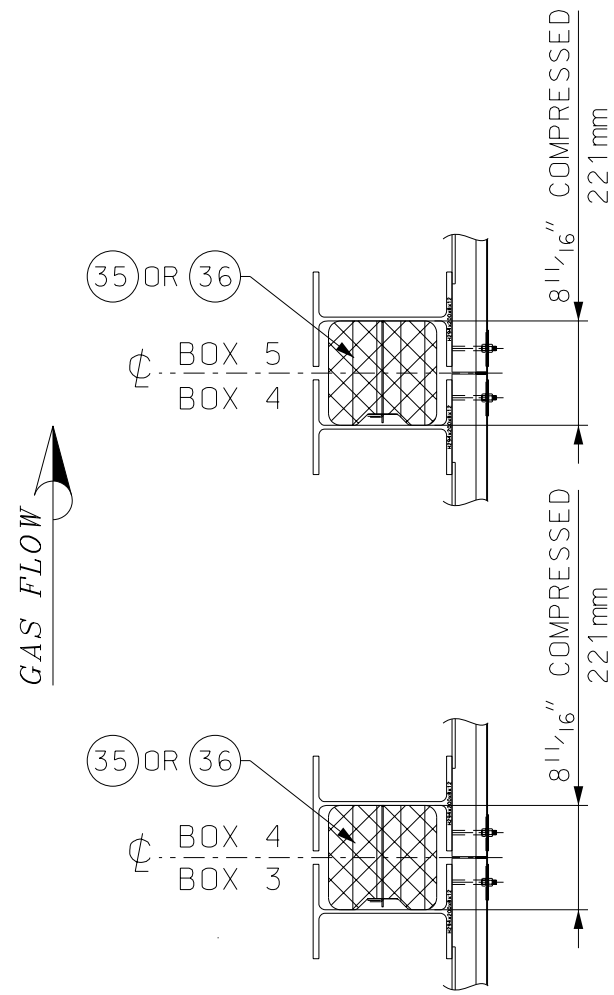
SECTION 200
BEFORE BOX HAS BEEN SET
TOP OF BOX 4 & BOX 5 SHOWN
BOTTOM OF BOX 4 & BOX 5 SIMILAR
SCALE: 3/4" = 1'-0"



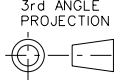
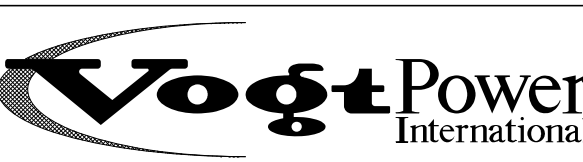
SECTION 201
AFTER NEXT BOX HAS BEEN SET.
TOP OF BOX 3 TO 4 JOINT & 4 TO 5 JOINT SHOWN.
BOTTOMS SIMILAR.
SCALE: 3/4" = 1'-0"



SECTION 202
BEFORE BOX HAS BEEN SET
SIDE OF BOX 4 SHOWN
SIDE OF BOX 5 SIMILAR
SCALE: 3/4" = 1'-0"



SECTION 203
AFTER BOX HAS BEEN SET.
SIDE OF BOX 3 TO 4,
SIDE OF BOX 4 TO 5
SCALE: 3/4" = 1'-0"

MATERIAL LIST - (BY FABRICATOR)					
PART NO.	QTY.	DESCRIPTION			MAT'L SPEC.
-	-	-			-
MATERIAL LIST - (BY VPI)					
PART NO.	QTY.	DESCRIPTION			MAT'L SPEC.
30	4	INSULATION PILLOW, 9" WD. x 8¾" x 9" LG.			SEE NOTE 3
31	8	INSULATION PILLOW, 9" WD. x 8¾" x 2'-5" LG.			SEE NOTE 3
32	2	INSULATION PILLOW, 9" WD. x 8¾" x 9'-11" LG.			SEE NOTE 3
33	4	INSULATION PILLOW, 9" WD. x 8¾" x 10'-7" LG.			SEE NOTE 3
34	4	INSULATION PILLOW, 9" WD. x 8¾" x 11'-5" LG.			SEE NOTE 3
35	8	INSULATION PILLOW, 9" WD. x 9" x 13'-8" LG.			SEE NOTE 3
36	16	INSULATION PILLOW, 9" WD. x 9" x 15' LG.			SEE NOTE 3
37	2	INSULATION PILLOW, 9" WD. x 8¾" x 10' LG.			SEE NOTE 3
38	334	SELF LOCKING INSULATION WASHER, 2½" SQ.			C.S
PART & ASSY NUMBERS ARE TO HAVE THE PREFIX OF "ER60". FOR EXAMPLE, PART NUMBER "01" WOULD BE "ER6001", ASSY NUMBER "101" WOULD BE "ER60101".					
GENERAL NOTES:					
1. PINS ARE TO BE BENT OVER OR CUT TO SPECIFIED LENGTH AFTER INSTALLATION OF INSULATION PILLOWS AND RETAINING WASHERS.					
2. BEAMS HAVE GUSSETS THE FULL WIDTH OF THE FLANGE, INSULATION PILLOW REQUIRES INSTALLATION IN SEPARATE SEGMENTS.					
3. PILLOWS TO BE PRE-FABRICATED FIBERGLASS CLOTH COVERED CERAMIC FIBER SEGMENTS.					
4. BOX TO BOX JOINTS SHALL CARRY THIS PILLOW DESIGN.					
5. EACH UNIT HAS ONE (2) BOX TO BOX JOINTS.					
6. DO NOT INSTALL INSULATION PILLOW OVER THE LIFTING EYES UNTIL AFTER UPRIGHTING BUT PRIOR TO SETTING BOX.					
7. QUANTITIES SHOWN ARE FOR (1) ONE UNIT: (1) ONE UNIT REQUIRED FOR MIDDLETOWN PROJECT (1) ONE UNIT REQUIRED FOR KINGS MOUNTAIN PROJECT					
REFERENCE DRAWINGS:					
V17494-ERND-0001 - FIELD CONNECTIONS - LOCATION MAP					
Revisions					
01	NOTED GUSSET REMOVAL		27-SEP-16	DR	BELL - FRY
02	INDICATED PREFERRED LAYERING		11-AUG-16	DR	REEVES - FRY
00	INITIAL ISSUE		06-MAY-16	BML/JP	DLN - FRY
Rev.	Description		Date	Drawn	Chkd. 1 Chkd. 2 Appr.
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MIDDLETOWN ENERGY CENTER and KINGS MOUNTAIN ENERGY CENTER for NTE ENERGY and GEMMA POWER SYSTEMS VOGT POWER PROJECTS V17494 & V17495					3rd ANGLE PROJECTION  Scale: 3/8" = 1'-0"
Title					
FIELD CONNECTIONS - INSULATION PILLOW FOR MODULE BOXES (ER60)					
		13551 Triton Park Blvd Suite 2000 Louisville, Ky. 40223 USA www.VogtPower.com			
Internal Drawing Status		Size	Drawing No.		Rev.
FOR RECORD		D	V17494-ERND-0014		02