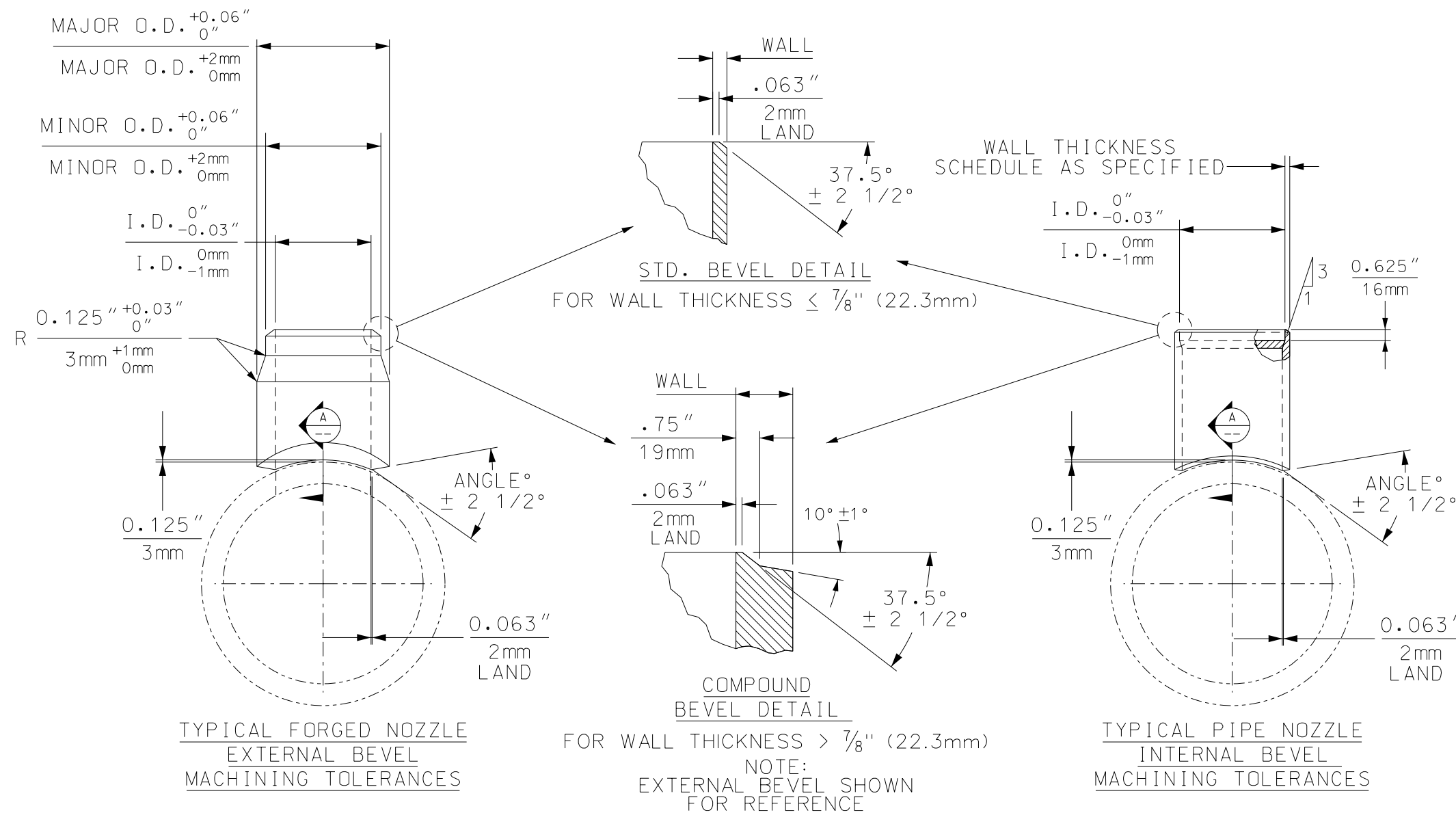


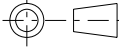
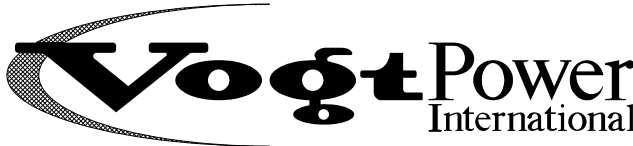
NOTE:
BORE TO BE CONCENTRIC WITHIN A
TOLERANCE OF ± 0.031 " (± 0.8 mm).

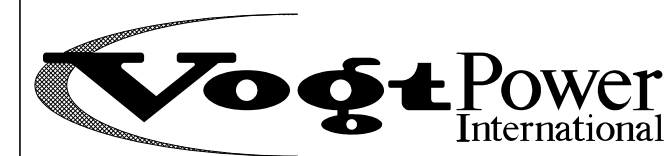
THE MAX. ALLOWABLE VARIATION IN
THE ALIGNMENT OF THE FITTING BORE
& SOCKET BORE AXIS IS 0.06" (1.5mm) IN 12" (304.8mm).

UNLESS NOTED OTHERWISE, BUTT WELD
END BEVELS ARE PER ASME B16.25 FIG 2a & 3b

APPLIES TO:
V17494 MIDDLETOWN PROJECT
V17495 KINGS MOUNTAIN PROJECT



01	ADDED PROJECT APPLICABILITY NOTE	22-SEP-15	DR	REEVES		FRY
00	FIRST ISSUE	14-JUL-15	MAY	REEVES		FRY
Rev.	Description	Date	Drawn	Chkd. 1	Chkd. 2	Appr.
Revisions						
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MIDDLETOWN ENERGY CENTER and KINGS MOUNTAIN ENERGY CENTER for NTE ENERGY and GEMMA POWER SYSTEMS VOGT POWER PROJECTS V17494 & V17495					3rd ANGLE PROJECTION 	
					Scale: NONE	
Title STANDARD FABRICATION TOLERANCES FOR MACHINED FORGED NOZZLE						
 <div>13551 Triton Park Blvd Suite 2000 Louisville, Ky. 40223 USA WWW.VogtPower.com</div>						
Internal Drawing Status FOR RECORD		Size B	Drawing No. V17494-EBND-0108			Rev. 01



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