

MEC/KMEC  
HP Drum End Enclosure-Lifting & Offloading

**NOTE:**  
BUILDING SHOWN IS FOR REPRESENTATION  
ONLY. SEE YOUR ELEVATION DRAWING FOR  
ACTUAL BUILDING LAYOUT.

**SITE WORK  
REQUIRED**

VOGT POWER INTERNATIONAL

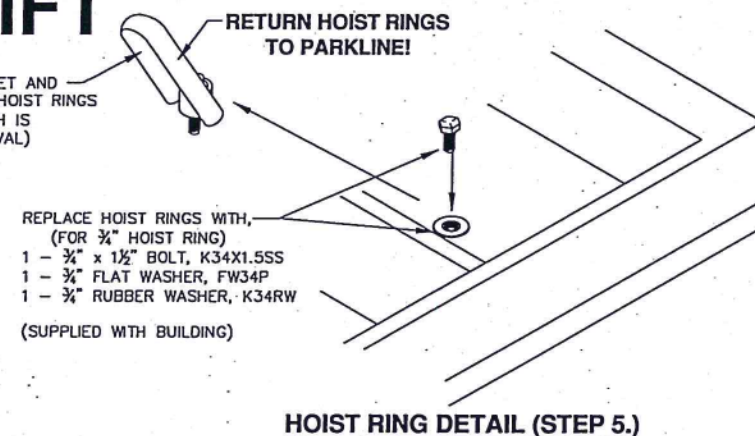
Released, Work May Proceed

Bell, Milton

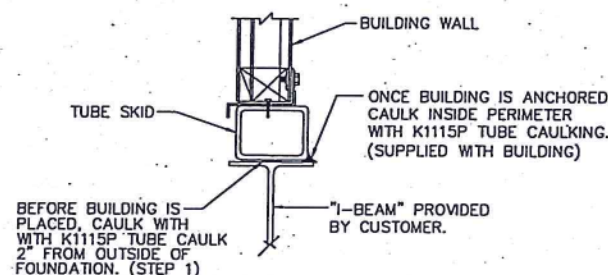
Aug-20-2016

**20K LIFT**

AFTER BUILDING IS SET AND  
ANCHORED, REMOVE HOIST RINGS  
(A  $\frac{3}{16}$ " ALLEN WRENCH IS  
REQUIRED FOR REMOVAL)



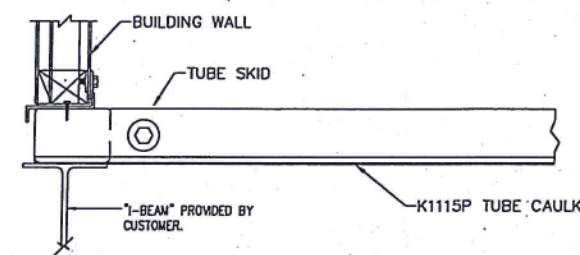
REPLACE HOIST RINGS WITH,  
(FOR  $\frac{3}{4}$ " HOIST RING)  
1 -  $\frac{3}{4}$ " x  $1\frac{1}{2}$ " BOLT, K34X1.5SS  
1 -  $\frac{3}{4}$ " FLAT WASHER, FW34P  
1 -  $\frac{3}{4}$ " RUBBER WASHER, K34RW  
(SUPPLIED WITH BUILDING)



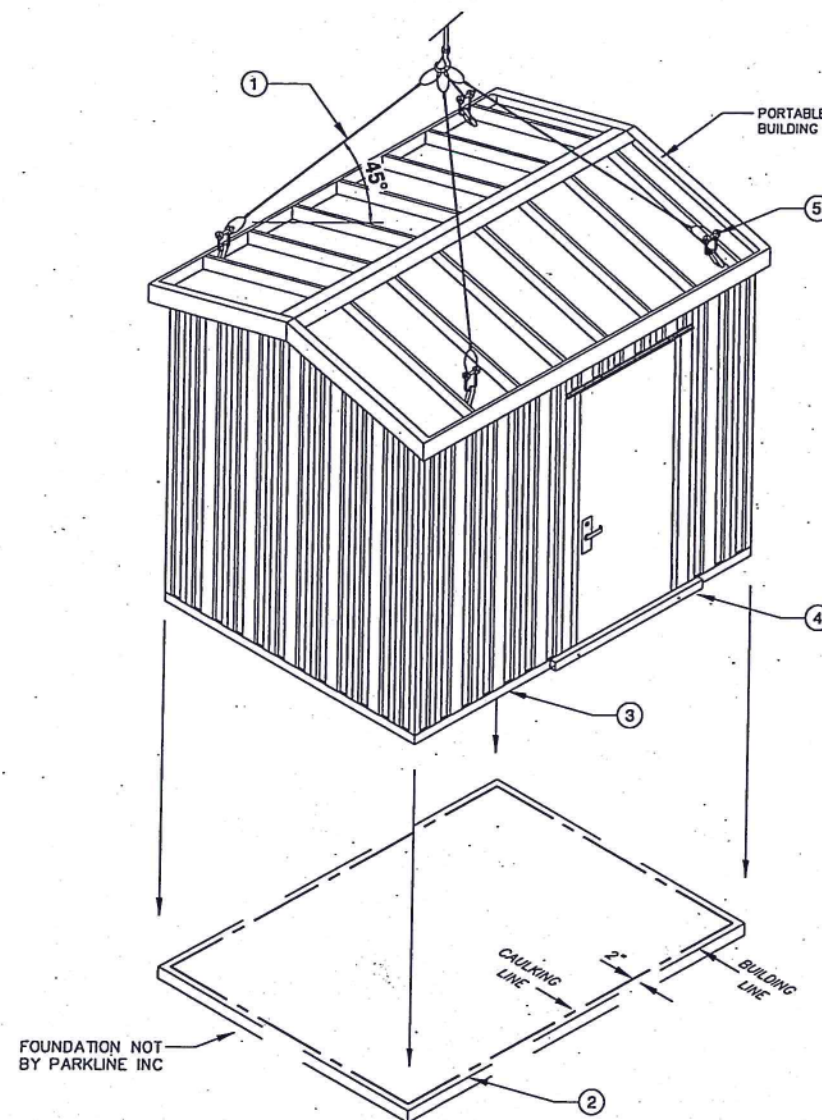
**CAULKING DETAIL (STEP 2.)**

1. - RIGGING BY OTHERS.
2. - BEFORE SETTING BUILDING ON FOUNDATION, APPLY A  $\frac{1}{4}$ " BEAD OF K1115P TUBE CAULKING AROUND PERIMETER AS SHOWN (0'-2" FROM EDGE OF FOUNDATION)
3. - ANCHOR BUILDING TO FOUNDATION BY WELDING TO CUSTOMERS "I-BEAM".
4. - REMOVE TEMPORARY TUBE DOOR BRACE (OUTSIDE BUILDING) AND DISCARD. INSTALL PLUG HOLES W/ PLASTIC CAPS PROVIDED.
5. - REMOVE HOIST RINGS FROM ROOF AND REPLACE W/ BOLT, FLAT WASHER AND RUBBER WASHER.

**NOTE:**  
15# COLLATERAL LOAD NOT CALCULATED  
IN BUILDING LIFTING WEIGHT. WIRING,  
CABLE TRAY AND EQUIPMENT MUST BE  
INSTALLED AFTER LIFTING.



**WELDING DETAIL (STEP 3.)**



**PRE-ERECTED BUILDING OFFLOADING**

BUILDING WT. \_\_\_\_\_ #

**CRANE OPERATOR NOTE:**  
**DO NOT LIFT IF BUILDING WEIGHT EXCEEDS: 14,142 #**

VOGT POWER INTERNATIONAL  
V17494-BEXD-5006-05  
06-Aug-2016

REVISIONS	BY
05-09-16	JCC
07-25-16	JMC

**BUILDING FINISH**

WALL COLOR: ARCTIC WHITE  
WALL PANEL THICKNESS: .028  
TRIM COLOR: ARCTIC WHITE  
ROOF COLOR: GALVALUME  
ROOF PANEL THICKNESS: .042



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VOGT POWER INTERNATIONAL, INC.  
LOUISVILLE, KY

JOB NO. V17494 - MIDDLETOWN ENERGY - DESTINATION: MIDDLETOWN, OH  
JOB NO. V17495 - KINGS MT. ENERGY - DESTINATION: KINGS MT., NC  
VPI PO#: V0009691  
HP DRUM END ENCLOSURE

LIFTING AND OFFLOADING

DATE: 5/13/2016  
DRAWN BY: JCC

VOG-AA-7