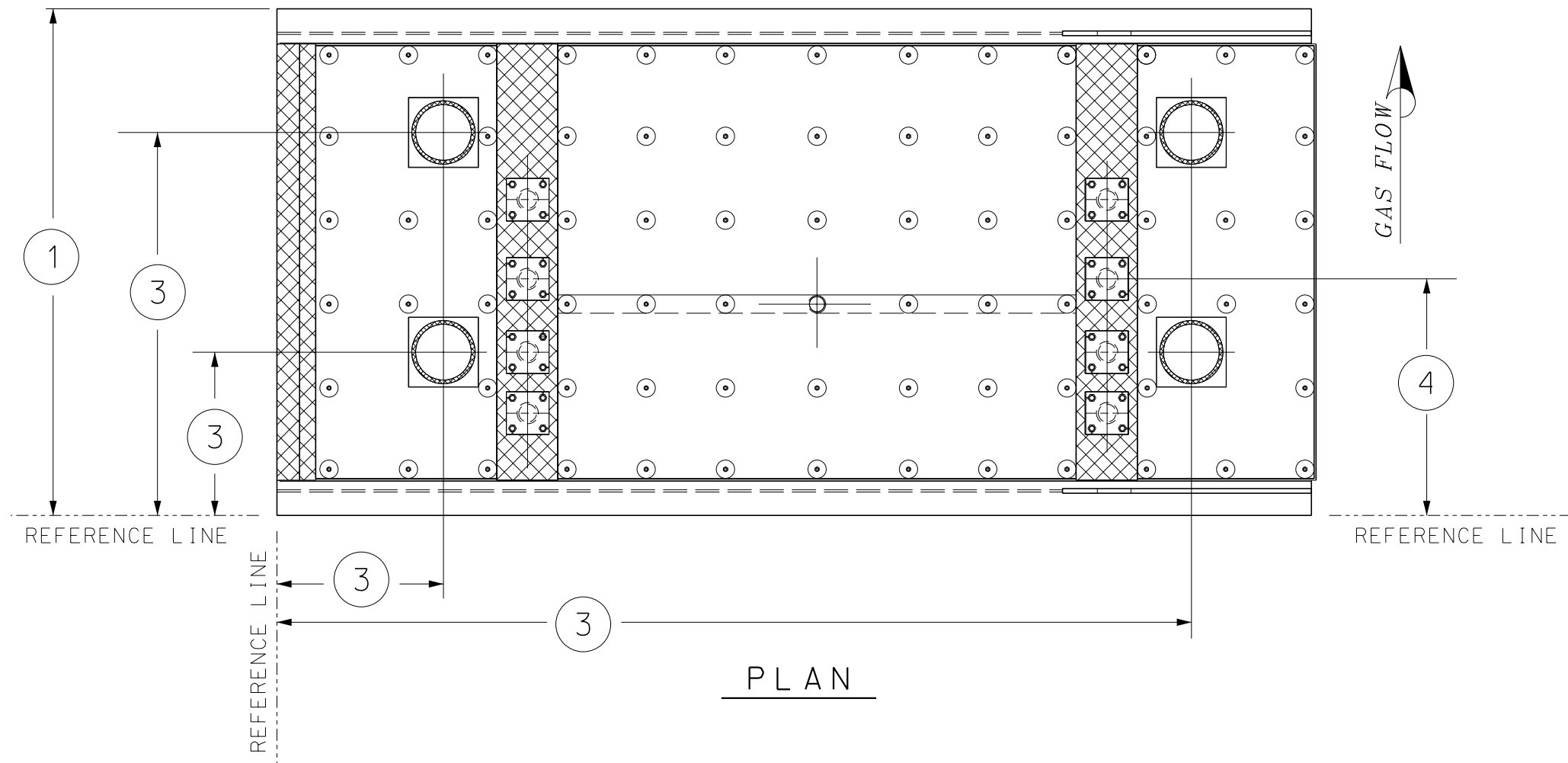


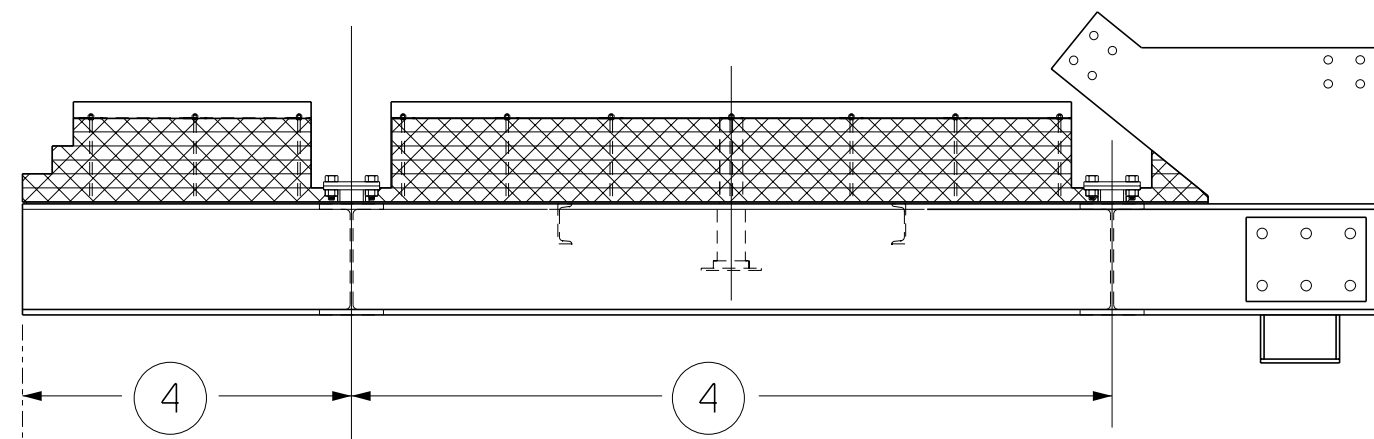
NOTES:

1. UNLESS OTHERWISE SPECIFIED TOLERANCES SHALL BE IN ACCORDANCE WITH THE REQUIREMENTS LISTED BELOW.
2. TOLERANCES ARE FOR FINISHED WELDED PRODUCT WHICH MAY NOT BE APPLICABLE FOR FIT-UP TOLERANCES PRIOR TO WELDING.

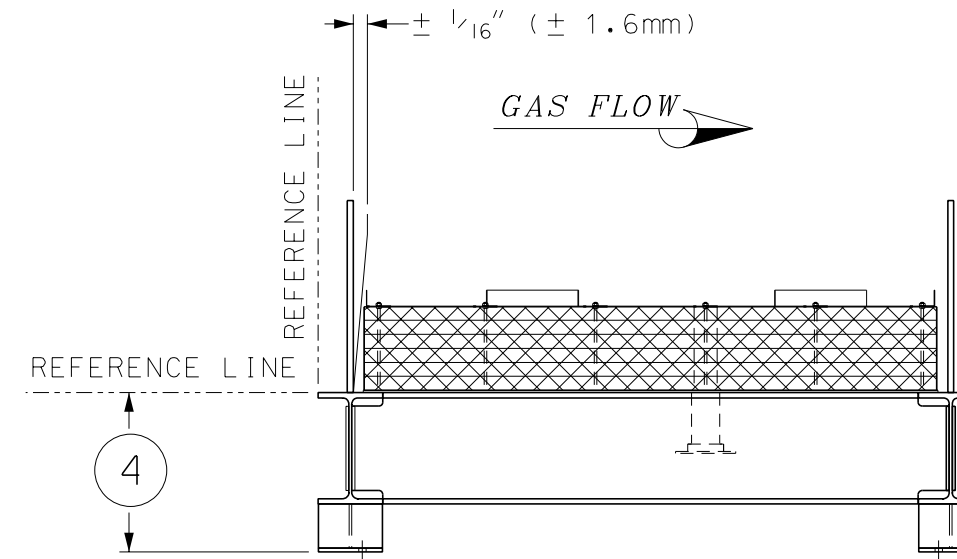
- 1 OVERALL WIDTH FLANGE TO FLANGE TO BE  $\pm \frac{1}{8}"$  ( $\pm 3.2\text{mm}$ )
- 2 OVERALL LENGTH TO BE  $\pm \frac{1}{8}"$  ( $\pm 3.2\text{mm}$ )
- 3 LOCATION OF PENETRATIONS TO BE  $\pm \frac{1}{8}"$  ( $\pm 3.2\text{mm}$ )
- 4 LOCATION OF STRUCTURAL MEMBERS (CENTER OR EDGE) TO BE  $\pm \frac{1}{8}"$  ( $\pm 3.2\text{mm}$ )
- 5 LOCATION OF HOLES TO BE  $\pm \frac{1}{16}"$  ( $\pm 1.6\text{mm}$ )



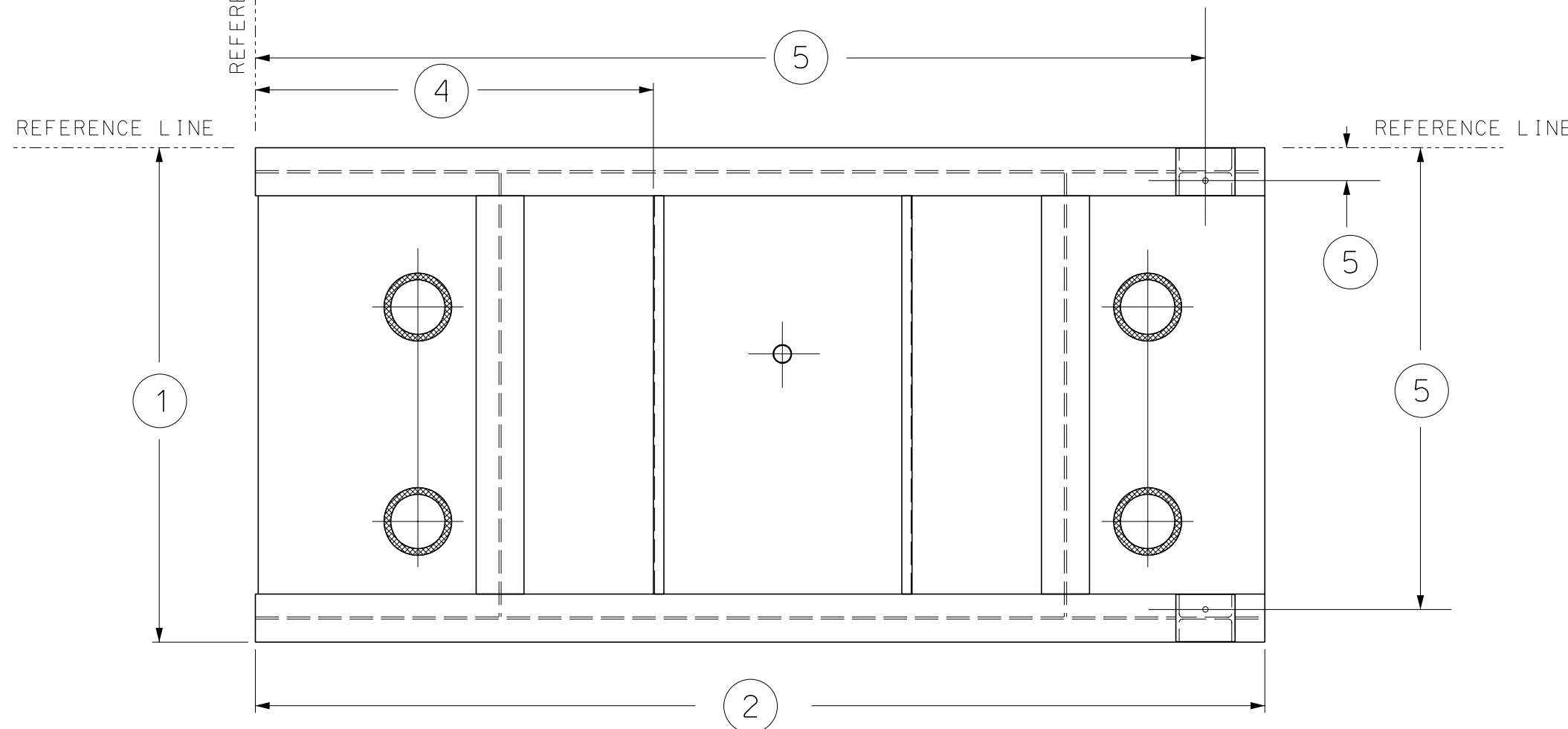
PLAN



FRONT ELEVATION



END ELEVATION



BOTTOM VIEW

APPLIES TO:  
V17494 MIDDLETOWN PROJECT  
V17495 KINGS MOUNTAIN PROJECT

00	INITIAL ISSUE	22-SEP-15	DR	REEVES		FRY
Rev.	Description	Date	Drawn	Chkd.	Chkd.	Appr.
				1	2	

Revisions

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MIDDLETOWN ENERGY CENTER and KINGS MOUNTAIN ENERGY CENTER for NTE ENERGY and GEMMA POWER SYSTEMS VOGT POWER PROJECTS V17494 & V17495				3rd ANGLE PROJECTION 
Title				Scale: NONE

STANDARD FABRICATION TOLERANCES FOR TOP & BOTTOM CASING ASSEMBLY			
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Internal Drawing Status FOR RECORD	Size C	Drawing No. V17494-EBND-0103	Rev. 00
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