TAB-1172-2500

Used on:
TAB-1174
Reference:
TAB-1172

PRIMARY RING

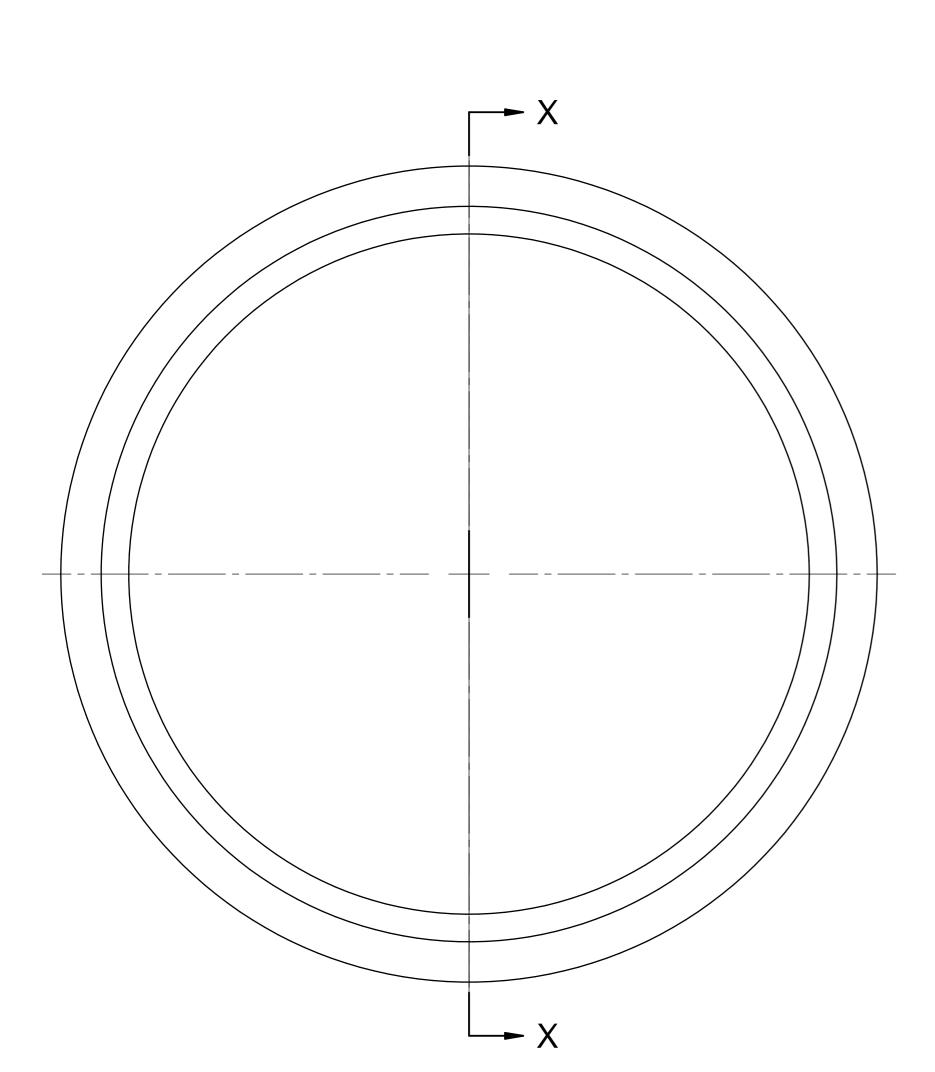
DESCRIPTION

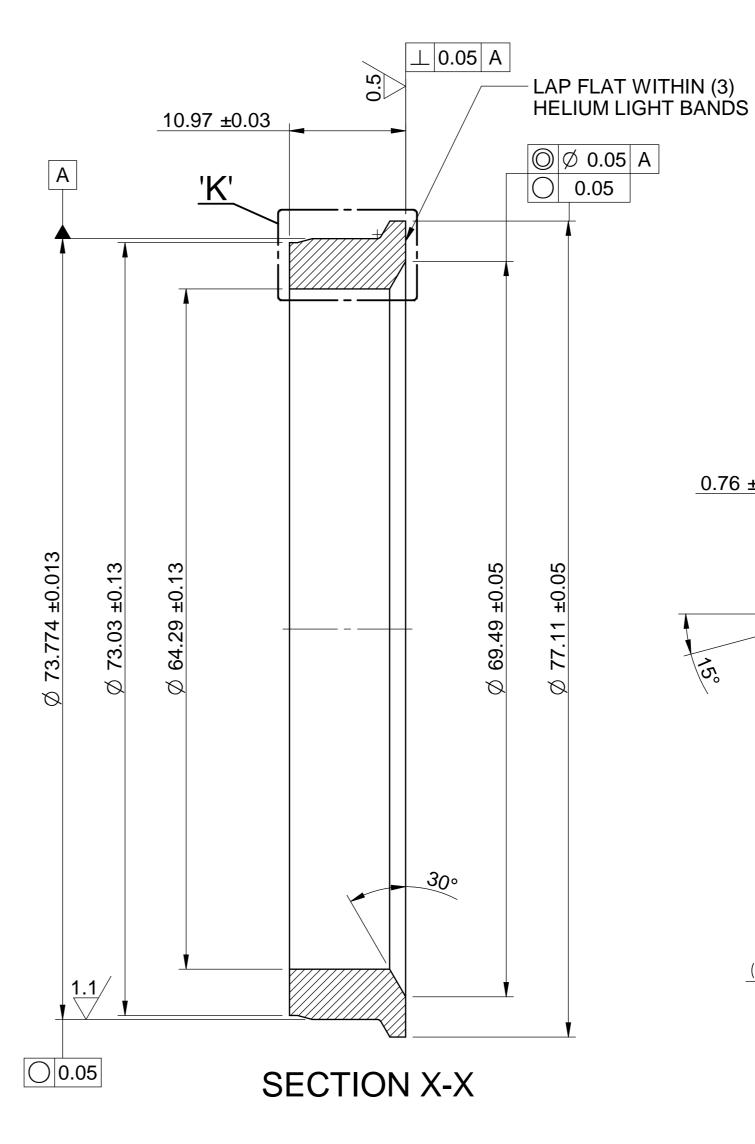
MODIFICATIONS: K 124062 MAR 18

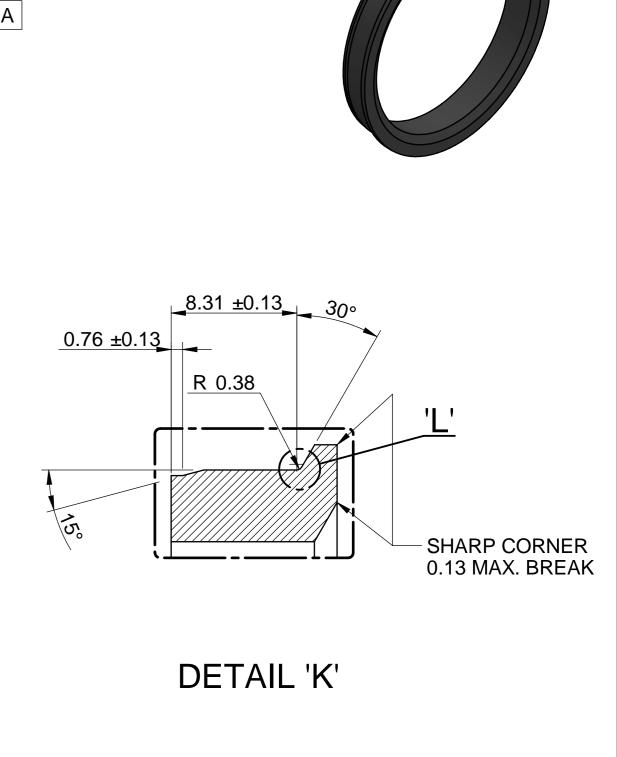


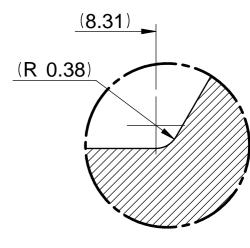


SEE SHEET-2 FOR IMPERIAL DIMENSIONS









DETAIL 'L'

REF. SIZE CODE:- 40

MINIMUM MODULUS: 200 GPa

THERMAL EXPANSION RANGE: (4.0 - 5.2) x 10^-6 mm/mm/°C

Gener	al Tolei	Hole			
Over	То	Value	Positions		
0	100	±0.15	ф a o г		
100	300	±0.20	$ \bigoplus \emptyset 0.5 $		
300	500	±0.25	D - (
500		±0.50	Ref Re		

Machined Surface Finish
3.2 µm (Ra) Internal: 0.5 max.
Unless Stated External: 0.15 / 0.25

Angles +/- 0°30' Dimensions in mm

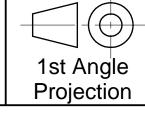
Refer to 'Standard Drawing Symbols', IS-172 Refer to 'Standard Abbreviations', IS-1044 PRIMARY RING SIZE - 2.500"

All intellectual property rights (including but not limited to copyright and design rights whether registered or unregistered) in relation to this drawing together with the information contained in this drawing (including but not limited to know-how and confidential information) is proprietary to John Crane. Reproduction (whether in whole or in part) or use in any way whatsoever of this drawing or of any information contained therein is prohibited except with the prior written consent of John Crane. All rights in relation to this drawing are reserved.

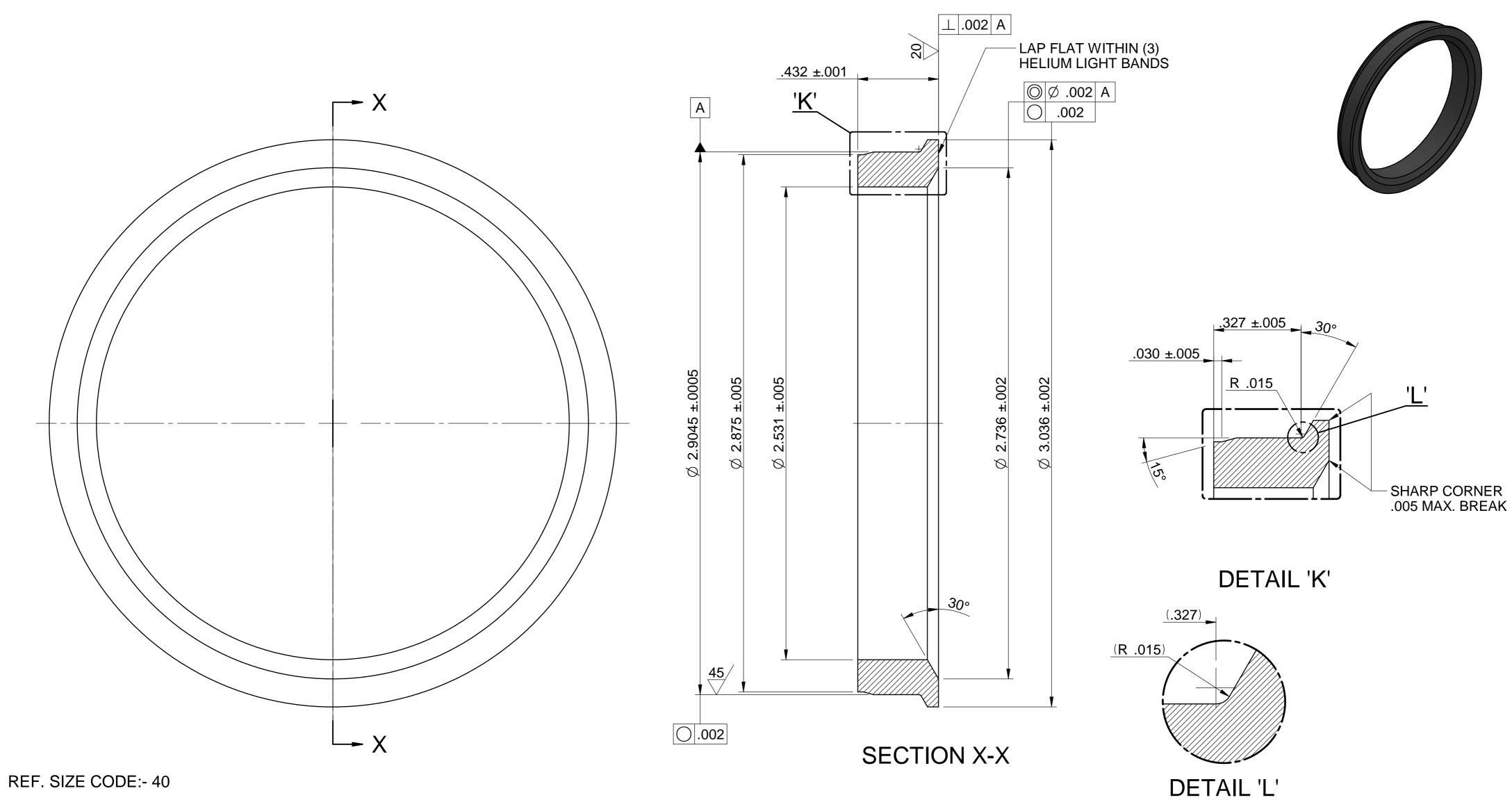
	SCALE	BY	DATE	CHK'D	APP'D		DESIGN AU		
	2.8:1	SRJ	27/03/18	RM	DPR		US17EN		
	•	•	DRAWING No.				. No.	ISSUE	
1	john cra	ne	TAB-1172-2500				f 2	K	

Used on: MODIFICATIONS: DESCRIPTION DRAWING No. TAB-1174 K 124062 MAR 18 PRIMARY RING Reference: TAB-1172-2500 TAB-1172





SEE SHEET-1 FOR METRIC DIMENSIONS



MINIMUM MODULUS: 29,000,000 PSI THERMAL EXPANSION RANGE: (2.2 to 2.9) x 10^-6 ln/ln/°F

		olerances Value	Hole	Machined Surface Finish	Onspecifica Corners.	TITLE: PRIMARY RING	SCALE 2.8:1	BY SRJ	DATE 27/03/18	CHK'D RM	APP'D DPR	DESIGN US17	N AUTH
0	/er To Value Position 4" ±.006	φ 020	Unless Stated	Internal: .020 max. External: .006 / .010	SIZE - 2.500"	• •	2.8.1 SRJ		WING No.		<u> </u>	ISSUE	
4" 12"	12" 20"	12" $\pm .008$ $\psi = .020$	Angles +/- 0°30'	Dimensions in Inches	All intellectual property rights (including but not limited to copyright and design rights whether registered or unregistered) in relation to this drawing together with the information contained in this drawing (including but not limited to know-how and confidential information) is proprietary to John	John crane	TAD 4470 0500	-00	2 0 0				
20"	" + 020 Refe		er to 'Standard Drawing Symbols', IS-172 fer to 'Standard Abbreviations', IS-1044		Crane. Reproduction (whether in whole or in part) or use in any way whatsoever of this drawing or of any information contained therein is prohibited except with the prior written consent of John Crane. All rights in relation to this drawing are reserved.				TAB-1172-2500		2 of 2	r	