



$Re = 0.04$

$Ri = 0.1$

$e = 1.0 \text{ cm}, k = 0.2$

$e = 1.2 \text{ cm}, k = 0.13$

$e = 5.0 \text{ cm}, R = 0.18 \text{ (Air layer)}$

$e = 5.0 \text{ cm}, k = 1.5$

$k_{metal} = 50 \text{ W/mK}$

Profile thickness = 0.6 mm

Theoretical R without thermal bridge: $0.5 \text{ m}^2\text{K/W}$

Calculated R with thermal bridge: $0.46 \text{ m}^2\text{K/W}$