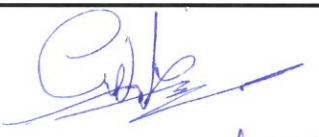
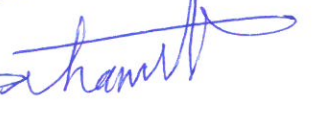

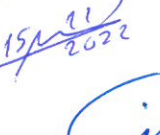


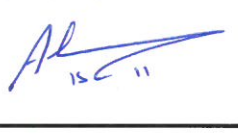


MINUTES OF MEETING	PROJECT TITLE : Zohr MP enhancement ,connection to elgamil	
	PROJECT No : 40008-440	DATE : 15-11-2022
	CUSTOMER : PTB	
LOCATION : Teams+green building enppi		MEETING DATE : 15-11-2022
WRITTEN BY : Ahmed abd elkader		DEPARTMENT : PV
MEETING No : 1		FILE No :
<u>PURPOSE OF MEETING:</u> <p style="text-align: center;">KOM with HEMACO and PTJ ZCEG-40</p>		
<u>ATTENDEES:</u> <p> ENGL Shady Sabaa  ENGL Tharwat Abdelaziz  ENGL ANas Hazzem  ENGL Mounir Hassan  ENGL Seif Ahmed  ENGL Ahmed abd elRachid  ENGL Ahmed Hany  </p>		
<u>DISTRIBUTION:</u>		

MINUTES OF MEETING (Cont'd)

PROJECT No : 40008-440

MEETING No : 1

MEETING DATE : 15-11-2022

ITEM No	DESCRIPTION OF DISCUSSION	ACTION BY	DATE
	GENERAL		
	PTJ requested that material shall be supplied by HEMACO loose (not welded). i.e flanges, pipes, reinforcement pads and LT(LG)B with its accessories in loose conditions. Pipes and pads shall be machined and ready for welding the shell.	HEMACO	
	Necessary precautions and apparatus for protection during shipment of prepared surfaces shall be addressed by HEMACO.	HEMACO	
	R stamp shall be arranged by PTJ. HEMACO will provide material certificates, drawings and calculations to amended in the partial data report prepared by PTJ.	PTJ/ HEMACO	
	Drawings and calculations shall be provided by HEMACO by November, 18 th 2022. Enppi and PTJ will review and approve. PTJ requested that pipes shall be provided with at least 50 mm increase in length due to assembly reasons. On any case, PTJ will provide comments on the drawings and Enppi shall return back to HEMACO.	HEMACO	
	Materials supplied by HEMACO shall be based on carbon copy philosophy and typical to original designs in terms of chemical composition, heat treatment, tests...etc. Materials shall be in accordance with ASME 2021.	HEMACO	
	Design calculations shall be performed by HEMACO in accordance with ASME VIII div 1 ed. 2015 (the original design code).	HEMACO	
	<i>HEMACO</i> PTJ shall perform WRC107/297 analysis with the corresponding nozzle loads of 12" reported in specification.	HEMACO	
	Inspection scope shall be like the original design including: a. 100% radiography on cat. C welds b. 100%UT on cat. D welds c. PT on all welds.	PTJ	
	PTJ will provide the code (NBIC) resolution and explanation for waiving the hydrotest and replacing in additional NDE. The additional NDE includes PT on each weld pass. This deviation shall be submitted as a part of the method of statement. Enppi/ owner shall review and approve.	PTJ	
	Documentation that shall be submitted by PTJ shall include : SDR, welding books, ITP, NDE procedures and partial data reports. <i>For ZCF6-40 scope and will be included in ZCF6-41 SDR</i>	PTJ	