

# AZIMUTHALLY CONCENTRATED IRRADIANCE OF GaN-BASED LIGHT-EMITTING DIODES WITH Si<sub>3</sub>N<sub>4</sub> MICROSTRUCTURE ARRAYS

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**Abstract:** The Si<sub>3</sub>N<sub>4</sub> microstructure array has been applied to the p-GaN surface of LED for modulating the light pattern concentrated with a cone of 50 degrees. Light extraction efficiencies are improved by about 20% in simulation and by 15% in EL measurement.

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## 1. Introduction

GaN-based light-emitting diodes (LEDs) are becoming more and more appealing in various applications from indicator lights to solid-state lighting due to their superior performances of energy efficiency, high reliability, and versatile colors. However, as considering LED lighting a replacement for fluorescent lighting, several characteristics such as brightness, color uniformity, and azimuthally concentrated irradiance should be taken into account. Several approaches have been proposed and demonstrated to improve the output efficiency of GaN-based LED chips [1-3]. A better color uniformity can be obtained in LED lamps or lighting modules by arranging the LED chips in certain sequences and patterns [4] or altering the form factor of phosphor-coating design [5, 6].

Several light-pattern modulation schemes have been reported, including theoretical demonstrations of etching photonic crystals [7] and photonic quasi-crystals [8] into the top emitting surfaces of LEDs or the experimental demonstration of monolithically integrated microstructure into sapphire substrates of LEDs [9]. Among these approaches, the ordered surface patterning of photonic (quasi-)crystals can be applied to design various azimuthally anisotropic irradiances from LEDs [7, 8]. Unfortunately, the dielectric microstructure on surface of LED to demonstrate azimuthally concentrated irradiances and maintain its electrical properties is not yet realized.

In this paper, the local modulation of photons within a micro-scaled region of MQWs just beneath the Si<sub>3</sub>N<sub>4</sub> microstructure is proposed. We present the demonstration of the azimuthally concentrated irradiance from GaN-based LEDs.

## 2. Numerical simulation of GaN-based LEDs with Si<sub>3</sub>N<sub>4</sub> microstructure arrays

In this analysis, an insulating Si<sub>3</sub>N<sub>4</sub> layer is grown on the surface of p-GaN. We design a Si<sub>3</sub>N<sub>4</sub>-based microstructure to concentrate light emitted from the traditional planar LEDs. The proposed structure for the LED is grown on a sapphire substrate, as illustrated in Figure 1, including an n-GaN layer, multiple quantum wells (MQWs) targeted for emission at 450 nm, a p-GaN layer, and a Si<sub>3</sub>N<sub>4</sub> film based microstructure on the top of

the p-GaN layer. The parameters for microstructure arrays include, period  $\Lambda = 0.5 \mu\text{m}$ , filling factor  $F = 0.5$ , p-GaN layer thickness  $h_{\text{p-GaN}} = 0.3 \mu\text{m}$ , MQWs thickness  $h_{\text{MQWs}} = 0.01 \mu\text{m}$ , n-GaN layer thickness  $h_{\text{n-GaN}} = 4 \mu\text{m}$ , Si<sub>3</sub>N<sub>4</sub> layer thickness  $h_{\text{Si}_3\text{N}_4} = 0.65 \mu\text{m}$ , microstructure etching depth  $h_{\text{etch}} = 0.3 \mu\text{m}$ , and microstructure slanted angle  $\theta = 75.6^\circ$ . The detail simulation model with FDTD analysis has been discussed in previous study [10].

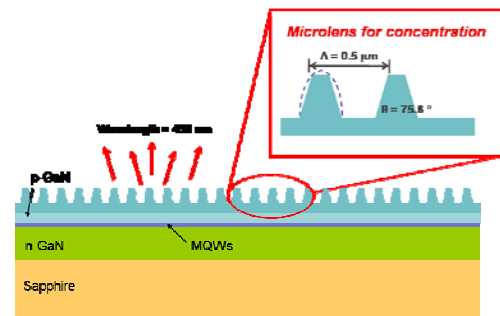


Fig. 1. Scheme of the designed LEDs with Si<sub>3</sub>N<sub>4</sub> micro-structure arrays on the top of the p-GaN layer.

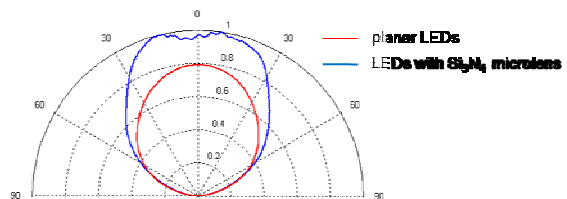


Fig. 2. The angular radiation patterns.

In Figure 2, the simulated angular radiation patterns emitting from the proposed LEDs with Si<sub>3</sub>N<sub>4</sub> microstructure arrays and from the traditional LEDs with 650 nm-thick Si<sub>3</sub>N<sub>4</sub> layer are shown by a blue line and a red line respectively. The light pattern can be modulated to the intensity variation less than 10% within the emitting angle of 50°. It implies that the Si<sub>3</sub>N<sub>4</sub> microstructure arrays concentrates the light from MQWs effectively and also performs 20.7% enhancement in light extraction efficiency.

## 3. Experimental results

The proposed GaN-based LEDs with Si<sub>3</sub>N<sub>4</sub> microstructures are fabricated with standard LEDs

lithography. Figure 3 shows the fabricated microstructure observed by scanning electron microscope (SEM). It is observed with an average period close to 492 nm. The filling factor  $F$  corresponding to the average period is around 0.5. Figure 4 shows patterns of measured angular radiation emitting from the LED with proposed  $\text{Si}_3\text{N}_4$  microstructure and LED with planar  $\text{Si}_3\text{N}_4$  layer. The enhancement of light extraction efficiency and output beam patterns are similar to the predictions by the theoretical model in both LEDs. Light extraction efficiencies are improved by about 20% in simulation and by 15% in EL measurement (at input current of 20 mA as shown in Figure 5).

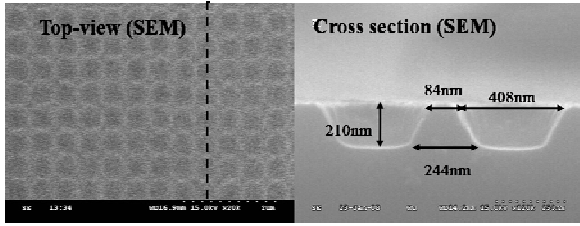


Fig. 3 SEM photographs of LEDs with  $\text{Si}_3\text{N}_4$  microstructure arrays.

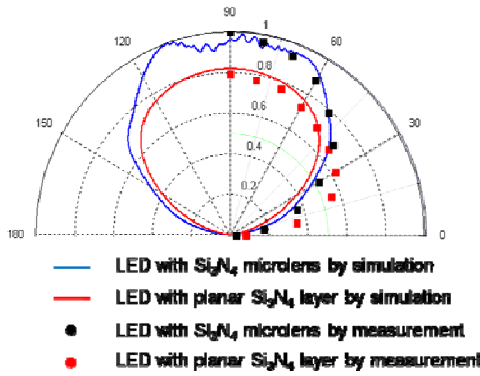


Fig. 4 Measured and simulated angular radiation patterns.

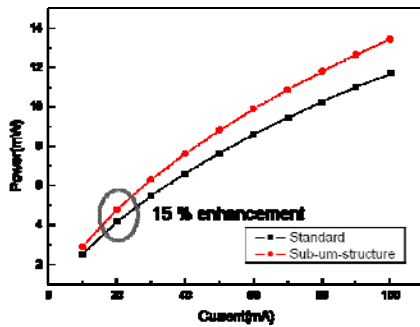


Fig. 5 L-I curves of the LEDs with  $\text{Si}_3\text{N}_4$  microstructure array.

## 7. Conclusions

The  $\text{Si}_3\text{N}_4$  microstructure array has been applied to the p-GaN surface of LED for modulating the light pattern concentrated with emitting cone of  $50^\circ$ . Through the analysis of FDTD and the measurement of PL angular-resolved, the modulation of proposed structure can be clear understood and confirmed. Light extraction efficiencies are improved by about 20% in simulation and by 15% in EL measurement. As a concluding remark, the proposed  $\text{Si}_3\text{N}_4$  microstructure provides modulation for LEDs as a spatial intensity concentration device integrated with GaN-based LEDs structure.

## Acknowledgement

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