

WO Production Sewing - CLN, MJ1, MJ2

Pie Cutting vs Worksheet Release					
Box	Guiding/Activity	MSL	Support	MSL Student's Perspective	MSL Stage
10	Circle	MSL 100	MSL 100		10

Item	Accounting Quantity	Unit	Weight	Trimcard Purchase	Price	Weighting
1	1000	1000000	1000000			100
2	1000	1000000	1000000			100
3	1000	1000000	1000000			100
4	1000	1000000	1000000			100
5	1000	1000000	1000000			100
6	1000	1000000	1000000			100
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13	1000	1000000	1000000			100
14	1000	1000000	1000000			100
15	1000	1000000	1000000			100
16	1000	1000000	1000000			100
17	1000	1000000	1000000			100
18	1000	1000000	1000000			100
19	1000	1000000	1000000			100
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26	1000	1000000	1000000			100
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36	1000	1000000	1000000			100
37	1000	1000000	1000000			100
38	1000	1000000	1000000			100
39	1000	1000000	1000000			100
40	1000	1000000	1000000			100
41	1000	1000000	1000000			100
42	1000	1000000	1000000			100
43	1000	1000000	1000000			100
44	1000	1000000	1000000			100
45	1000	1000000	1000000			100
46	1000	1000000	1000000			100
47	1000	1000000	1000000			100
48	1000	1000000	1000000			100
49	1000	1000000	1000000			100
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51	1000	1000000	1000000			100
52	1000	1000000	1000000			100
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54	1000	1000000	1000000			100
55	1000	1000000	1000000			100
56	1000	1000000	1000000			100
57	1000	1000000	1000000			100
58	1000	1				

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Plan Costing to 10/1/15 Release						
Line	Description	Unit	Rate	Other Amount	Plan	Other
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Sl No	Casting Scenario	Adv	Disadv	Adv	Disadv	Reference
1	Plan A	Low cost	Low quality	High quality	High cost	[1]
2	Plan B	Low cost	Low quality	High quality	High cost	[2]
3	Plan C	Low cost	Low quality	High quality	High cost	[3]
4	Plan D	Low cost	Low quality	High quality	High cost	[4]
5	Plan E	Low cost	Low quality	High quality	High cost	[5]
6	Plan F	Low cost	Low quality	High quality	High cost	[6]
7	Plan G	Low cost	Low quality	High quality	High cost	[7]
8	Plan H	Low cost	Low quality	High quality	High cost	[8]
9	Plan I	Low cost	Low quality	High quality	High cost	[9]
10	Plan J	Low cost	Low quality	High quality	High cost	[10]
11	Plan K	Low cost	Low quality	High quality	High cost	[11]
12	Plan L	Low cost	Low quality	High quality	High cost	[12]
13	Plan M	Low cost	Low quality	High quality	High cost	[13]
14	Plan N	Low cost	Low quality	High quality	High cost	[14]
15	Plan O	Low cost	Low quality	High quality	High cost	[15]
16	Plan P	Low cost	Low quality	High quality	High cost	[16]
17	Plan Q	Low cost	Low quality	High quality	High cost	[17]
18	Plan R	Low cost	Low quality	High quality	High cost	[18]
19	Plan S	Low cost	Low quality	High quality	High cost	[19]
20	Plan T	Low cost	Low quality	High quality	High cost	[20]
21	Plan U	Low cost	Low quality	High quality	High cost	[21]
22	Plan V	Low cost	Low quality	High quality	High cost	[22]
23	Plan W	Low cost	Low quality	High quality	High cost	[23]
24	Plan X	Low cost	Low quality	High quality	High cost	[24]
25	Plan Y	Low cost	Low quality	High quality	High cost	[25]
26	Plan Z	Low cost	Low quality	High quality	High cost	[26]
27	Plan AA	Low cost	Low quality	High quality	High cost	[27]
28	Plan AB	Low cost	Low quality	High quality	High cost	[28]
29	Plan AC	Low cost	Low quality	High quality	High cost	[29]
30	Plan AD	Low cost	Low quality	High quality	High cost	[30]

Run	Building/Activity	Run	Project	Plan Run	Plan	Run Date
1	Building 1	1	Project 1	1	1	1/1/2010
2	Building 2	2	Project 2	2	2	2/1/2010
3	Building 3	3	Project 3	3	3	3/1/2010
4	Building 4	4	Project 4	4	4	4/1/2010
5	Building 5	5	Project 5	5	5	5/1/2010
6	Building 6	6	Project 6	6	6	6/1/2010
7	Building 7	7	Project 7	7	7	7/1/2010
8	Building 8	8	Project 8	8	8	8/1/2010
9	Building 9	9	Project 9	9	9	9/1/2010
10	Building 10	10	Project 10	10	10	10/1/2010
11	Building 11	11	Project 11	11	11	11/1/2010
12	Building 12	12	Project 12	12	12	12/1/2010
13	Building 13	13	Project 13	13	13	1/1/2011
14	Building 14	14	Project 14	14	14	2/1/2011
15	Building 15	15	Project 15	15	15	3/1/2011
16	Building 16	16	Project 16	16	16	4/1/2011
17	Building 17	17	Project 17	17	17	5/1/2011
18	Building 18	18	Project 18	18	18	6/1/2011
19	Building 19	19	Project 19	19	19	7/1/2011
20	Building 20	20	Project 20	20	20	8/1/2011
21	Building 21	21	Project 21	21	21	9/1/2011
22	Building 22	22	Project 22	22	22	10/1/2011
23	Building 23	23	Project 23	23	23	11/1/2011
24	Building 24	24	Project 24	24	24	12/1/2011
25	Building 25	25	Project 25	25	25	1/1/2012
26	Building 26	26	Project 26	26	26	2/1/2012
27	Building 27	27	Project 27	27	27	3/1/2012
28	Building 28	28	Project 28	28	28	4/1/2012
29	Building 29	29	Project 29	29	29	5/1/2012
30	Building 30	30	Project 30	30	30	6/1/2012
31	Building 31	31	Project 31	31	31	7/1/2012
32	Building 32	32	Project 32	32	32	8/1/2012
33	Building 33	33	Project 33	33	33	9/1/2012
34	Building 34	34	Project 34	34	34	10/1/2012
35	Building 35	35	Project 35	35	35	11/1/2012
36	Building 36	36	Project 36	36	36	12/1/2012
37	Building 37	37	Project 37	37	37	1/1/2013
38	Building 38	38	Project 38	38	38	2/1/2013
39	Building 39	39	Project 39	39	39	3/1/2013
40	Building 40	40	Project 40	40	40	4/1/2013
41	Building 41	41	Project 41	41	41	5/1/2013
42	Building 42	42	Project 42	42	42	6/1/2013
43	Building 43	43	Project 43	43	43	7/1/2013
44	Building 44	44	Project 44	44	44	8/1/2013
45	Building 45	45	Project 45	45	45	9/1/2013
46	Building 46	46	Project 46	46	46	10/1/2013
47	Building 47	47	Project 47	47	47	11/1/2013
48	Building 48	48	Project 48	48	48	12/1/2013
49	Building 49	49	Project 49	49	49	1/1/2014
50	Building 50	50	Project 50	50	50	2/1/2014

No	Calling Feature	Web	Mobile	Workforce Software	PS	Outlines
1	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
2	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
3	Call Park	Yes	Yes	Yes	Yes & No	Yes
4	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
5	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
6	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
7	Call Park	Yes	Yes	Yes	Yes & No	Yes
8	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
9	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
10	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
11	Call Park	Yes	Yes	Yes	Yes & No	Yes
12	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
13	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
14	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
15	Call Park	Yes	Yes	Yes	Yes & No	Yes
16	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
17	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
18	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
19	Call Park	Yes	Yes	Yes	Yes & No	Yes
20	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
21	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
22	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
23	Call Park	Yes	Yes	Yes	Yes & No	Yes
24	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
25	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
26	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
27	Call Park	Yes	Yes	Yes	Yes & No	Yes
28	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
29	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
30	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
31	Call Park	Yes	Yes	Yes	Yes & No	Yes
32	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
33	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
34	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
35	Call Park	Yes	Yes	Yes	Yes & No	Yes
36	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
37	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
38	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
39	Call Park	Yes	Yes	Yes	Yes & No	Yes
40	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
41	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
42	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
43	Call Park	Yes	Yes	Yes	Yes & No	Yes
44	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
45	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
46	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
47	Call Park	Yes	Yes	Yes	Yes & No	Yes
48	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
49	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
50	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
51	Call Park	Yes	Yes	Yes	Yes & No	Yes
52	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
53	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
54	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
55	Call Park	Yes	Yes	Yes	Yes & No	Yes
56	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
57	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
58	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
59	Call Park	Yes	Yes	Yes	Yes & No	Yes
60	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
61	Call Transfer	Yes	Yes	Yes	Yes & No	Yes
62	Call Forwarding	Yes	Yes	Yes	Yes & No	Yes
63	Call Park	Yes	Yes	Yes	Yes & No	Yes
64	Call Pickup	Yes	Yes	Yes	Yes & No	Yes
65	Call Transfer	Yes	Yes	Yes	Yes & No	Yes

Plan Caring Vs Frimcore Release						
Ref	Category/Release	Ref	Plan	Estimated Release	Ref	Release
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Run	Building/Activity	Run	Project	Plan Run	Plan	Run Date
1	Building 1	1	Project 1	1	1	1/1/2010
2	Building 2	2	Project 2	2	2	2/1/2010
3	Building 3	3	Project 3	3	3	3/1/2010
4	Building 4	4	Project 4	4	4	4/1/2010
5	Building 5	5	Project 5	5	5	5/1/2010
6	Building 6	6	Project 6	6	6	6/1/2010
7	Building 7	7	Project 7	7	7	7/1/2010
8	Building 8	8	Project 8	8	8	8/1/2010
9	Building 9	9	Project 9	9	9	9/1/2010
10	Building 10	10	Project 10	10	10	10/1/2010
11	Building 11	11	Project 11	11	11	11/1/2010
12	Building 12	12	Project 12	12	12	12/1/2010
13	Building 13	13	Project 13	13	13	1/1/2011
14	Building 14	14	Project 14	14	14	2/1/2011
15	Building 15	15	Project 15	15	15	3/1/2011
16	Building 16	16	Project 16	16	16	4/1/2011
17	Building 17	17	Project 17	17	17	5/1/2011
18	Building 18	18	Project 18	18	18	6/1/2011
19	Building 19	19	Project 19	19	19	7/1/2011
20	Building 20	20	Project 20	20	20	8/1/2011
21	Building 21	21	Project 21	21	21	9/1/2011
22	Building 22	22	Project 22	22	22	10/1/2011
23	Building 23	23	Project 23	23	23	11/1/2011
24	Building 24	24	Project 24	24	24	12/1/2011
25	Building 25	25	Project 25	25	25	1/1/2012
26	Building 26	26	Project 26	26	26	2/1/2012
27	Building 27	27	Project 27	27	27	3/1/2012
28	Building 28	28	Project 28	28	28	4/1/2012
29	Building 29	29	Project 29	29	29	5/1/2012
30	Building 30	30	Project 30	30	30	6/1/2012
31	Building 31	31	Project 31	31	31	7/1/2012
32	Building 32	32	Project 32	32	32	8/1/2012
33	Building 33	33	Project 33	33	33	9/1/2012
34	Building 34	34	Project 34	34	34	10/1/2012
35	Building 35	35	Project 35	35	35	11/1/2012
36	Building 36	36	Project 36	36	36	12/1/2012
37	Building 37	37	Project 37	37	37	1/1/2013
38	Building 38	38	Project 38	38	38	2/1/2013
39	Building 39	39	Project 39	39	39	3/1/2013
40	Building 40	40	Project 40	40	40	4/1/2013
41	Building 41	41	Project 41	41	41	5/1/2013
42	Building 42	42	Project 42	42	42	6/1/2013
43	Building 43	43	Project 43	43	43	7/1/2013
44	Building 44	44	Project 44	44	44	8/1/2013
45	Building 45	45	Project 45	45	45	9/1/2013
46	Building 46	46	Project 46	46	46	10/1/2013
47	Building 47	47	Project 47	47	47	11/1/2013
48	Building 48	48	Project 48	48	48	12/1/2013
49	Building 49	49	Project 49	49	49	1/1/2014
50	Building 50	50	Project 50	50	50	2/1/2014

No	Item	Quantity	Unit	Material	Machine	Operator	Time	Cost	Remarks
1	1.1	1	kg	Steel	Lathe	Operator	10	1000	
2	1.2	1	kg	Steel	Lathe	Operator	10	1000	
3	1.3	1	kg	Steel	Lathe	Operator	10	1000	
4	1.4	1	kg	Steel	Lathe	Operator	10	1000	
5	1.5	1	kg	Steel	Lathe	Operator	10	1000	
6	1.6	1	kg	Steel	Lathe	Operator	10	1000	
7	1.7	1	kg	Steel	Lathe	Operator	10	1000	
8	1.8	1	kg	Steel	Lathe	Operator	10	1000	
9	1.9	1	kg	Steel	Lathe	Operator	10	1000	
10	1.10	1	kg	Steel	Lathe	Operator	10	1000	
11	1.11	1	kg	Steel	Lathe	Operator	10	1000	
12	1.12	1	kg	Steel	Lathe	Operator	10	1000	
13	1.13	1	kg	Steel	Lathe	Operator	10	1000	
14	1.14	1	kg	Steel	Lathe	Operator	10	1000	
15	1.15	1	kg	Steel	Lathe	Operator	10	1000	
16	1.16	1	kg	Steel	Lathe	Operator	10	1000	
17	1.17	1	kg	Steel	Lathe	Operator	10	1000	
18	1.18	1	kg	Steel	Lathe	Operator	10	1000	
19	1.19	1	kg	Steel	Lathe	Operator	10	1000	
20	1.20	1	kg	Steel	Lathe	Operator	10	1000	
21	1.21	1	kg	Steel	Lathe	Operator	10	1000	
22	1.22	1	kg	Steel	Lathe	Operator	10	1000	
23	1.23	1	kg	Steel	Lathe	Operator	10	1000	
24	1.24	1	kg	Steel	Lathe	Operator	10	1000	
25	1.25	1	kg	Steel	Lathe	Operator	10	1000	
26	1.26	1	kg	Steel	Lathe	Operator	10	1000	
27	1.27	1	kg	Steel	Lathe	Operator	10	1000	
28	1.28	1	kg	Steel	Lathe	Operator	10	1000	
29	1.29	1	kg	Steel	Lathe	Operator	10	1000	
30	1.30	1	kg	Steel	Lathe	Operator	10	1000	
31	1.31	1	kg	Steel	Lathe	Operator	10	1000	
32	1.32	1	kg	Steel	Lathe	Operator	10	1000	
33	1.33	1	kg	Steel	Lathe	Operator	10	1000	
34	1.34	1	kg	Steel	Lathe	Operator	10	1000	
35	1.35	1	kg	Steel	Lathe	Operator	10	1000	
36	1.36	1	kg	Steel	Lathe	Operator	10	1000	
37	1.37	1	kg	Steel	Lathe	Operator	10	1000	
38	1.38	1	kg	Steel	Lathe	Operator	10	1000	
39	1.39	1	kg	Steel	Lathe	Operator	10	1000	
40	1.40	1	kg	Steel	Lathe	Operator	10	1000	
41	1.41	1	kg	Steel	Lathe	Operator	10	1000	
42	1.42	1	kg	Steel	Lathe	Operator	10	1000	
43	1.43	1	kg	Steel	Lathe	Operator	10	1000	
44	1.44	1	kg	Steel	Lathe	Operator	10	1000	
45	1.45	1	kg	Steel	Lathe	Operator	10	1000	
46	1.46	1	kg	Steel	Lathe	Operator	10	1000	
47	1.47	1	kg	Steel	Lathe	Operator	10	1000	
48	1.48	1	kg	Steel	Lathe	Operator	10	1000	

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Seq	Controlling Operation	PPM	PPM	PPM	PPM	PPM	PPM
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