

WO Production Sewing - CLN, MJ1, MJ2

Plan Cutting Vs Forecast Release						
Item	Forecast	Forecast	Forecast	Forecast	Forecast	Forecast
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100						

Plan Cutting Vs Sample Release						
Item	Forecast	Forecast	Forecast	Forecast	Forecast	Forecast
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Plan Cutting Vs Pilot Run						
Item	Forecast	Forecast	Forecast	Forecast	Forecast	Forecast
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Plan Cutting Vs Machine Setting Release						
Item	Forecast Quantity	MO	MO	Machine Setting Release	MO	MO
1	100000	00000000	00000000	00000000	00000000	00000000
2	100000	00000000	00000000	00000000	00000000	00000000
3	100000	00000000	00000000	00000000	00000000	00000000
4	100000	00000000	00000000	00000000	00000000	00000000
5	100000	00000000	00000000	00000000	00000000	00000000
6	100000	00000000	00000000	00000000	00000000	00000000
7	100000	00000000	00000000	00000000	00000000	00000000
8	100000	00000000	00000000	00000000	00000000	00000000
9	100000	00000000	00000000	00000000	00000000	00000000
10	100000	00000000	00000000	00000000	00000000	00000000
11	100000	00000000	00000000	00000000	00000000	00000000
12	100000	00000000	00000000	00000000	00000000	00000000
13	100000	00000000	00000000	00000000	00000000	00000000
14	100000	00000000	00000000	00000000	00000000	00000000
15	100000	00000000	00000000	00000000	00000000	00000000
16	100000	00000000	00000000	00000000	00000000	00000000
17	100000	00000000	00000000	00000000	00000000	00000000
18	100000	00000000	00000000	00000000	00000000	00000000
19	100000	00000000	00000000	00000000	00000000	00000000
20	100000	00000000	00000000	00000000	00000000	00000000
21	100000	00000000	00000000	00000000	00000000	00000000
22	100000	00000000	00000000	00000000	00000000	00000000
23	100000	00000000	00000000	00000000	00000000	00000000
24	100000	00000000	00000000	00000000	00000000	00000000
25	100000	00000000	00000000	00000000	00000000	00000000
26	100000	00000000	00000000	00000000	00000000	00000000
27	100000	00000000	00000000	00000000	00000000	00000000
28	100000	00000000	00000000	00000000	00000000	00000000
29	100000	00000000	00000000	00000000	00000000	00000000
30	100000	00000000	00000000	00000000	00000000	00000000
31	100000	00000000	00000000	00000000	00000000	00000000
32	100000	00000000	00000000	00000000	00000000	00000000
33	100000	00000000	00000000	00000000	00000000	00000000
34	100000	00000000	00000000	00000000	00000000	00000000
35	100000	00000000	00000000	00000000	00000000	00000000
36	100000	00000000	00000000	00000000	00000000	00000000
37	100000	00000000	00000000	00000000	00000000	00000000

WO Production Sewing - KLB, CHW

Box	Cardstock/Assembly	WHS	Reaper	Worksheet/Reference	P.O.	Shipping
1	100 lb	100 lb	100 lb			10
2	100 lb	100 lb	100 lb			10
3	100 lb	100 lb	100 lb			10

Plan Cutting Vs Trimmed Holes						
Box	Sealing/Flange	SW	Support	Trimmed & Refused	SW	Sealing/Flange
1	SW	SW	SW			SW
2	SW	SW	SW			SW
3	SW	SW	SW			SW
4	SW	SW	SW			SW

Site	Geology/Location	Water	Reagent	Substrate/Reactions	Time	Yield/Impurity
1	Water	Water/Alcohol	Acetic Acid	Acetic Acid	10 min	100%
2	Water	Water/Alcohol	Acetic Acid	Acetic Acid	10 min	100%
3	Water	Water/Alcohol	Acetic Acid	Acetic Acid	10 min	100%

Plan Curing vs Pilot Run						
No.	Curing Plan	Weld	Weld	Weld	Weld	Weld
1	Weld	Weld	Weld	Weld	Weld	Weld
2	Weld	Weld	Weld	Weld	Weld	Weld
3	Weld	Weld	Weld	Weld	Weld	Weld
4	Weld	Weld	Weld	Weld	Weld	Weld

Pipe Cutting vs Machine Setting Analysis						
ID	Setting / Activity	Unit	Region	Machine / Setting Name	Unit	Unit
1	10-10	1000000	1000000	1000000	1000000	1000000
2	10-10	1000000	1000000	1000000	1000000	1000000
3	10-10	1000000	1000000	1000000	1000000	1000000
4	10-10	1000000	1000000	1000000	1000000	1000000
5	10-10	1000000	1000000	1000000	1000000	1000000
6	10-10	1000000	1000000	1000000	1000000	1000000
7	10-10	1000000	1000000	1000000	1000000	1000000
8	10-10	1000000	1000000	1000000	1000000	1000000

Plan Cutting Vs Mktg Release						
Seq	Marketing Function	Seq	Support	Release Period	Plan	Seq
1	Trade	1	Trade		Trade	1
2	Trade	2	Trade		Trade	2
3	Trade	3	Trade		Trade	3
4	Trade	4	Trade		Trade	4

Plan Cutting Vs Layout Range Release						
No	Cutting Feeding	MM	Range	Layout Range Release	MM	
1	1000	1000000	1000000		1000000	
2	1000	1000000	1000000		1000000	
3	1000	1000000	1000000		1000000	
4	1000	1000000	1000000		1000000	
5	1000	1000000	1000000		1000000	
6	1000	1000000	1000000		1000000	
7	1000	1000000	1000000		1000000	
8	1000	1000000	1000000		1000000	

Run	Cutting Activity	WPS	Reason	PPSI	PPSI	PPSI Steps
1	4:00	4:00-4:15	Prep work	4:00-4:15	4:00-4:15	1
2	4:15	4:15-4:30	Prep work	4:15-4:30	4:15-4:30	2
3	4:30	4:30-4:45	Prep work	4:30-4:45	4:30-4:45	3
4	4:45	4:45-5:00	Prep work	4:45-5:00	4:45-5:00	4
5	5:00	5:00-5:15	Prep work	5:00-5:15	5:00-5:15	5
6	5:15	5:15-5:30	Prep work	5:15-5:30	5:15-5:30	6
7	5:30	5:30-5:45	Prep work	5:30-5:45	5:30-5:45	7
8	5:45	5:45-6:00	Prep work	5:45-6:00	5:45-6:00	8

WO Production Sewing - CBA, CNJ2, CVA, CVA2

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Year	Planning Committee	Plan	Monitor	Policy Committee	Year	Performance
1990	1990	...
1991	1991	...
1992	1992	...
1993	1993	...
1994	1994	...
1995	1995	...
1996	1996	...
1997	1997	...
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2006	2006	...
2007	2007	...
2008	2008	...
2009	2009	...
2010	2010	...
2011	2011	...
2012	2012	...
2013	2013	...
2014	2014	...
2015	2015	...
2016	2016	...
2017	2017	...
2018	2018	...
2019	2019	...
2020	2020	...

Order	Ordering Quantity	SKU	Release	Release Date/Time	ETA	Order Date
1000001	1	1000001	1000001	1000001	1000001	1000001
1000002	1	1000002	1000002	1000002	1000002	1000002
1000003	1	1000003	1000003	1000003	1000003	1000003
1000004	1	1000004	1000004	1000004	1000004	1000004
1000005	1	1000005	1000005	1000005	1000005	1000005
1000006	1	1000006	1000006	1000006	1000006	1000006
1000007	1	1000007	1000007	1000007	1000007	1000007
1000008	1	1000008	1000008	1000008	1000008	1000008
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1000021	1	1000021	1000021	1000021	1000021	1000021
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1000027	1	1000027	1000027	1000027	1000027	1000027
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1000041	1	1000041	1000041	1000041	1000041	1000041
1000042	1	1000042	1000042	1000042	1000042	1000042
1000043	1	1000043	1000043	1000043	1000043	1000043
1000044	1	1000044	1000044	1000044	1000044	1000044
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1000071	1	1000071	1000071	1000071	1000071	1000071
1000072	1	1000072	1000072	1000072	1000072	1000072
1000073	1	1000073	1000073	1000073	1000073	1000073
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1000099	1	1000099	1000099	1000099	1000099	1000099
1000100	1	1000100	1000100	1000100	1000100	1000100

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