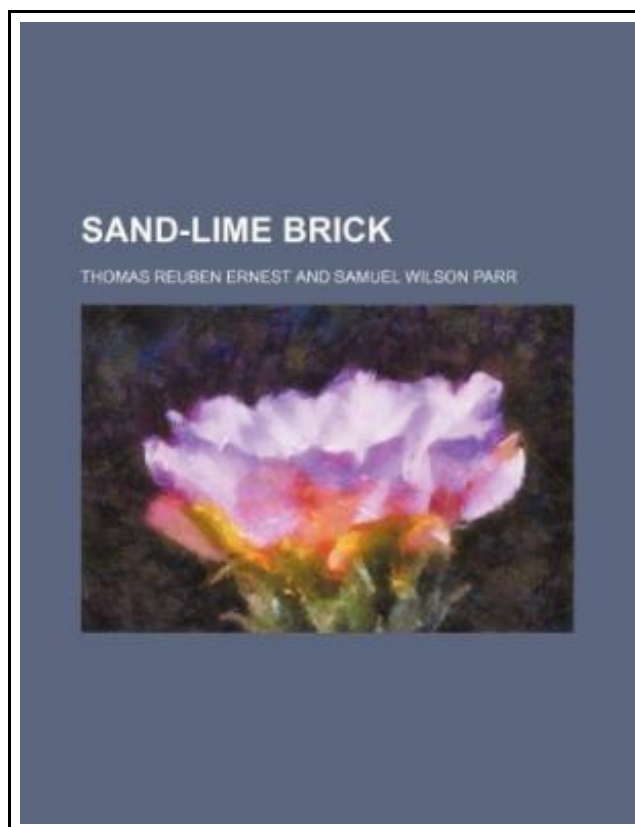


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Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1910 Excerpt: .slaked lime, the two will unite forming a sort of cement. This fact is made use of in the manufacture of lowgrade cements from calcined clay and lime. If the calcination of the clay be carried to 900, instead of 500, the mixtures with lime will not set, but they may be hardened by the action of steam. This fact was brought out by J. M. Knot3 in a recent paper before the American Ceramic Society in Pittsburg. It would thus seem that sands containing large amounts of clay might be rendered suitable for the manufacture of sand-lime bricks by being subjected to preliminary roasting. Pressure In Molding Bricks. The object to be accomplished in pressing mixtures in brick making is not only to shape the mass and give it sufficient strength to stand up in the hardening cylinder, but also to bring the reacting materials into 1 R is the average of tests number 112, 113, 114, 115, 116, and 117. 2 F is the average tests number 124, 125 and 126. s Proc. Am. Ceramic Society, vol. 12, 1910, p. 233. Apparatus used for hardening mixtures of lime and silica by steam. close enough contact so that chemical reaction can take place. The ideal condition is reached when the sand grains are pressed closely together with only a film of lime between them. The most economic pressure to use in any case will vary, it would seem, with the character of the mixture. Peppel...

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