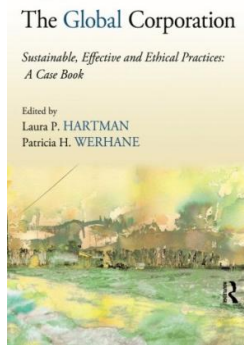


## The Global Corporation: Sustainable, Effective and Ethical Practices, A Case Book



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