

BASIC WEIGHT SPECIFICATIONEFFECTIVE DATE: October 1, 1982.**COPY**BRAND B&H LIGHTS 100'S REGULAR -4'SPRODUCT CODE 512LOCATION STOCKTON STREETLENGTH 99.5mmDIMENSIONS: TOBACCO ROD LENGTH 68.0mmCIRCUMFERENCE 24.8mm VOL. 3328.1463TIPPING LENGTH 36.0 mmCIGARETTE PAPER WIDTH 27.0 mmPACK MOISTURE: 13.10%

FILLER: DESCRIPTION B&H Lights Reg. E.T. 10.5% E.S.B.2 4.0%
MAX E.S. 8.25%

ADJUSTMENTS: E.T. 5.15 % DECREASE
E.S. 2.9 % DECREASE
R.L. 1.0625 % INCREASE
MENTHOL 0 % INCREASE
OTHER FLAVOR .5 % DECREASE

DENSITY: BASE 25.94094 (Gms./cc) ADJUSTED 23.9450 (Gms./cc)

WEIGHTS: FILLER .7969258 (Gms.) 1.7569 (Lbs./1000)
PAPER/PASTE .0468747
ROD WEIGHT .8438005
TIPPING & ADHESIVE .0442302
TOTAL LESS PLUG .9880307

REASON FOR CHANGE: Filler weight reduction due to flavorsSUPERSEDES SPECIFICATION DATED: September 21, 1982PREPARED BY: Debbie J. Morgan

APPROVED BY

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Operations/Services