

STOCKTON STREET
CAMBRIDGE FULL FLAVOR KS REGULAR SP
BRAND CODE-00860 (STD)

BASIC WEIGHT SPECIFICATION

EFFECTIVE DATE: 10/10/1996
STANDARD PRODUCTION

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	63.0	MM
TIPPING LENGTH	:	25.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,083.4297	CUBIC MM
CALCULATED DENSITY	:	23.5128	CGMS/CC

TARGETS

PACK D. V.	:	12.80	% W/W	
STEM EXTRACT RATE %	:	1.00	% W/W	
LOOSE ENDS	:	< 0.750	GMS/50	
FIRMNESS TARGET	:	3.00	MM	
RANGE	:	FROM 2.60 TO 3.40	MM	(ONE WEEK N=3)
RANGE	:	FROM 2.90 TO 3.10	MM	(EIGHT WEEK N=24)

FILLER WEIGHT	:	.7250007	GRAMS
CALCULATED WEIGHT	:	1.5984	LBS. /1000
PAPER AND ADHESIVE	:	.0442840	GRAMS
ROD WEIGHT	:	.7692847	GRAMS
TIPPING AND ADHESIVE	:	.0334829	GRAMS
TOTAL LESS PLUG	:	.8027676	GRAMS

REASON FOR CHANGE : INITIAL ISSUE. NEW BRAND START-UP AT STOCKTON
STREET.

PREPARED BY : EARTHA THOMPSON
PREPARATION DATE : 10/09/96

PRINTING DATE : 1/20/02
PRINTING TIME : 8:52:17

APPROVED BY: _____

ORIGINAL SPECIFICATION

2069723924