

CIGARETTE SPECIFICATION

CABARRUS COUNTY
MERIT XS MENTHOL SP - "PAPER SELECT"
BRAND CODE-00720 (STD)

EFFECTIVE DATE: 08/29/2001
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	8.0	MG/CIGT	6.8	-	9.2
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	32.000	MM							
TOTAL R.T.D.	:	132	MM H2O	FRESH MENTHOL	:	.55	MG/CIGT	.50	-	.60
DILUTION TARGET	:	35.0 +/-	5.0 %							

TIPPING PAPER : 64 X 3500 CK/WHT DGL PPT 265M2-36 CAL 14-225-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A0720 - 13.00% MERIT MENTHOL

CIGARETTE PAPER : 27.00MM X 6000M 60CU/1.0X/6.5MM BW/FLAX 08-104-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
MARLBORO BLACK #370775 60-799-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0723 FILTER: 07061A

REASON FOR CHANGE : REMOVED 08-102-A @ 6300M FROM SPEC - INVENTORY
DEPLETED. NO OTHER CHANGES MADE.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 8/27/01

PRINTING DATE : 1/20/02
PRINTING TIME : 8:51:58

APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 3/05/01

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