

FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE  
B&H DELUXE ULTRA LIGHTS 100 REGULAR FTB  
BRAND CODE-01100 (STD)

EFFECTIVE DATE: 02/19/1996  
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	126.0	MM	
FILTER CIRCUMFERENCE	:	23.65	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	31.5	MM	
ROD R.T.D.	:	512	MM H20 (TOTAL ENCAP)	
PLUG R.T.D.	:	133	MM H20	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.88	GRAMS/100 RODS	1.47 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)		05-777-E
	:	FT-777 #10 (CELANESE)		05-777-C
DENIER PER FILAMENT	:	2.7		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	USE UP:	25.5MM X 3500M KC 260M4T		06-220-A
REPLACE WITH	:	25.5MM X 4000M KC 260M4T		06-255-A
ANCHOR ADHESIVE	USE UP:	NATIONAL 32-2051 (FORMERLY 72-4147)	PVA	62-098-A
REPLACE WITH	:	NATIONAL 32-2095	PVA	61-063-A
GLUE APP. FOR ANCH. ADH:		SINGLE GLUE LINE		
LAP ADHESIVE	:	FULLER HL-8729 (FORMERLY HM-8229)	HM	61-211-A
DRY WEIGHT	:	73.49	GRAMS/100 RODS	18.37 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	73.77	GRAMS/100 RODS	18.44 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	79.65	GRAMS/100 RODS	19.91 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: B07030

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD  
: CALCULATIONS  
: ANCHOR ADHESIVE UPDATED TO CURRENT STATUS

PREPARED BY : D.J. KELTON (A/S400)  
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SUPERCEDES SPECIFICATION DATED: 1/01/96

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