

LOUISVILLE

VA. SLIMS LIGHTS 100'S MEN. F.T.B. -650(PC)
VA. SLIMS LIGHTS 100'S MEN. 4'S -652(PC)

Effective Date: July 9, 1980

COPY

FILTER SPECIFICATION FOR: VIRGINIA SLIMS LIGHTS 100'S MENTHOL F.T.B.
VIRGINIA SLIMS LIGHTS 100'S MENTHOL 4'S

Filter Rod - 4 Up, 126mm Length

Plug Maker - KDF-2/AF-1

Tow - 3.3/33,000 #10; P.M. Material Code 05-589-A(EAST); 05-589-B(CEL)

Plasticizer - Pz. HL 7-14-4 @ 10.5% of Dry Weight; P.M. Material Code 05-834-A
7.23 gms/100 126mm Rods

KDF-2 Plug Wrap - Schweitzer 33-M1; 25.0mm x 4000m; P.M. Material Code 06-111-A

Glue Lines - Two

Type - Fuller 3926-C; P.M. Material Code 61-310-A
Polymer 255-11X; P.M. Material Code 61-007-A

KDF-2 Lap Adhesive - Fuller 4108; P.M. Material Code 61-315-A
Fuller 5560; P.M. Material Code 61-327-A
National 34-2829; P.M. Material Code 61-406-A

Circumference - 22.70mm (Laser)

Resistance to Draw - 126mm Rod - 18.20 inches of water (TOTAL ENCAP)
31.5mm Plug- 4.40 inches of water

Dry Weight - 68.84 gms/100 126mm Rods

Dry Weight (W/GL) - 69.39 gms/100 126mm Rods

Wet Weight (W/GL) - 76.62 gms/100 126mm Rods

Prepared By: Glenn E. Barnett

Approved By: *J. L. Myer*
Operations Services

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This supersedes specification dated June 6, 1980. Reason for change:
Dry weight adjustment due to change in basis weight of plug wrap.

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