

MANUFACTURING CENTER
DAVE'S LIGHTS KS REGULAR FTB
BRAND CODE-03150 (STD)

FINISHED FILTER ROD DESCRIPTIVE

EFFECTIVE DATE: 03/12/1996
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2			
FILTER ROD LENGTH	:	108.0		MM	
FILTER CIRCUMFERENCE	:	24.45		MM (LASER)	
NUMBER UP	:	4			
PLUG LENGTH	:	27.0		MM	
ROD R.T.D.	:	391		MM H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	100		MM H2O	
FILTER ROD	:	108/24.45/FT777/45M1/391MM/8.0%PZ			07-670-A
PLASTICIZER	:	TRIACETIN PZ			05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT		
APPLICATION WEIGHT	:	5.32	GRAMS/100 RODS	1.33	GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)			05-777-E
	:	FT-777 #10 (CELANESE)			05-777-C
DENIER PER FILAMENT	:	2.7			
TOTAL DENIER	:	35,000			
CROSS SECTION	:	# 10			
PLUG WRAP	:	26.25MM X 6000M KC 45-M1			06-362-A
ANCHOR ADHESIVE	:	FULLER WB 3918 RL		EVA	61-066-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE				
LAP ADHESIVE	:	NATIONAL 34-2760		HM	61-464-A
DRY WEIGHT	:	66.52	GRAMS/100 RODS	16.63	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	66.76	GRAMS/100 RODS	16.69	GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	72.08	GRAMS/100 RODS	18.02	GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: 07670A

REASON FOR CHANGE : SAP FILTER CODE CHANGED FROM B07670 TO 07670A TO
: ALLOW FOR WAREHOUSING OF FINISHED FILTERS. NEW
: FILTER ROD DESCRIPTION ADDED TO FILTER SPEC.
: MATLS/ADHS UPDATED IF APPLICABLE. NO OTHER CHGS.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 3/11/96

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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 2/19/96

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