

PROCEDURE NOTE

Procedure Note No: 96-18

Date: October 10, 1996

Temporary X
Permanent

Effective Date:

Review Date:

Type: Product
Tobacco

Process
Material

Packaging
Specification

Flavor

SUBJECT: CRES-A Process Specifications

OBJECTIVE: To establish process procedures and specifications for the production of an ammoniated cut, rolled, expanded flue-cured stem (CRES-A material).

BACKGROUND: Diammonium phosphate (DAP) has been used to initiate ammonia/sugar reactions leading to improved taste and slower burn rate for CRES material. CRES treated with 4% DAP (CRES-A) is a blend component of a CAMEL LT 85 prototype now being tested for consumer acceptance. The purpose of this procedure note is to have process procedures and specifications ready for the production of CRES-A in the event this prototype is selected for implementation.

RECOMMENDATION: It is recommended that this specification be accepted by the PAC. It is further recommended that this procedure note be reviewed in 120 days or at the time that the temporary DAP application system is replaced by a permanent system.

RISK ASSESSMENT: Minimal to no risk associated with this specification. It should be noted that CRES-A material is produced by an external vendor, CRES Tobacco, Inc., and that confidential information contained within this document will be accessed by same and will be outside of the standard RJRT security protocol.

Recommended for Authorization: Dan Pugh (10/10/96)
Dan Pugh

Paul Braxton (E-mail 10-10-96)
96)

Paul Braxton

L. Joe Inman (Fax 10-11-96)

L. J. Inman

Thomas Gralski (Signature 10-17-96)
96)

Thomas Gralski

Deborah H. Pence (10-17-96)
14-96)

for R. L. Suber

Janet P. Wheeler (Signature (10-16-

J. P. Wheeler

D. I. Lamonds (Fax 10-16-96)

D. I. Lamonds

J. W. Lawson (Signature 10-15-

J. W. Lawson

C. E. Tinsley, 111 (Signature 10-

C. E. Tinsley, III

53023 6348