## BROWN & WILLIAMSON TOBACCO CORPORATION DEVELOPMENT CENTER WORK REQUEST

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DATE May 24, 1978

REQUESTED BY C. V. Cantrell

PROJECT NO. B229-78-1

COPIES: NECOCODOSOCODESISTOCOS

TO: P. E. ATKINS
CC: D. V. CANTRELL

P. F. WAGNER

## PURPOSE:

Sample Manufacture of Experimental Raleigh Long Lights

## DESCRIPTION (test outline and/or special instructions):

Reference: D. V. Cantrell's memorandum to B. A. Bandy dated May 22, 1978.

Cigarette Sample 229001 will use the XLF-259 blend, casing XCF-215, XCF-222; C.36 and XFF-175 flavor. The filter will use 3.3-40,000 filter tow, S-95-M1 plug wrap and be made to a tip pressure drop of 2.9". It will use 36 mm. cork on white tipping with one line of perforation, Ecusta 753 cigarette paper and be made to a density of 268 mm/cc.

Cigarette Sample 229002 will be identical to 229001 except it will use XFF-177 flavor.

Cigarette Sample 229003 will be identical to 229001 except it will use XFF-173 flavor.

Cigarette Sample 229004 will be identical to 229001 except it will use XLF-266 blend, casing XCF-215, XCF-216, C.36 and XFF-178 flavor.

Cigarette Sample 229005 will be identical to 229004 except it will use XFF-176 flavor.

Cigarette Sample 229006 will be identical to 229004 except it will use XFF-173 flavor.

Selected filter rods and cigarette paper will be used.

R & D will require 30 cartons of each sample for their evaluations.

All expenses incurred should be charged to B-569.

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