

TRADE SECRET-PRODUCED BY PHILIP MORRIS-SUBJECT TO
A COURT ORDER IN PHILIP MORRIS COMPANIES, INC. ET AL
V AMERICAN BROADCASTING COMPANIES, INC. ET AL. THIS
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PARK 500
INTER-OFFICE CORRESPONDENCE
Chester, Va

To: Ms. D.C. Saunders
From: S.Z. Shakeri *SZS*
Subject: Monthly Project Status Report

Date: July 2, 1993

1. Line 1 Sand Removal Team

Problem: Excessive sand in the stock to the head box causes machine downtime and limits machine speed.

Objective: Reduce Line 1 machine down time due to sand occurrences by 95%.

Currently: Sand Team does not recommend the concentrator reject to be sent to the process sewer. (For further details, please refer to Sand Team memo dated 7/2/93.)

To eliminate flow fluctuation to the high density cleaner, the spare pump at the machine chest will be utilized as cleaner supply pump. To accommodate proposal, modification is in progress.

2. Lines 1/2 & 3 SPC Systems

Problem: Differences exist in the Lines 1/2 & 3 SPC Systems resulting in ineffectiveness of operators and supervisors moving from line to line for relief coverage and also possible less than optimal SPC system component performance.

Objective: Conduct a study/survey of the SPC System component and control move differences to present to the PDMT for resolution prioritization.

Currently: The updated Quality Plan was utilized to identify the differences between the two SPC Systems on Lines I/II and III. A report indicating all the inconsistencies among all parameters and standards from all three Lines was submitted on 7/2/93.

3. Park 500 10% PG Dispersant usage

Problem: The Flavor Center has requested from P500 to evaluate the feasibility of using dispersant "100" PG in tote bins.

Currently: P500 can accommodate the proposal of switching to tote bins without adverse effect on the process and no system modifications will be required for all areas except Line 2 prep room.

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