

BASIC WEIGHT SPECIFICATION

LOUISVILLE  
GENCO FULL FLAVOR 83MM REGULAR FTB  
BRAND CODE-0AA21 (STD)

EFFECTIVE DATE: 07/28/1997  
STANDARD PRODUCTION

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	62.0	MM
TIPPING LENGTH	:	25.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,034.4863	CUBIC MM
CALCULATED DENSITY	:	22.7661	CGMS/CC

TARGETS

PACK O. V.	:	13.05	% W/W
STEM EXTRACT RATE %	:	1.00	% W/W
LOOSE ENDS	:	< 1.000	GMS/50
FIRMNESS TARGET	:	3.50	MM
RANGE	:	FROM 3.10 TO 3.90	MM (ONE WEEK N=3)
RANGE	:	FROM 3.40 TO 3.60	MM (EIGHT WEEK N=24)

FILLER WEIGHT	:	.6908341	GRAMS
CALCULATED WEIGHT	:	1.5230	LBS. /1000
PAPER AND ADHESIVE	:	.0435811	GRAMS
ROD WEIGHT	:	.7344152	GRAMS
TIPPING AND ADHESIVE	:	.0313904	GRAMS
TOTAL LESS PLUG	:	.7658056	GRAMS

REASON FOR CHANGE : BASE SPEC 0BA21(STD) UPDATED IN COMMENTS SECTION  
: TO INCLUDE INITIAL ISSUE OF 06820(STD)/BRONSON FF  
: 83MM REG FTB. NO OTHER CHANGES.

PREPARED BY : ALLYSON M. MILBURN  
PREPARATION DATE : 7/24/97

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APPROVED BY: \_\_\_\_\_

SUPERCEDES SPECIFICATION DATED: 2/09/96

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