

CIGARETTE SPECIFICATION

MANUFACTURING CENTER
MARLBORO 100 REGULAR SP /& MARL 100 SP RED
BRAND CODE-0480 (STD)/& 0540

EFFECTIVE DATE: 03/23/87
STANDARD PRODUCTION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	99.5	MM
CIGARETTE CIRCUMFERENCE:		24.80	MM
FILTER LENGTH	:	27.5	MM
TIPPING LENGTH	:	31.500	MM
PACK MOISTURE	:	12.85	X W/W
TOTAL R.T.D.	:	5.00	IN. H2O
DILUTION TARGET	:	14.0 +/- 5.0	X

TIPPING PAPER : 63MM X 3000M CORK DGL EC 701 12-424-B ESP PERF.

TIPPING ADHESIVE : NATIONAL 32-1979 61-216-A
: FULLER G-3986 61-433-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):

: MAX 80/S/3 - B-78095 PATCH SIZE: 10.0 X 20.0 MM
: P.A. 8/8-5 - C-117923

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	A0480-STD-MC	MARLBORO REGULAR SP	(RED SP: A0540-STD-MC)
FILLER CUTTING SIZE	:	30	CUTS PER INCH	
ROD LENGTH	:	72.0	MM	
ROD CIRCUMFERENCE	:	24.80	MM	

CIGARETTE PAPER : 27.25MM X 6500M KC/DEM 137-1/EC 878 10-135-A

INK : MARLBORO BLACK #37077 (MARK 9/9-5) 60-915-A
: MARLBORO BLACK #1-376 (PROTOS & MARK 8) 60-906-A

PRINT DIE : MARLBORO

COMMENTS :

REASON FOR CHANGE : 1. DILUTION TARGET CHANGED FROM 12.0X +/- 5.0X TO
: 14.0X +/- 5.0X TO REFLECT CURRENT PRODUCTION
: AVERAGES. 2. TOTAL RTD UPDATED.
: 3. NO WEIGHT CHANGE. O.K. TO MIX.

PREPARED BY : S. H. HAYWOOD DATE: 3/09/87 PRINTED: 3/10/87 13135111

APPROVED BY:



SUPERCEDES SPECIFICATION DATED: 3/16/87

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