

MANUFACTURING CENTER
VA. SLIMS 100'S MEN. S.P.
631 (PC)

*M/C copies
returned by Lee Thomas
9-20-83*

Effective Date: July 26, 1983

FILTER SPECIFICATION FOR VIRGINIA SLIMS 100'S MENTHOL S.P.

For a 23.0mm Circumference Cigarette

COPY

Filter Rod - 4 Up, 110 mm Length

Plug Maker - KDF-2/AF-1

Tow - 3.9/31,000 #10; P.M. Material Code 05-135-A (East), 05-135-B (Cel)

Plasticizer - ML 7-14-3 @ 9.5% of Dry Weight; P.M. Material Code 05-826-A
5.18 gms/100 110mm Rods

Plug Wrap - Sch. 33M1; 25.0mm x 4000M; P.M. Material Code 06-111-A

Glue Lines - Two

Type - Fuller 3926-C; P.M. Material Code 60-270-A or Q.A. Approved Equal

Mark VI and KDF-2 Lap Adhesive - NATIONAL 70-1686; P.M. Material Code 60-994-
or Q.A. Approved Equal

Circumference - 22.70mm (Laser)

Resistance to Draw - 110 mm Rod - 12.00 inches of water (TOTAL ENCAP)
27.5mm Plug - 3.00 inches of water

Dry Weight - 54.52 gms/100 110mm Rods

Dry Weight (W/CL) - 55.00 gms/100 110mm Rods

Wet Weight (W/CL) - 60.18 gms/100 110mm Rods

Issued By: D. J. Morgan

Authorized By: *J. Benckton*
Operations Services

/dyd

This supersedes specification dated October 7, 1982. Reason for change:
Plugwrap changed from Sch. 17M1; 25.0mm x 5000M; P.M. Material
Code 06-103-A to Sch. 33M1; 25.0mm x 4000M; P.M. Material Code 06-111-A

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