CIGARETTE MANUFACTURING SPECIFICATION

CIGARETTE:

Nicotine	less than 0.1 mg/cigt.
FTC Tar	9.0 - <u>0.5</u> + <u>0.4</u> mg/cigt
Tobacco Rod Length	68 mm
Filter Length	31.5 mm
Total Cigarette Length	99.5 mm
Tipping Paper Length	36 mm
Cigarette Paper Width	27.25 mm
Circumference	24.80 mm
Total RTD	124.46 mm H,O
Ventilation	35 % ± 5 %
Filter RTD	114.30 mm H,O
Menthol, Smoke	
Fresh	0.65 ± 0.05 mg/cigt.
Field	0.55 ± 0.05 mg/cigt.

MOISTURE TARGET:

24 Hour Pack Moisture

12.95 % -

TARGET WEIGHTS:

	White Tipping
Rod Density at 13.25% O.V.	0.227602 g
Tobacco weight at 13.25% O.V.	0.7574928 g
Cigarette paper and Side seam	0.0476703 g
Rod weight at 13.25% O.V.	0.8051631 g
Tipping paper and Adhesive	0.0471462 g
Filter plug (27 mm)	0.2129 g
Total Less Plug	0.8523093 g
Total Cigarette weight at 13.25% O.V.	1.065209 g
Cigarette 100 Weight	106.52 g