

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LS REGULAR FTB
BRAND CODE-00012 (STD)

EFFECTIVE DATE: 09/15/1997
STANDARD PRODUCTION

CIGARETTE LENGTH	:	79.0	MM	FTC TAR	:	16.0	MG/CIGT	15.5	- 16.4
TOBACCO ROD CIRCUM.	:	24.80	MM						
TOBACCO ROD LENGTH	:	60.0	MM						
FILTER LENGTH	:	19.0	MM						
TIPPING LENGTH	:	23.000	MM						
TOTAL R.T.D.	:	110	MM	H2O					
DILUTION TARGET	:	12.0 +/-	5.0	%					

TIPPING PAPER : 46MM X 3500M CORK (CR) KC GSR-757/M2 14-171-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 6.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) EVA 61-490-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MARLBORO BLACK #37077-S (SYRINGE) 60-715-A

PRINT DIE : MARLBORO

SAP CROSS REFERENCE #: CIGT: C60012 FILTER: 07185A

COMMENTS : PROMOTIONAL PRODUCT: E 42440 0 0000/USA 4F3

: TIPPING PAPER 14-171-A REFLECTS CORE REDUCTION
: WITH NO PERF STOP TAGS.

REASON FOR CHANGE : TOTAL RTD TARGET CHANGED FROM 114MM TO 110MM TO
: REFLECT CURRENT PRODUCTION AVERAGE. NO OTHER
: CHANGES MADE. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 6/09/97

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