

MANUFACTURING CENTER
MARLBORO 100 REGULAR FTB
BRAND CODE-00530 (STD)

CIGARETTE SPECIFICATION

EFFECTIVE DATE: 02/12/1997
STANDARD PRODUCTION

CIGARETTE LENGTH : 98.0 MM FTC TAR : 16.0 MG/CIGT 15.5 - 16.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 71.0 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 31.500 MM
TOTAL R.T.D. : 117 MM H2O
DILUTION TARGET : 14.0 +/- 5.0 %

TIPPING PAPER : 63MM X 3500M CORK DGL KC GSR-757 M2 14-240-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) EVA 61-490-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MARLBORO

SAP CROSS REFERENCE #: CIGT: CG0011 FILTER: 07016A

REASON FOR CHANGE : CIGARETTE TOTAL RTD TARGET CHANGED FROM 121MM H2O
TO 117MM H2O TO REFLECT CURRENT PRODUCTION
AVERAGE. NO OTHER CHANGES. OK TO MIX FINISHED
CIGTS.

PREPARED BY : ALLYSON M. MILBURN
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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 3/13/96

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