MARKETING AND MARKETING DEVELOPMENT PRODUCT SPECIFICATIONS REPORT E (CIGARETTE)

RJR SECRET

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224

Product Name : WINSTON 100	Sub Ne	ame: DOMESTIC
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Brand-Sub : 1005AL Mfg Name:

Product-ID : 0111412000 Eff Week: 11/25/85
Package of : ! Replaces: 1005AL
Common with : Class : !

Change Reason: PRODUCT SPECIFIC ACTION LIMITS

		MAX	ACTION	i mare	REJE	CT
	TARGET	STD DEV	LOW	HIGH	LOW	HIGH
*** BLEND *** Effective		of 11/25,				
Pack Moisture, %	12.75	1	12.56	12.94	11.75	13.75
Pack Menthol, %	.00	1	1	. 1	.00	.00
G-13 by Floatation, %	15.48					
				63		1 1
*** WEIGHT, gm/cigt ***					. 8	
Total Cigt	1.1710	.0360	1.1540	1.1880	1.0662	1.2758
*** DRAFT, mm ***				(8)		
Cigt (Vents Open)	133	12.0	127	139	113	153
*** MISCELLANEOUS ***					320/12	
Circumference, mm	24.85	.14	24.75	24.95		- Total
Firmness, O.1 mm	1	1	9.50	11.30	1	1
Nicotine, mg/cigt	.00	- A	- 000 pers magne	.00	.00	.00
"Tar", mg/eigt (cond) (uncond)	18 HJF	S SEC	1712	19.2	16.1 16.1	20.1
CO, mg/cigt						
Tipping, Rows of Holes	(EP)					
Tipping, # Holes per Row	0			1.8		
Tipping, Center to Center	34.0					
Tipping, Dry Line Width	10.0	12	840	20	4	-
Cigt Length, mm	99.50	1	1	1	1	1
Filter Segment Length, mm	27.50					
Filter Type	CELLULOSE ACETATE WINSTON (ON BARREL)					
Print						7
Ink (color)	my 45249	PROTOS859	907			

	TYPE OR COLOR	COMMODITY CODE		
*** MATERIALS *	**			
Cigt Paper	856	100-5472		
Tipping	CORK	001-6400		
Foil	GOLD STRIPE	100-6813		
Foil	GOLD 12'S	100-7867		
Tear Tape	MAROON	100-7833		
Tear Tape	MAROON 12'S	P MOST CRET		
10 PODOWN (24 A) (24-12) - 1200		nun acche i		

^{! -} Denotes items not currently stored but may be included in the future.

