

CIGARETTE SPECIFICATION

CABARRUS COUNTY
B&H 100 MENTHOL SP
BRAND CODE: 0431 (STD)

EFFECTIVE DATE: 09/02/91
STANDARD PRODUCTION

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	: 16.0	MG/CIG	15.5 - 17.4
TOBACCO ROD CIRCUM.	: 24.80	MM				
TOBACCO ROD LENGTH	: 72.0	MM	FIELD MENTHOL	: .65	MG/CIG	.60 - .70
FILTER LENGTH	: 27.5	MM				
TIPPING LENGTH	: 32.000	MM				
TOTAL R.F.D.	: 4.80	IN. 1120	FRESH MENTHOL	: .75	MG/CIG	.70 - .80
DILUTION TARGET	: 14.0 +/-	5.0 %				

TIPPING PAPER : 64MM X 3200M WHT DGRNL WTA 12-229-E LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: NATIONAL 32-2026 (FORMERLY 72-3146) PVA 61-032-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: NATIONAL 32-2007 (MK10/PROTOS 100) PVA 61-051-A

STD. FILLER - PACK O.V.: A0431 - 12.80% B&H MENTHOL SP
TROPICAL FILLER-PACK OV: A0431 - 12.15% B&H MENTHOL SP TROPICAL

CIGARETTE PAPER : 27.25MM X 6700M 46CU/2.0% (KC611/EC511) 10-706-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: GREEN FRY #54392A (MK 9/MK 10/PROTOS) 60-932-A

PRINT DIE : BENSON & HEDGES

REASON FOR CHANGE : CIGT PAPER CITRATE ADDITIVE % CHGD FROM 46CU(NG)PM
: CODE 10-705-A(27.25MM X 6700M 46CU/0.6% K/D110-6/E
: 751)10 46CU(1C) PM CODE 10-706-A(27.25MM X 6700M
: 46CU/2.0% KC611/EC511)TO REDUCE TAR,NO WT CHG. OK to mix.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 9/05/91

PRINTING DATE : 9/05/91
PRINTING TIME : 10:29:17

APPROVED BY: E. R. W. J.

SUPERCEDES SPECIFICATION DATED: 7/09/91

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