

STOCKTON STREET
MARL. L.S. REG. F.T.B. - 012 (PC)
MARL. L.S. REG. 10'S - 110 (PC)

Effective Date: June 5, 1983

FILTER SPECIFICATION FOR: MARLBORO L.S. REGULAR F.T.B.
MARLBORO L.S. REGULAR 10'S

Filter Rod - 6 Up, 114mm Length

Plug Maker - KDF-2/AF-1 or MARK VI /Miniature

Tow - FT-107; P.M. Material Code 05-550-A(EAST); 05-550-B(CEL)

Plasticizer - Triacetin PZ @ 8% of Dry Weight; P.M. Material Code 05-800-A
5.94 gms/100 114mm Rods

KDF-2 Plug Wrap - Schweitzer 17-M1; 26.5mm x 5000m; P.M. Material Code 06-204-A

MARK VI Plug Wrap - Schweitzer 17-M1; 27.5mm x 5000m; P.M. Material Code
P.M. Material Code 06-153-A

Glue Lines - Two

Type - Polymer 428-140HV; P.M. Material Code 61-328-A

Lap Adhesive - Fuller HM 8229C; P.M. Material Code 62-912-A

Circumference - 24.70mm (Laser)

Resistance to Draw - 114mm Rod - 16.50 inches of water (TOTAL ENCAP)
19mm Plug - 2.75 inches of water

Dry Weight - 74.23 gms/100 114mm Rods

Dry Weight (W/GL) - 74.73 gms/100 114mm Rods

Wet Weight (W/GL) - 80.67 gms/100 114mm Rods

Prepared By: Debbie J. Morgan

Approved By:

/dyd

J. Strickton
Operations Services

This supersedes specification dated Feb. 18, 1983.

1. Plasticizer changed from C-111-X; P.M. Material Code 05-832-A to Triacetin PZ; P.M. Material Code 05-800-A
2. Adhesives updated
3. Dry weight adjustment

REASON FOR CHANGE:

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