

BASIC WEIGHT SPECIFICATION

LOUISVILLE  
MARLBORO KS REGULAR 25'S SP  
BRAND CODE-03291 (STD)

EFFECTIVE DATE: 09/29/1995  
STANDARD PRODUCTION

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	63.0	MM
TIPPING LENGTH	:	25.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,083.4297	CUBIC MM
CALCULATED DENSITY	:	24.3683	CGMS/CC

TARGETS

PACK O. V.	:	13.00	% W/W	
LOOSE ENDS	:	< 0.500	GMS/50	
FIRMNESS TARGET	:	3.00	MM	
RANGE	:	FROM 2.60 TO 3.40	MM	(ONE WEEK N=3)
RANGE	:	FROM 2.90 TO 3.10	MM	(EIGHT WEEK N=24)

FILLER WEIGHT	:	.7513808	GRAMS
CALCULATED WEIGHT	:	1.6565	LBS. /1000
PAPER AND ADHESIVE	:	.0442840	GRAMS
ROD WEIGHT	:	.7956648	GRAMS
TIPPING AND ADHESIVE	:	.0313904	GRAMS
TOTAL LESS PLUG	:	.8270552	GRAMS

REASON FOR CHANGE : FIRMNESS TARGETS AND/OR RANGES ADDED  
: NO OTHER CHANGES

PREPARED BY	:	J.D. ELLIS / (AS400)	PRINTING DATE	:	1/20/02
PREPARATION DATE	:	12/01/94	PRINTING TIME	:	15:13:59

APPROVED BY: \_\_\_\_\_

SUPERCEDES SPECIFICATION DATED: 12/12/94

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