

FINISHED FILTER ROD DESCRIPTIVE

CABARRUS COUNTY
 MERIT ULTRA LIGHTS KS MENTHOL SP
 BRAND CODE-01020 (STD)

EFFECTIVE DATE: 02/19/1996
 STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	512	MM H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	133	MM H2O	
PLASTICIZER	:	ML-86		05-858-A
APPLICATION PERCENT	:	9.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	6.37	GRAMS/100 RODS	1.59 GRAMS/25 RODS
FILTER TOW	:	FT-111 #10 (EASTMAN)		05-111-E
	:	FT-111 #10 (CELANESE)		05-111-C
DENIER PER FILAMENT	:	2.3		
TOTAL DENIER	:	37,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4000M KC 260M4T		06-296-A
ANCHOR ADHESIVE	:	FULLER WB 3918 RL		EVA 61-066-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE			
LAP ADHESIVE	:	FULLER HM 8229CH		HM 61-428-A
DRY WEIGHT	:	70.78	GRAMS/100 RODS	17.70 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	71.01	GRAMS/100 RODS	17.75 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	77.38	GRAMS/100 RODS	19.34 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: B07064

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD
 : CALCULATIONS

PREPARED BY : D.J. KELTON (A/S400)
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