

FINISHED FILTER ROD DESCRIPTIVE

CABARRUS COUNTY
B&H 100 MENTHOL SP
BRAND CODE-00431 (STD)

EFFECTIVE DATE: 11/08/1996
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	299	MM H2O (TOTAL ENCAP)*	
PLUG R.T.D.	:	76	MM H2O	
FILTER ROD	:	108/24.45/FT334/45-M1/299MM/8.66% PZ		07-056-A
PLASTICIZER	:	ML-38		05-856-A
APPLICATION PERCENT	:	8.50	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.49	GRAMS/100 RODS	1.37 GRAMS/25 RODS
FILTER TOW	:	FT-333 #10(EASTMAN)		05-333-E
	:	FT-333 #10(CELANESE)		05-333-C
DENIER PER FILAMENT	:	3.9		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000M KC 45-M1		06-362-A
ANCHOR ADHESIVE	:	FULLER WB 3918 RL		EVA 61-066-A
GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE				
LAP ADHESIVE	:	FULLER HM 8229CH		HM 61-428-A
DRY WEIGHT	:	64.57	GRAMS/100 RODS	16.14 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	64.81	GRAMS/100 RODS	16.20 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	70.30	GRAMS/100 RODS	17.57 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: 07056A

REASON FOR CHANGE : FILTER ROD CODE CHANGED FROM B07056 TO 07-056-A
: FOR ADMINISTRATIVE REASONS. FILTER ROD CODE ADDED
: TO BODY OF SPECIFICATION. NO OTHER CHANGES. OK
: TO MIX.

PREPARED BY : PAM LOHELIN
PREPARATION DATE : 11/04/96

PRINTING DATE : 1/19/02
PRINTING TIME : 12:57:02

APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 2/19/96

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