

FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
NO FRILLS LIGHTS 100 REGULAR SP
BRAND CODE-MAJ1 (STD)

EFFECTIVE DATE: 02/25/92
STANDARD PRODUCTION

| | | | | |
|--------------------------|----------------|-----------------------------------|-----------------------|---------------------|
| MACHINE TYPE | : | KDF-2 | | |
| FILTER ROD LENGTH | : | 126.0 | MM | |
| FILTER CIRCUMFERENCE | : | 24.45 | MM (LASER) | |
| NUMBER UP | : | 4 | | |
| PLUG LENGTH | : | 31.5 | MM | |
| ROD R.T.D. | : | 17.00 | IN. H2O (TOTAL ENCAP) | |
| PLUG R.T.D. | : | 4.25 | IN. H2O | |
| PLASTICIZER | : | TRIACETIN PZ | | 05-800-A |
| APPLICATION PERCENT | : | 8.00 | % OF DRY WEIGHT | |
| APPLICATION WEIGHT | : | 6.00 | GRAMS/100 RODS | 1.50 GRAMS/25 RODS |
| FILTER TOW | : | FT-777 #10 (EASTMAN) | | 05-777-E |
| | : | FT-777 #10 (CELANESE) | | 05-777-C |
| DENIER PER FILAMENT | : | 2.7 | | |
| TOTAL DENIER | : | 35,000 | | |
| CROSS SECTION | : | # 10 | | |
| PLUG WRAP | : | 26.25MM X 4500M DEXTER 4500 | | 06-276-A |
| ANCHOR ADHESIVE | : | AJAX 8300-M | | PVA 61-017-A |
| GLUE APP. FOR ANCH. ADH: | TWO GLUE LINES | | | |
| LAP ADHESIVE | : | FULLER HL-8729 (FORMERLY HM-8229) | | HM 61-211-A |
| DRY WEIGHT | : | 74.99 | GRAMS/100 RODS | 18.75 GRAMS/25 RODS |
| DRY WEIGHT W/ GLUE | : | 75.54 | GRAMS/100 RODS | 18.89 GRAMS/25 RODS |
| WET WEIGHT W/ GLUE | : | 81.54 | GRAMS/100 RODS | 20.39 GRAMS/25 RODS |

REASON FOR CHANGE : FILTER TARGET WEIGHTS IN GRAMS PER 25 RODS ADDED
: TO SPECIFICATION. MATERIALS UPDATED AS REQUIRED.
: OK TO MIX.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 2/20/92

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APPROVED BY: E.L. Wette (HMH)

SUPERCEDES SPECIFICATION DATED: 11/11/91

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