

CIGARETTE SPECIFICATION

LOUISVILLE
CAMBRIDGE LOWEST KS REGULAR SP
BRAND CODE-02780 (STD)

EFFECTIVE DATE: 02/17/1997
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	1.0	MG/CIGT	0.5	-	1.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM							
FILTER LENGTH	:	27.0	MM	NICOTINE	:	.10	MG/CIGT	.05	-	.14
TIPPING LENGTH	:	32.000	MM							
TOTAL R.T.D.	:	99	MM	H2O						
DILUTION TARGET	:	75.0	+/-	5.0	%					

TIPPING PAPER : 64MM X 3500M WHT DREDL PPT KC 265M2 12-592-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) EVA 61-490-A

STD. FILLER - PACK O.V.: A2780 - 12.50% CAMBRIDGE LOWEST REGULAR SP

CIGARETTE PAPER : 27.00MM X 6000M 46CU/1.7%/36% CAC03 10-078-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MARLBORO BLACK #37077-S (SYRINGE) 60-715-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG2780 FILTER: 07008A

2069731844

REASON FOR CHANGE : FILTER ROD CODE CHANGED FROM B07008 TO 07-008-A
: FOR ADMINISTRATIVE REASONS. MATERIALS/ADHESIVES
: UPDATED TO CURRENT STATUS IF APPLICABLE. NO OTHER
: CHANGES.

PREPARED BY : PAM LOMELIN
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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 11/20/96