

CIGARETTE DESCRIPTIVE FOR MERIT K.S. REGULAR S.I.

Length - 84.0mm

Circumference - 25.0mm

Filter - 25.0mm

Cigarette Rod:

Filler - High Burley - Basic Merit Formula.

Cuts - 30/Inch

Paper - Schweitzer 110-6/DeMauduit Ref. 110-6/Ecusta 12753; 27.5mm x 6500m;
P.M. Material Code 10-123-A
or DeMauduit Ref. 110-6; 27.5mm x 7000m; P.M. Material Code 10-145-A

Print Die - None

Ink - None

Circumference - 25.0mm

Length - 59.0mm

Cigarette:

Tipping - 64mm x 3200m DCL Merit Laser (GSR-156); P.M. Material Code 12-702-A
USE UP AND REPLACE WITH 64mm x 3200m DGL Merit Laser;
P.M. Material Code 12-702-B

Tipping Adhesive - Fuller 3985; P.M. Material Code 60-285-A -OR Q.A. APPROVED
EQUAL

Rod Moisture - 13.10%

Total R.T.D. - 5.40 inches of water (Diluted)

Plug R.T.D. - 4.50 - 4.70 inches of water (Undiluted)

Dilution Target - 30% \pm 5%

Glue Roller Drawing - #B-91548(PA-8); #B-91551(MAX S/MAX 80) -See Engineering
Patch Size - 8.5mm x 20mm latest Revision
Number

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Operations Services

/dyd

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This supersedes specification dated Dec. 10, 1980. Reason for change:
Tipping Paper changed to 64mm x 3200m DGL Merit Laser; P.M. Material Code
12-702-B ON A USE UP AND REPLACE BASIS.