

CIGARETTE SPECIFICATION

LOUISVILLE
SARATOGA 120MM MENTHOL FTB
BRAND CODE-00130 (STD)

EFFECTIVE DATE: 11/25/1996
STANDARD PRODUCTION

CIGARETTE LENGTH : 119.5 MM FTC TAR : 15.0 MG/CIGT 14.5 - 15.4
TOBACCO ROD CIRCUM. : 23.00 MM
TOBACCO ROD LENGTH : 88.0 MM
FILTER LENGTH : 31.5 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.T.D. : 141 MM H2O FRESH MENTHOL : .75 MG/CIGT .70 - .80
DILUTION TARGET : 25.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M CORK DGL PPT GSR 757/M2 14-310-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) EVA 61-490-A

STD. FILLER - PACK O.V.: A0431 - 13.55% SARATOGA MENTHOL FTB

CIGARETTE PAPER : 25.20MM X 6700M 24CU/0.6%/100% FLAX 10-551-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MARLBORO BLACK #37077-S (SYRINGE) 60-715-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0131 FILTER: B07020

REASON FOR CHANGE : MARLBORO BLACK INK #37077-S (60-715-A) ADDED TO
: SPEC TO IDENTIFY INK PACKAGED IN SYRINGES.
: MATERIALS/ADHESIVES UPDATED IF APPLICABLE. NO
: WEIGHT CHANGE. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : PAM LONELIN PRINTING DATE : 1/19/02
PREPARATION DATE : 11/19/96 PRINTING TIME : 8:53:24

APPROVED BY: _____ SUPERCEDES SPECIFICATION DATED: 4/29/96

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