

# FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER  
MARLBORO KS MENTHOLATED FOIL SP - P98  
BRAND CODE-00210 (STD)(PP)

EFFECTIVE DATE: 10/28/1996  
STANDARD PRODUCTION  
PRODUCT 98 PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	126.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	6		
PLUG LENGTH	:	21.0	MM	
ROD R.T.D.	:	384	MM H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	66	MM H2O	
FILTER ROD	:	126/24.45/FT-334/45M1/383MM/7.21% PZ		07-039-A
PLASTICIZER	:	ML-27		05-599-A
APPLICATION PERCENT	:	7.21	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.68	GRAMS/100 RODS	1.42 GRAMS/25 RODS
FILTER TOW	:	FT-333 #10(EASTMAN)		05-333-E
	:	FT-333 #10(CELANESE)		05-333-C
DENIER PER FILAMENT	:	3.9		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000M KC 45-M1		06-362-A
ANCHOR ADHESIVE	:	FULLER WB 3918 RL		EVA 61-066-A
GLUE APP. FOR ANCH. ADH: TWO GLUE LINES				
LAP ADHESIVE	:	NATIONAL 34-2760		HM 61-464-A
DRY WEIGHT	:	78.78	GRAMS/100 RODS	19.70 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	79.33	GRAMS/100 RODS	19.83 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	85.01	GRAMS/100 RODS	21.25 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: 07039A

COMMENTS : SPECIFICATIONS FOR PRODUCT 98 ARE SAME AS  
: "STANDARD" PRODUCT EXCEPT FOR FILLER/FILLER CODE.  
: DO NOT MIX WITH STANDARD PRODUCT.

REASON FOR CHANGE : SAP FILTER CODE CHANGED FROM B07039 TO 07039A TO  
: ALLOW FOR WAREHOUSING OF FINISHED FILTERS. NEW  
: FILTER ROD DESCRIPTION ADDED. ADHESIVES UPDATED  
: IF APPLICABLE. NO OTHER CHANGES MADE.

PREPARED BY : K. V. SMITH  
PREPARATION DATE : 10/24/96

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APPROVED BY: \_\_\_\_\_

SUPERCEDES SPECIFICATION DATED: 2/19/96

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