

MANUFACTURING CENTER
BASIC FULL FLAVOR 100 REGULAR FTB
BRAND CODE-06220 (STD)

BASIC WEIGHT SPECIFICATION

EFFECTIVE DATE: 07/31/2000
STANDARD PRODUCTION

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	71.0	MM
TIPPING LENGTH	:	32.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,474.9763	CUBIC MM
CALCULATED DENSITY	:	23.5668	CGMS/CC

TARGETS

PACK O. V.	:	13.00	% W/W
STEM EXTRACT RATE %	:	1.00	% W/W
LOOSE ENDS	:	< 0.750	GMS/50
FIRMNESS TARGET	:	3.00	MM
RANGE	:	FROM 2.60 TO 3.40	MM (ONE WEEK N=3)
RANGE	:	FROM 2.90 TO 3.10	MM (EIGHT WEEK N=24)

FILLER WEIGHT	:	.8189417	GRAMS
CALCULATED WEIGHT:		1.8055	LBS. /1000
PAPER AND ADHESIVE	:	.0499074	GRAMS
ROD WEIGHT	:	.8688491	GRAMS
TIPPING AND ADHESIVE	:	.0401797	GRAMS
TOTAL LESS PLUG	:	.9090288	GRAMS

REASON FOR CHANGE : AS PART OF A CONSOLIDATION PROJECT, TIPPING PAPER
: WIDTH CHGD FROM 63MM TO 64MM. TARGET WEIGHTS
: ADJUSTED FOR TPG LENGTH CHANGE. DO NOT MIX IN THE
: PACK/CARTON. OK TO MIX IN CASE / PRODUCTION ORDER.

PREPARED BY : ALLYSON MARR JONES
PREPARATION DATE : 6/14/00

PRINTING DATE : 1/20/02
PRINTING TIME : 15:15:08

APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 5/15/00

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