

BASIC WEIGHT SPECIFICATION

STOCKTON STREET
PREMIUM BUY FULL FLAVOR 100 REGULAR SP
BRAND CODE-0PAC1 (STD)

EFFECTIVE DATE: 09/20/1995
STANDARD PRODUCTION

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	72.0	MM
TIPPING LENGTH	:	31.500	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,523.9196	CUBIC MM
CALCULATED DENSITY	:	22.7008	CGMS/CC

TARGETS

PACK O. V.	:	12.80	% W/W
STEM EXTRACT RATE %	:	1.00	% W/W
LOOSE ENDS	:	< 1.000	GMS/50
FIRMNESS TARGET	:	3.40	MM
RANGE	:	FROM 3.00 TO 3.80	MM (ONE WEEK N=3)
RANGE	:	FROM 3.30 TO 3.50	MM (EIGHT WEEK N=24)

FILLER WEIGHT	:	.7999566	GRAMS
CALCULATED WEIGHT:		1.7636	LBS. /1000
PAPER AND ADHESIVE	:	.0506103	GRAMS
ROD WEIGHT	:	.8505669	GRAMS
TIPPING AND ADHESIVE	:	.0395519	GRAMS
TOTAL LESS PLUG	:	.8901188	GRAMS

REASON FOR CHANGE : SPECIFICATION UPDATED TO REFLECT PAPER AND
ADHESIVE WEIGHT AND/OR TIPPING AND ADHESIVE
WEIGHT. TOTAL LESS PLUG WEIGHT CHANGED. OK TO
MIX FINISHED CIGARETTES.

PREPARED BY : K.V. SMITH
PREPARATION DATE : 9/13/95

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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 6/05/95

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