

Effective Date: November 16, 1977.

COPY

Brand - Benson and Hedges Lights 100's Regular 4's

Length - 99.6mm

Circumference - 24.8mm

Filler - Long
Basic Benson & Hedges Lights Formula

Machine Type - Mark VIII and/or Mark IX

Reason for Change - Addition of 1.0% Thermoed E.T. effecting a 0.5% reduction in filler weight.

Weight Reductions - Total of 8.25% E.S. effecting a 2.9% reduction and 6.0% Thermoed E.T. effecting a 2.9% reduction in filler weight from pre-ES/ET weight of 0.9002944 less a 2.0% or a 2.5% reduction due to dryer.

Exceptions:	April 1, 1974	0.5% E.S. = 0% Reduction
	October 1, 1974	0.5% E.S. = 0% Reduction
	June 16, 1975	1.0% E.T. = .4% Reduction
	January 10, 1977	1.0% E.T. = .5% Reduction
	January 19, 1977	Length changed from 99.4mm to 99.6mm

Authorized By - Mr. W. G. Lloyd

Paper Width - 27.0mm

		2%	2.5%
Filler Weight	- 72.6mm (gms.)	0.8311157	0.8268754
Paper and Paste	- 72.6mm (gms.)	0.0446496	0.0446496
Rod Weight	- 72.6mm (gms.)	0.8757653	0.8715250
Tipping and Adhesive	- 36.0mm (gms.)	0.0504000	0.0504000
Total Less Plug	- (gms.)	0.9261653	0.9219250
Volume (Cubic Millimeters)		3553.2886	3553.2886
Density (Gms./cc.)		23.3900	23.2707
Filler Weight (Lbs./1,000 Cigts.)		1.8323	1.8229

Prepared By: Operations Services

Approved By: *[Signature]*

/dyd

This supersedes specification dated August 31, 1977. Reason for change:
Removal from Preliminary Status.

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