

CIGARETTE SPECIFICATION

LOUISVILLE  
ALPINE FULL FLAVOR KS MENTHOLATED FOIL SP  
BRAND CODE-0920 (STD)(MF)

EFFECTIVE DATE: 06/12/89  
STANDARD PRODUCTION  
MENTHOLATED FOIL

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	15.0 MG/CIGT	14.5 - 16.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	63.0	MM	FIELD MENTHOL	:	.55 MG/CIGT	.50 - .60
FILTER LENGTH	:	21.0	MM				
TIPPING LENGTH	:	25.000	MM				
TOTAL R.T.D.	:	4.80	IN. H2O	FRESH MENTHOL	:	.65 MG/CIGT	.60 - .70

TIPPING PAPER : 50MM X 3500M WHT BGRNL PPT KC-236M2 11-552-A NOT PRE-PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION  
: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
NON-DILUTED 27.00 MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A0920 - 12.85% ALPINE MENTHOLATED FOIL SP  
\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER : 27.25MM X 6500M 35CU/0.6% (K/D137/E878) 10-135-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL: 16-002-B 114MM 30# ALUMINUM 65.0MG/150MM

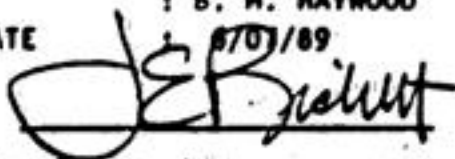
COMMENTS : NO SUBSTITUTIONS ON ADHESIVES.

REASON FOR CHANGE : TWENTY-FOUR (24) HOUR PACK OVER VOLATILE CHGD FROM  
: 12.65% TO 12.85% TO DECREASE TASTE, ODOR, STALE  
: COMPLAINTS. FILLER WEIGHT INCREASED. IMPLEMENT  
: UPON DEPLETION OF CURRENT FILLER. OK TO MIX.

PREPARED BY : B. M. HAYWOOD  
PREPARATION DATE : 8/07/89

PRINTING DATE : 6/07/89  
PRINTING TIME : 10:02:04

APPROVED BY:



SUPERCEDES SPECIFICATION DATED: 2/14/89

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