

LOUISVILLE  
B&H LIGHTS 100'S MEN SP/6 6'S (PC 0523)  
PRODUCT CODE-0520 / 80523

EFFECTIVE DATE: 8/01/84

**COPY**

FILTER ROD DESCRIPTIVE

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	126.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	31.5	MM
ROD R.T.D.	:	17.00	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	4.25	IN. H2O
PLASTICIZER	:	ML-38	
APPLICATION PERCENT	:	8.50	% OF DRY WEIGHT
APPLICATION WEIGHT	:	6.59	GRAMS / 100 RODS
FILTER TOW	:	FT-107 (EASTMAN)	05-550-A
	:	FT-107 (CELANESE)	05-550-B
PLUG WRAP	:	26.5MM X 4500M KC 45-M1	06-250-A
ANCHOR ADHESIVE	:	POLYMER 255-11	
GLUE APPLICATION	:	SINGLE GLUE LINE	61-007-A
LAP ADHESIVE	:	FULLER HM 8229	61-211-A
	:	FULLER 5572C	61-418-A
DRY WEIGHT	:	77.53	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	77.81	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	84.40	GRAMS / 100 RODS

REASON FOR CHANGE : 1. BRAND CODE 0522, 4'S, OBSOLETE.  
2. BRAND CODE 0523, 6'S, ADDED TO SPECIFICATION.

PREPARED BY: S. M. HAYWOOD  
APPROVED BY: *[Signature]*  
OPERATIONS SERVICES

DATE: 7/30/84

PREVIOUS: 1/30/84

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