	Old Navy			Cover Page	
	<b>Master Style:</b>	471393; ONW_KT_REL_RAGLAN_LS_VINTAGE CREW	<b>Line Plan:</b>	ON Womens Knit Tops/Tees/Graphics/ FLC SP19	<b>Flow:</b> Feb-April
	<b>Product Description:</b>	CDA ONOX RELAXED LS CLASSIC VINTAGE CREW: FAMILY FB 245gsm-GPX	<b>Product Team:</b>	ON Womens Knit Tops	<b>Area:</b> FLEECE
	<b>Product Status:</b>	Adopted	<b>Product Type:</b>	Top Long Sleeve	<b>Theme:</b>
	<b>BOM #:</b>	000459746	<b>Tech Designer:</b>	Twedt, Chelsey	<b>Designer:</b> Yang, Raymond
	<b>Sourcing Office:</b>	Hong Kong	<b>Merch Number(s):</b>	373336 (USA, Regular);	<b>Vendor Collaboration:</b> Yes
	<b>Vendor:</b>	SAE-A TRADING CO., LTD (1002249)			
	<b>Factory:</b>				
Tech Pack Summary					

Tech Pack Summary

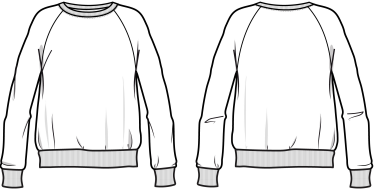
Tech Pack Comment

Sections Included

Section Name	Section Description	Status	Modified Date
Measurement Chart	Regular; SP19	Final	Sep 27, 2018 3:47 PM PDT
Sketches			Aug 2, 2018 3:03 PM PDT
Fit Comments	1326428 / 1; SAE-A TRADING CO., LTD	Comments Sent	Sep 27, 2018 3:46 PM PDT

Native Files Included

Type	Description	File Name	File Size	Modified Date
Patterns		471535 HOL18 202064 FINAL.PDS	1.76 MB	Sep 17, 2018 2:22 PM PDT

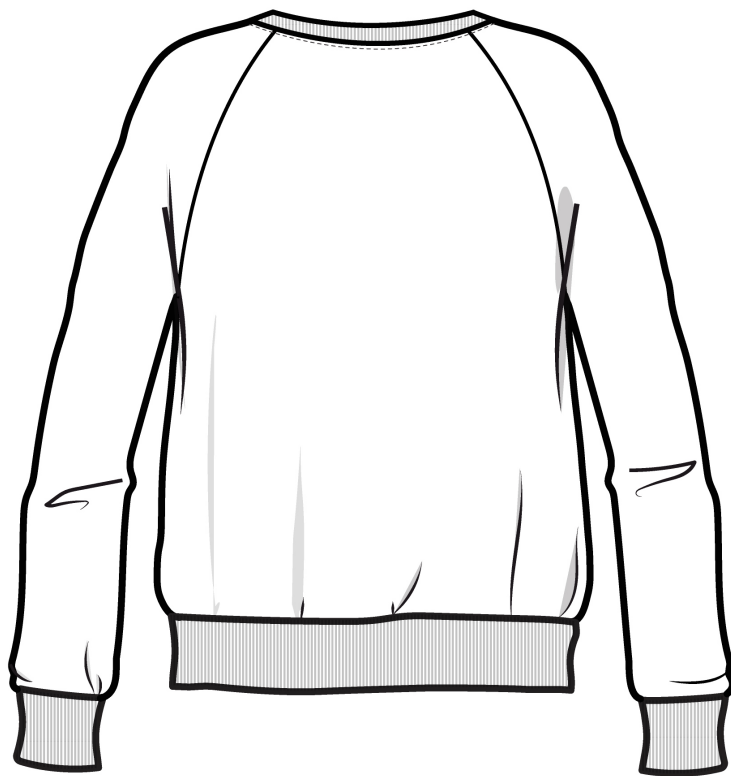
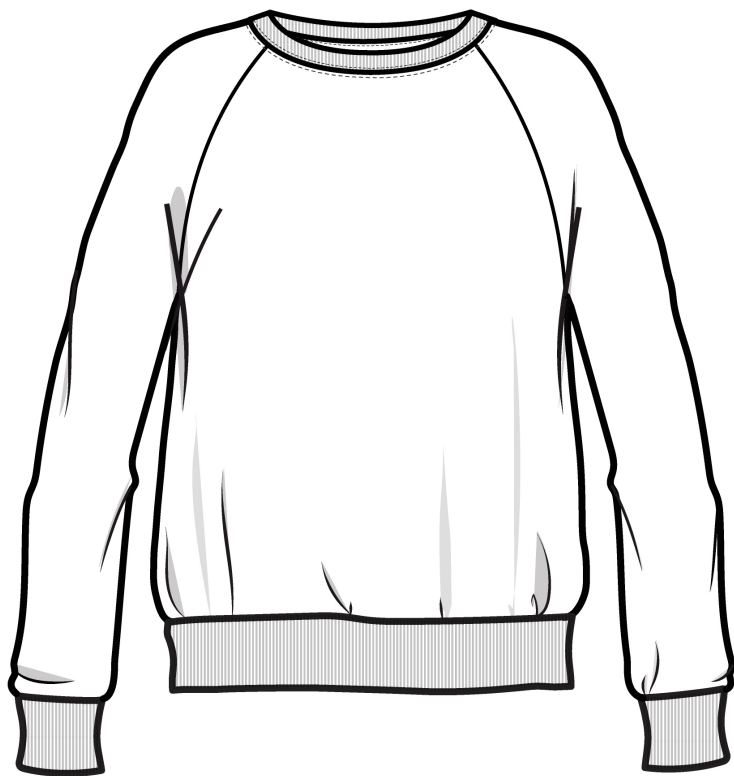
	<b>Old Navy</b>		<b>Measurement Chart - Regular; SP19</b>			
	<b>Master Style:</b>	471393; ONW_KT_REL_RAGLAN_LS_VINTAGE CREW	<b>Line Plan:</b>	ON Womens Knit Tops/Tees/Graphics/ FLC SP19	<b>Flow:</b>	Feb-April
	<b>Product Description:</b>	CDA ONOX RELAXED LS CLASSIC VINTAGE CREW: FAMILY FB 245gsm- GPX	<b>Product Team:</b>	ON Womens Knit Tops	<b>Area:</b>	FLEECE
	<b>Product Status:</b>	Adopted	<b>Product Type:</b>	Top Long Sleeve	<b>Theme:</b>	
	<b>BOM #:</b>	000459746	<b>Tech Designer:</b>	Twedt, Chelsey	<b>Designer:</b>	Yang, Raymond
	<b>Sourcing Office:</b>	Hong Kong	<b>Merch Number(s):</b>	373336 (USA, Regular);	<b>Vendor Collaboration:</b>	Yes
<b>Vendor:</b>		SAE-A TRADING CO., LTD (1002249)				
<b>Factory:</b>						
<b>Grade Rule:</b>		Old Navy Womens Sweater/Knit Tops & Bottoms Alpha (Half)		<b>Block:</b>	<b>MC Last Mod:</b>	Sep 27, 2018 3:47 PM PDT
		Knit Machine; XXS - XXXL; Base (M)			<b>MC Status:</b>	Final
<b>Comments:</b>		SP19 9.4 - return to HO18 bottom band visual. Only difference from HO18 is neck shape and body length. ----- SP19 (FRAME retail sample) * Vendor to adjust pattern to meet specs/bottom band seam visual				<b>UOM:</b> Inches

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XXS	XS	S	M	L	XL	XXL	XXXL	
1082	Neck Width Edge to Edge			Y	1/4	1/4	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	7 3/4	
1084	Front Neck Drop: Imaginary Line to Top Edge				1/8	1/8	3 1/2	3 1/2	3 5/8	3 3/4	4	4 1/4	4 1/2	4 1/2	
1088	Back Neck Drop: Imaginary Line to Top Edge				1/8	1/8	1	1	1	1	1 1/8	1 1/4	1 3/8	1 3/8	
1535	Trim Height	binding			999	999	1	1	1	1	1	1	1	1	
1120	Chest 1" Below Armhole			Y	1/2	1/2	18 1/2	19	20	21	22 1/2	24 1/2	26 3/4	26 3/4	
1258	Bottom Opening Straight	2" above band seam - extended		Y	1/2	1/2	17 1/2	18	19	20	21 1/2	23 1/2	25 3/4	25 3/4	
1258	Bottom Opening Straight	relaxed- at bottom edge of band		Y	1/2	1/2	17	17 1/2	18 1/2	19 1/2	21	23	25 1/4	25 1/4	
1535	Trim Height	Bottom Rib			999	999	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	
1101	Raglan Shoulder Slope from Imaginary Line to Top of Sleeve				0	0	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	
1293	Raglan Sleeve Length from Imaginary Line-2 Point		Long	Y	1/2	1/2	29 1/4	30	30 3/4	31 1/2	32 1/4	33	33 3/4	33 3/4	
1282	Raglan Position from High Point Shoulder at Front				1/8	1/8	2 1/8	2 1/8	2 1/4	2 3/8	2 5/8	2 7/8	3 1/8	3 1/8	
1283	Raglan Position form High Point Shoulder at Back				1/8	1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/4	2 3/8	2 1/2	2 1/2	
1281	Raglan Armhole Straight from Imaginary Line			Y	3/8	3/8	12 1/2	13 1/4	14	14 3/4	15 3/4	17	18 1/4	18 1/4	
1298	Bicep 1" below Armhole				1/4	1/4	6 1/4	6 1/2	6 7/8	7 1/4	7 3/4	8 3/8	9	9	
1535	Trim Height	Sleeve Rib			999	999	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	
1301	Sleeve Opening	2" above cuff seam	Long	Y	1/8	1/8	3 7/8	4	4 1/4	4 1/2	4 3/4	5	5 1/4	5 1/4	
1301	Sleeve Opening	at cuff edge	Long	Y	1/8	1/8	3 1/8	3 1/4	3 1/2	3 3/4	4	4 1/4	4 1/2	4 1/2	
1338	Body Length from High Point Shoulder	FT & BK	Hip	Y	1/2	1/2	23 7/8	24 1/4	24 7/8	25 1/2	26 3/8	27 1/4	28 1/8	28 1/8	
1094	Minimum Neck Stretch			Yes	0	0	23	23	23	23	23	23	23	23	

# Old Navy

## Sketches - generic

<b>Master Style:</b>	471393; ONW_KT_REL_RAGLAN_LS_VINTAGE CREW	<b>Line Plan:</b>	ON Womens Knit Tops/Tees/Graphics/ FLC SP19	<b>Flow:</b>	Feb-April
<b>Product Description:</b>	CDA ONOX RELAXED LS CLASSIC VINTAGE CREW: FAMILY FB 245gsm- GPX	<b>Product Team:</b>	ON Womens Knit Tops	<b>Area:</b>	FLEECE
<b>Product Status:</b>	Adopted	<b>Product Type:</b>	Top Long Sleeve	<b>Theme:</b>	
<b>Sourcing Office:</b>	Hong Kong	<b>Merch Number(s):</b>	373336 (USA, Regular);	<b>Vendor Collaboration:</b>	Yes
<b>Vendor:</b>	SAE-A TRADING CO., LTD (1002249)				
<b>Factory:</b>					
<b>Comments:</b>	Sketch View Last Mod: May 29, 2018 4:53 PM PDT				



## Sketches - generic

<b>Master Style:</b>	471393; ONW_KT_REL_RAGLAN_LS_VINTAGE CREW	<b>Line Plan:</b>	ON Womens Knit Tops/Tees/Graphics/ FLC SP19	<b>Flow:</b>	Feb-April
<b>Product Description:</b>	CDA ONOX RELAXED LS CLASSIC VINTAGE CREW: FAMILY FB 245gsm-GPX	<b>Product Team:</b>	ON Womens Knit Tops	<b>Area:</b>	FLEECE
<b>Product Status:</b>	Adopted	<b>Product Type:</b>	Top Long Sleeve	<b>Theme:</b>	
<b>Sourcing Office:</b>	Hong Kong	<b>Merch Number(s):</b>	373336 (USA, Regular);	<b>Vendor Collaboration:</b>	Yes
<b>Vendor Factory:</b>	SAE-A TRADING CO., LTD (1002249)				
<b>Comments:</b>	Sketch View Last Mod: May 29, 2018 4:53 PM PDT				

Bottom band and cuff seams: overlock no topstitch. Band undercut from body to create the below visual



Old Navy			Sketches - generic		
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<b>Sourcing Office:</b>	Hong Kong	<b>Merch Number(s):</b>	373336 (USA, Regular);	<b>Vendor Collaboration:</b>	Yes
<b>Vendor:</b>	SAE-A TRADING CO., LTD (1002249)				
<b>Factory:</b>					
<b>Comments:</b>	Sketch View Last Mod: Aug 2, 2018 3:03 PM PDT				



Old Navy				Fit Comments	
	<b>Master Style:</b>	471393; ONW_KT_REL_RAGLAN_LS_VINTAGE CREW	<b>Line Plan:</b>	ON Womens Knit Tops/Tees/ Graphics/FLC SP19	<b>Flow:</b> Feb-April
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	<b>Product Status:</b>	Adopted	<b>Product Type:</b>	Top Long Sleeve	<b>Theme:</b>
	<b>BOM #:</b>	000459746	<b>Tech Designer:</b>	Twedt, Chelsey	<b>Designer:</b> ang, Raymond
	<b>Sourcing Office:</b>	Hong Kong	<b>Merch Number(s):</b>	373336 (USA, Regular);	<b>Vendor Collaboration:</b> Yes
		<b>Vendor:</b>	SAE-A TRADING CO., LTD (1002249)		<b>Factory:</b>
		<b>Vendor:</b>	SAE-A TRADING CO., LTD	<b>Vendor Direct?:</b>	<b>Last Modified:</b> Sep 27, 2018
		<b>Fit Comments Status:</b>	Comments Sent	<b>Division:</b>	ON Womens
		<b>Request / Round:</b>	1326428 / 1	<b>Season:</b>	SP19
		<b>Vendor Type / Fit Strategy:</b>		<b>Market:</b>	
		<b>Fit Session Date:</b>	Sep 26, 2018	<b>MC For Sample:</b>	
		<b>Final Fit Approval Due Date:</b>	Sep 26, 2018	<b>Fit By:</b>	ABIGAIL
		<b>SPR Requested By:</b>	Twedt, Chelsey	<b>Fit Session Attendees:</b>	9/26/18: C/O STYLE/ DIFFERENT VENDOR
		<b>Request Result:</b>	Approved	<b>Fit Model:</b>	AMANDA

## Construction / Workmanship

### Pre-Fit Comments

Sample looks good. Please review and advise your next fit comment.

### Fit Comments

Stitch tension is too tight at sleeve and sleeve cuff join, and when stretched created popping. Please adjust thread tension accordingly.

**Pattern**

**Pre-Fit Comments**

Attached.

**Fit Comments**

Pattern looks good.

**Grade**

**Pre-Fit Comments**

Attached M#471393 Grading Pattern File.

**Fit Comments**

Grade looks good.



**Measurement**

**Pre-Fit Comments**

Please note that all specs are within Tol.

**Fit Comments**

Agreed.

## Fit

### Pre-Fit Comments

Sample looks good when fit on dummy.

### Fit Comments

Sample looks good. Approved to final.



File Name: 471393 final fit photos sae-a.jpg

Description: