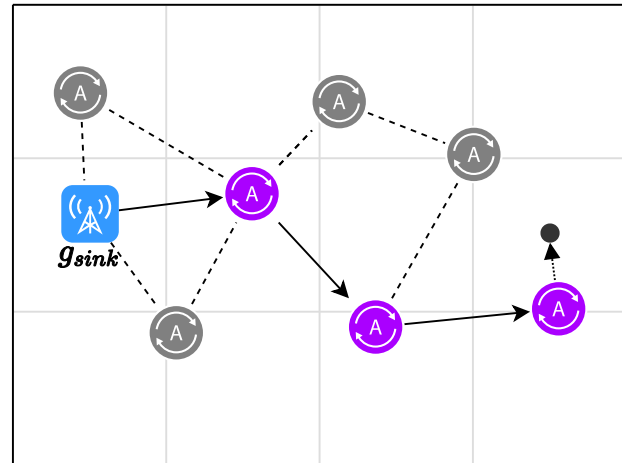


(a) Low-value low-power arc



(b) High-value high-power arc