

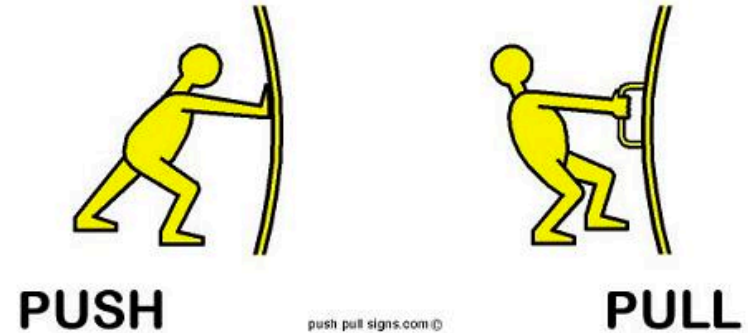
# **ROCO222: Intro to sensors and actuators**

## Lecture 1

### Measuring force

# Definition of force

- A push or a pull
- The ability to do work
- Is a vector quantity
- Has magnitude and direction



- Measured in Newtons (N)

- **Newton's Second Law**

- A force acting on a mass will accelerate or decelerate it
- $F = ma$

where  $F$  is Force (N),  $m$  is mass (Kg),  $a$  is acceleration ( $\text{ms}^{-2}$ )

# Four fundamental forces in nature

## 1. Gravity

Dominates at large distances



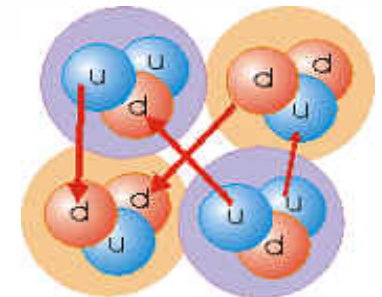
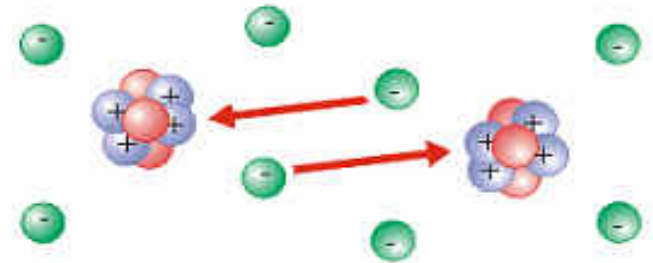
## 2. Electromagnetic forces

Observed in the interactions between atoms

## 3 . & 4. Nuclear forces

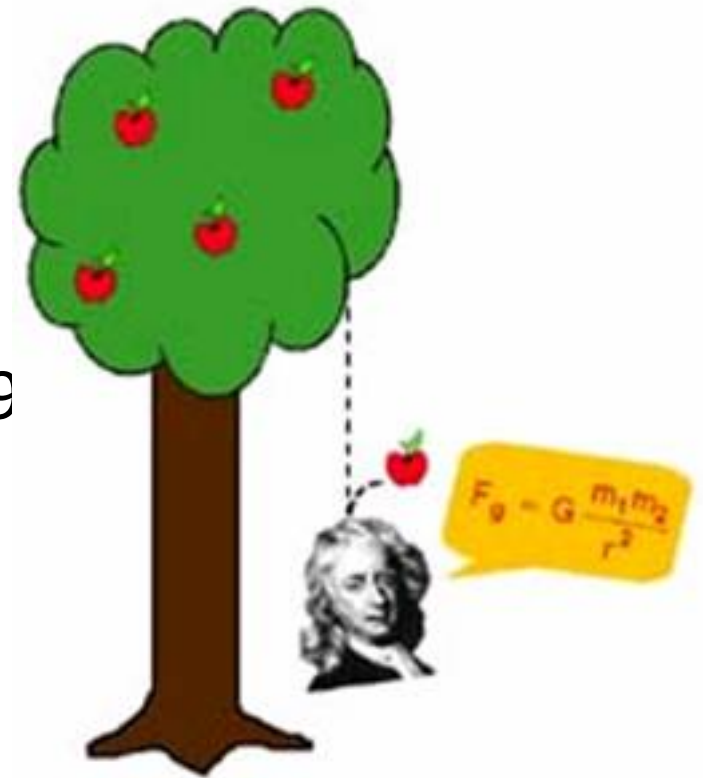
Strong & weak

Both very short range



# Force arises from gravity acting on a mass

- Force arises from gravity acting on a mass
- $F = mg$ 
  - where  $F$  is Force (N),
  - $m$  is mass (Kg),
  - $g$  is acceleration due to gravity  $\approx 9$



# Measuring force by balancing known force

- Use gravity acting on a known mass as source of known force



- Search for equilibrium position to find gravitational mass of test object

# Measuring force by measuring strain

- Stress defined as "force per area"
- Strain is defined as: "deformation of a solid due to stress"
- When we apply force
- Induced **stress** results in a **strain**

$$E = \text{stress} / \text{strain} = (F / A_0) / (\Delta L / L_0)$$

Where

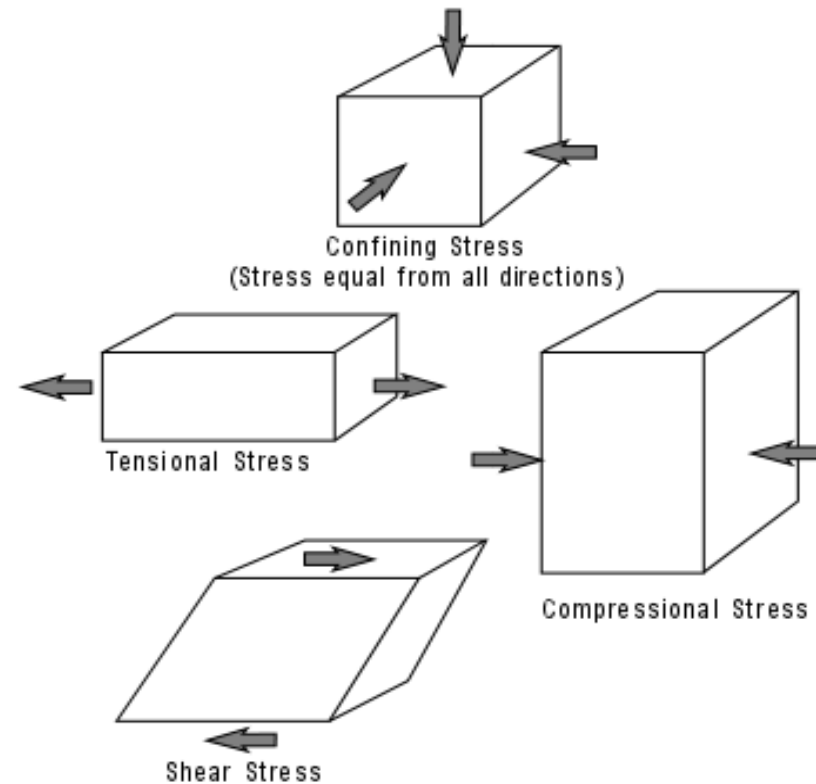
E is the Young's modulus (modulus of elasticity)

F is the force exerted on an object under tension

$A_0$  is the cross-sectional area

$\Delta L$  is the amount by which object length changes

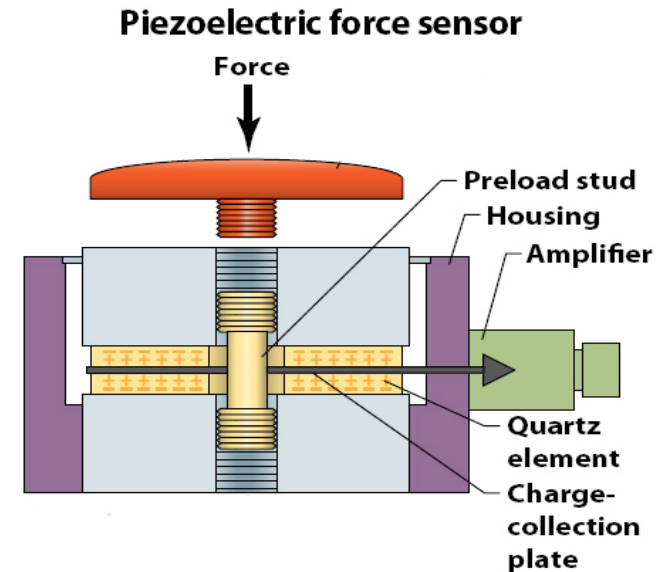
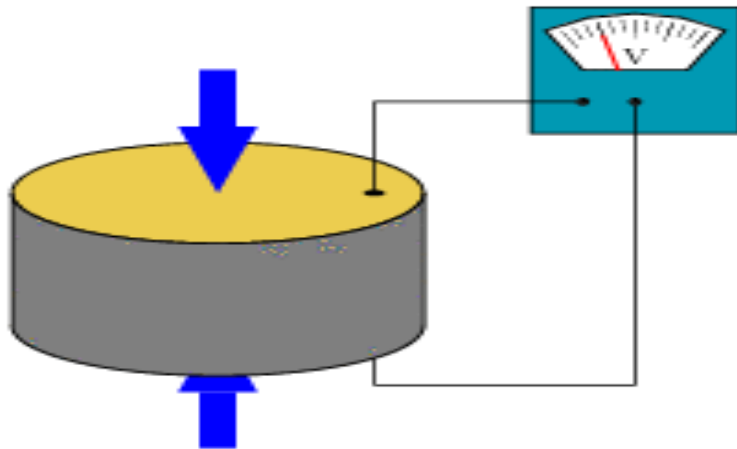
$L_0$  is the original length of the object



- By measuring strain of a material of known properties can estimate force

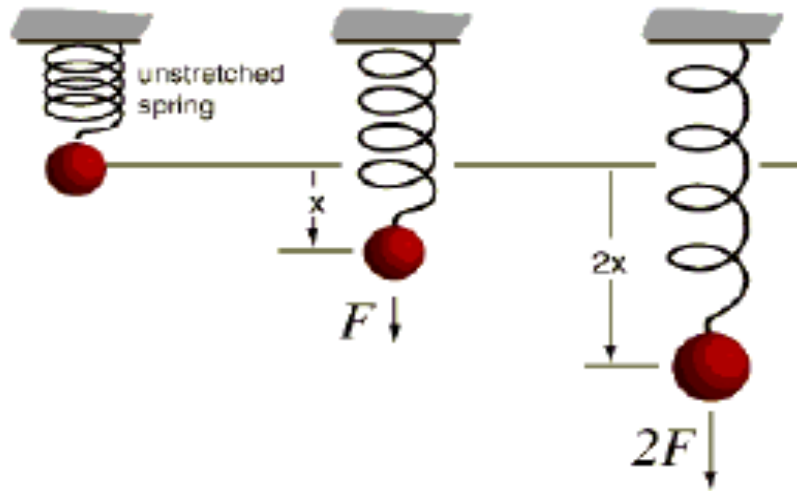
# Piezo-electric effect

- Some materials generate electric charge under mechanical stress

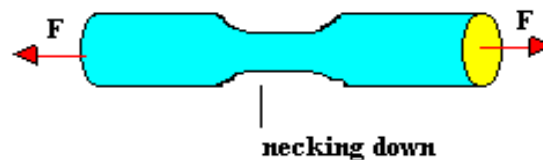
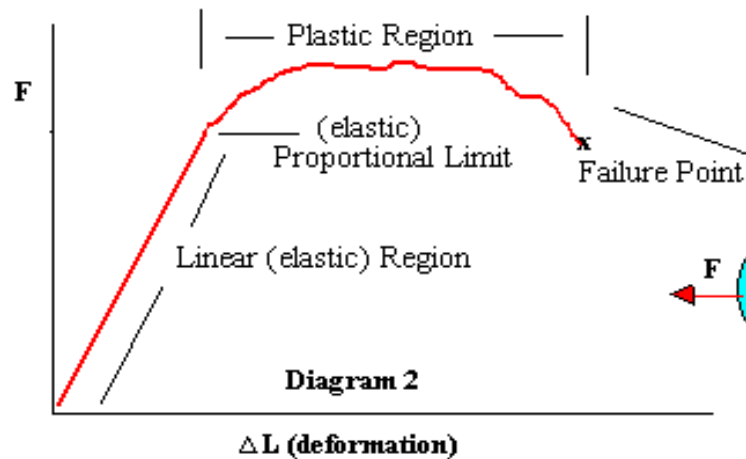


- Force results in a separation of charges within structure
- Capacitive effect generates output voltage.
- Leakage causes charge dissipation and voltage decay over time
- Suitable for dynamic measurements

# Measurement of elastic deformation



Hooke's law:  $F = -kx$



Hooke's law only holds over the elastic region



# Direct measurement of elastic deformation



Can simply observe extension to estimate force

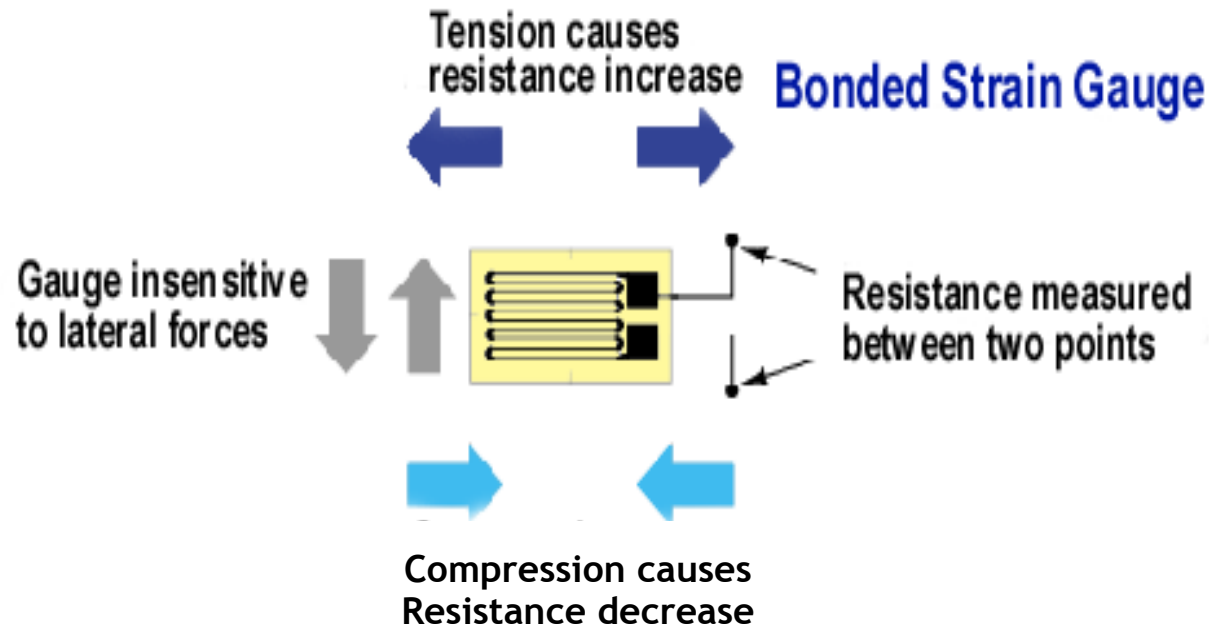


+



Other mechanical methods  
Proving ring - Displacement measured directly using micrometer or dial gauge

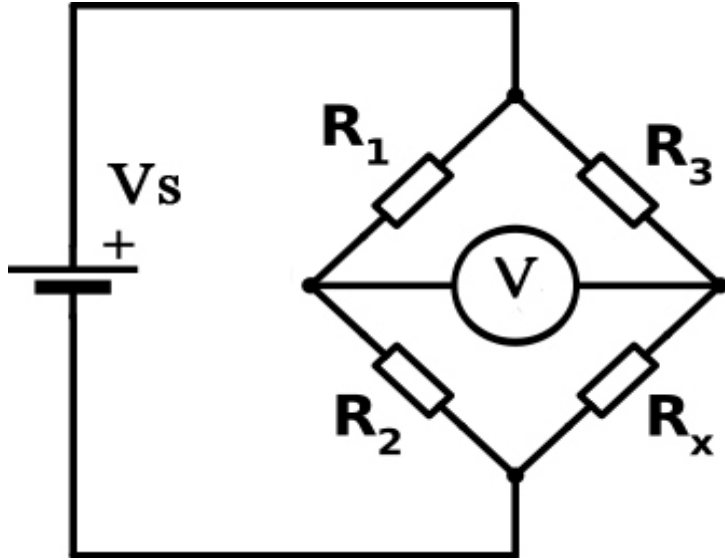
# Strain gauge



- This is an electrical method of force measurement
- The gauge measures strain of substrate to which it is attached
- Provided substrate load operated in elastic region of the material, this is linearly relates to the applied force by Young's modulus

- Strain gauge measures strain because when film stretches it becomes narrower and longer and this increases its resistance
- Gauge is much more sensitive to strain in direction along the longer thin regions
- Overall during use such a sensor delivers only a fraction of percent change in resistance
- Resistance change is usually measured using a Wheatstone bridge

# Wheatstone bridge circuit



$$I_{LeftBranch} = \frac{V_s}{R_1 + R_2}$$

$$V_{R2} = \frac{V_s R_2}{R_1 + R_2}$$

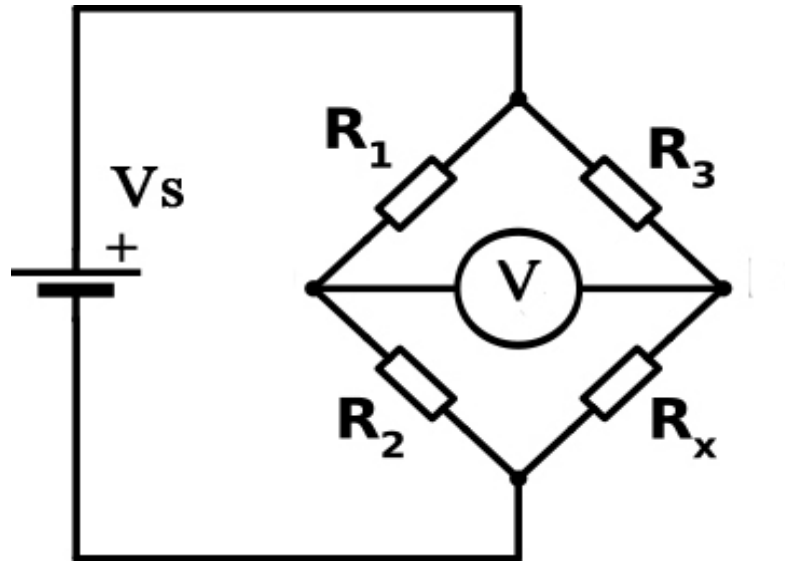
$$I_{RightBranch} = \frac{V_s}{R_3 + R_x}$$

- Wheatstone bridge converts change in resistance to change in voltage

$$V_{Rx} = \frac{V_s R_x}{R_3 + R_x}$$

$$V = \left( \frac{R_x}{R_3 + R_x} - \frac{R_2}{R_1 + R_2} \right) V_s$$

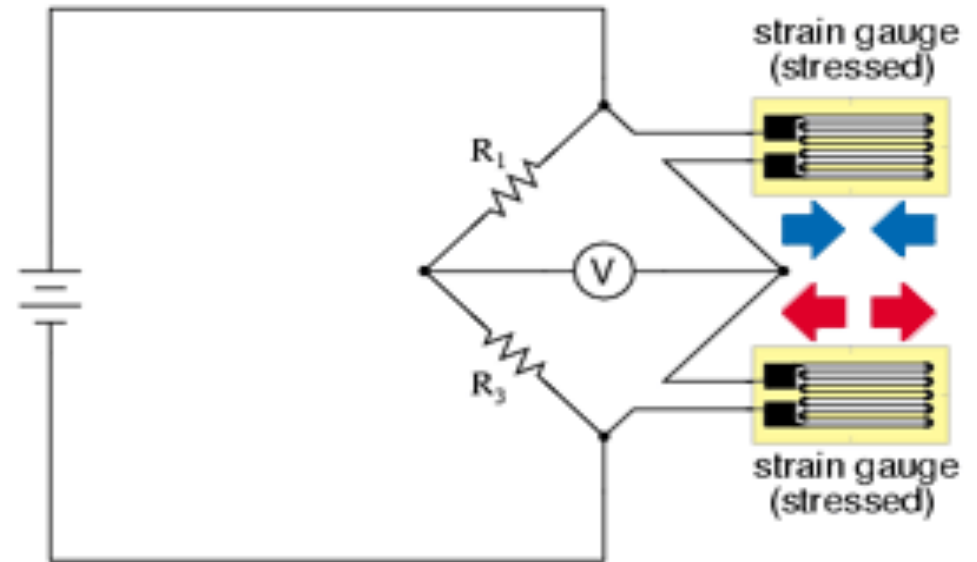
# Wheatstone bridge circuit



$$V = \left( \frac{R_x}{R_3 + R_x} - \frac{R_2}{R_1 + R_2} \right) V_s$$

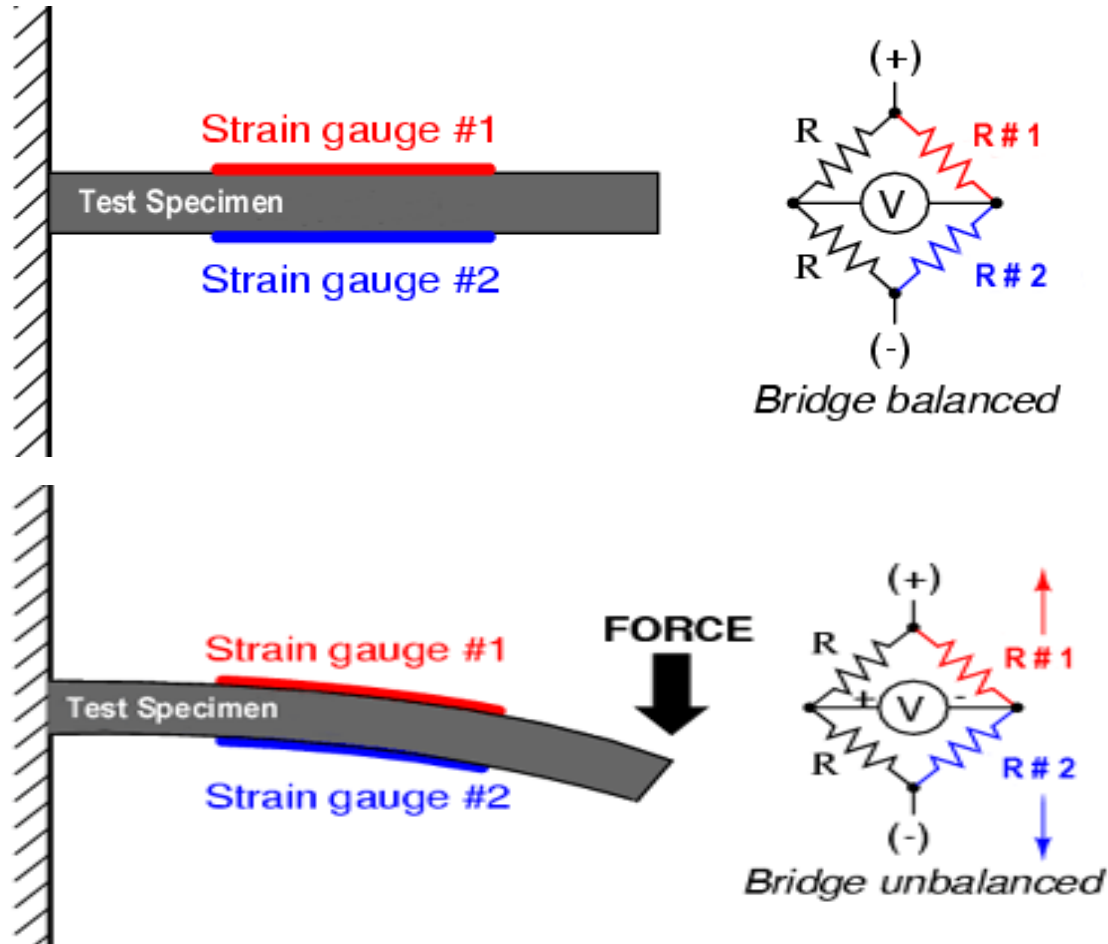
- By placing strain gauges into the bridge, changes in their resistance resulting from the strain in the substrate gives rise to changes in voltage that can be measured

*Half-bridge strain gauge circuit*



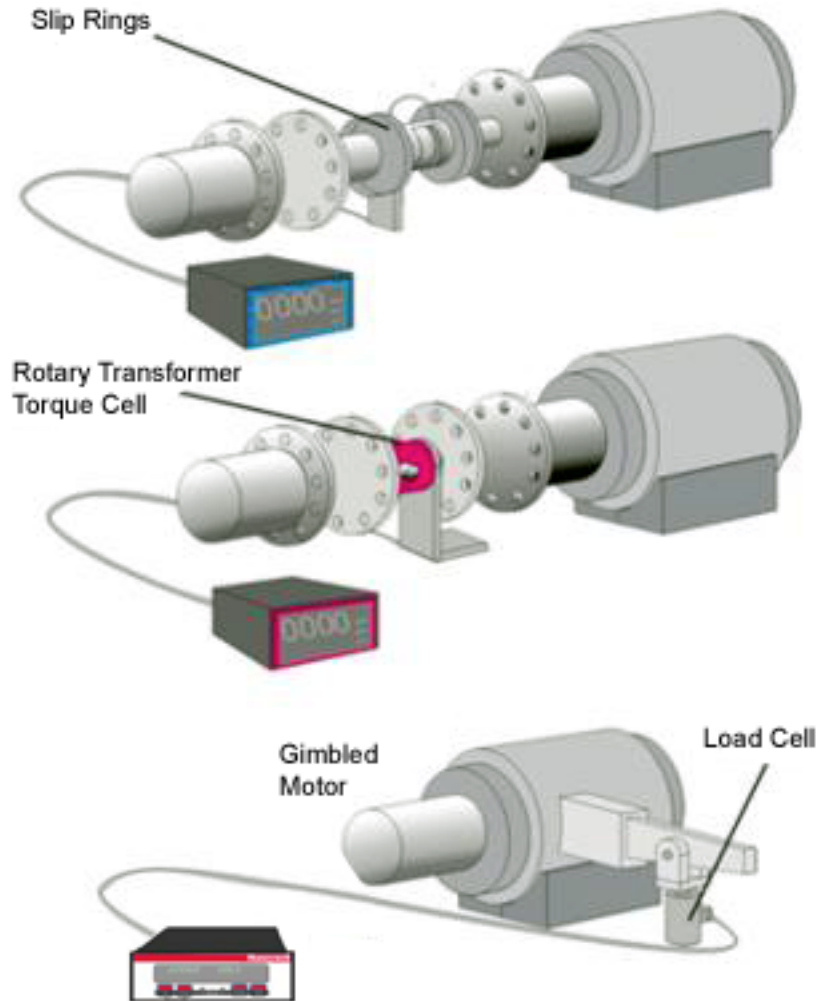
- Bridge arrangement cancels out changes that occur in all the resistive elements
- This compensates for resistance changes due to changes on temperature and also for strains in unwanted directions

# Simple cantilever load cell



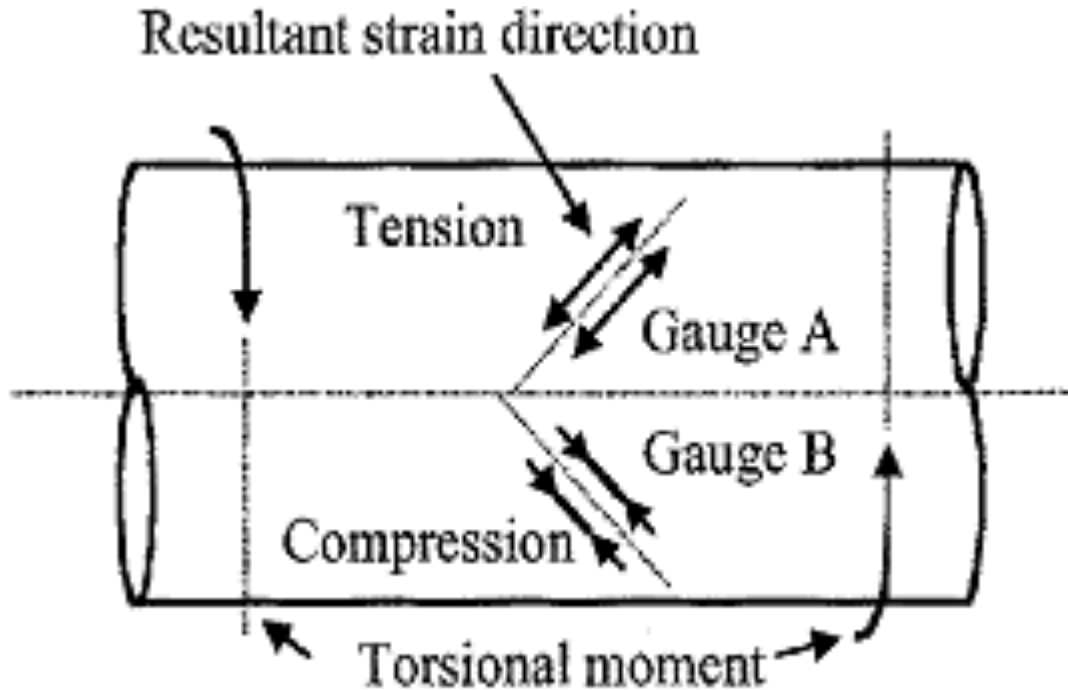
- If gauges are centrally mounted then
- no change in output voltage due to a side load

# Measuring torque



- Two common ways to obtain torque measurements are by strain-gauging the shaft and by using in-line torque cells.
- Both have two technical obstacles: getting power to the gauges over the stationary/rotating gap and getting the signal back.

# Measuring torque using gauge on shaft



- The gauges lie perpendicular to one another at 45 deg to the plane about which the torsional moment is applied.

# 1- 6 DOF load cells



1 translational DOF

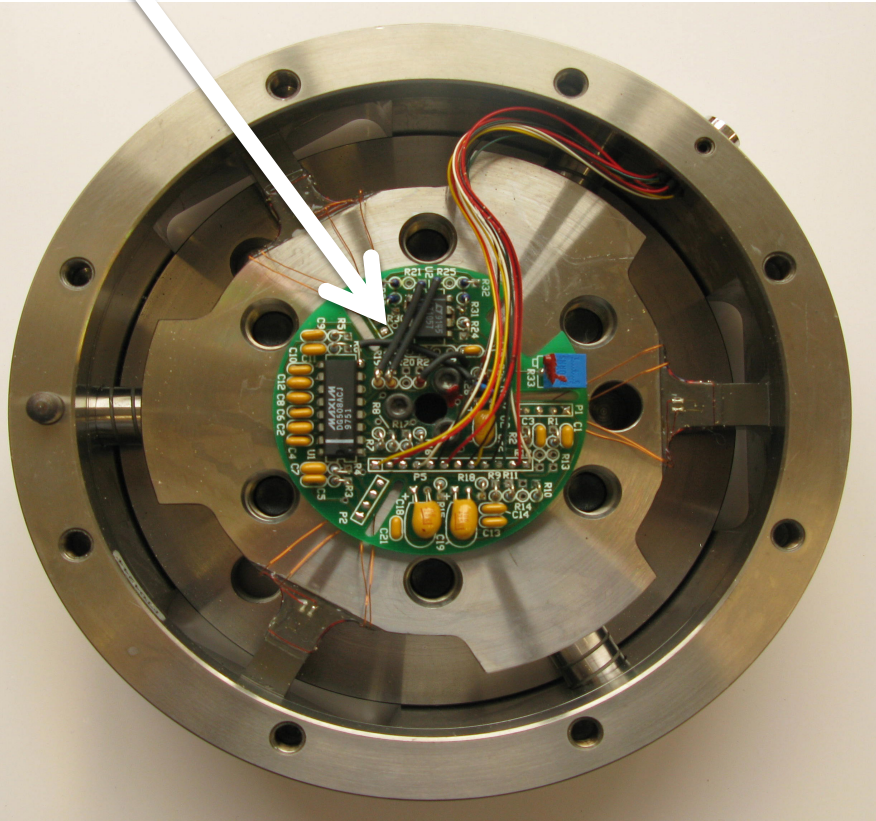


3 translational & 3 rotational DOFs

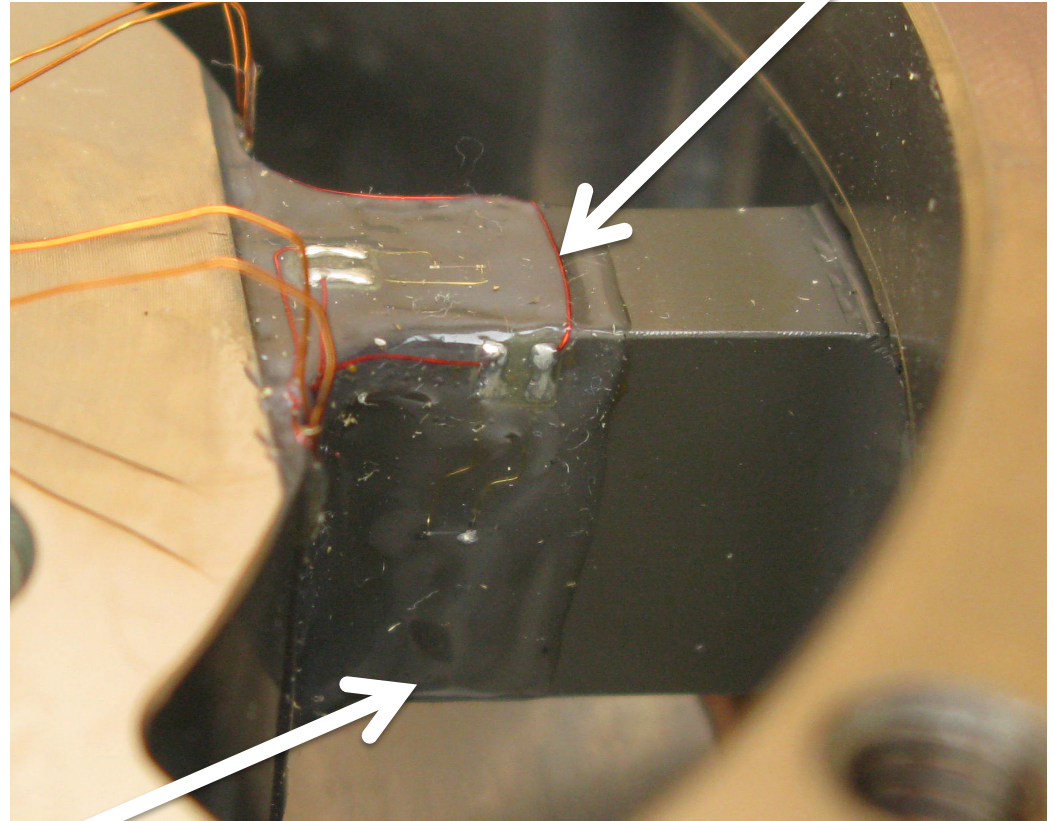


# Inside a large 6DOF FT

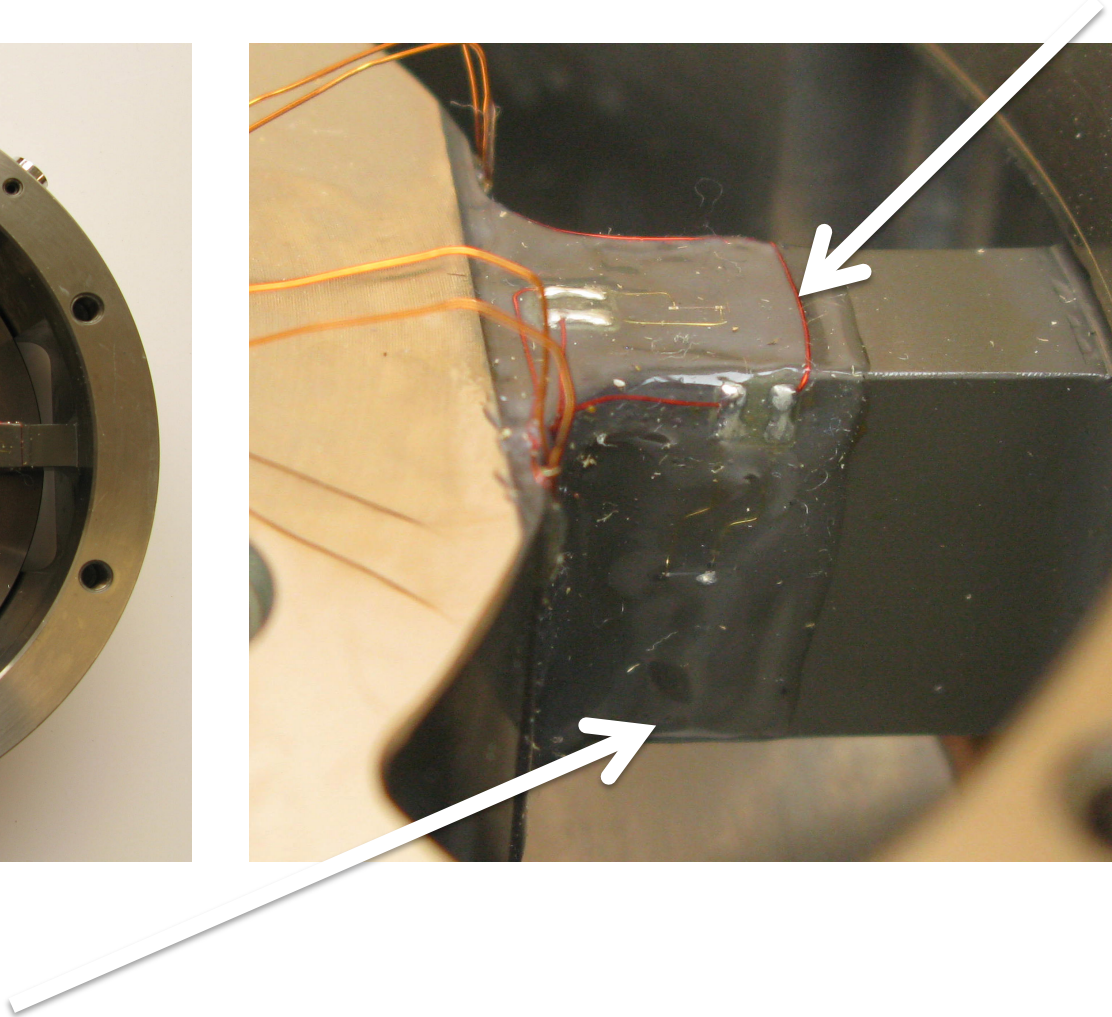
Signal conditioning circuitry



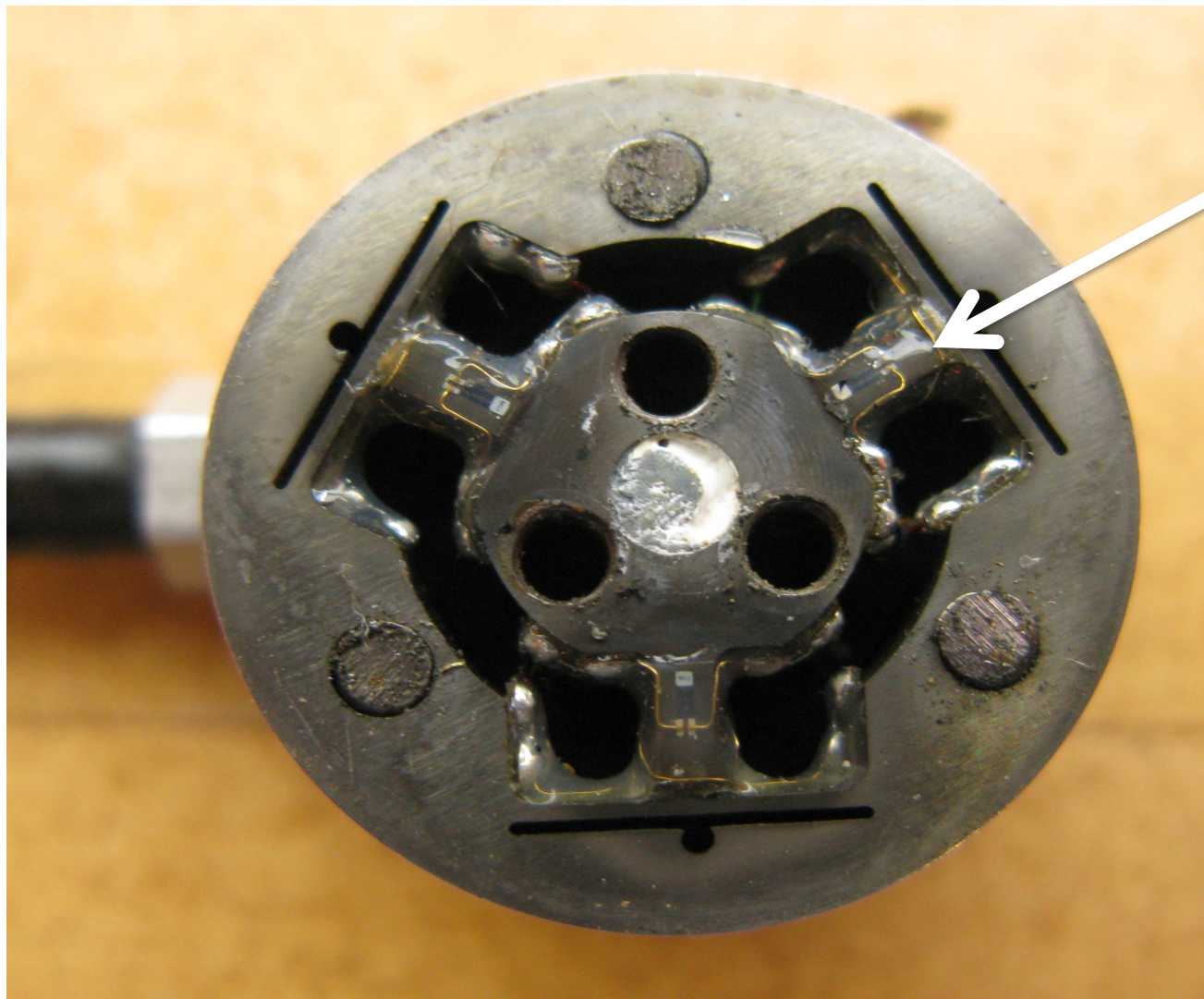
Silicon strain gauges



Massive structure which deforms under stress



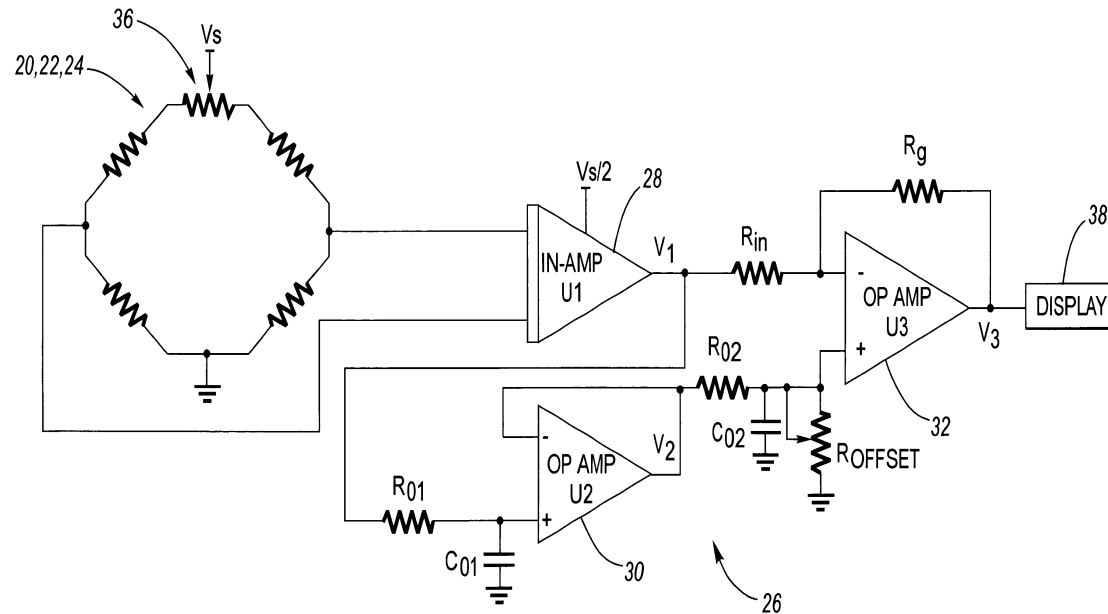
# Inside a small 6DOF FT



Silicon strain gauges



# A signal conditioning amplifier is needed



- The amplifier needed because voltage changes generated by Wheatstone bridge are small
- Need differential input to cancel interference
- Also it can filter unwanted signal outside the bandwidth of interest