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**[github.com/severin-lemaignan/module-introduction-sensors-actuators](https://github.com/severin-lemaignan/module-introduction-sensors-actuators)**

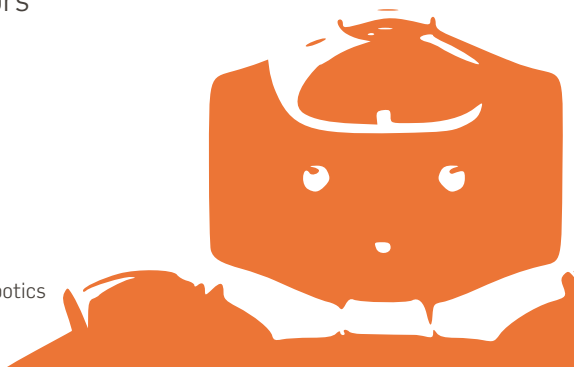
ROC0222

# Intro to Sensors and Actuators

Force and Torque Sensors

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**Plymouth University**



## LABS ASSESSMENT

- Coursework: 60% of final mark
- Complete lab journal submitted **Thursday 16:00, 11th January 2018**

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Marking scheme for the lab journal:

- DC motor + encoder project: 30%
- Robotic arm project: 30%
- Other (GIT, command-line, stepper motors): 20%
- Presentation (Markdown syntax, photos, videos), use of GIT: 20%

Following and reporting on each of the steps in the lab instruction sheets should give you a 75% mark. Good analysis of your motor/arm supported by drawings and pictures, and design explorations/programming beyond what was requested bring you above that mark.

# LABS ASSESSMENT

I will pay particular attention to:

- Demonstration of actual understanding of the principles (with drawings/equations where needed)
- Reporting on the performance of your motor/arm, reflections on how to improve it
- Reflection on encountered pitfalls

Less important:

- The design of your robot arm (the design of the DC motor armature is important, though!)

**Individual reports**, but I accept a level of similarity within groups (e.g. photos). Please put the name of your teammate in your report.

## LAST LECTURE NEXT WEEK

Go to [www.menti.com](http://www.menti.com) and use the code 57 51 24

## TODAY'S OBJECTIVES

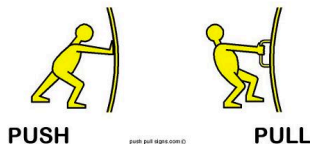
- Know how to measure force and torque
- (lots more on sensors during ROC0318 next year)

# MEASURING FORCE



# DEFINITION OF FORCE

- A push or a pull
- The ability to do work
- Is is a vector quantity
- Has magnitude and direction



- Measured in Newtons (N)
  - **Newton's Second Law**
  - A force acting on a mass will accelerate or decelerate it
  - $F = ma$
- where  $F$  is Force (N),  $m$  is mass (Kg),  $a$  is acceleration ( $\text{ms}^{-2}$ )

# FOUR FUNDAMENTAL FORCES IN NATURE

## 1. Gravity

Dominates at large distances



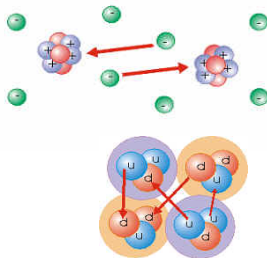
## 2. Electromagnetic forces

Observed in the interactions between atoms

## 3 . & 4. Nuclear forces

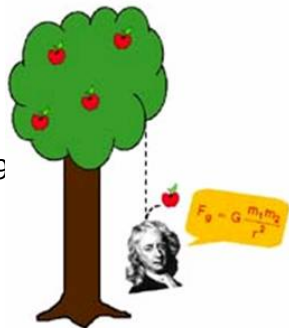
Strong & weak

Both very short range



# FORCE ARISES FROM GRAVITY ACTING ON A MASS

- Force arises from gravity acting on a mass
- $F = mg$ 
  - where  $F$  is Force (N),
  - $m$  is mass (Kg),
  - $g$  is acceleration due to gravity  $\approx 9$



## MEASURING FORCE BY BALANCING KNOWN FORCE

- Use gravity acting on a known mass as source of known force



- Search for equilibrium position to find gravitational mass of test object

## MEASURING FORCE BY MEASURING STRAIN

- Stress defined as "force per area"
- Strain is defined as: "deformation of a solid due to stress"
- When we apply force
- Induced **stress** results in a **strain**

$$E = \text{stress} / \text{strain} = (F / A_0) / (\Delta L / L_0)$$

Where

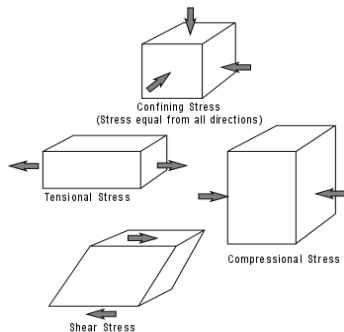
E is the Young's modulus (modulus of elasticity)

F is the force exerted on an object under tension

$A_0$  is the cross-sectional area

$\Delta L$  is the amount by which object length changes

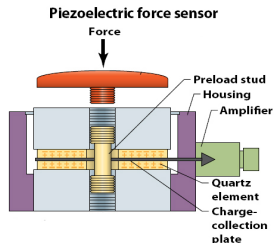
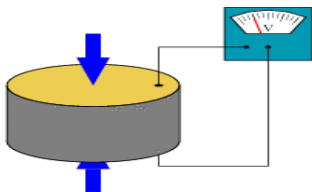
$L_0$  is the original length of the object



- By measuring strain of a material of known properties can estimate force

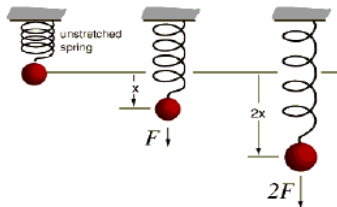
# PIEZO-ELECTRIC EFFECT

- Some materials generate electric charge under mechanical stress

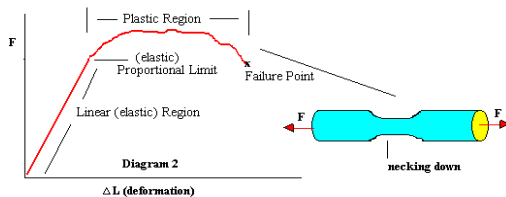


- Force results in a separation of charges within structure
- Capacitive effect generates output voltage.
- Leakage causes charge dissipation and voltage decay over time
- Suitable for dynamic measurements

# MEASUREMENT OF ELASTIC DEFORMATION



Hooke's law:  $F = -kx$



Hooke's law only holds over the elastic region

# DIRECT MEASUREMENT OF ELASTIC DEFORMATION



Can simply observe extension  
to estimate force



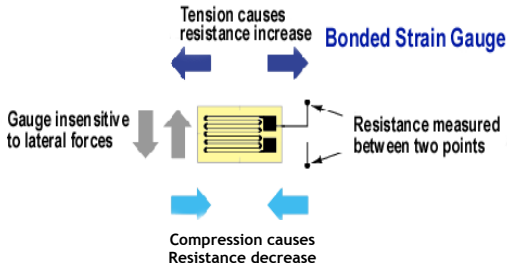
+



Other mechanical methods  
Proving ring - Displacement  
measured directly using  
micrometer or dial gauge

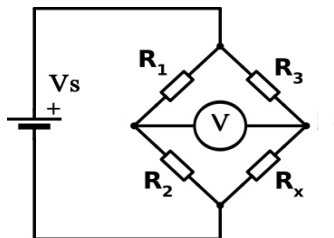


# STRAIN GAUGE



- This is an electrical method of force measurement
  - The gauge measures strain of substrate to which it is attached
  - Provided substrate load operated in elastic region of the material, this is linearly relates to the applied force by Young's modulus
- 
- Strain gauge measures strain because when film stretches it becomes narrower and longer and this increases its resistance
  - Gauge is much more sensitive to strain is direction along the longer thin regions
  - Overall during use such a sensor delivers only a fraction of percent change in resistance
  - Resistance change is usually measured using a Wheatstone bridge

# WHEATSTONE BRIDGE CIRCUIT



$$I_{LeftBranch} = \frac{V_s}{R_1 + R_2}$$

$$V_{R2} = \frac{V_s R_2}{R_1 + R_2}$$

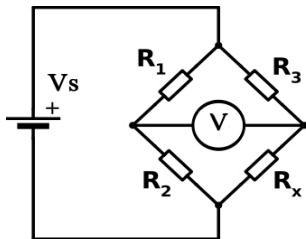
$$I_{RightBranch} = \frac{V_s}{R_3 + R_x}$$

$$V_{R_x} = \frac{V_s R_x}{R_3 + R_x}$$

- Wheatstone bridge converts change in resistance to change in voltage

$$V = \left( \frac{R_x}{R_3 + R_x} - \frac{R_2}{R_1 + R_2} \right) V_s$$

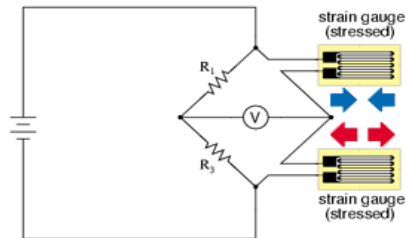
# WHEATSTONE BRIDGE CIRCUIT



$$V = \left( \frac{R_x}{R_3 + R_x} - \frac{R_2}{R_1 + R_2} \right) V_s$$

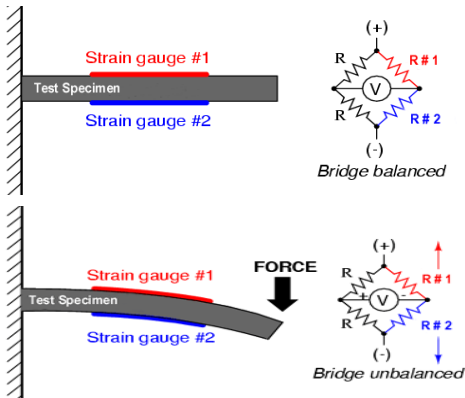
- By placing strain gauges into the bridge, changes in their resistance resulting from the strain in the substrate gives rise to changes in voltage that can be measured

Half-bridge strain gauge circuit



- Bridge arrangement cancels out changes that occur in all the resistive elements
- This compensates for resistance changes due to changes on temperature and also for strains in unwanted directions

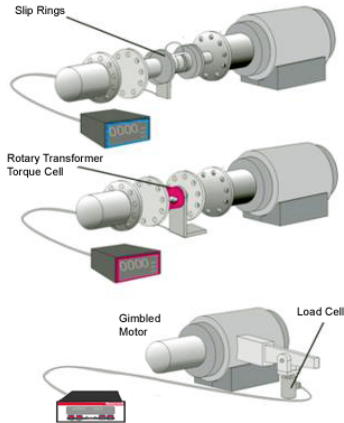
## SIMPLE CANTILEVER LOAD CELL



- If gauges are centrally mounted then
- no change in output voltage due to a side load

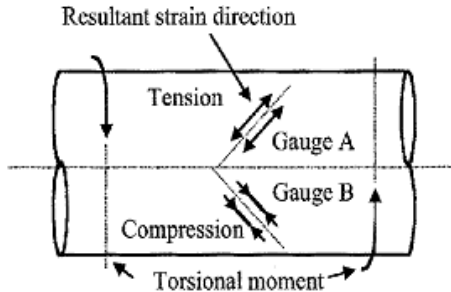
# MEASURING TORQUE

# MEASURING TORQUE



- Two common ways to obtain torque measurements are by strain-gauging the shaft and by using in-line torque cells.
- Both have two technical obstacles: getting power to the gauges over the stationary/rotating gap and getting the signal back.

## MEASURING TORQUE USING A GAUGE ON SHAFT



- The gauges lie perpendicular to one another at 45 deg to the plane about which the torsional moment is applied.

## 6 DOF LOAD CELLS



1 translational DOF

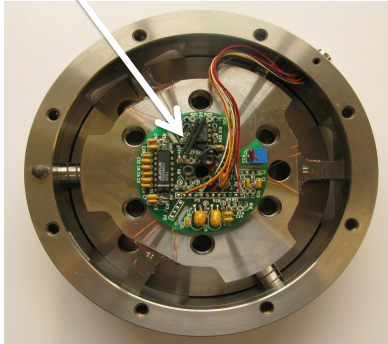


3 translational & 3 rotational DOFs

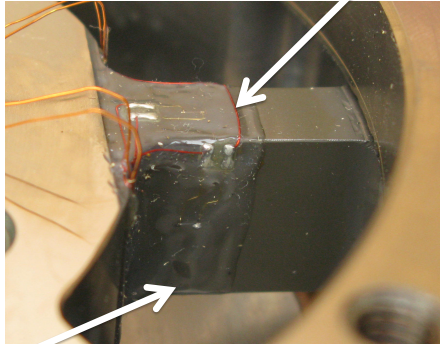


# INSIDE A LARGE 6 DOF FT

Signal conditioning circuitry

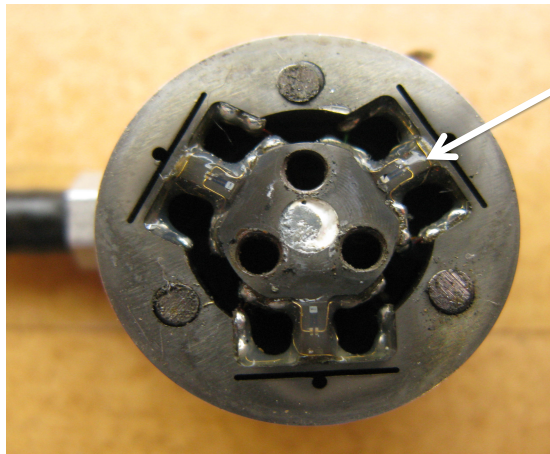


Silicon strain gauges



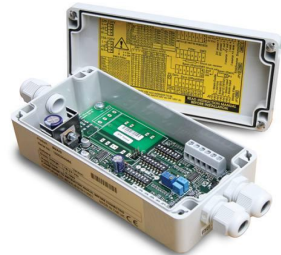
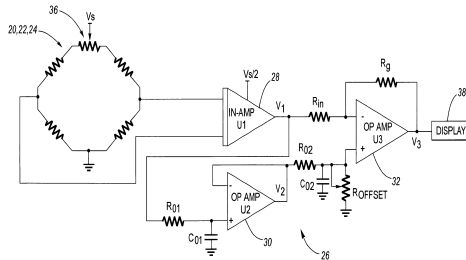
Massive structure which deforms under stress

## INSIDE A SMALL 6 DOF FT



Silicon strain gauges

## A SIGNAL CONDITIONING AMPLIFIER IS NEEDED



- The amplifier needed because voltage changes generated by Wheatstone bridge are small
- Need differential input to cancel interference
- Also it can filter unwanted signal outside the bandwidth of interest

That's all, folks!

Questions:

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Slides:

[github.com/severin-lemaignan/module-introduction-sensors-actuators](https://github.com/severin-lemaignan/module-introduction-sensors-actuators)