# **Practical 5: Stepper motors and Arduino**

### What is it about?

During this lab, you will learn how to control a stepper motor with the Arduino Uno and the Arduino motor shield.

### **Aims**

At the end of the lab, you should:

- · Know how to wire a bipolar or an unipolar stepper motor
- Know the different operation modes of a stepper motor and their main characteristics
- · Program a stepper motor controller for the Arduino

### Specific Challenges

• This lab mostly involve coding; the coding is a bit more involved than for the previous labs. A pencil and a piece of paper will prove useful.



#### Note

As usual, **document in your lab journal your findings**. Add **code snippets**, **screenshots**, **pictures** and link to **videos** as needed.

And do not forget: write your lab journal as a text file using the Markdown syntax and push your journal and the pictures on GitHub.

## **Preliminary steps**

## Step 1 – Sign-out an Arduino + motor shield kit and a stepper motor

If you have not done so already, sign-out and collect from SMB310 an Arduino Uno Kit (Arduino Uno, power supply, motor shield) **and a stepper motor**.

You can keep it for as long as you need to finish all the laboratory sessions.

Return the kit (before the end of term!) when you are done.



# Important

**If you have not finished your DC motor lab**, you still have until January to complete it: I will not mark the journals before then.

## Part I

# Stepper motors: background

The aim of the lab is to program an Arduino Uno in conjunction with a motor shield to control a hybrid stepper motor (see Figure 1).

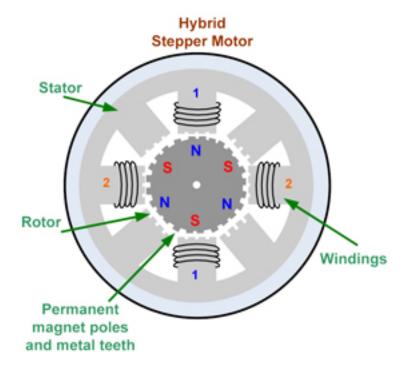


Figure 1: An hybrid stepper motor

- · A hybrid stepper motor uses the same control method as a permanent magnet stepping motor
- · When a winding is energized, a north and south pole are created
- The generated poles attract the permanent poles of the rotor on the fine metal rotor teeth.
- The rotor moves one step to align magnetized rotor teeth to the corresponding windings.
- A bipolar motor has four wires. There is no common centre connection and it has two independent sets of coils (see Figure 2). In this case an H-bridge channel on the Arduino motor shield can directly control each coil.
- A unipolar motor has five or six wires. The four coils have a common centre connection (see Figure 3. The common connection(s) need to be connected to ground and the other coil connections connected to the H-bridge channel on the Arduino motor shield.

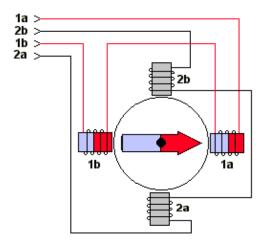


Figure 2: A bipolar stepper motor with 4 connection wires

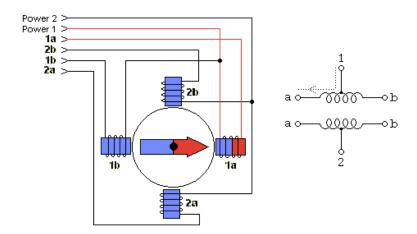


Figure 3: A unipolar stepper motor with 5 to 6 connection wires

## Part II

# Control a stepper motor

## Step 1 - Wiring

Connect the stepper motor to the motor shield (see Figure 4 and Figure 5 for 4-wire bipolar motor). You need to wire it appropriately depending whether it has a 4 or 6 wires coil connections.

## Step 2 - Initial program

Write a program for the Arduino to control its speed and rotational direction.

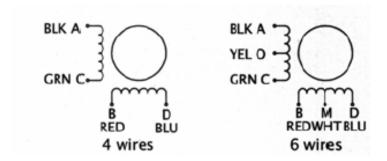


Figure 4: Wiring diagram for bipolar and unipolar stepper motors

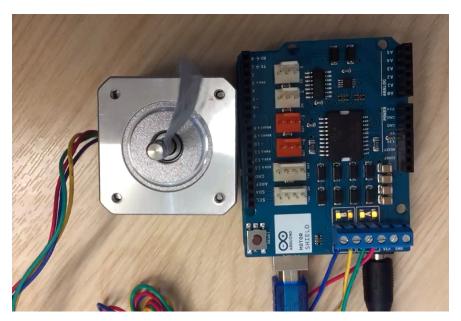


Figure 5: Connecting a bipolar motor with four wires to the motor shield

## Step 3 – Programming of modes

Write four different functions to implement each of the stepper motor control strategies (see diagrams below).

Implement the following modes:

- Full-step mode (Figure 6).
- · Double-step mode (Figure 7).
- · Half-step mode (Figure 8).
- · Micro-step mode (Figure 9).

## Step 4 - Characterisation

• Estimate the maximum angular velocity of the stepper motor in the different modes

• Using your own initiative, roughtly examine the torque of the motor in the different modes (Hint: try to stop the shaft rotating by holding it with your hand, and compare this across modes).

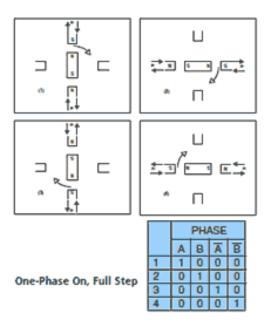


Figure 6: Full step mode. Only a single phase is activated at a time. As the full step drive, but the motor will have significantly less than rated torque

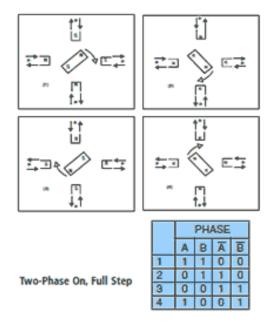


Figure 7: Double-step mode. Two phases are always on so the motor will provide its maximum rated torque

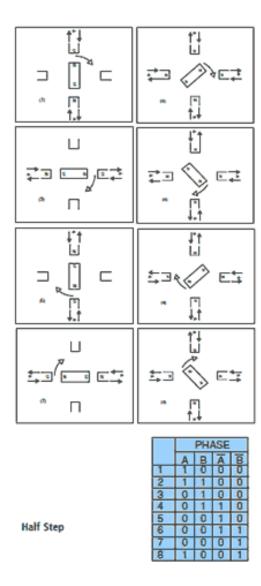


Figure 8: Half-step mode. Drive alternates between two phases on and a single phase on. This increases the angular resolution.

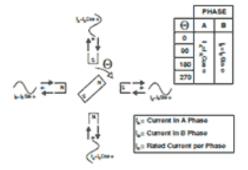


Figure 9: Microstepping. Winding current approximates a sinusoidal AC waveform. Motor operation becomes smoother