

ROCO222: Intro to sensors and actuators

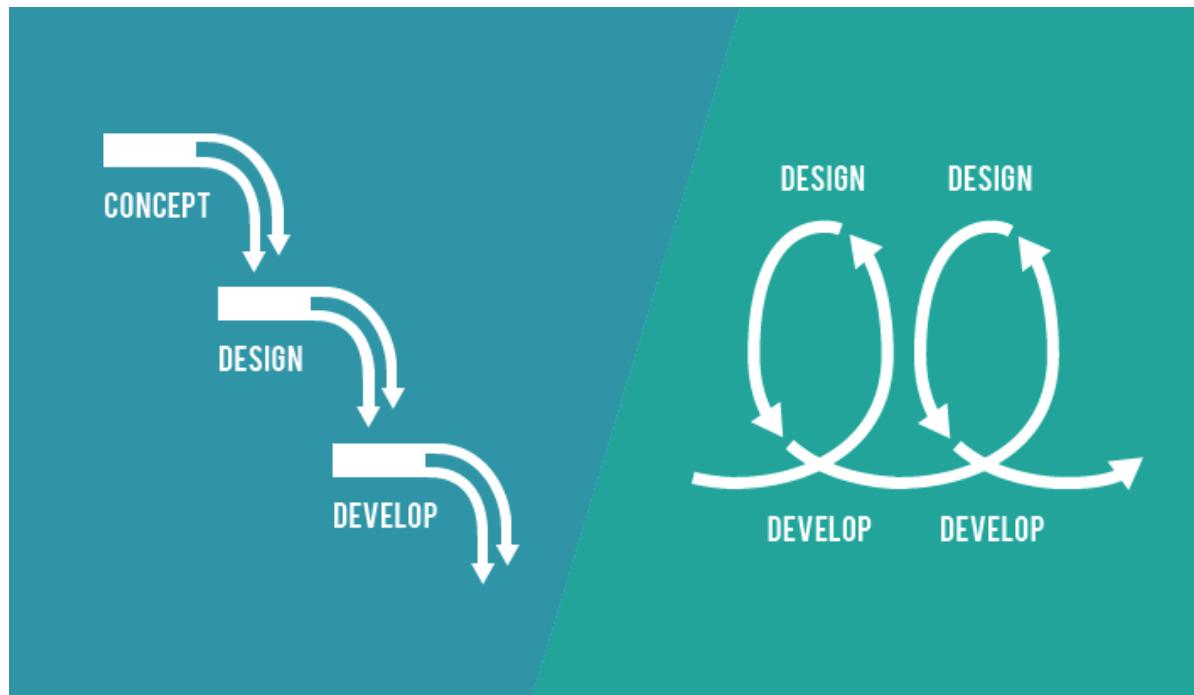
Lecture 6

Principles of mechanical design

Agile design

Agile process

- Emphasize production of on-time and on-budget deliverables
- Don't aim at immediate perfection
- Products can always be tweaked down the road
- Can be done with iterations, short, intense periods of production
- Using smaller, more achievable goals
- Use further iterations down the road



Waterfall

Agile

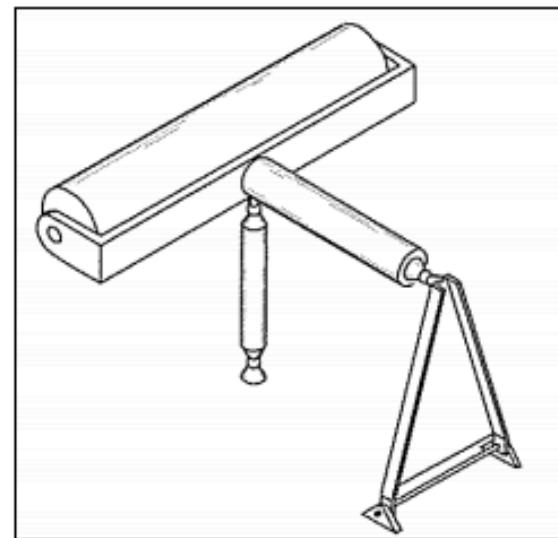
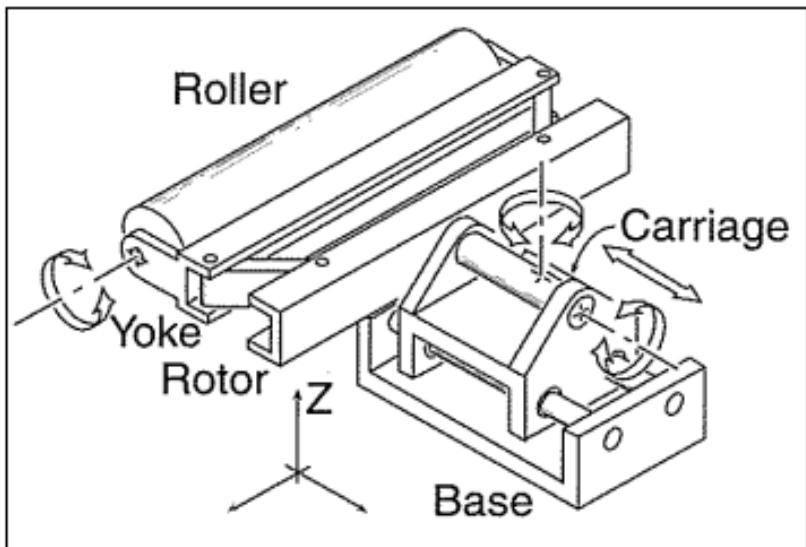
Occam's razor

- Keep things simple to start and add detail as the design develops.
- Minimize the number of components



Simplicity versus complexity

- Create designs that are explicitly simple
- Keep complexity intrinsic
- The less thought and less knowledge a device requires for production, testing, and use, the simpler it is



Simplicity versus complexity

- Simple design means user sees nothing that looks complicated
- Complexity may be present but hidden to the designer
- Whenever possible use off-the-shelf components.
- Use pre-made complex parts from another source
- E,g, buy a box (“electronics enclosure”) instead of making one.
- Set approach: bolt simple parts together to create more complex structures.

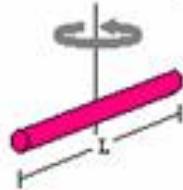
Don't try to defy the laws of nature



- To do a good design you need to:
- Understand the basic physics
- Newton's Laws
- Laws of Thermodynamics
- Ampere's Law, Faraday's Law,
Lenz's Law

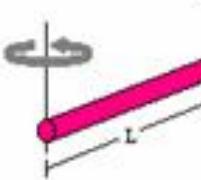
Moment of inertia

Long thin rod with rotation axis through center



$$I = \frac{1}{12} ML^2$$

Long thin rod with rotation axis through end



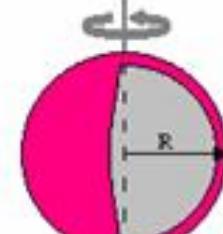
$$I = \frac{1}{3} ML^2$$

Solid sphere



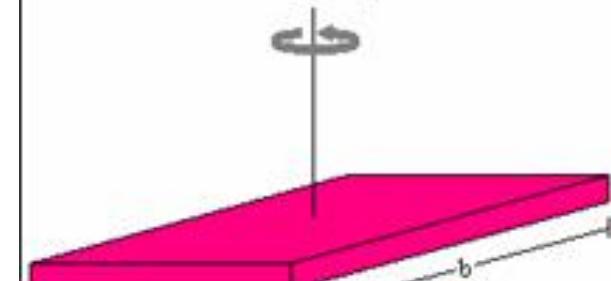
$$I = \frac{2}{5} MR^2$$

Thin spherical shell



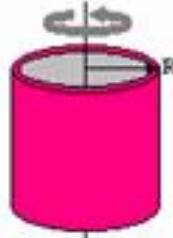
$$I = \frac{2}{3} MR^2$$

Rectangular plate



$$I = \frac{1}{12} M(a^2 + b^2)$$

Hoop or cylindrical shell



$$I = MR^2$$

Hollow cylinder



$$I = \frac{1}{2} M(R_1^2 + R_2^2)$$

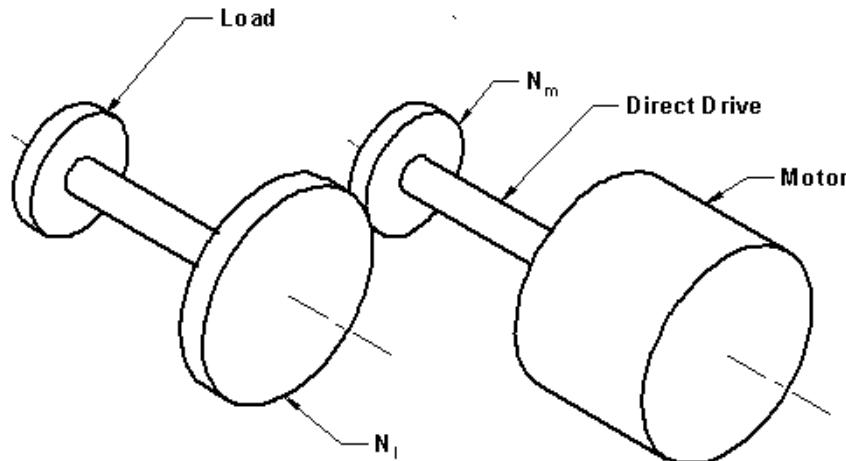
Solid cylinder



$$I = \frac{1}{2} MR^2$$

- To keep I down we must keep mass close to axis of rotation
- Moment of inertia scales with distance from axis squared

Effect of gear ratios on Mol



$$\tau_{out} = \frac{1}{\eta} \tau_{in}$$

$$\theta_{out} = \eta \theta_{in}$$

- In geared systems the inertia of the load can be dominated by the inertia of the rotor

Total Inertia realized at load is given by

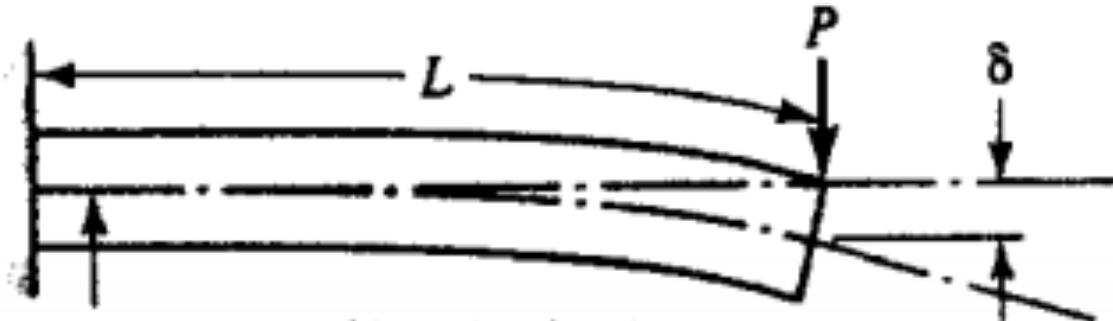
$$J_{total} = J_{load} + N^2 \cdot J_{motor}$$

- Therefore we cannot always use a very large mechanical advantage

Beam deflection scales with L^3

Cantilever beam loaded at end

$$\delta = \frac{PL^3}{3EI}$$



I = moment of inertia about
neutral bending axis

- Therefore to maintain harm length should be as short as possible

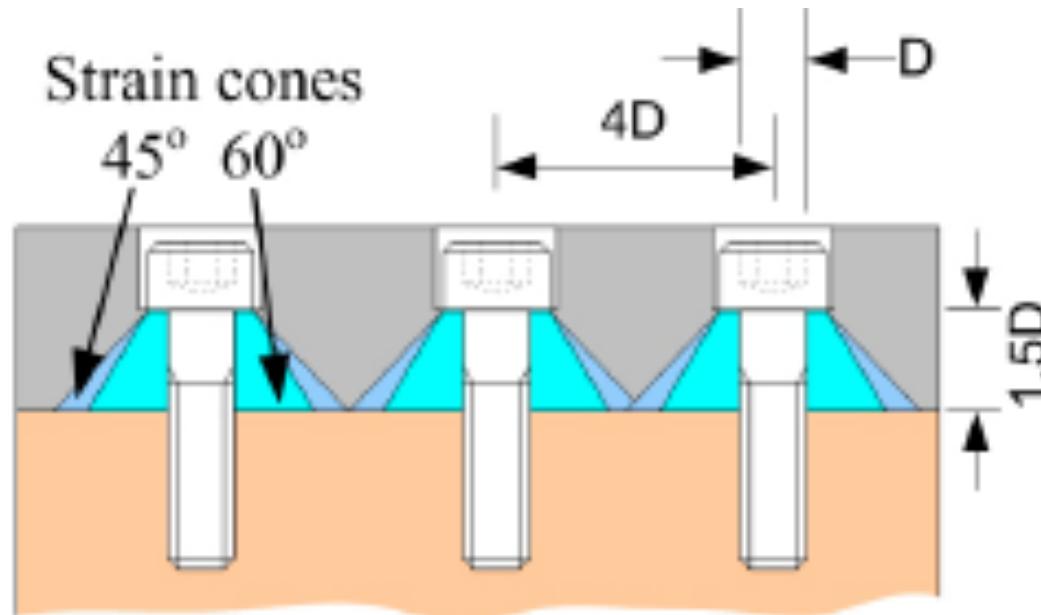
Saint-Venant's principle

- The difference between the effects of two different but statically equivalent loads becomes very small at sufficiently large distances from load
- If an effect is to dominate a system, it must be applied over 3-5 characteristic dimensions of the system
- Mounting bearings to support a shaft, bearings should be spaced at least 3-5 shaft diameters apart if bearings are to effectively resist moments applied to the shaft



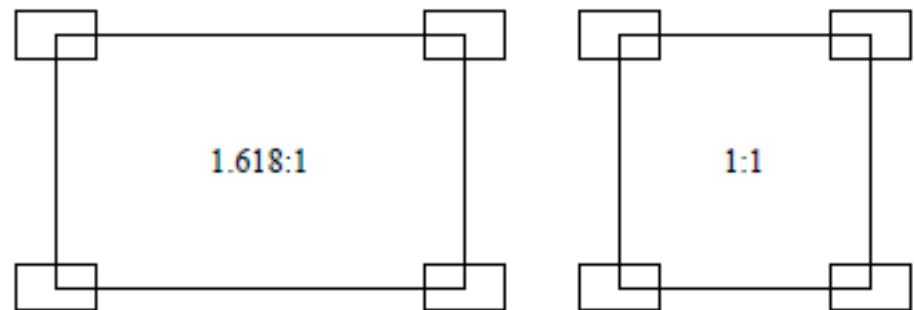
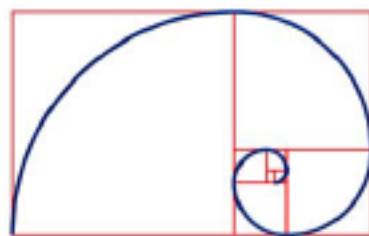
Saint-Venant's principle

- When bolting components together, in order to make the bolted joint act almost as it were welded together the bolts' strain (stress) cones should overlap
- The strain cone emanates from 45° to 60° under the bolt head. The strain cones typically overlap if the bolts are spaced less than 3-5 bolt diameters apart



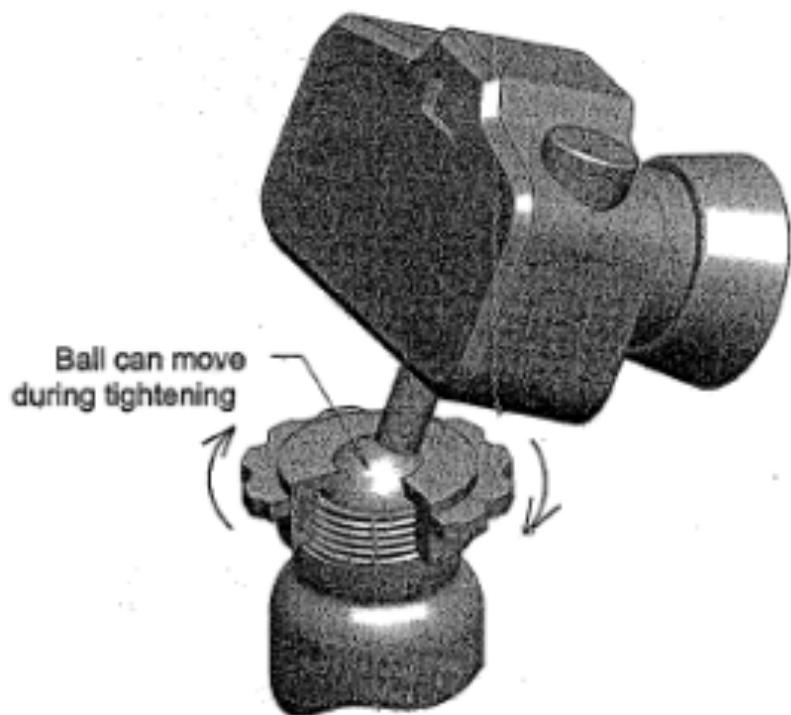
Golden rectangle

- The Golden Rectangle, discovered by Pythagoras, is a rectangle whose sides are in proportion such that when a square is cut from the rectangle, the remaining rectangle has the same proportions as the original rectangle, i.e., $a/b = 1.618$
- Don't know what size it should be?
- Start with a ratio of about 1.6:1

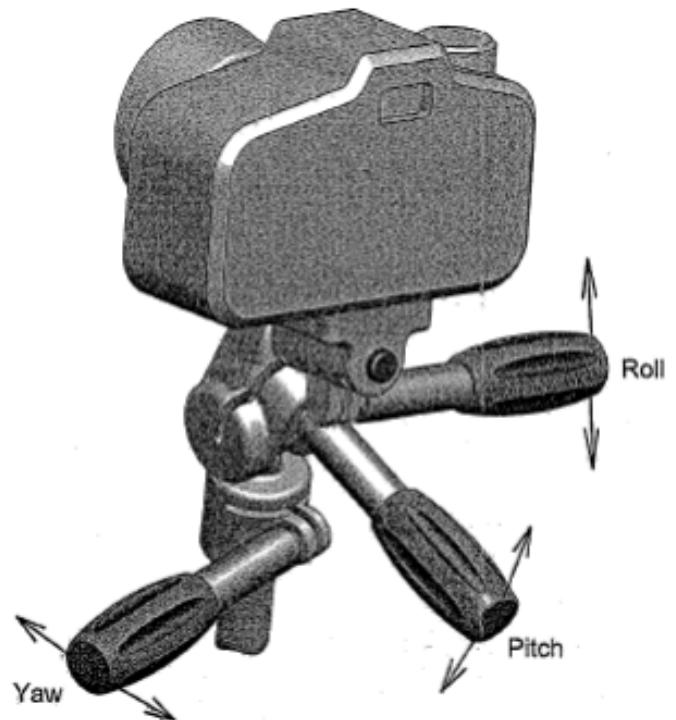


Independence of function

- Keep the functions of a design independent from one another



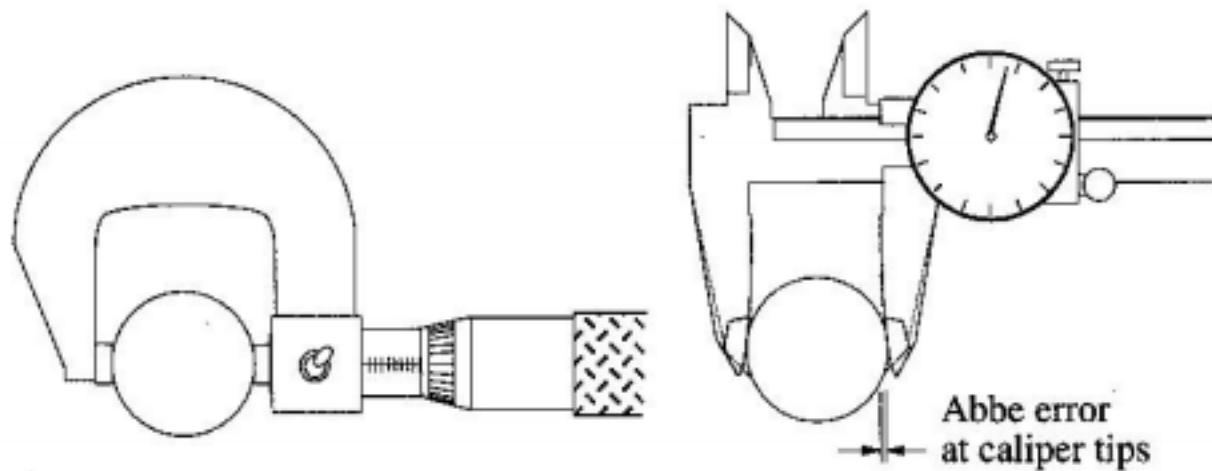
Not independent



independent

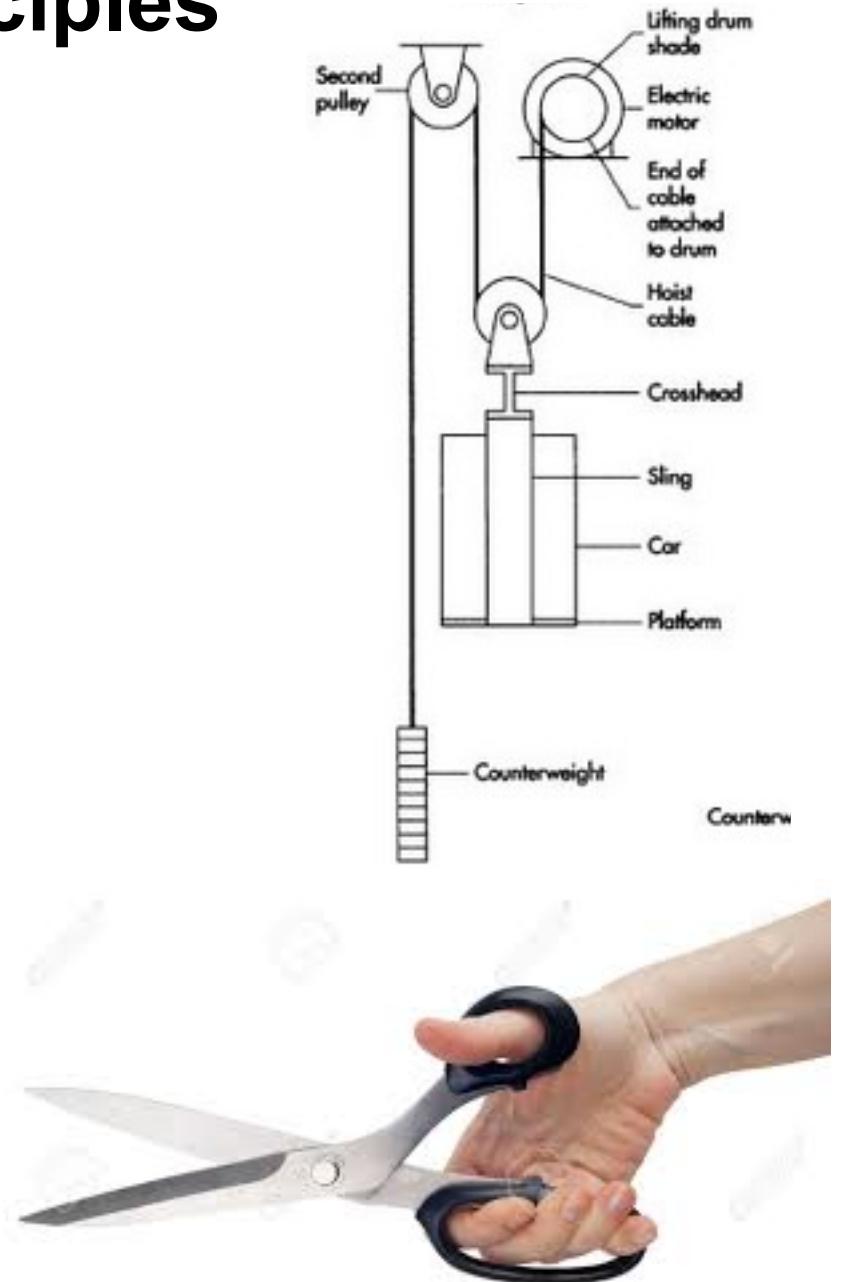
Abbe's principle

- Small angular deflections are amplified by distance to create large linear displacements
- Always try to place the measurement system as close to the line of action (the process) as possible
- Always try to place bearings and actuators as close to the line of action (the process) as possible



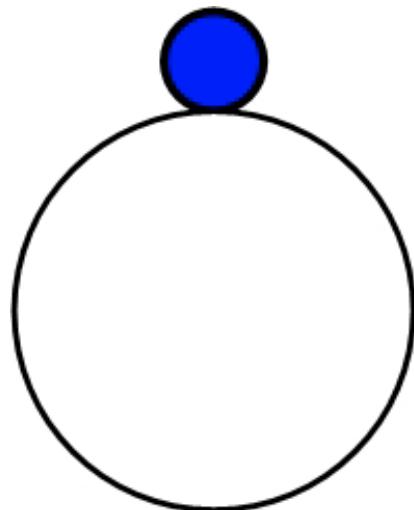
Self-principles

- Use an object's geometry or other property to prevent a problem
- Self-help that balances forces - e.g. counterweights on cable-operated elevators
- Self-help that redirects forces - e.g. hand action when using scissors naturally forces the blades' cutting edges together

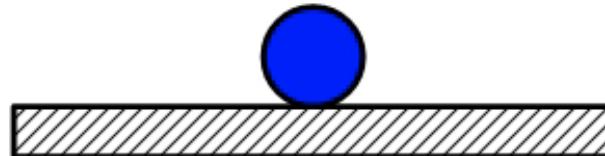


Stability

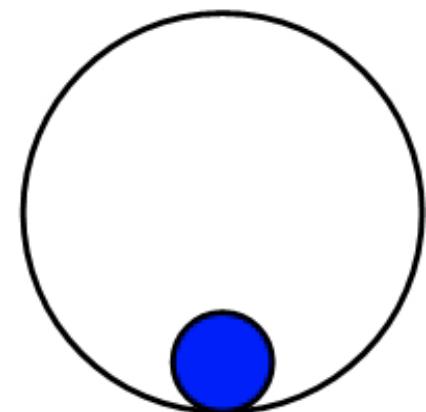
- Stable, neutrally stable, and unstable effects can help or hurt
- Some things can be made neutrally stable and fast
- Vibration can induce instability
- Beware of buckling of compression members



UNSTABLE



**MARGINALLY
STABLE**



STABLE

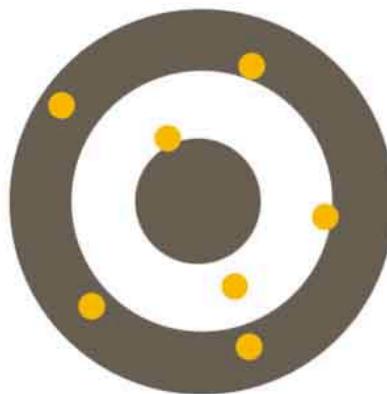
Symmetry

- In general, symmetry a good thing in a system
- Good starting point in a design
- Try a design that is symmetric
- Then impose reciprocity to consider a design that is not symmetric

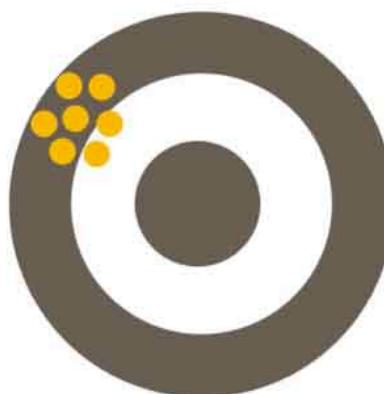


Accuracy, repeatability, resolution

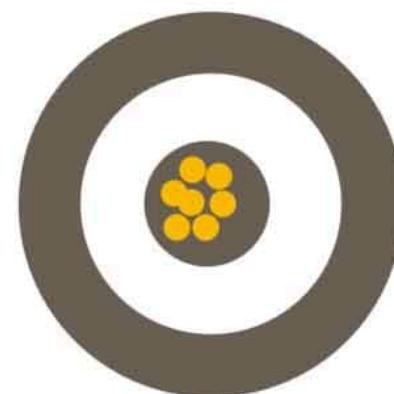
- First make your machine repeatable
- Then if you have fine enough resolution, tune for accuracy
- Designing a machine that has good accuracy, repeatability, and resolution is not a black art
- It *appears* to be a black art only when the observer lacks the time or resources to use scientific principles to discover the true nature of the phenomena.



Low repeatability, Low accuracy



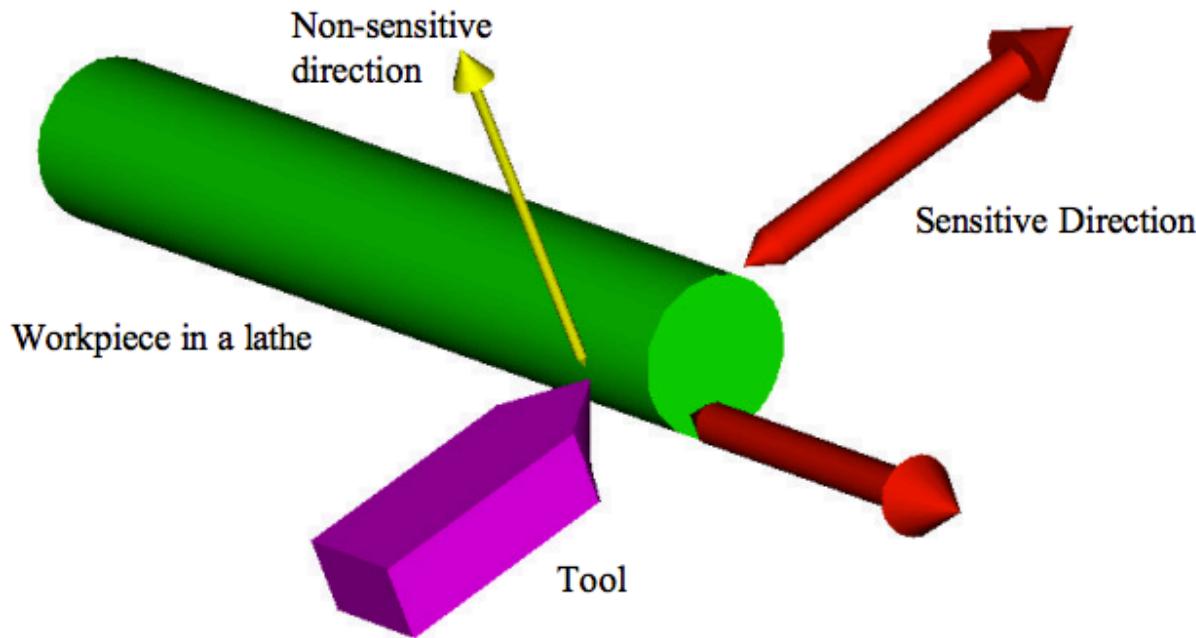
High repeatability, Low accuracy



High Repeatability, High accuracy

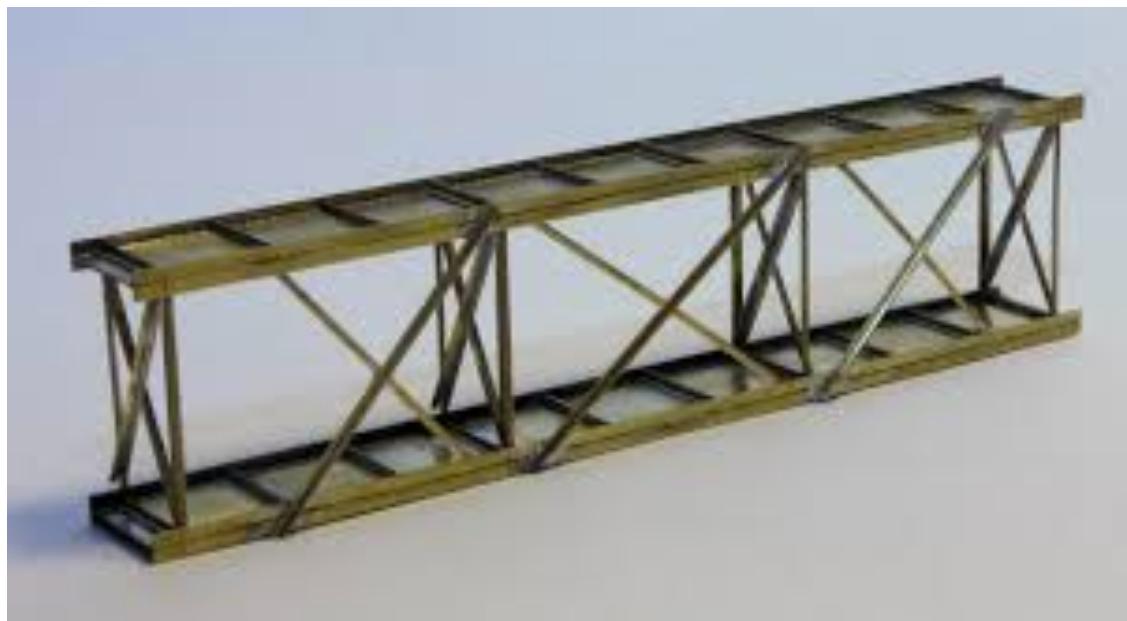
Sensitive directions

- Identify the directions in which accuracy and repeatability are most important
- Put a lot of effort into accuracy for the directions in which you need it
- Don't pay for performance in a direction that is not needed
- This is also how the human motor system operates!



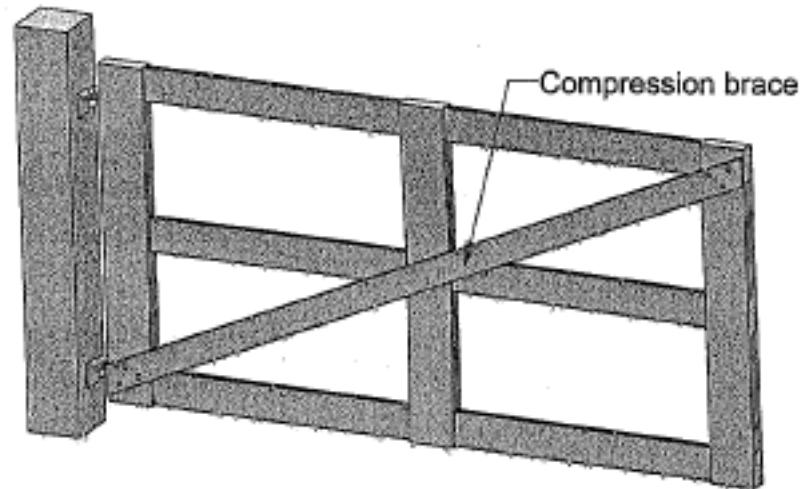
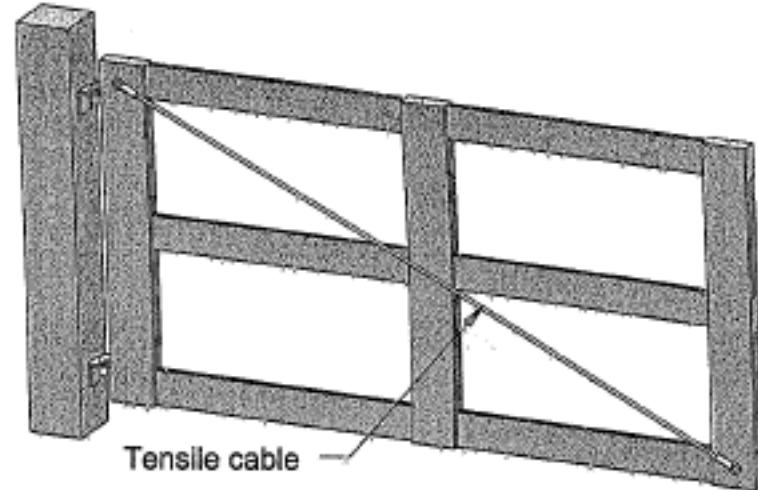
Parallel axis theorem

- The Parallel Axis Theorem useful for calculating the moments of inertia for complex objects
- The Parallel Axis Theorem even more useful for as a philosophy for design
- That is, the stiffness of an design goes with the square of the distance of the structural members from the neutral axis

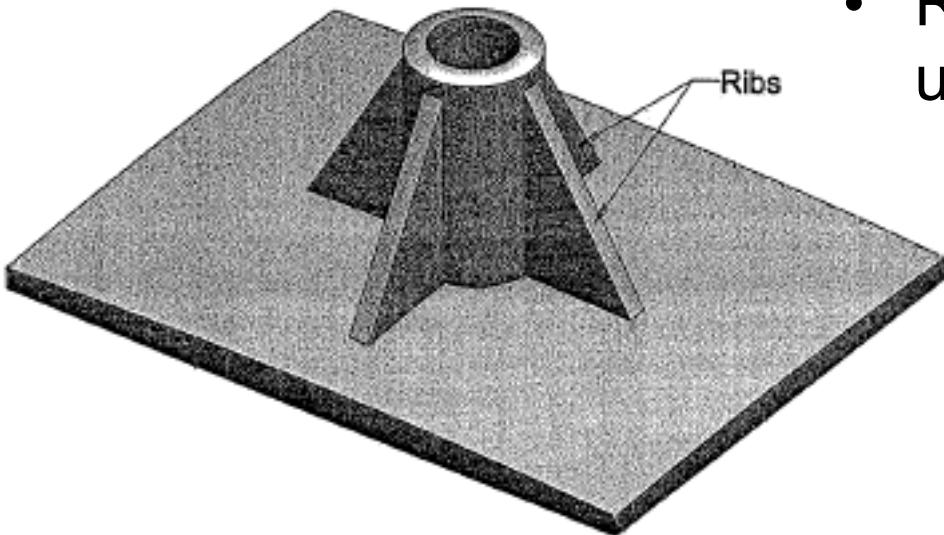


Triangulate for stiffness

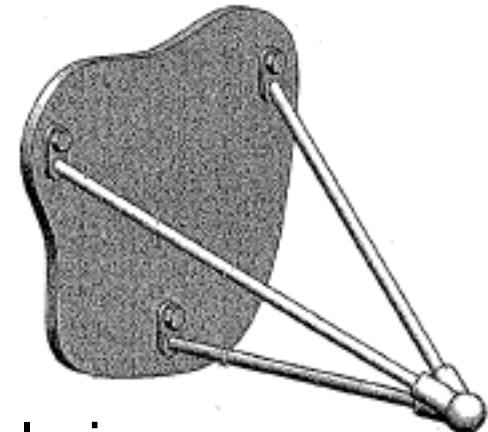
- Triangulate parts and structures to make them stiffer
- Triangulation applies to structures and structural elements
- When components or structures need to be stiff, create triangles
- Triangulating members typically have tension and compression loads rather than bending loads



Triangulate for stiffness



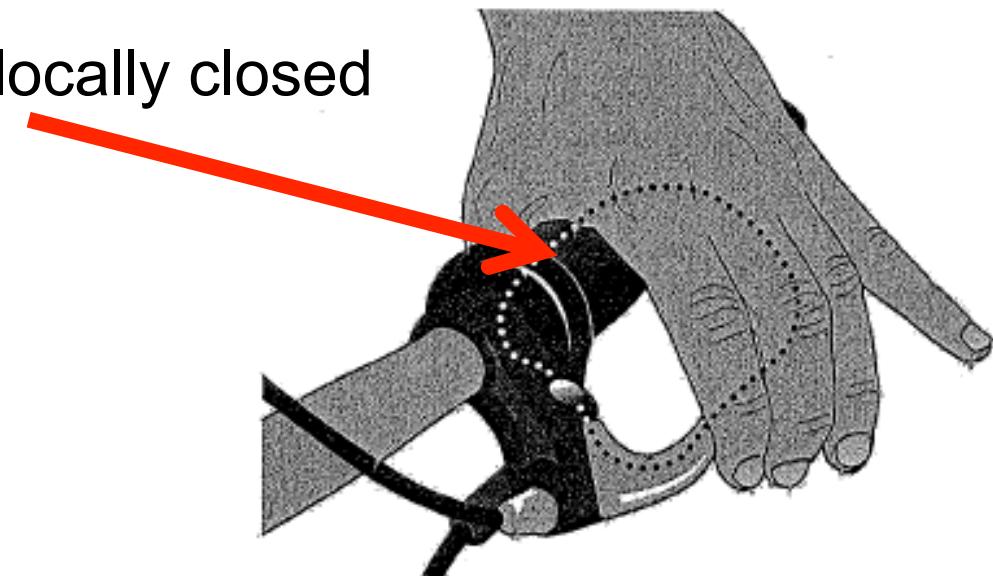
- Ribs stiffen the structure by using thin braces



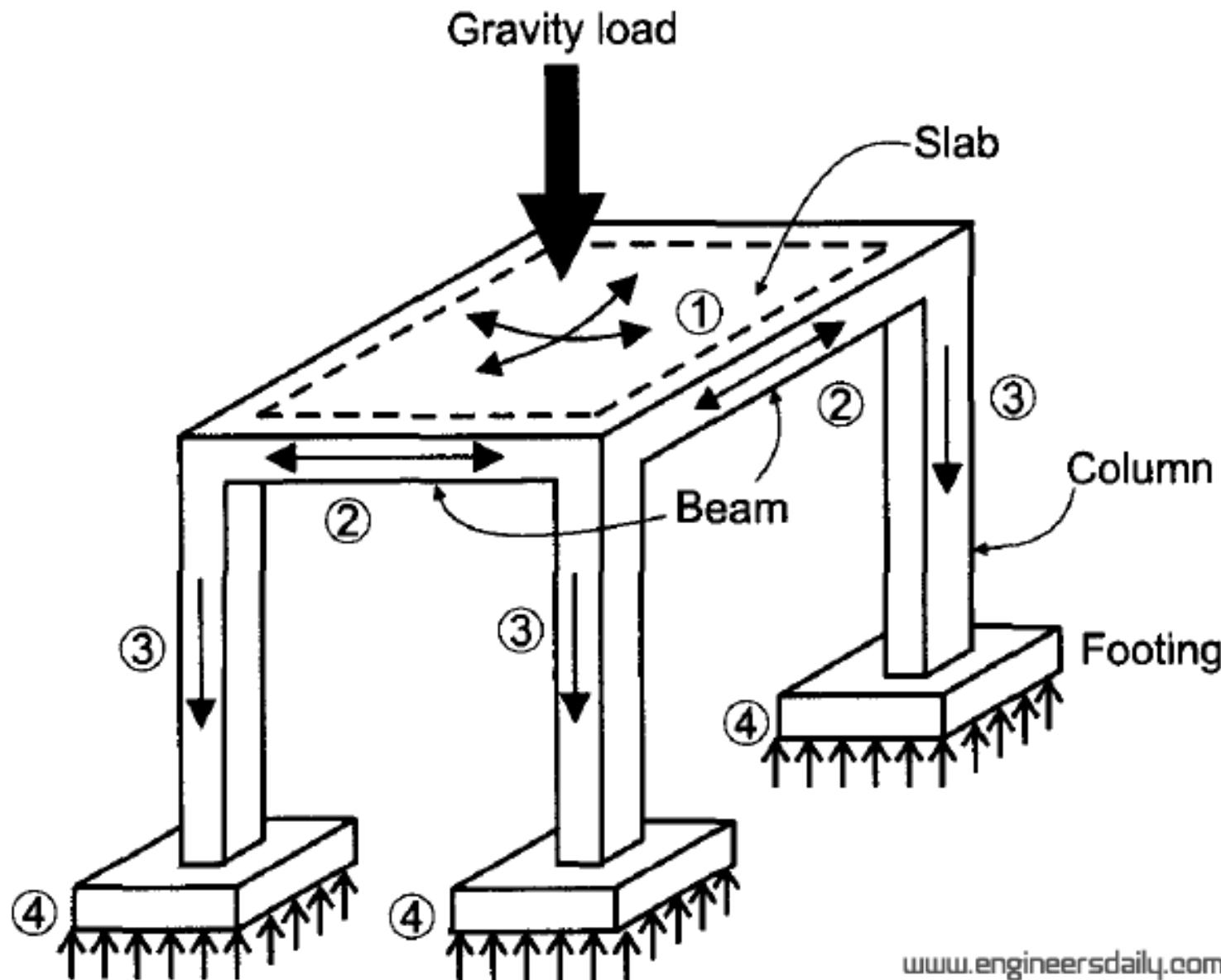
- The three-dimensional equivalent of a triangle is a tetrahedron
- Four triangles give three-dimensional rigidity
- NB: stiffer does not always mean stronger or more robust!
- Stiffening transfers loads to a different place, a place that might be weaker or more susceptible to failure!

Load paths

- Plan the load paths in parts, structures, and assemblies.
- You want the load path to be:
- Short, direct, non-redundant, or, barring that, elastic
- Subtle differences can have a huge effect on the performance of a machine
- E.g. a bicycle handbrake is squeezed rather than pulled or pushed
- The load path is thereby locally closed

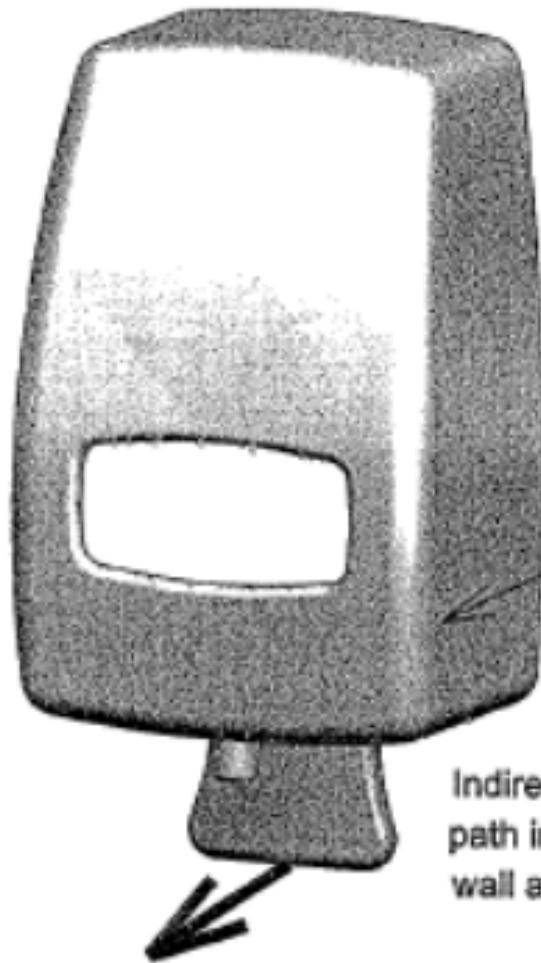


Load paths through a building

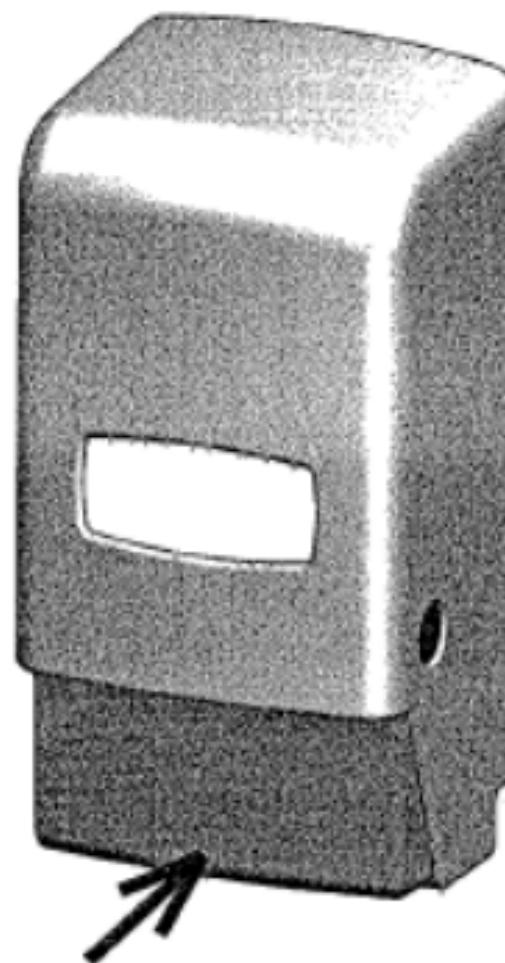


Load paths in wall-mounted soap dispensers

Pull lever style



Push style



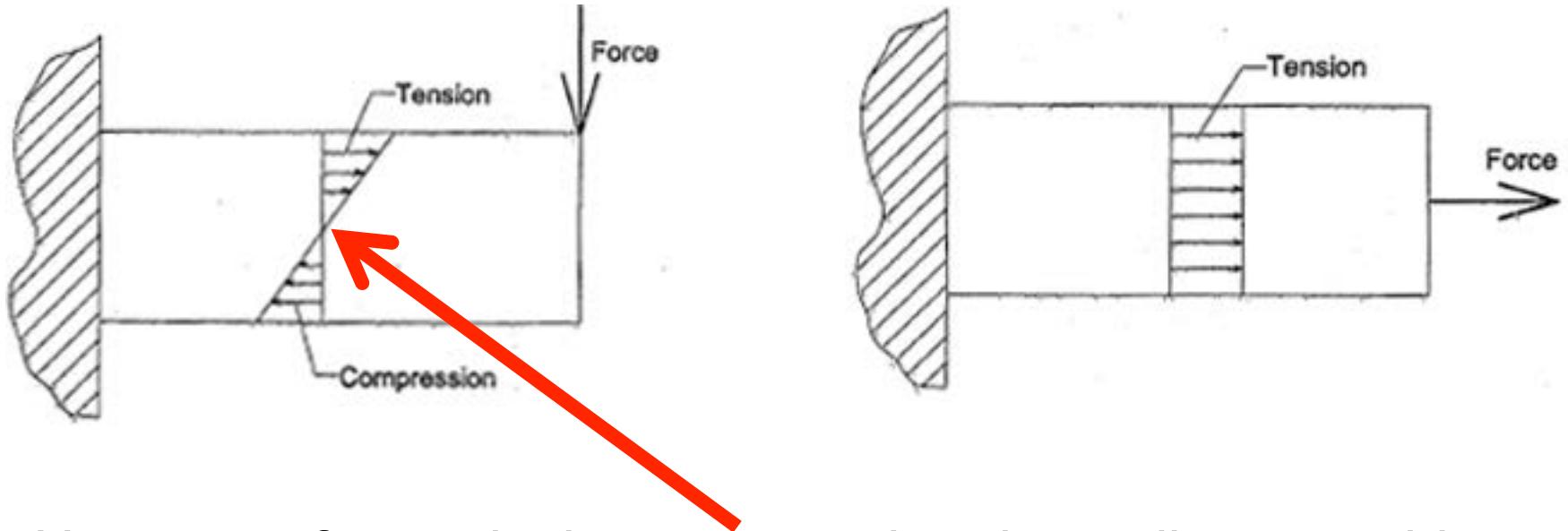
Bad
Load path complex

Good
Transfers load more directly

Indirect load
path includes
wall anchors

Avoid bending stresses

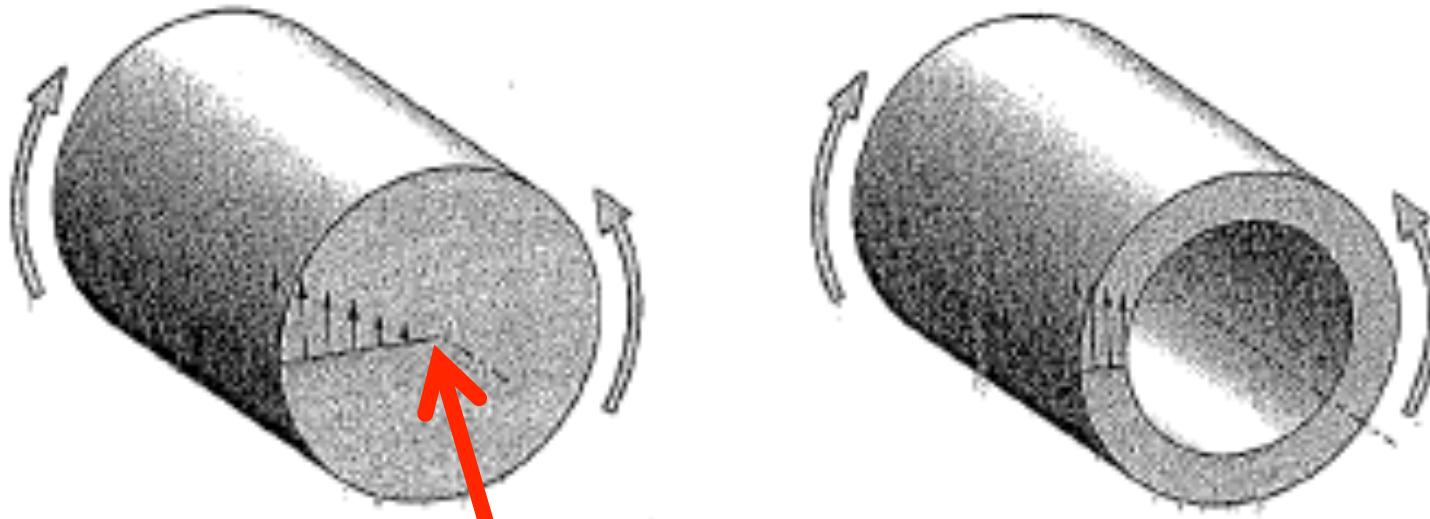
- Favor tension and compression over bending
- Triangulating members typically have tension and compression loads rather than bending loads



- Here lots of material is unstressed and contributes nothing to rigidity or strength

Avoid bending stresses

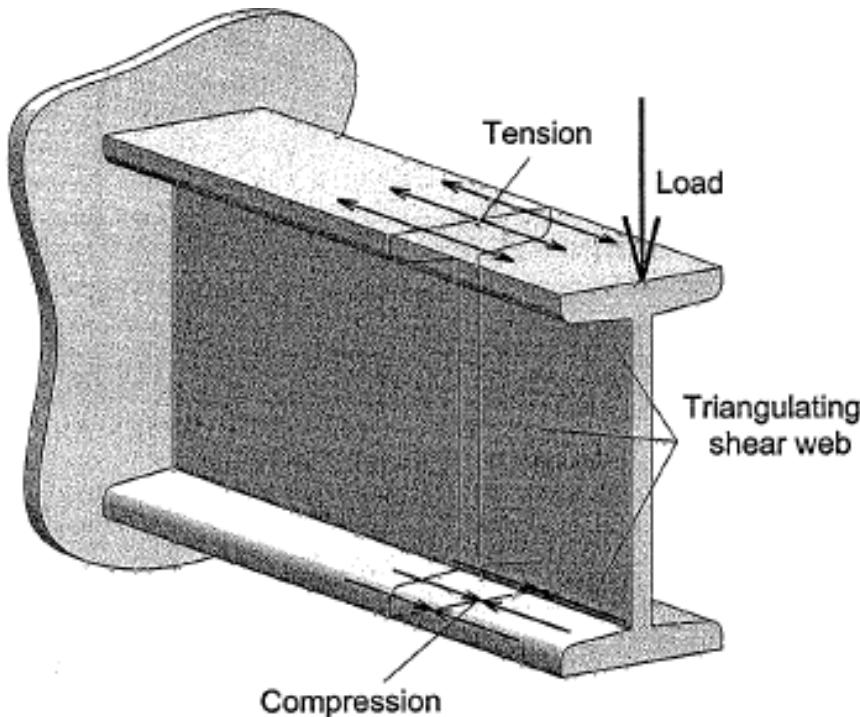
- Design to get uniform stress



- Shear stress distributions in solid and hollow torsion shafts are shown above
- Material near the center of a solid shaft carries no load
 - Material in a thin, hollow shaft has nearly constant shear
 - In bending and torsion, much of the middle material contributes nothing to carrying load

Avoid bending stresses

- I-section beams are a practical way to use material efficiently to support bending deflections.
- Most of the material is at the maximum possible distance from the centroid. Thus, the material in an I-beam is
 - Nearly uniformly loaded
 - At the maximum stress



Avoid bending stresses: Robotics example



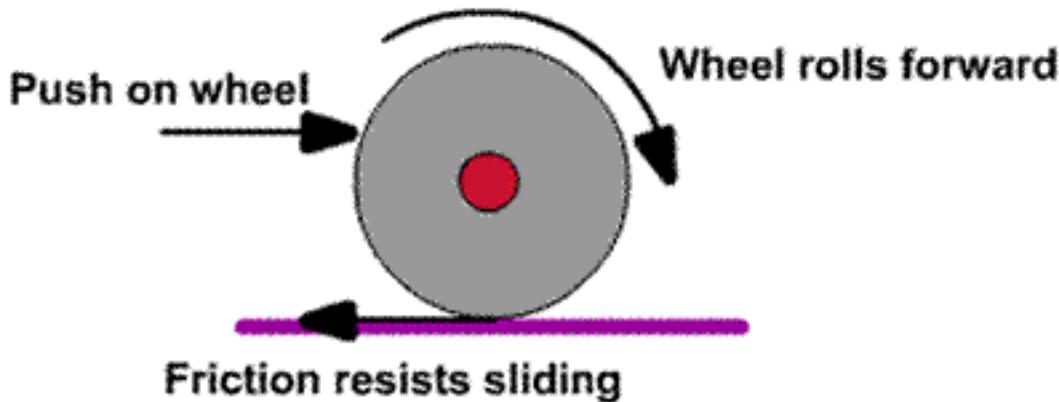
- Single side only loading is bad
- It puts torque on shaft



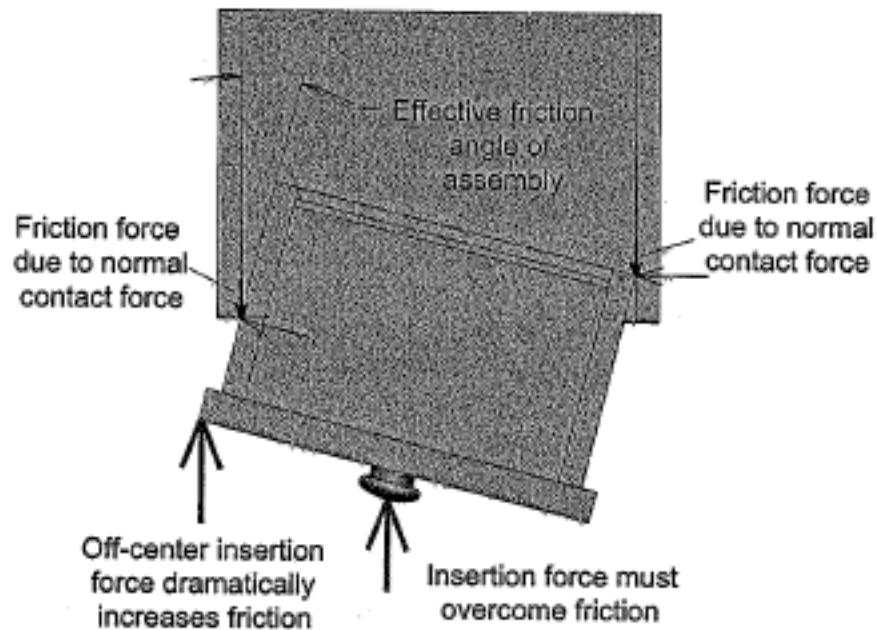
- This design is much better as both end supported
- avoiding torque on shaft

Manage friction

- Avoid sliding friction if possible
- Use rolling element bearings



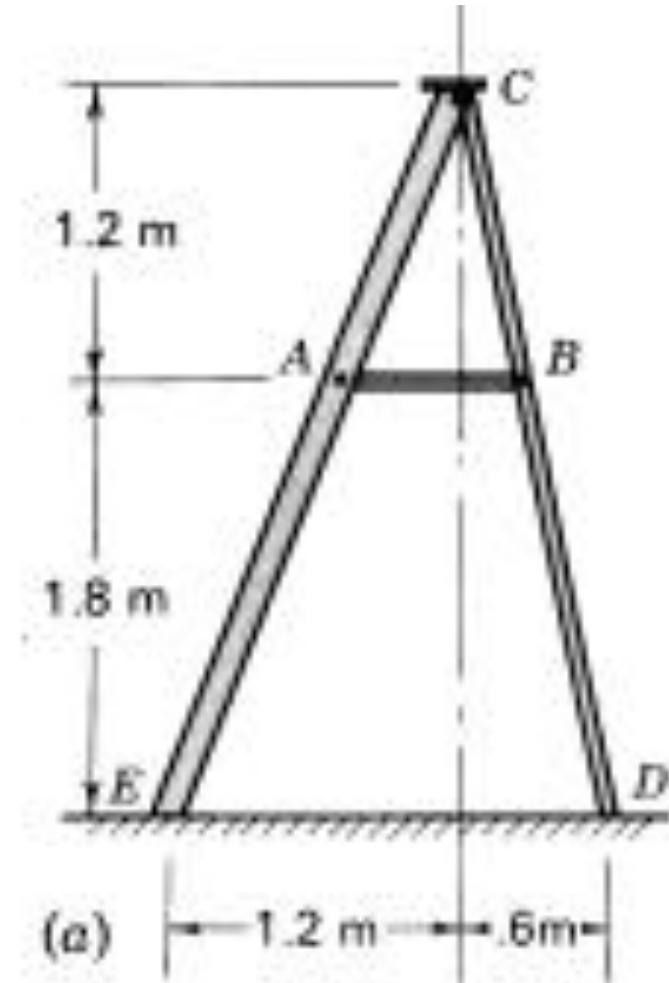
- Maximize the length of linearly-guided components
- Linearly-guided components jam when the insertion force is inadequate to overcome the friction of the guides' contacts



Free body diagrams

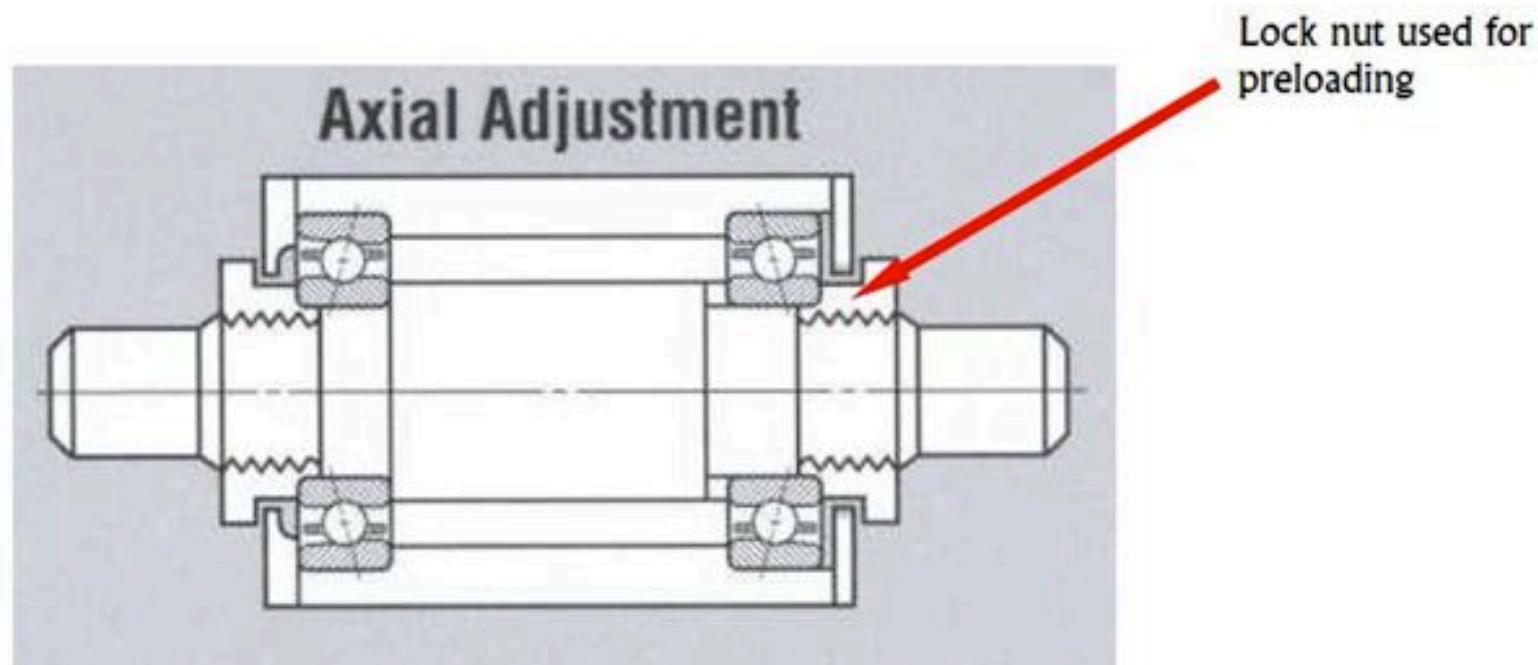
To analyze a complex object:

- Separate it into parts
- Label the forces and moments on each part that are imposed by other parts
- Free body diagrams allow a designer to show components and their relationship to each other with respect to forces transmitted between them



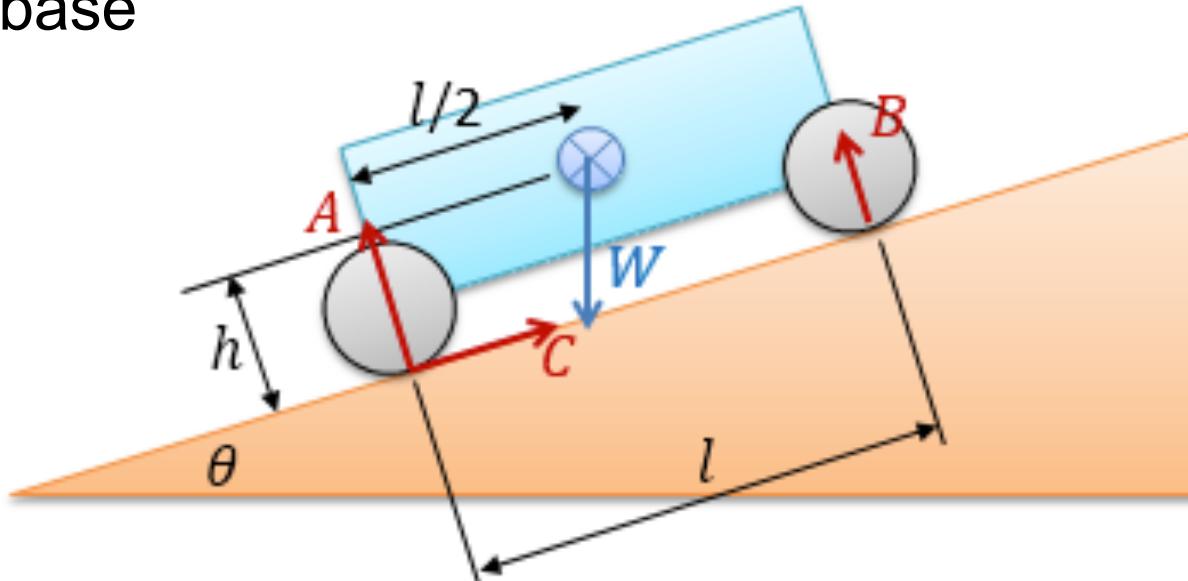
Preload

- Loose fits between objects mean you cannot predict where one object will be with respect to the other
- Apply loads between the objects as part of manufacturing and assembly to take out the slack in the system.
- E.g. use preloaded bearings



Centers of action

- The Centers of Action are points at which when a force is applied, no moments are created
- Center of Mass, Center of gravity, center of Stiffness, center of Friction
- A system is most robust when forces are applied as near as possible to the Centers of Action
- When a vehicle drives up an incline, it will not tip over if the downward projection of the CoG remains within the wheelbase



Exact constraint design

- The number of points at which a body is held or supported should be equal to the number of degrees of freedom that are to be constrained
- Don't over constrain a design!



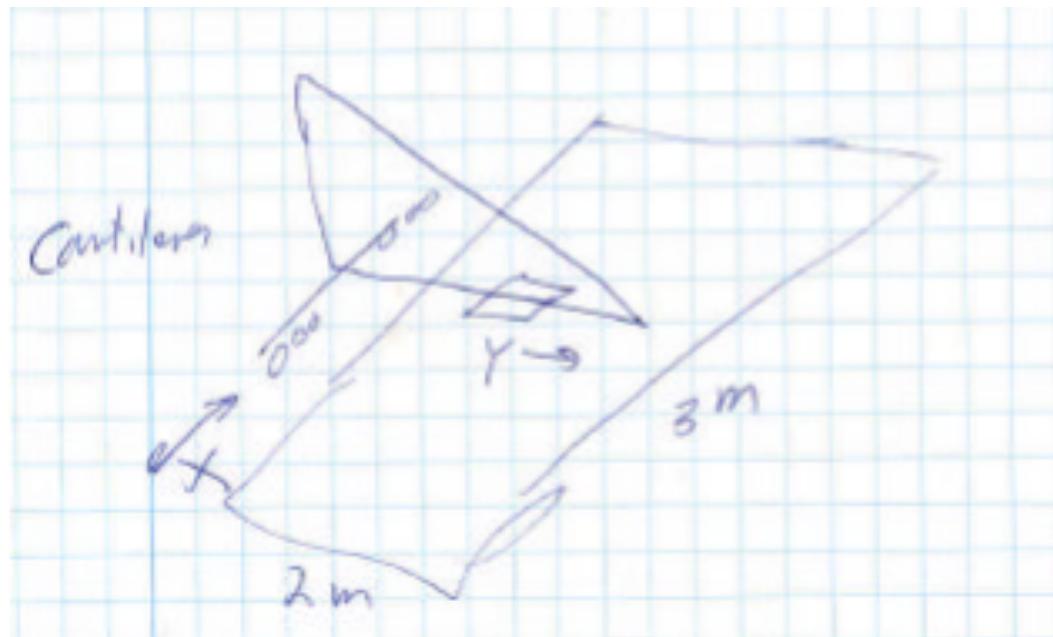
4 legs on the ground may lead to a wobbly table



Three legs are always stable

Stick figures

- Initially sketch an idea using simple stick figures, which also denote where major coordinate systems are located in the design
- The coordinate systems are to be used for modeling individual modules:
- E.g., for creating an error budget to predict a machine's repeatability and accuracy



Tips to gain good design principles

- You need to get develop an intuition for good design
- Comes with practical design experience
- Learn for examining other good mechanism designs
- Play around and dismantle and reconstruct good designs
- Practice makes perfect!

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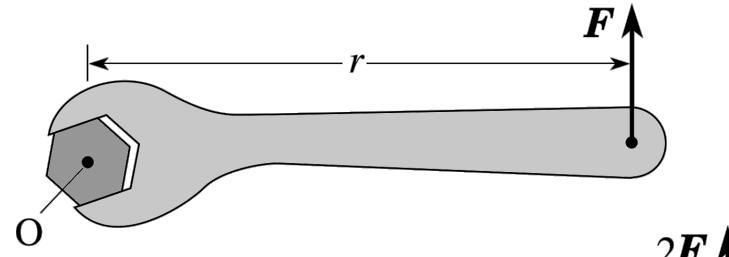
Lecture 6

Mechanical advantage

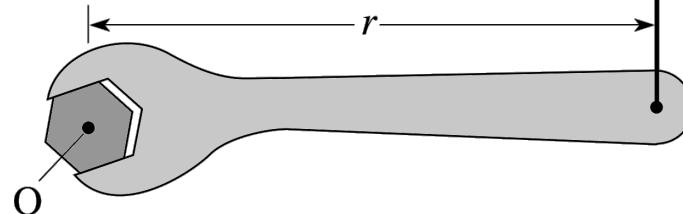
Torque

- Torque = Force applied x lever arm
- Where lever arm is the perpendicular distance

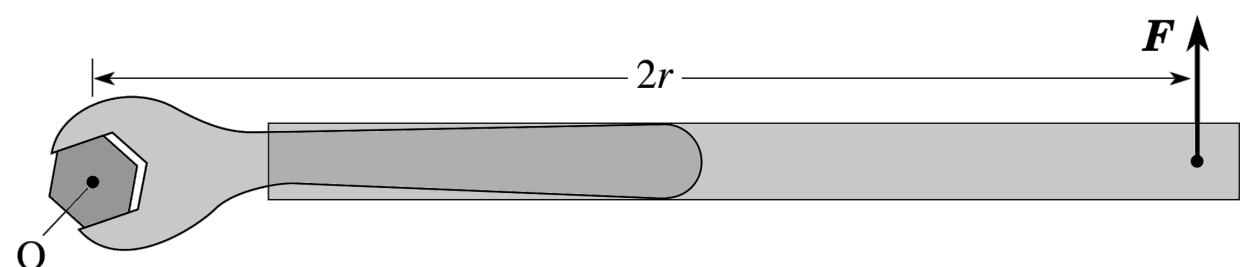
$$T = F \times r$$



$$T = 2F \times r$$

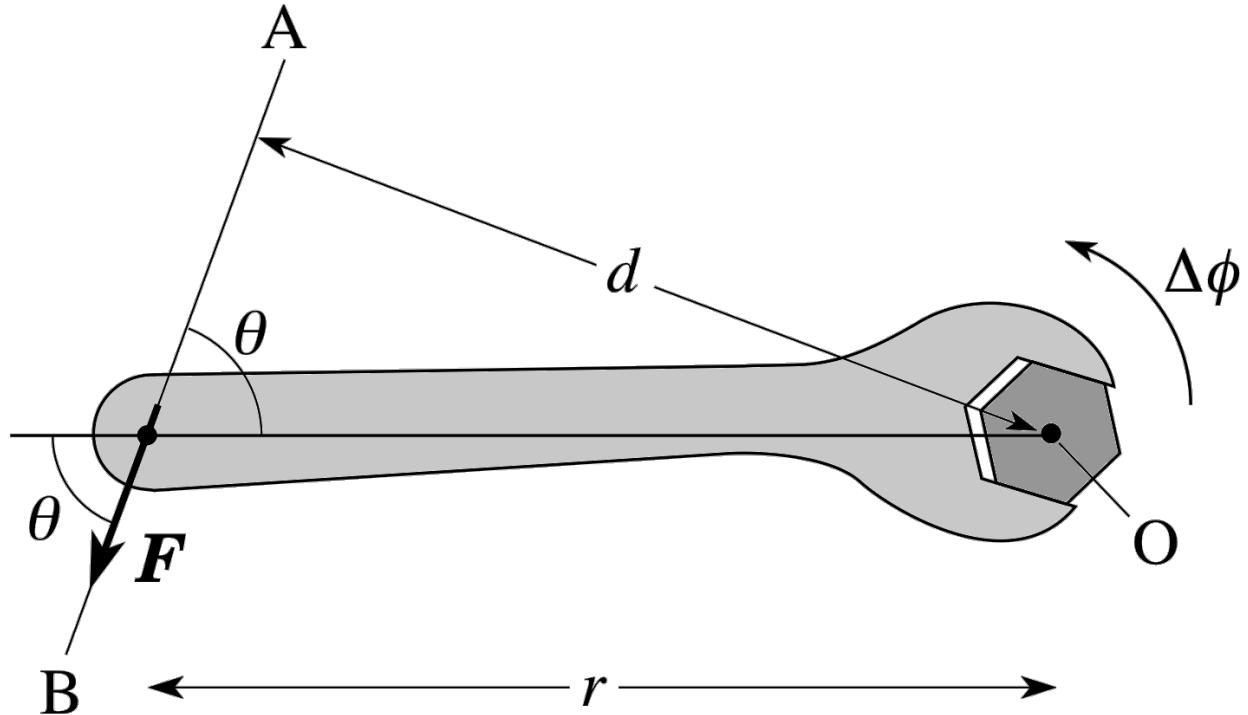


$$T = F \times 2r$$



Torque

To calculate the torque, we need to find the the perpendicular distance

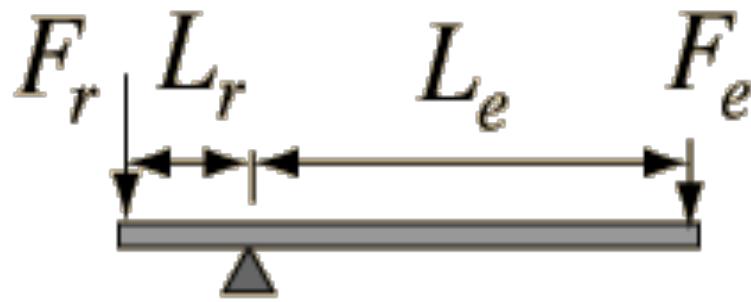


$$T = F \times d \quad \text{where} \quad d = r \sin(\theta)$$

$$\Rightarrow T = F \times r \sin(\theta)$$

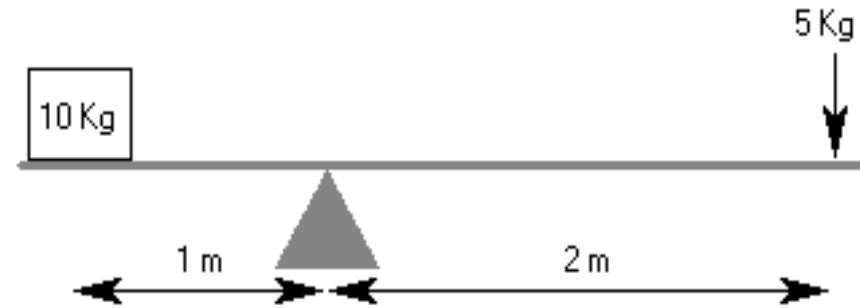
Simple lever

Torques around pivot
on LHS and RHS
must balance



$$\Rightarrow F_r \times L_r = F_e \times L_e$$

$$\Rightarrow \frac{F_r}{F_e} = \frac{L_e}{L_r} = MA$$

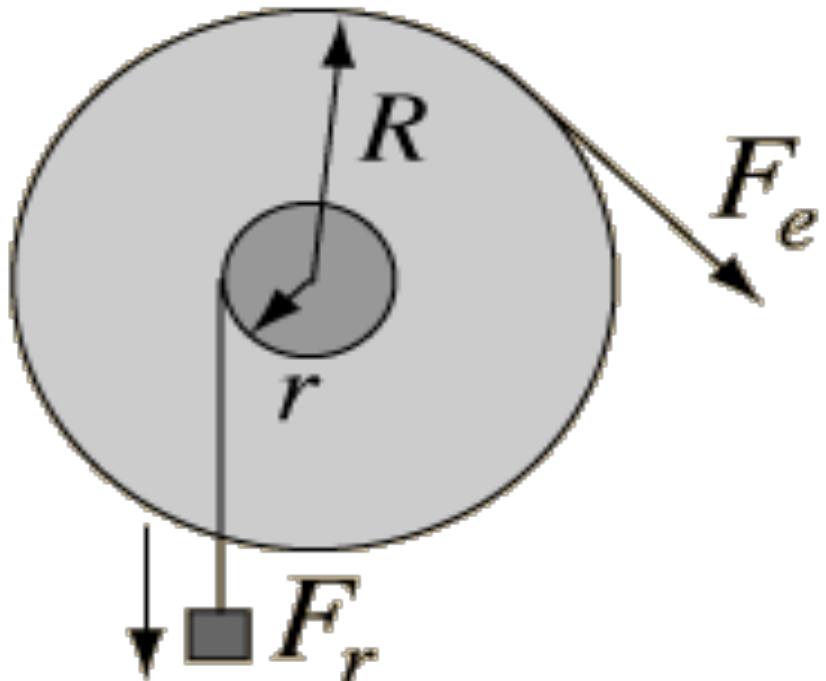


Simple pulley

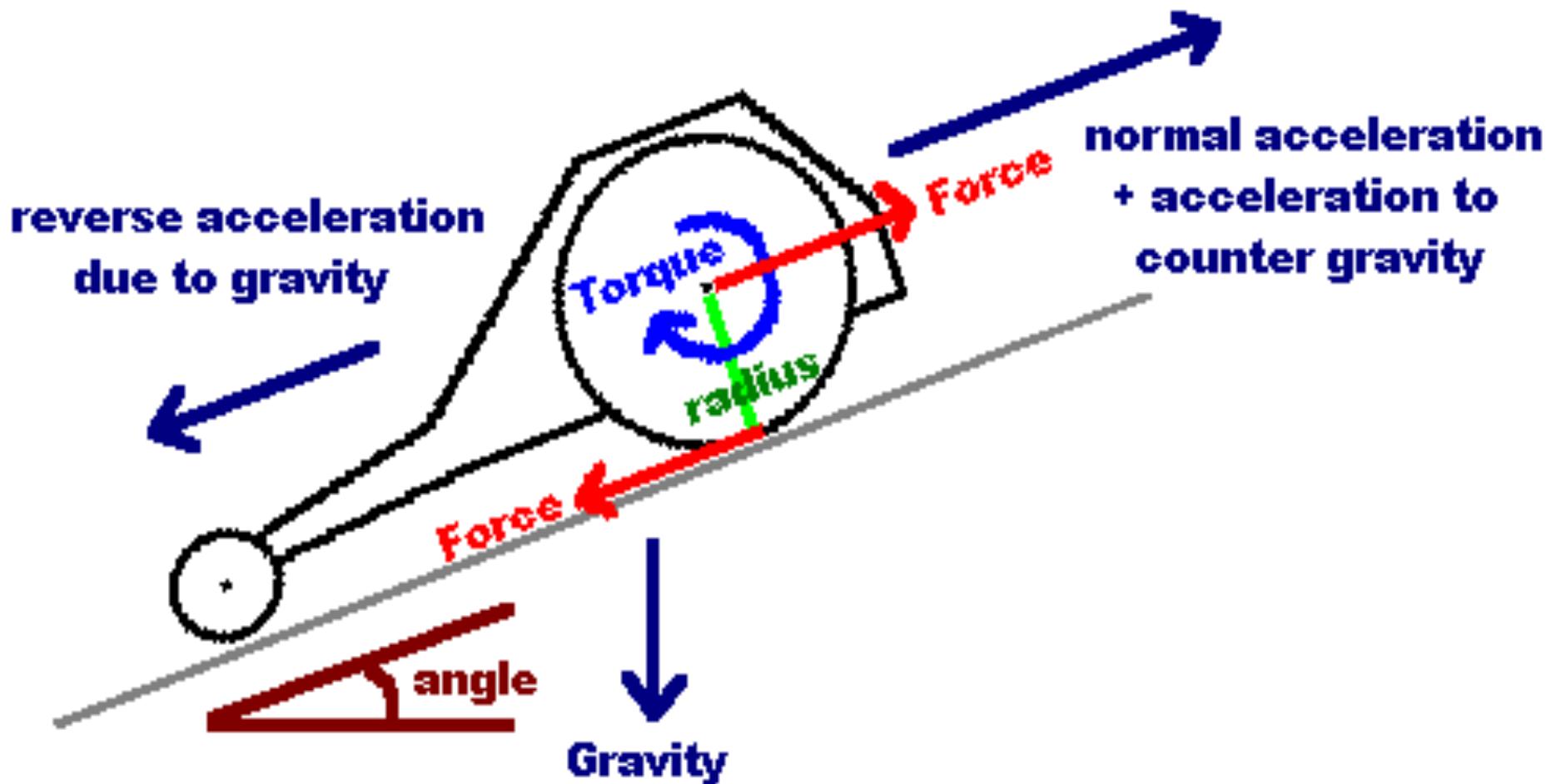
Torques around
center of pulley must
balance

$$\Rightarrow rF_r = RF_e$$

$$\Rightarrow \frac{F_r}{F_e} = \frac{R}{r} = MA$$



Torque needed to drive buggy up hill



Need to compute torque to drive uphill

- Force = $mg \sin(\text{angle})$
- Torque = $mg \sin(\text{angle}) * \text{radius}$