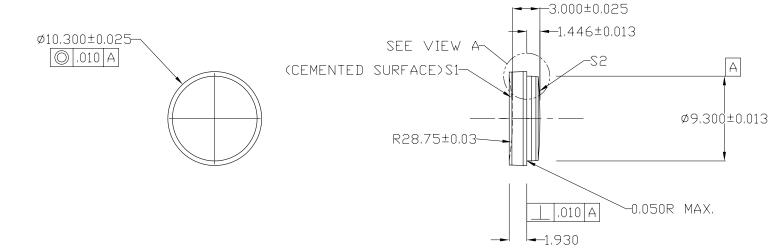
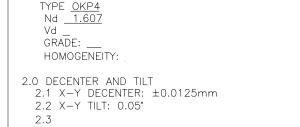


REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED			
	1	CHGD. DETAILS IN VIEW A CHGD. S1 R FM 28.91728	5-15-12				



## PART OF A CEMENTED DOUBLET PAIRED WITH L1

NEXT ASSY	MATERIAL:	UNLESS OTHERWISE STATED DRAWN BY		DATE	RPC PHOTONICS	
		DIMENSIONS ARE IN MM  .X ±.5  .XX ±.25  .XXX ±.100  ANGLES ± 1°  SURF ROUGHNESS  EDGE BREAKS .25 X 45°  CHAMFER THREADS 45° TO  ROOT DIAMETER  LUSIVE PROPERTY OF RPC AND MAY NOT BE EN PERMISSION OR USED FOR OTHER THAN	J.M.SHAW	3-22-12	330 Clay Road, Rochester, NY 14623	
			CHECKED	DATE	(voice) 585/272-2840 (fax) 585/272-2845	
	=::::::::::::::::::::::::::::::::::::::				PRODUCT NAME	
	FINISH:		APPROVED	DATE	_	
			P. McLAUGHLIN 5-22-12		PART NAME	
THIRD ANGLE PROJECTION			SCALE	SHEET No.	AW10-R3-L2-MOLD	
			NONE	OF	DWG SIZE B PART NO. REV 1	



NOTES:

1.0 MATERIAL

3.0 SURFACE QUALITY (SPEC'S APPLY WITHIN CA ONLY)

S1 S2

3.1 POWER (FR@633nm) 4 3

3.2 IRREG (FR@633nm) 1 1

3.3 SYMMETRY (FR@633nm) 1

 3.3 SYMMETRY (FR@633nm)
 1
 1

 3.4 SCRATCH-DIG
 60-40
 60-40

 3.5 GREY
 NONE
 NONE

 3.6 STAIN
 NONE
 NONE

<u>S1</u> <u>S2</u> 4.0 COATING TYPF NONE BBAR λ PEAK OR RANGE 400-700nm %R OR %T  $\leq .50\%_{\rm AVE} - 1\%_{\rm MAX}$ S AND P POLARIZATION INCIDENCE ANGLE 0°±20° MIN COATING AP CA

5.0 S1 SURFACE PROFILE:

MINIMUM CLEAR APERTURE = Ø8.800 SURFACE: CC R = RADIUS = 28.75000

6.0 S2 ASPHERE SURFACE PROFILE:

$$Z(H) = \frac{C * H^{2}}{1 + \sqrt{1 - (1 + K)} * C^{2} * H^{2}} + A_{4} H^{4} + A_{6} H^{6} + ...$$
WHERE  $H^{2} = X^{2} + Y^{2}$ 
MINIMUM CLEAR APERTURE =  $\emptyset 8.800$ 

SURFACE: CX R = RADIUS = 58.36747 C = 1/R =0.0171328 K = 0.0

K = 0.0 $A_2 = 0.0$ 

 $A_4 = -4.8981139E - 6$ 

 $A_6^{\dagger} = -1.3208989E - 6$  $A_8 = 2.3762323E - 8$ 

 $A_{10} = 0.0$ 

7.0 MOLDING:

7.1 NO VISIBLE FLOW LINES @ 5X MAGNIFICATION

7.2 NO BURRS OR DEGATING MARKS.
7.3 NO SMOKE VISIBLE @ 1X .

8.0 SEE SOLID MODEL (AW10-R3-L2M) FOR GATE DETAILS