



Modbus Protocol & Hardware in the Loop

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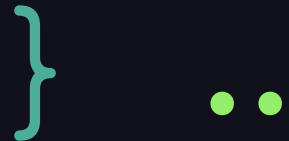
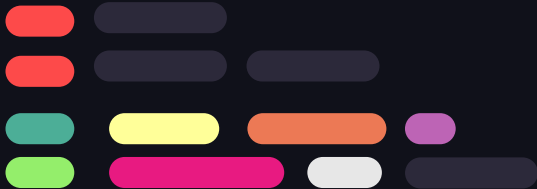
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01 { ..

Introduction





Critical Infrastructures

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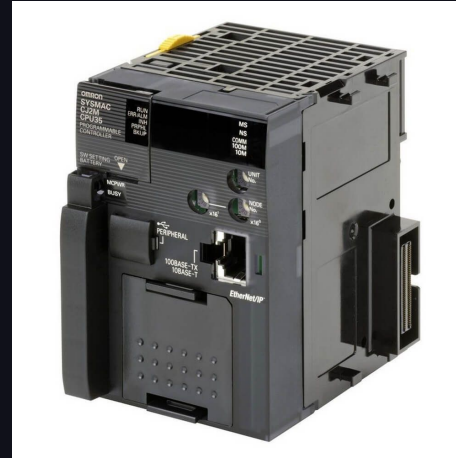
- Communications
- Water
- Energy
- Data & Cloud
- Health

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Programmable Logic Controller

Role in Critical Interfaces:

- Control & Automate Essential Processes
- Ensure Safety, Reliability, & Efficiency
- Cybersecurity





02 { ..

Background



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{ .. Tools & Technologies

PLC

Manages data

Simulink

Simulates a
wastewater treatment
plan (WWTP)

pymodbusTCP

Python library to
create clients &
servers

Fabric

Python library to
run multiple
processes at once





{ .. Tools & Technologies

Hardware in the Loop

Testing physical components in a virtual environment

Modbus Protocol

Call & response loop between a client and server

Docker

Manages applications with containers





{ .. Tools & Technologies

Latency

Amount of time for
a package to
travel from point
to point

Vertical Scalability

Increasing a load
to assess program
degradation

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03 { ..

Design



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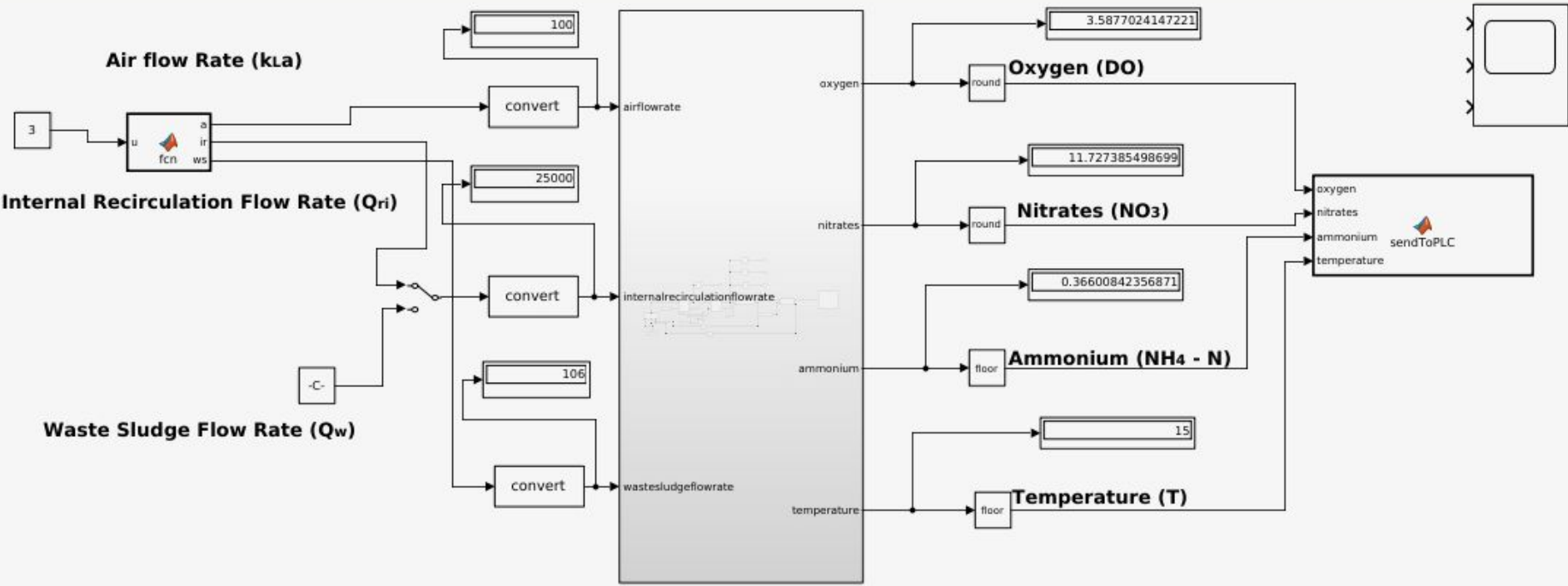
PLC-WWTP Interface

Interface



WWTP







04 { ..

Implementation



Code Overview

Server.py

Creates a Modbus server, initializes holding registers, receives data from WWTP

Plcsend.py

Creates 2 Modbus clients that connect to PLC & server, writes data to PLC & server

Fabfile.py

Runs server.py & plcsend.py concurrently



Server.py

```
server = ModbusServer("0.0.0.0", port=5020, no_block=True)
server.start()
server.data_bank.set_holding_registers(0,[0,0,0,0,0,0,0,0])
try:
    while True:
        hrv = server.data_bank.get_holding_registers(0,8)
        print("Receiving Sensors and Actuator Data", hrv)
        print(f" Oxygen:  {hrv[0]}\n Nitrates:  {hrv[1]}\n Ammonium:  {hrv[2]}\n Temperature:  {hrv[3]}")
        print(f" Aeration:  {hrv[5]}\n Internal Recirculation:  {hrv[6]}\n Waste Sludge Flow:  {hrv[7]}\n")
        time.sleep(.1)
```

Server.py

```
Receiving Sensors and Actuator Data [4, 12, 0, 15, 0, 25000, 106, 100]
```

```
Oxygen: 4
```

```
Nitrates: 12
```

```
Ammonium: 0
```

```
Temperature: 15
```

```
Aeration: 25000
```

```
Internal Recirculation: 106
```

```
Waste Sludge Flow: 100
```


Plcsend.py

```
# client connects to virtual server
vs = ModbusClient(host='10.63.28.53', port=5020, auto_open=True, debug=False)

# client connects to real PLC
plc = ModbusClient(host='10.63.28.65', port=502, auto_open=True, debug=False)
```

```
Write Actuator values to virtual server: [25000, 106, 100]
Write Sensor Data to PLC: [4, 12, 0, 15]
Write Actuator values to virtual server: [25000, 106, 100]
Write Sensor Data to PLC: [4, 12, 0, 15]
Write Actuator values to virtual server: [25000, 106, 100]
Write Sensor Data to PLC: [4, 12, 0, 15]
```

Fabfile.py

```
@task
def run_concurrent(c):
    server_thread = threading.Thread(target=run_server)
    client_thread = threading.Thread(target=run_client)

    server_thread.start()
    sleep(2)
    client_thread.start()

    server_thread.join()
    client_thread.join()
```

Fabfile.py

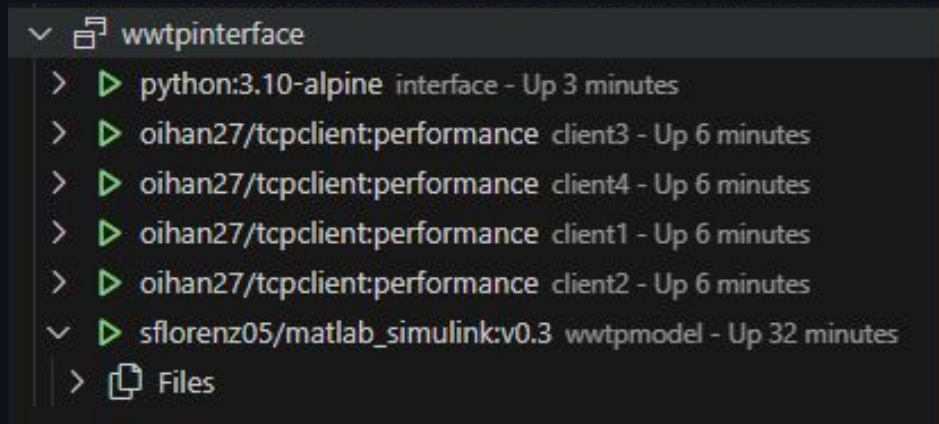
```
Write Sensor Data to PLC: [4, 12, 0, 15]
Receiving Sensors and Actuator Data [4, 12, 0, 15, 0, 25000, 106, 100]
Oxygen: 4
Nitrates: 12
Ammonium: 0
Temperature: 15
Aeration: 25000
Internal Recirculation: 106
Waste Sludge Flow: 100

Write Actuator Data to virtual server: [25000, 106, 100]
Receiving Sensors and Actuator Data [4, 12, 0, 15, 0, 25000, 106, 100]
Oxygen: 4
Nitrates: 12
Ammonium: 0
Temperature: 15
Aeration: 25000
Internal Recirculation: 106
Waste Sludge Flow: 100
```

Docker Integration

Docker Compose:

- Interface
(python:3.10-alpine)
- MATLAB Simulink
- Clients to test system
performance



version: '3'

networks:

ics:

name: ics

driver: bridge

ipam:

config:

- subnet: 192.168.192.0/24

services:

interface:

image: python:3.10-alpine

container_name: interface

command: sh -c "pip install fabric pymodbustcp && cd /Interface && fab run-concurrent && tail -f /dev/null" #

volumes:

- ./pyinterface:/Interface

restart: unless-stopped

ports:

- "5020:5020"

networks:

ics:

ipv4_address: 192.168.192.2



```
wwtpmodel: #Contiene el programa de Matlab/Simulink
  image: sflorenz05/matlab_simulink:v0.3
  container_name: wwtpmodel
  shm_size: 512M
  ports:
    - "5901:5901"
    - "6080:6080"
  command: -vnc
  volumes:
    - ./wwtpmodelmodbus:/home/matlab/Documents/MATLAB/wwtp
  restart: unless-stopped
  networks:
    ics:
      ipv4_address: 192.168.192.4
```

```
client1:
  image: oihan27/tcpclient:performance #Ejecuta performance.py
  container_name: client1
  build:
    context: ./Clients
  restart: unless-stopped
  networks:
    ics:
      ipv4_address: 192.168.192.5
  environment:
    - AUTO_SERVER_HOST=10.63.28.53
```



Interface Deployment

```
Write Sensor Data to PLC: [4, 12, 0, 15]
```

```
Receiving Sensors and Actuator Data [4, 12, 0, 15, 0, 25000, 106, 100]
```

```
Oxygen: 4
```

```
Nitrates: 12
```

```
Ammonium: 0
```

```
Temperature: 15
```

```
Aeration: 25000
```

```
Internal Recirculation: 106
```

```
Waste Sludge Flow: 100
```

```
Write Actuator Data to virtual server: [25000, 106, 100]
```

```
Receiving Sensors and Actuator Data [4, 12, 0, 15, 0, 25000, 106, 100]
```

```
Oxygen: 4
```

```
Nitrates: 12
```

```
Ammonium: 0
```

```
Temperature: 15
```

```
Aeration: 25000
```

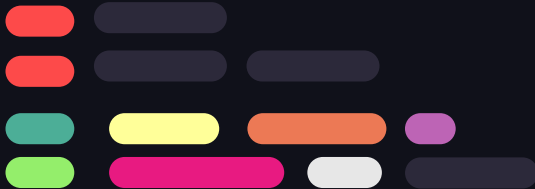
```
Internal Recirculation: 106
```

```
Waste Sludge Flow: 100
```



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Results



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Network Performance Analysis

Goals:

- Calculate latency
 - Low latency = higher efficiency
 - Delays/spikes can indicate a cyberattack
- Scalability
 - Test program's ability to withstand increasing loads



Network Performance Analysis

```
[DEBUG/MainProcess] 451101 requests/second  
[DEBUG/MainProcess] time taken to complete 1000 cycle by 1 workers is 0.002216797001892701 seconds  
[DEBUG/MainProcess] Maximun time taken by 1000 cycles is 3.0064757250074763 seconds  
[DEBUG/MainProcess] Minimun time taken by 1000 cycles is 0.0 seconds  
[DEBUG/MainProcess] Average time of all 1000 cycles is 0.7246062013167884 seconds
```

}

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Results

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Client	Time Taken to Complete 1000 Cycles by One Client (s)	Minimum Time to Complete 1000 Cycles by One Client (s)	Maximum Time to Complete 1000 Cycles by One Client (s)	Average (s)
1	0.00242	0.0	0.00978	0.00236
2	0.00190	0.0	0.00956	0.00237
3	0.00212	0.0	0.00980	0.00234
4	0.00194	0.0	0.01044	0.00220

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Conclusion & Future Work



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Conclusion & Future Work

Based on Results...

- The interface can handle multiple concurrent Modbus clients
- Consistent latency

Future Work

- Increase the number of clients deployed to find max
- Evaluate more performance metrics





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References



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