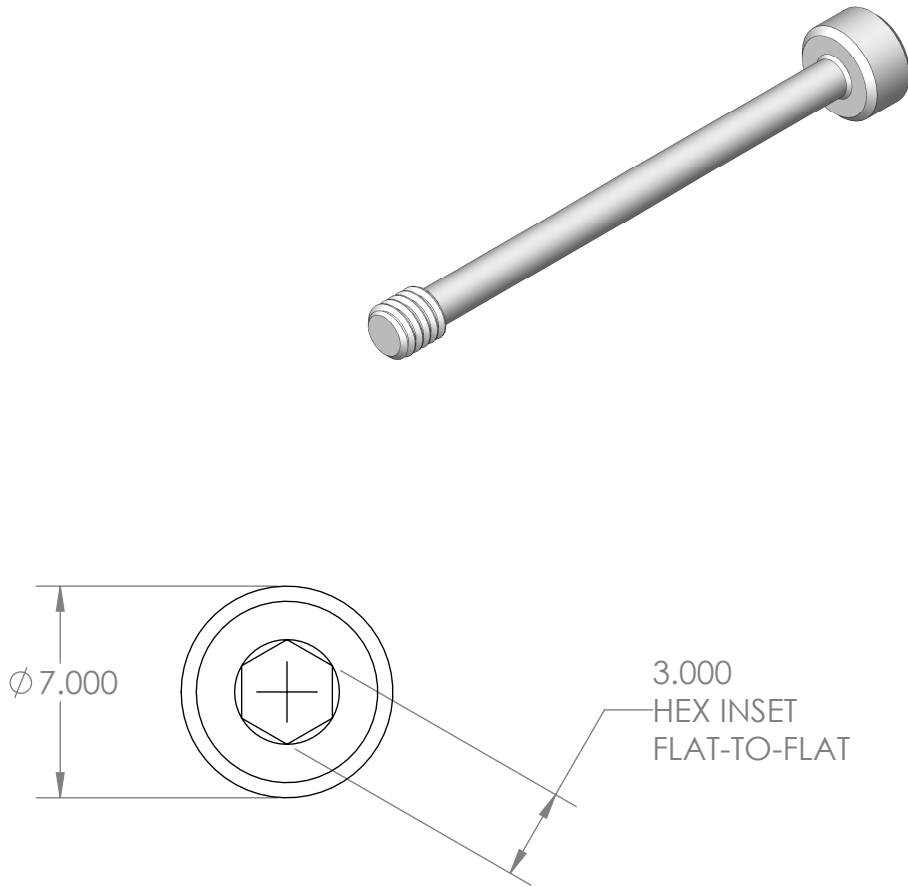
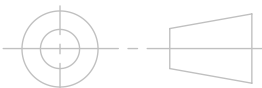


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. THIS DOCUMENT DEFINES THE REQUIRED SPECIFICATIONS FOR THE M4x42 CAPTIVE SCREWS IN THE xTPE ASSEMBLY.
2. PART PROPERTIES:
MATERIAL: STAINLESS STEEL
FINISH: ALL UNMARKED SURFACES TO BE 3.2 µM Ra OR BETTER



UNLESS OTHERWISE SPECIFIED:		DATE		NAME		1511 6th AVE, 4th FLOOR SEATTLE, WA 98101 PHONE: 206.381.0898 www.synapse.com		SYNAPSE Product Development					
DIMENSIONS ARE IN MM TOLERANCES: ONE PLACE DECIMAL (.X) ±.5 TWO PLACE DECIMAL (.XX) ±.25 THREE PLACE DECIMAL (.XXX) ±.1 ANGLE ONE PLACE DECIMAL (.X°) ±2° ANGLE TWO PLACE DECIMAL (.XX°) ±.5°		DRAWN		2012.12.13		SGM		TITLE: M4x42 CAPTIVE SCREW, SS					
		CHECKED		2012.12.13		SGM							
		DESIGNED		~		~							
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SYNAPSE STRATEGIC PRODUCT DEVELOPMENT LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SYNAPSE STRATEGIC PRODUCT DEVELOPMENT LLC. IS PROHIBITED.		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009						SIZE B		DWG. NO. 310-004270		REV A	
		THIRD ANGLE PROJECTION											
								SCALE: 4:1					